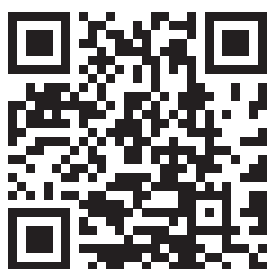
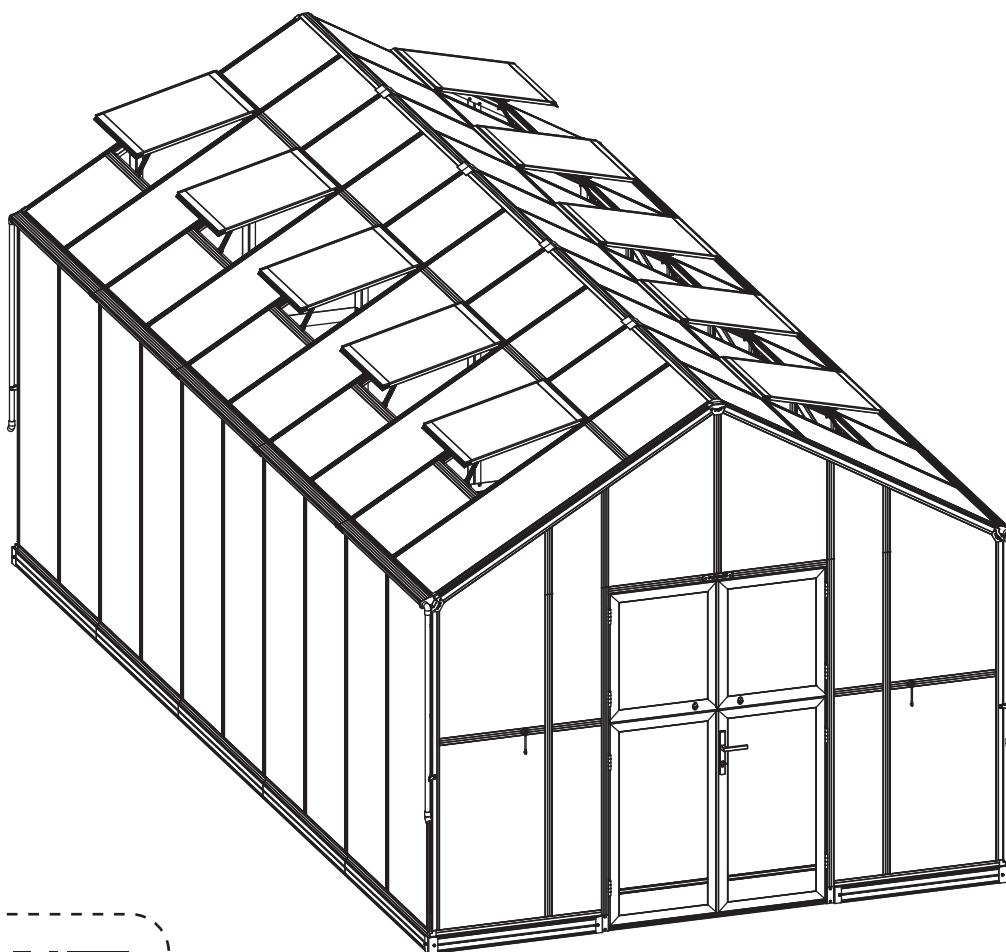




V1.0 11/07/2025

Manual for Vego Victorian Greenhouse 10.5 X 20.5 ft.

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Model:
VGHV1020

Dimensions:
10.5' X 20.5' X 9.4' (H)

STENOZO

| | |
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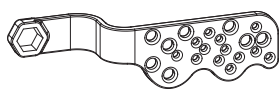
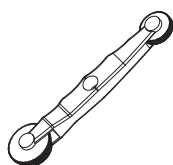
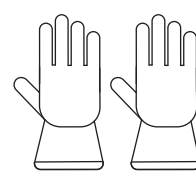
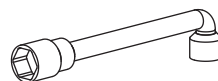
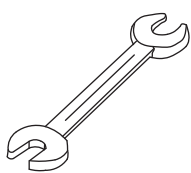
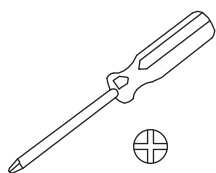
Safety Advice

1. This product is designed to be used as a greenhouse.
2. It is important to assemble the product according to this manual, do not skip or modify any steps.
3. Wear gloves, shoes and safety glasses during assembling to avoid injury.
4. Do not climb or stand on the roof.
5. Keep children away from the assembly area.
6. Do not assemble the product in windy, wet or bad weather conditions.
7. Do not assemble the product under the influence of medication, alcohol or drugs.

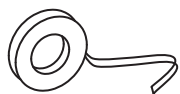


Tools & Packing Information

● Tools Provided



● Tools Required (Not Provided)



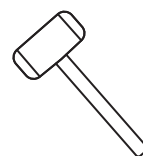
Painter's tape



Tape measure



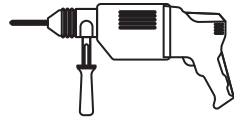
Scissors



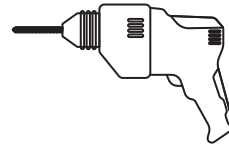
Rubber mallet



Level



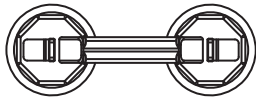
Hammer drill +
25/64 Drill bit
5/16" Drill bit



Cordless driver
- Philips head



6ft Ladder

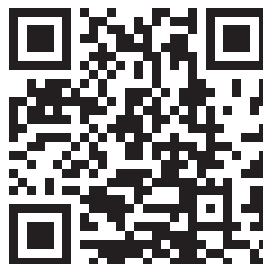


Glass suction tool
(Glass Model)

● 3+ Person Assembly



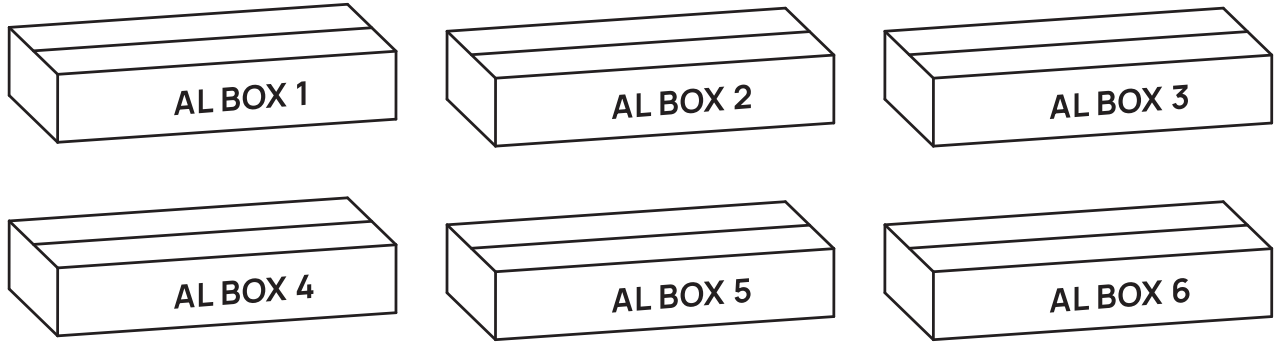
3+



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● Packing Information

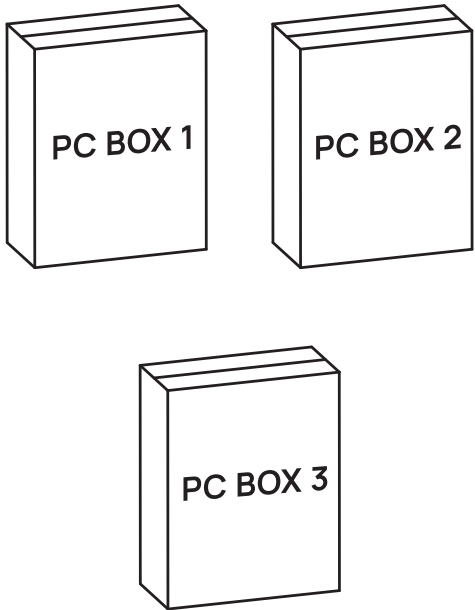
Aluminum Frame & Hardware:



AL BOX 1 AL BOX 2 AL BOX 3

AL BOX 4 AL BOX 5 AL BOX 6

Full Polycarbonate Version:

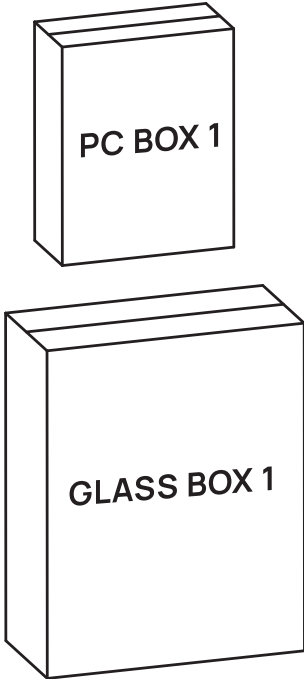


PC BOX 1 PC BOX 2

PC BOX 3

Or

Polycarbonate + Glass Version:



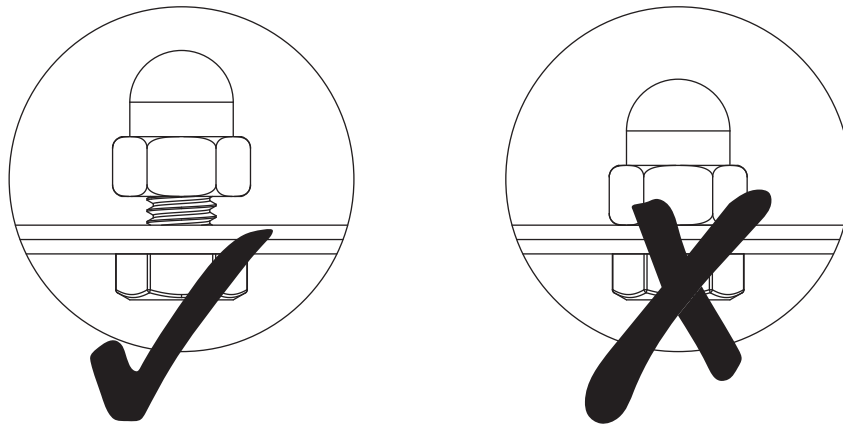
PC BOX 1

GLASS BOX 1

Packing List:
Please refer to documents provided in the boxes.

Assembly & Manitenance

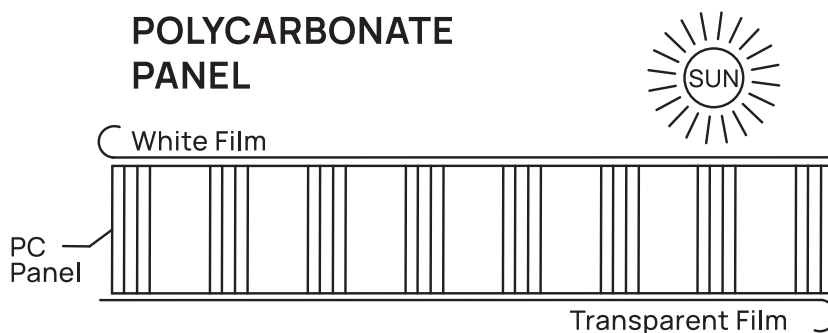
1. Place the parts on a soft surface to avoid scratches and damage.
2. Loosely tighten bolts as you assemble. After the greenhouse is built, and still loosely connected, tighten all bolts completely.



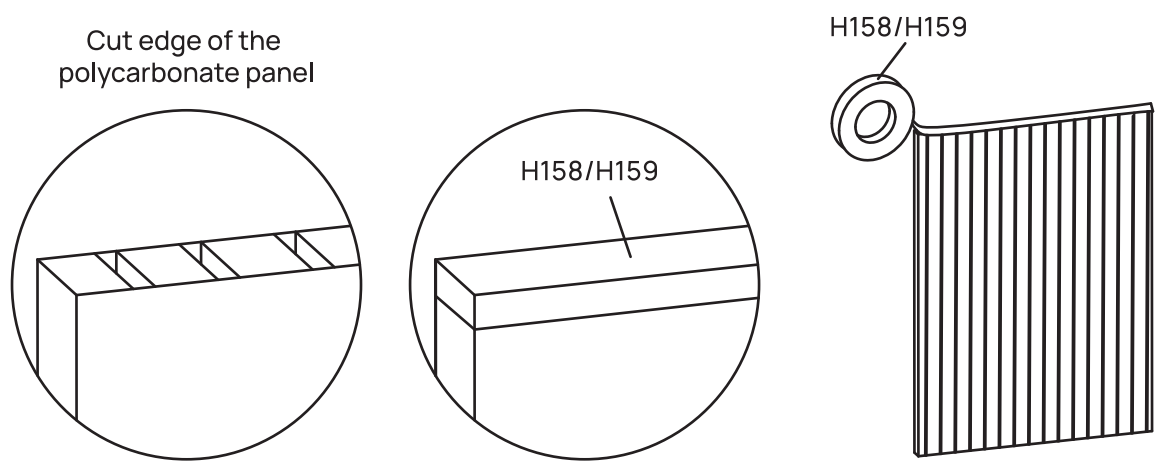
3. Keep the roof and gutters clear of snow, dirt and leaves in order to avoid damage to the product.
4. Clean the product with a mild soap and rinse with cold, clean water.
5. Do not use acetone, abrasive cleaners, or other special detergents to clean the product.

For PC Panels

6. Remove the clear film prior to assembly. The white film indicates the UV-Protected side of the panels. Peel back the white film to expose only the edges (until the panels are in place) to ensure that the UV-Protected side is facing outwards in final assembly.

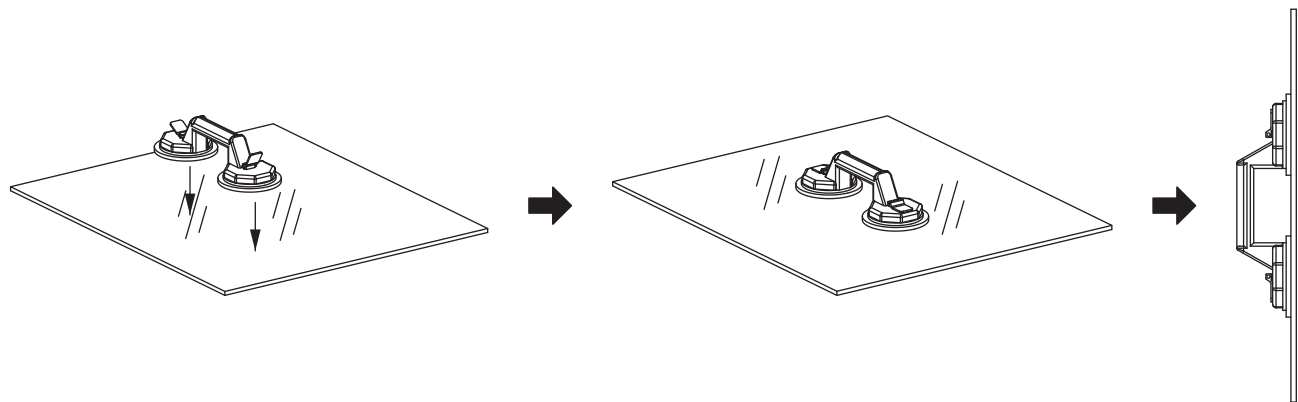


7. Cover the two cut edges of the PC panels with the provided tape before installation to seal the channels & prevent moisture from getting trapped inside.

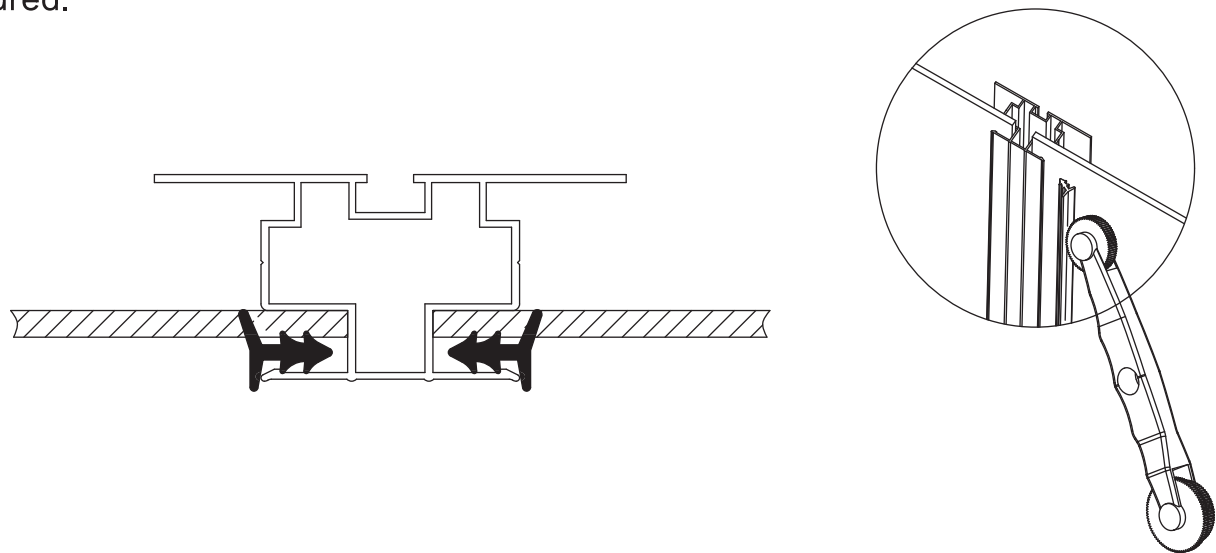


For Glass Panels

8. Use a glass suction tool (not included) for easier and safer installation of glass panels. Ensure all surfaces are clean, dry, and free from oil or dirt before use. Refer to your tool's manual for detailed instructions.



9. After the glass panels are positioned, use the provided roller tool to press the sealing strip into the gap between the glass and the frame, ensuring it is firmly secured.





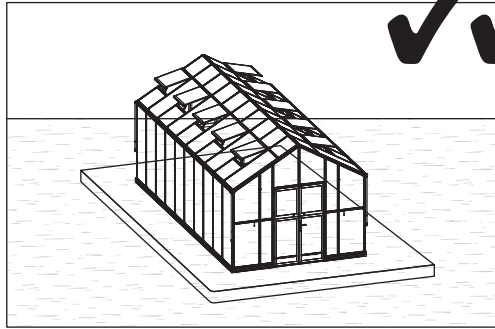
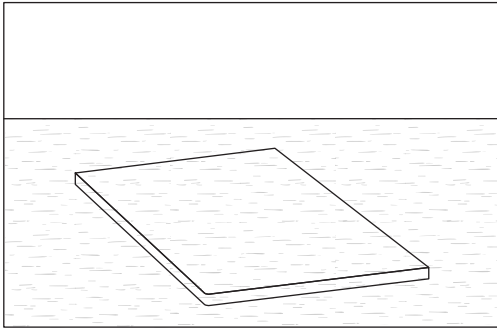
Foundation Assembly

STEP

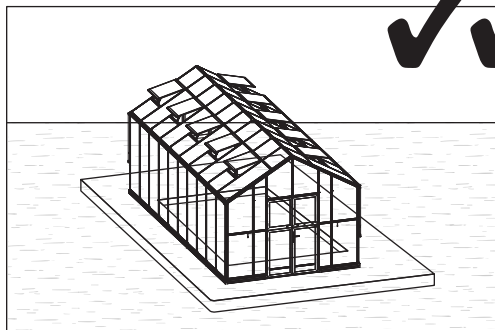
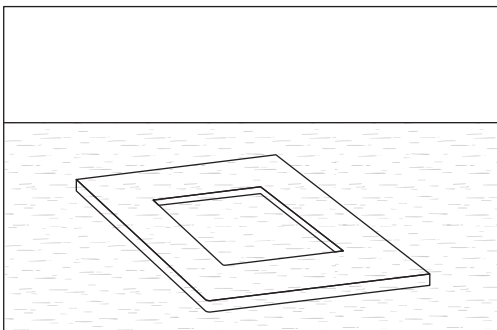
01

Choose a hard, clean, level surface to position your greenhouse. If the selected area is not level, clear and level it before beginning.

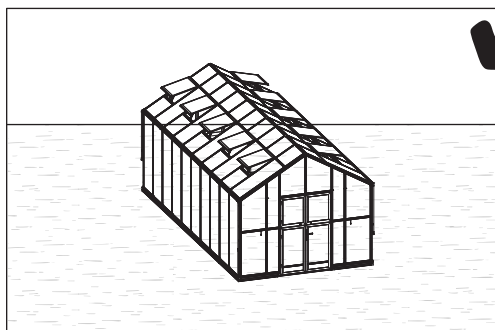
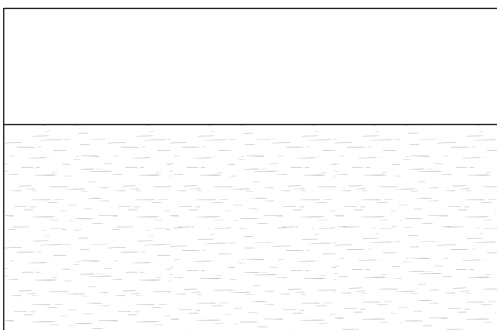
● Option 1: Solid foundation



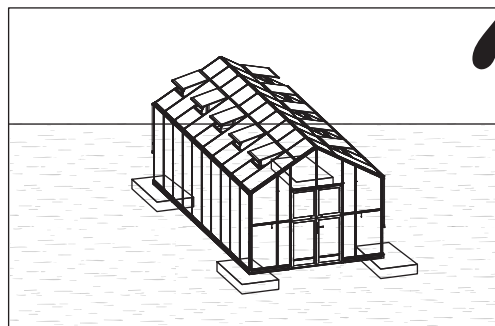
● Option 2: Solid frame



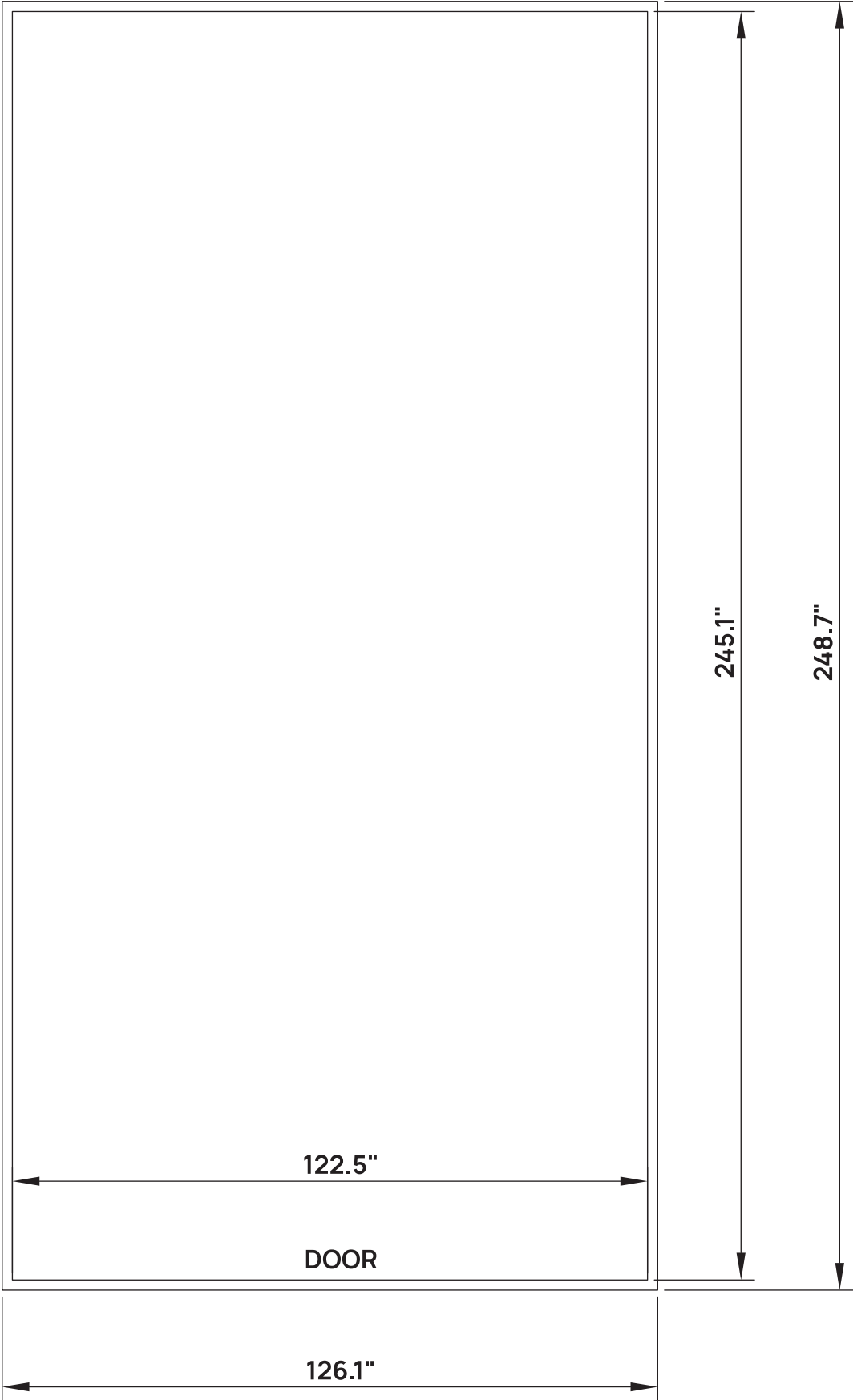
● Option 3: Firm ground / grass



The size of the greenhouse displayed is for illustrative purposes only and may not reflect the size of your greenhouse.














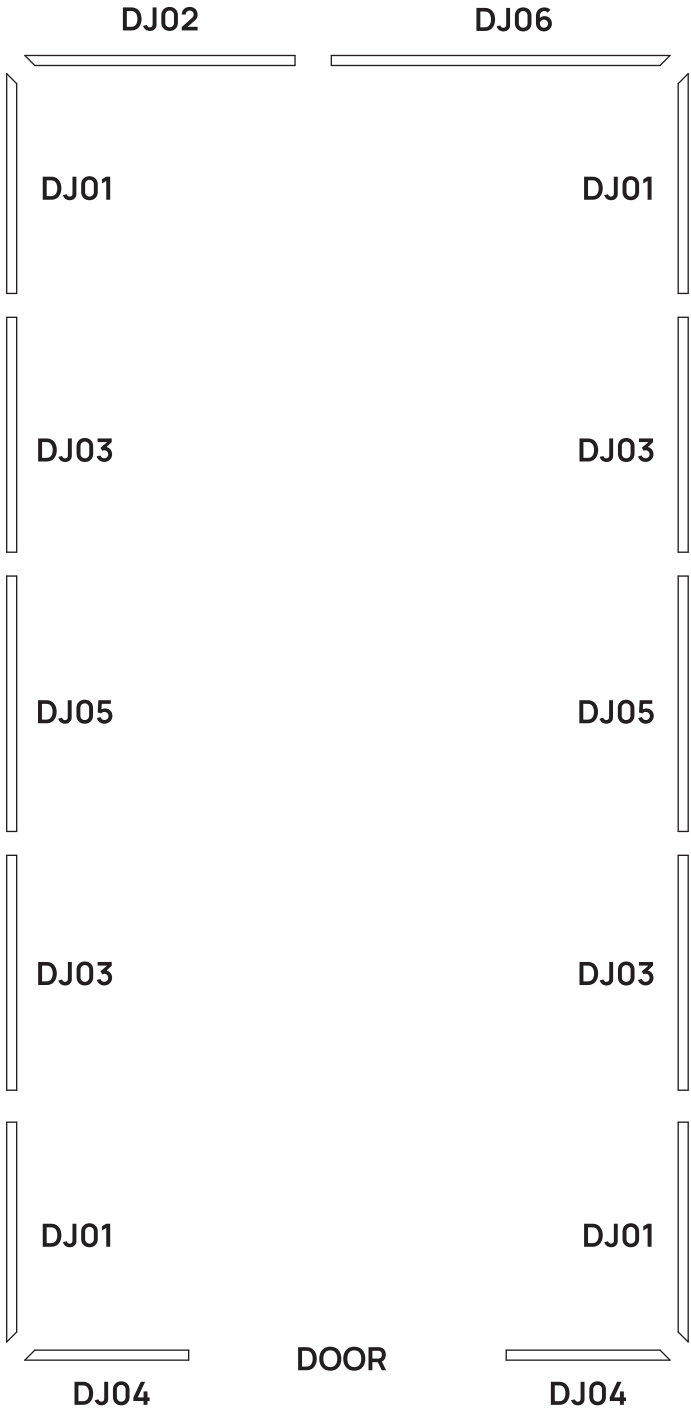
Foundation Dimensions



STEP
02

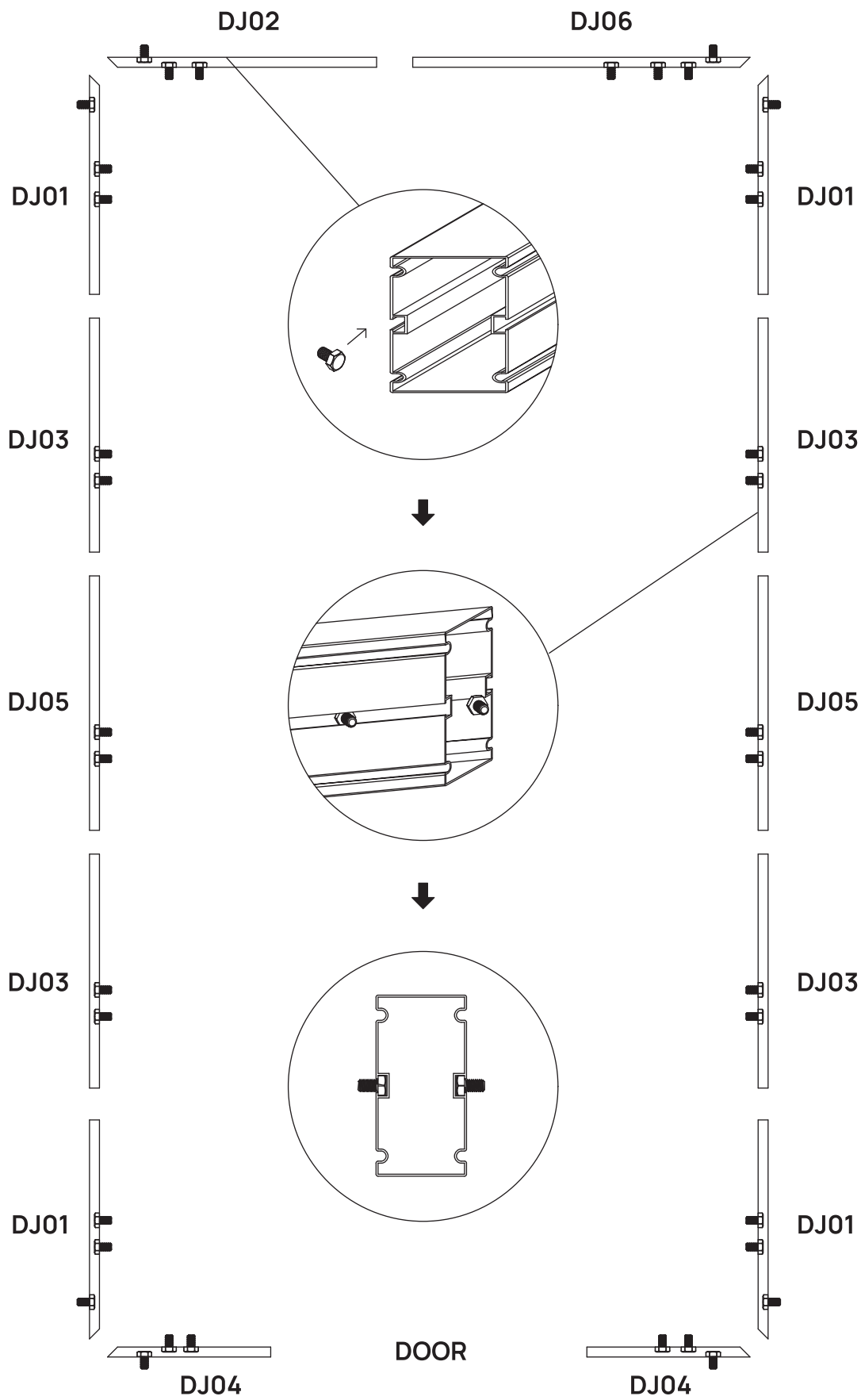
Lay out the foundation pieces as diagrammed, using the door location as a reference.

| BOX | PART | NO | QTY |
|---------|---|---------------|-----|
| ALBOX-2 |  959MM | DJ04 | 2 |
| ALBOX-6 |  1290MM | DJ02 | 1 |
| ALBOX-6 |  1271MM | DJ01 | 4 |
| ALBOX-4 |  1245MM | DJ03 | 4 |
| ALBOX-6 |  1284MM | DJ05 | 2 |
| ALBOX-5 |  1913MM | DJ06 | 1 |
| ALBOX-2 |  | D366 | 4 |
| ALBOX-2 |  | D73 | 4 |
| ALBOX-2 |  | D74 | 9 |
| ALBOX-2 |  | S03A M6X10 | 89 |
| ALBOX-2 |  | M24 M6 | 60 |



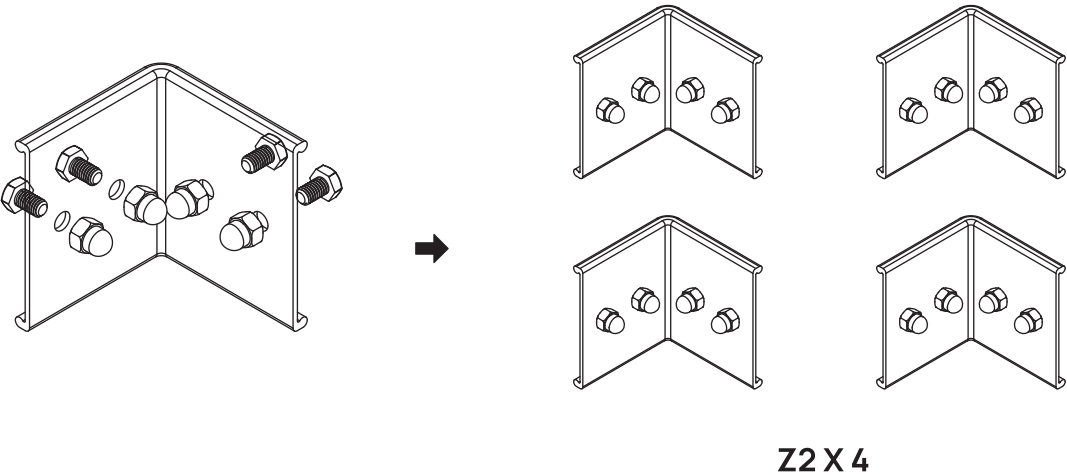
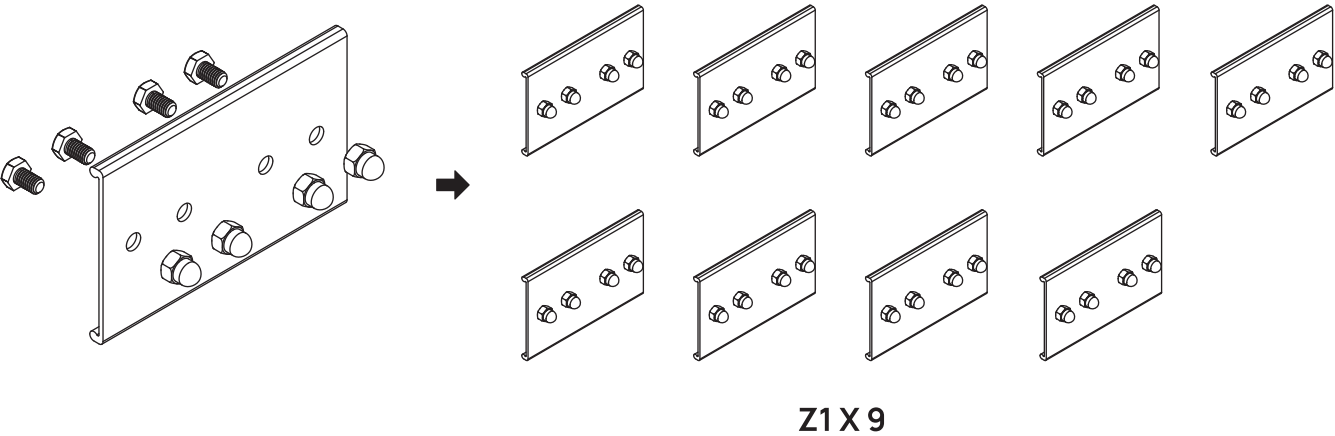
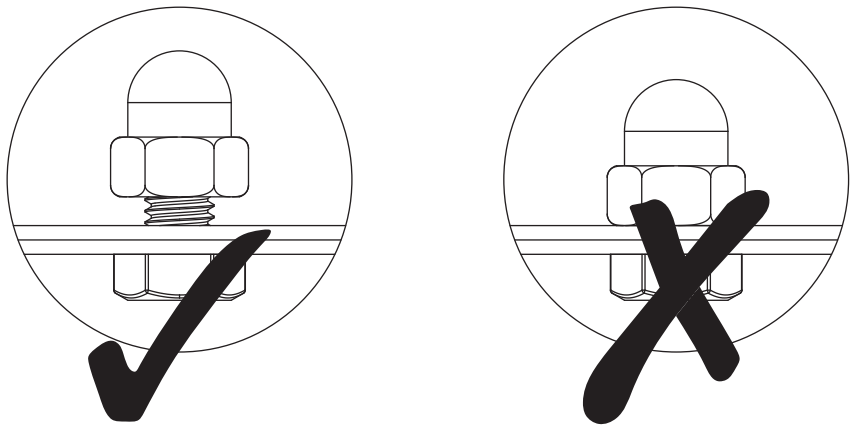
STEP
03

Slide the heads of S03A (x37) bolts in the grooves of the frame, on the inside and outside, as shown below. These will hold the outside connectors and anchor brackets.



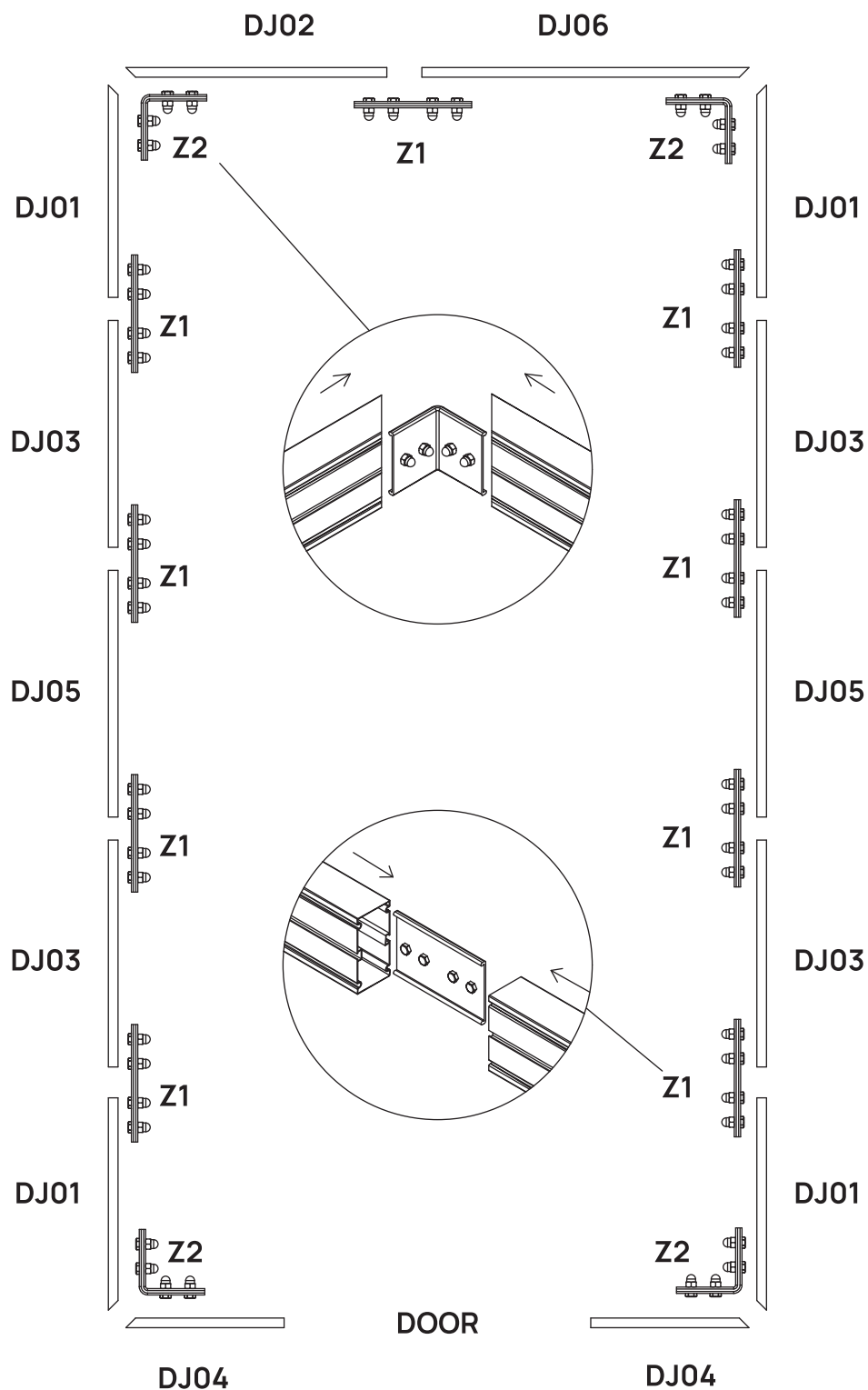
STEP
04

Assemble 9 sets of Z1 and 4 sets of Z2 connection plates by loosely installing the bolts and cap nuts.



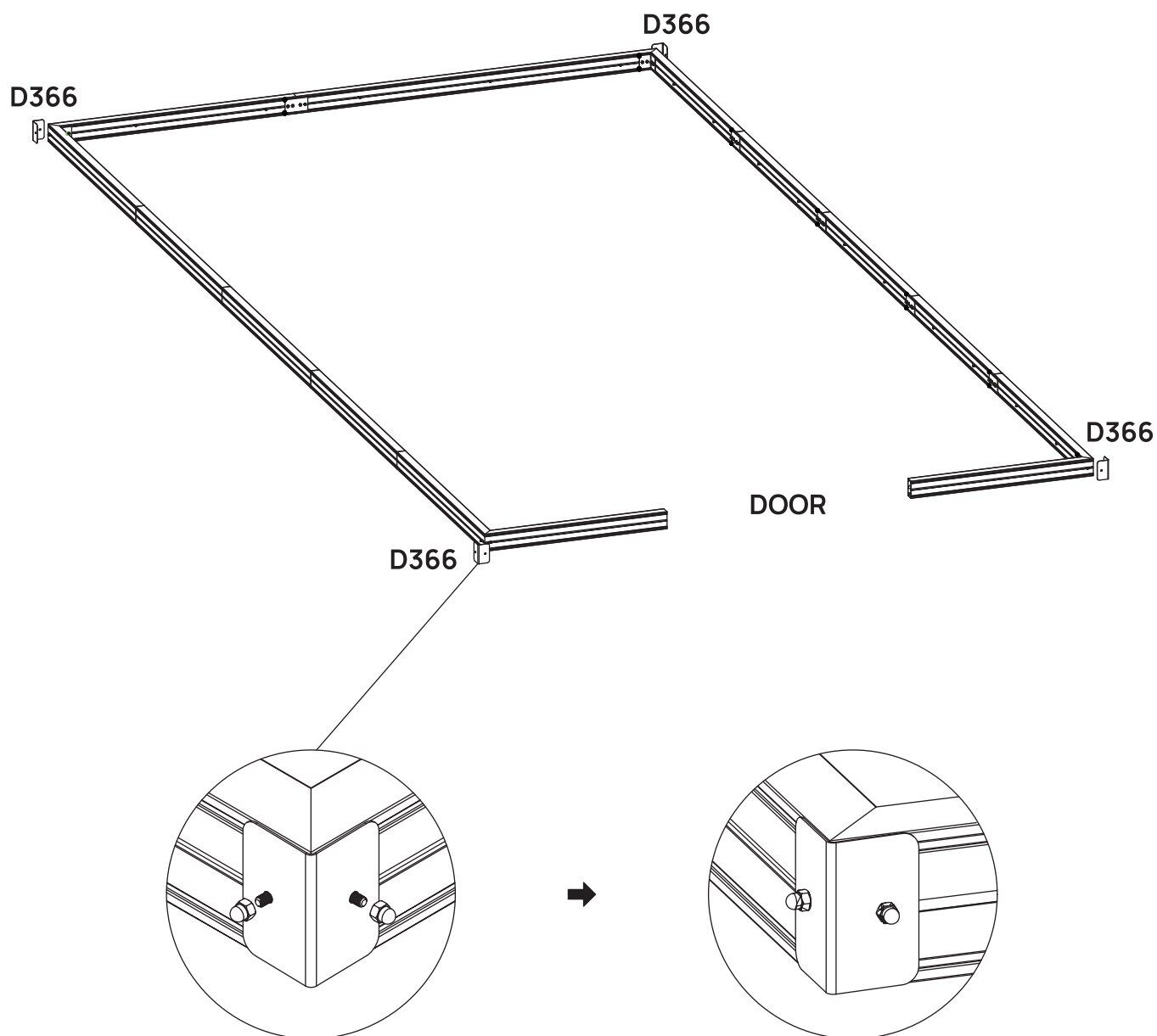
STEP 05

Slide Z1 & Z2 in the grooves of foundation pieces to connect each section and tighten the bolts until the frame is flush and square.




















STEP 06

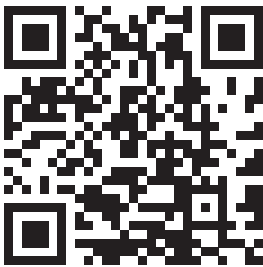
Connect the 4 corners with D366 L brackets using the previously installed S03A bolts. Secure with cap nuts.



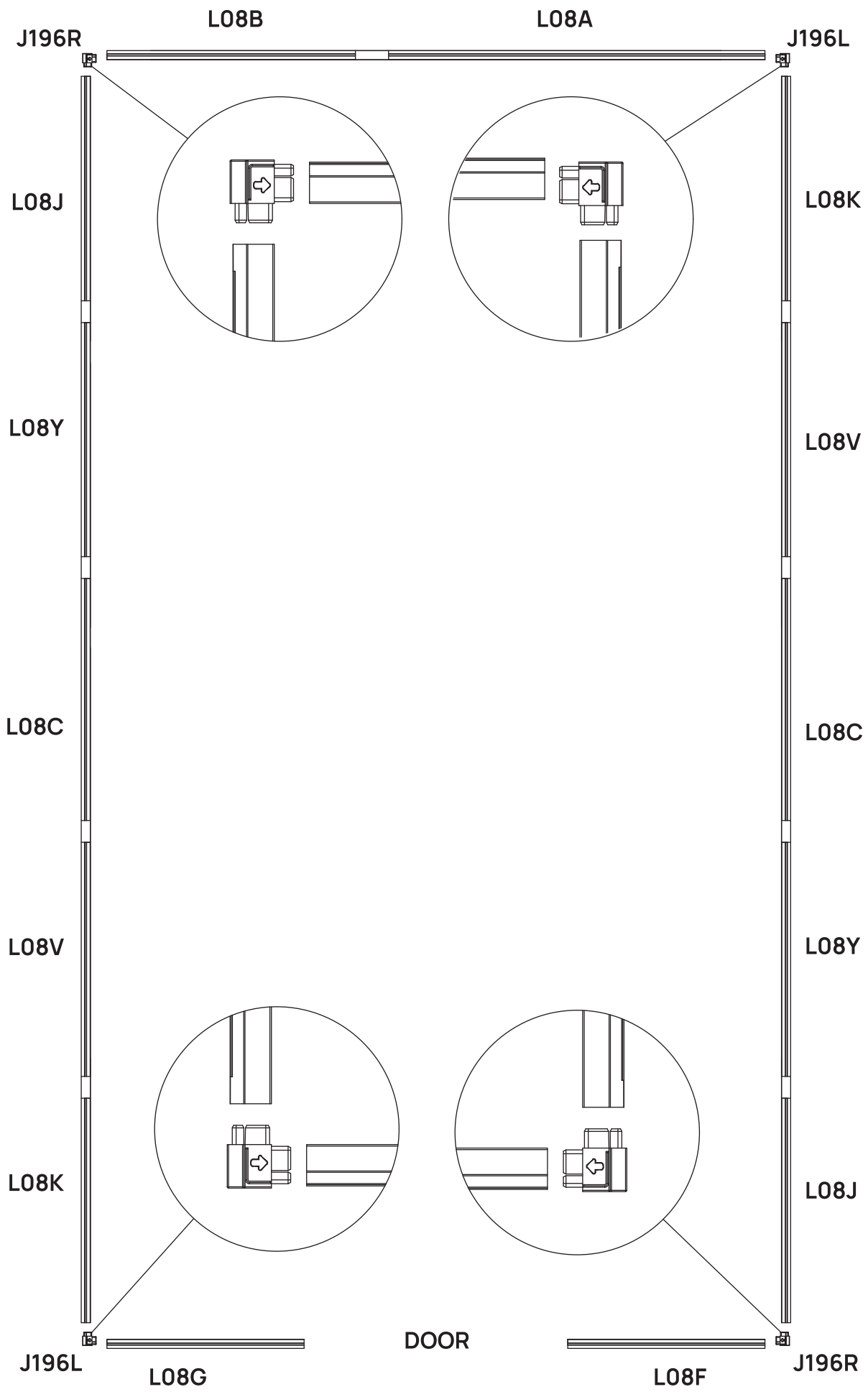
STEP
07

Lay out the base frame pieces as shown in the diagram, noting that there are two types of corner pieces.

| BOX | PART | NO | QTY |
|---------|---|-------|-----|
| ALBOX-4 |  | L08B | 1 |
| ALBOX-6 |  | L08C | 2 |
| ALBOX-6 |  | L08J | 2 |
| ALBOX-6 |  | L08K | 2 |
| ALBOX-4 |  | L08V | 2 |
| ALBOX-4 |  | L08Y | 2 |
| ALBOX-2 |  | L08G | 1 |
| ALBOX-2 |  | L08F | 1 |
| ALBOX-5 |  | L08A | 1 |
| ALBOX-2 |  | J196L | 2 |
| ALBOX-2 |  | J196R | 2 |
| ALBOX-2 |  | D76 | 29 |
| ALBOX-2 |  | D75 | 29 |
| ALBOX-2 |  | M24 | 29 |
| | | M6 | |
| ALBOX-2 |  | S08A | 29 |
| | | M8X60 | |
| ALBOX-2 |  | Z13A | 29 |
| | | Ø5X40 | |
| ALBOX-2 |  | H79 | 29 |

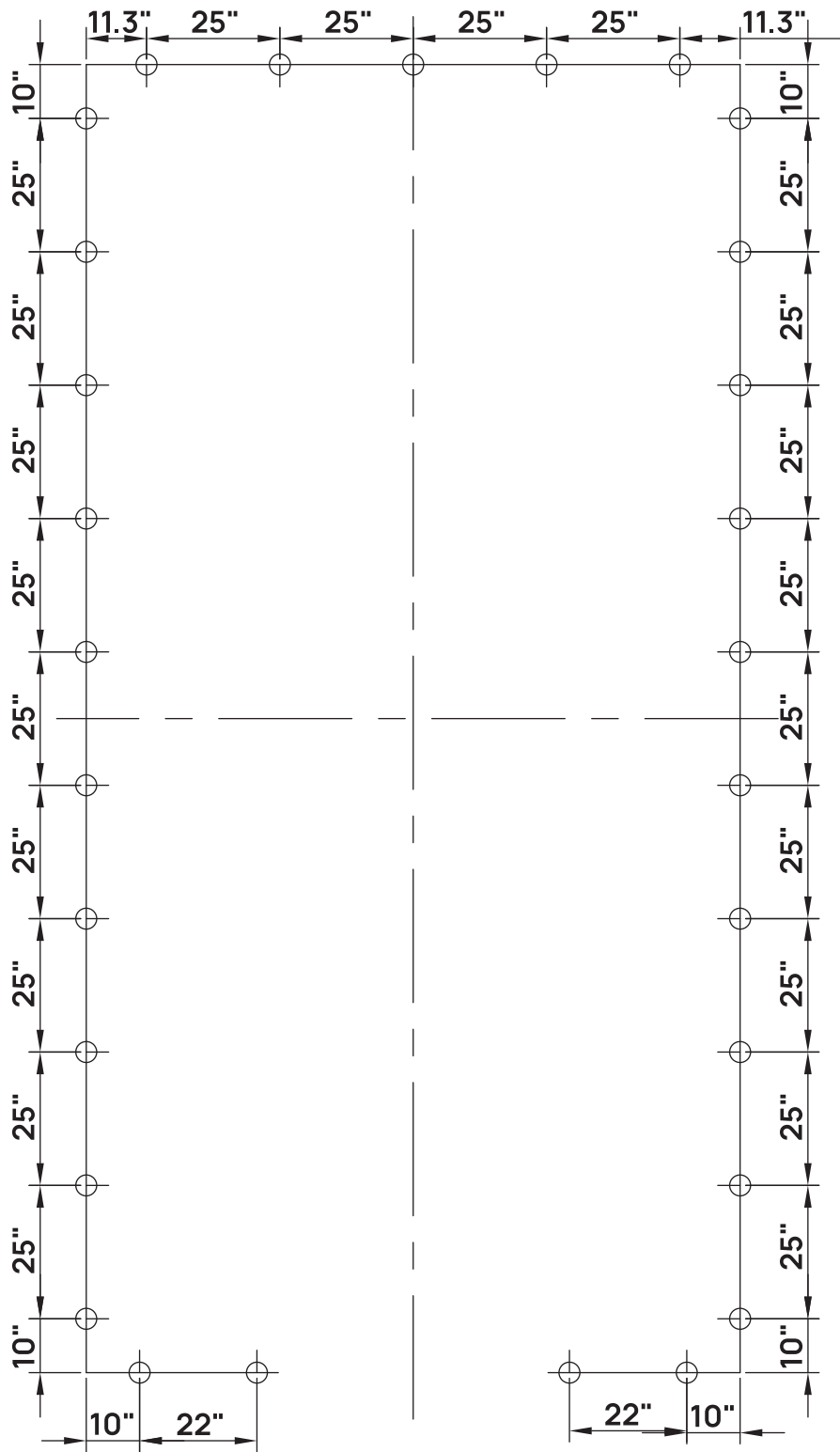


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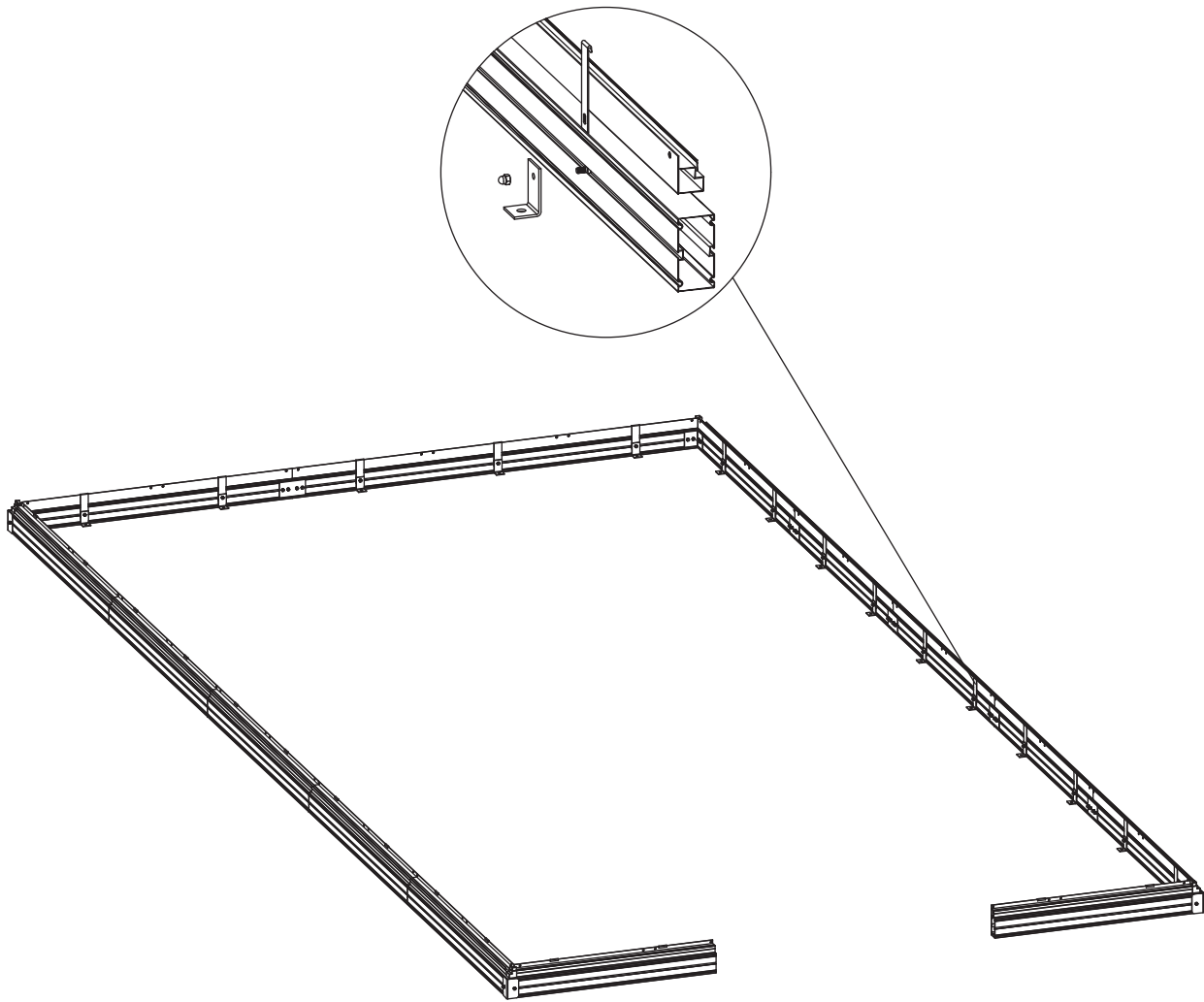
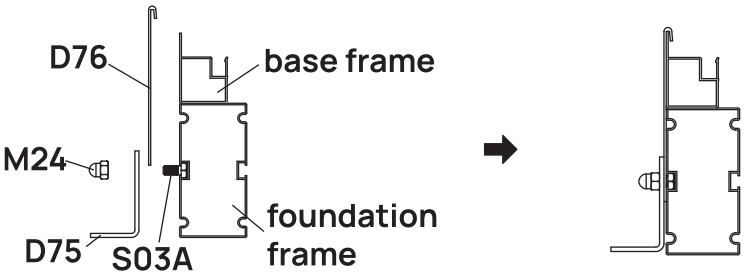
STEP
08

Mark 29 anchor holes on ground per the template below.

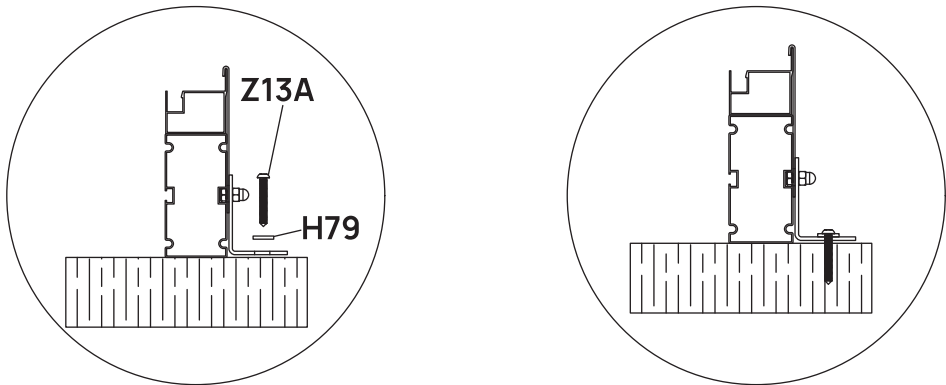


STEP 09

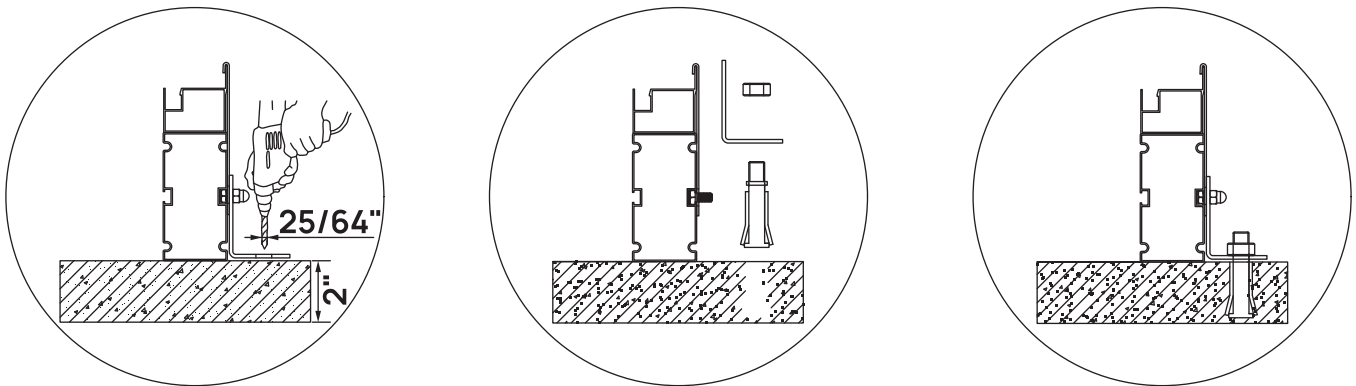
When connecting the base frame to the foundation frame, connect D75 and D76 brackets using the previously installed bolts and secure with cap nuts. Slide the assembled brackets over the marked anchor holes.



a. For wood surfaces, use Z13A wood screws and H79 washers to affix the base through the D75 bracket.



b. For cement surfaces, drill holes at a 2" depth with a hammer drill and 25/64" drill bit. Insert S08 expansion bolts into the holes, and attach D75 bracket using the included nuts.








c. For bare ground installation, purchase heavy duty landscape stakes at least 12" long with a diameter of $\leq 3/8$ ". Drive the stakes through the brackets and into the soil.

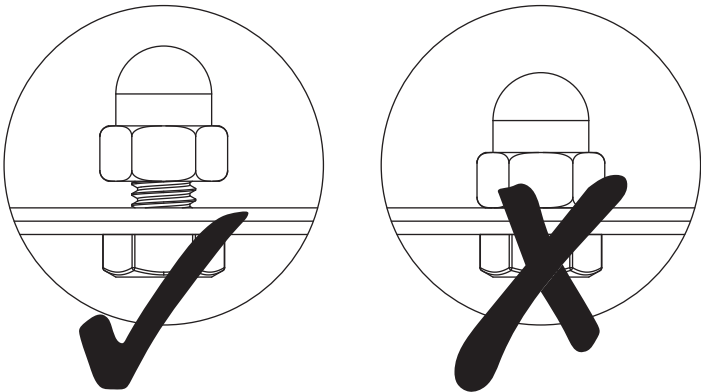


Wall Assembly

STEP
01

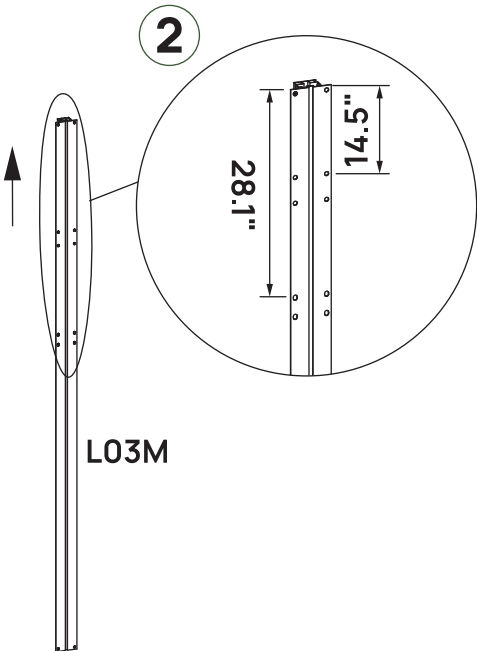
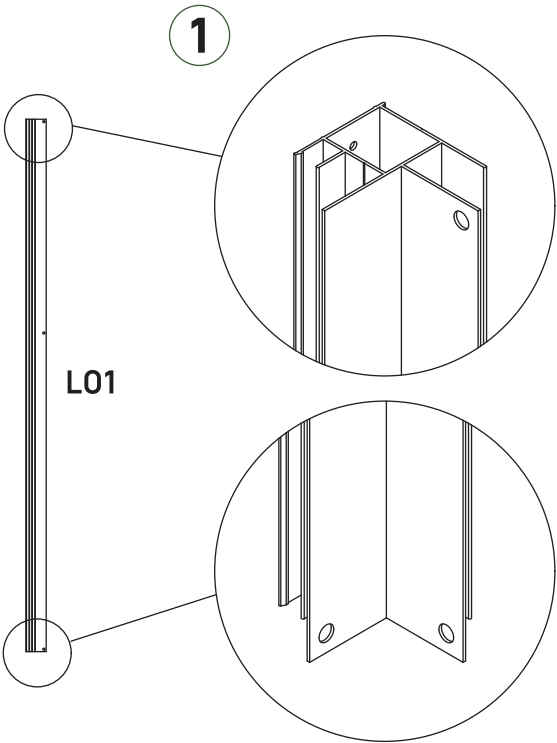
Assemble vertical frames as shown. Loosely attach all bolts and nuts. Do not tighten until the entire wall frame is completely assembled.

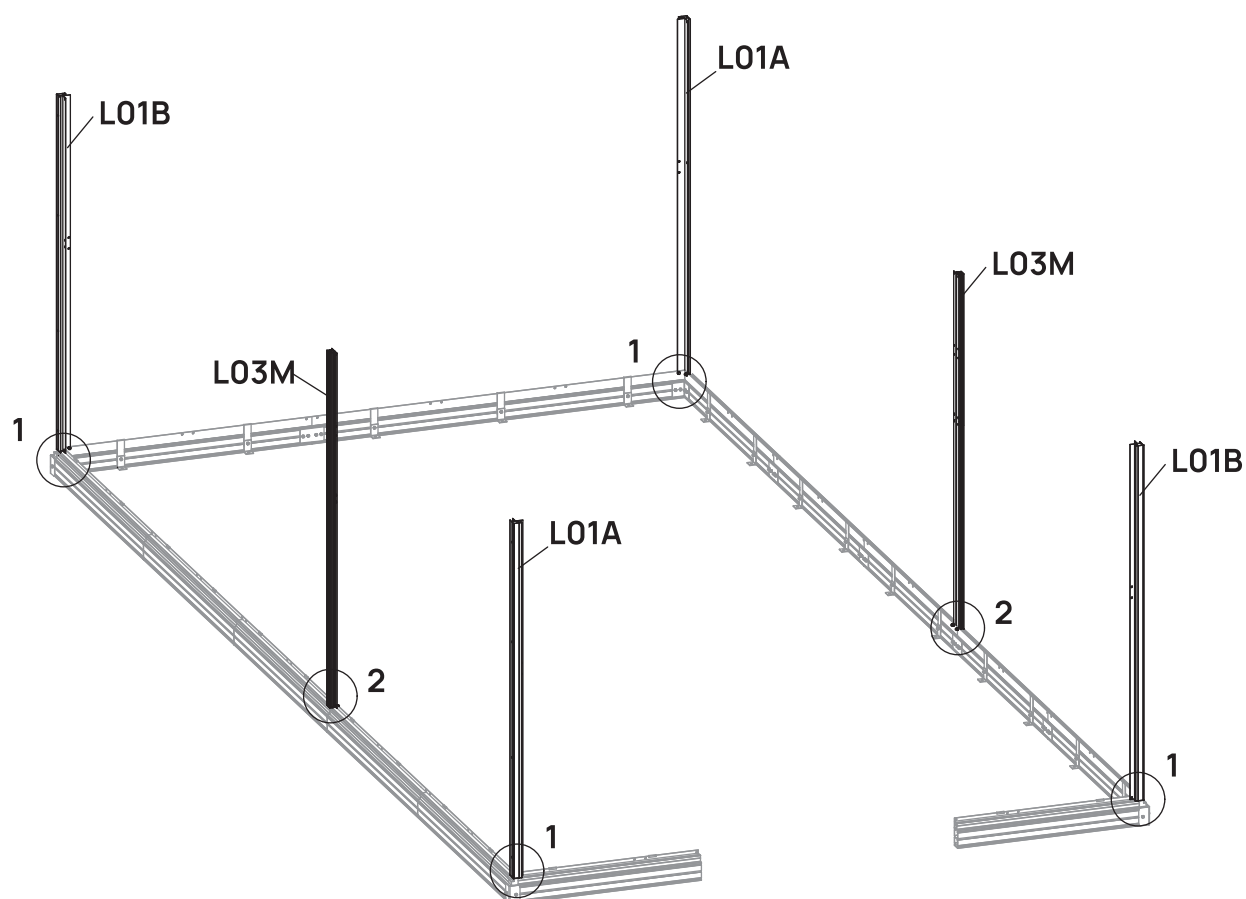
| BOX | PART | NO | QTY |
|---------|---|---------------|-----|
| ALBOX-3 |  | L01A | 2 |
| ALBOX-3 |  | L01B | 2 |
| ALBOX-3 |  | L03M | 2 |
| ALBOX-2 |  | S03A M6X10 | 12 |
| ALBOX-2 |  | M24 M6 | 12 |



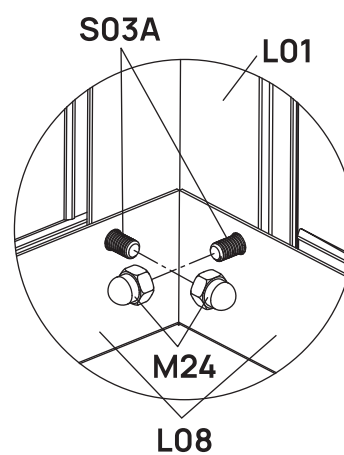
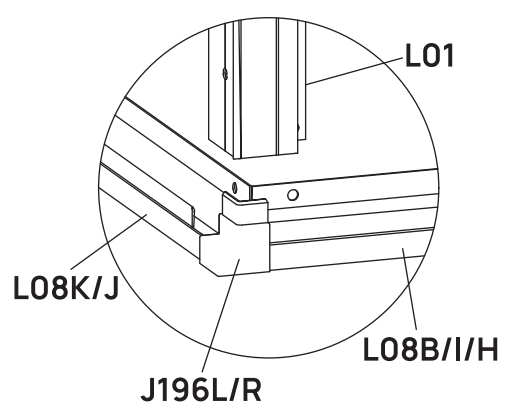
Note:

- 1. For L01A/B frames: the ends with one hole face upward.
- 2. For L03M frames: the ends with 6 holes closest together face upward.

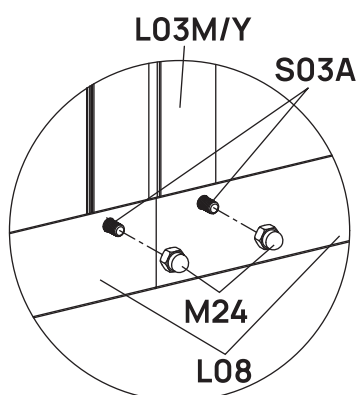




1







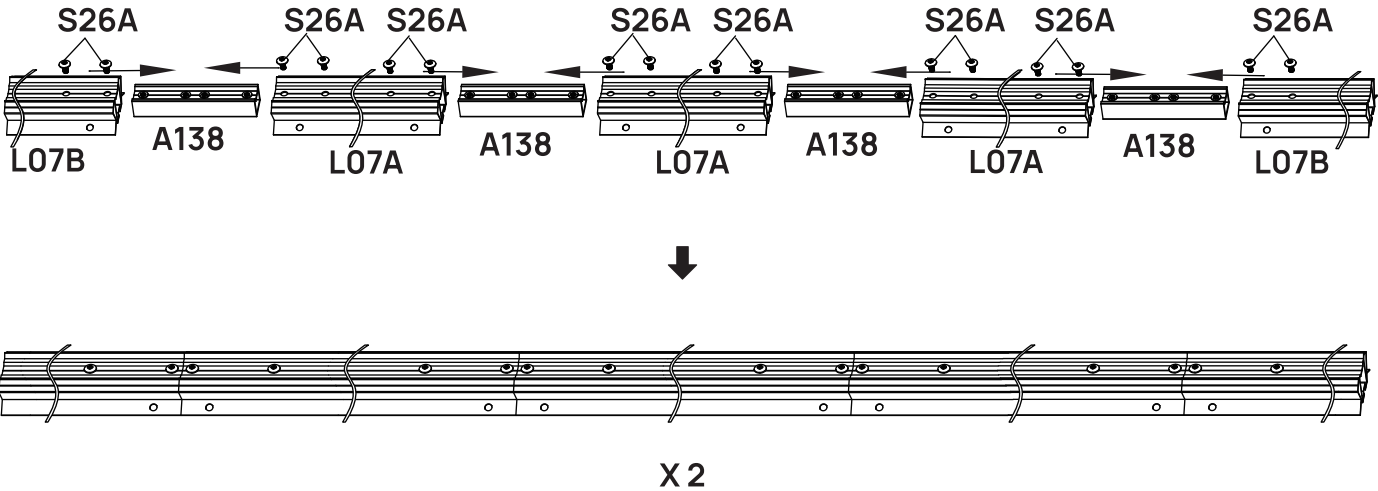
2



STEP
02

Assemble the horizontal eave pieces with A138 connectors and S26A bolts as shown.



| BOX | PART | NO | QTY |
|---------------|---|---------------|-----|
| ALBOX-4 |  | L07A | 6 |
| ALBOX-4 |  | L07B | 4 |
| ALBOX-2 |  | A138 | 8 |
| Pre-installed |  | S26A M5X12 | 32 |

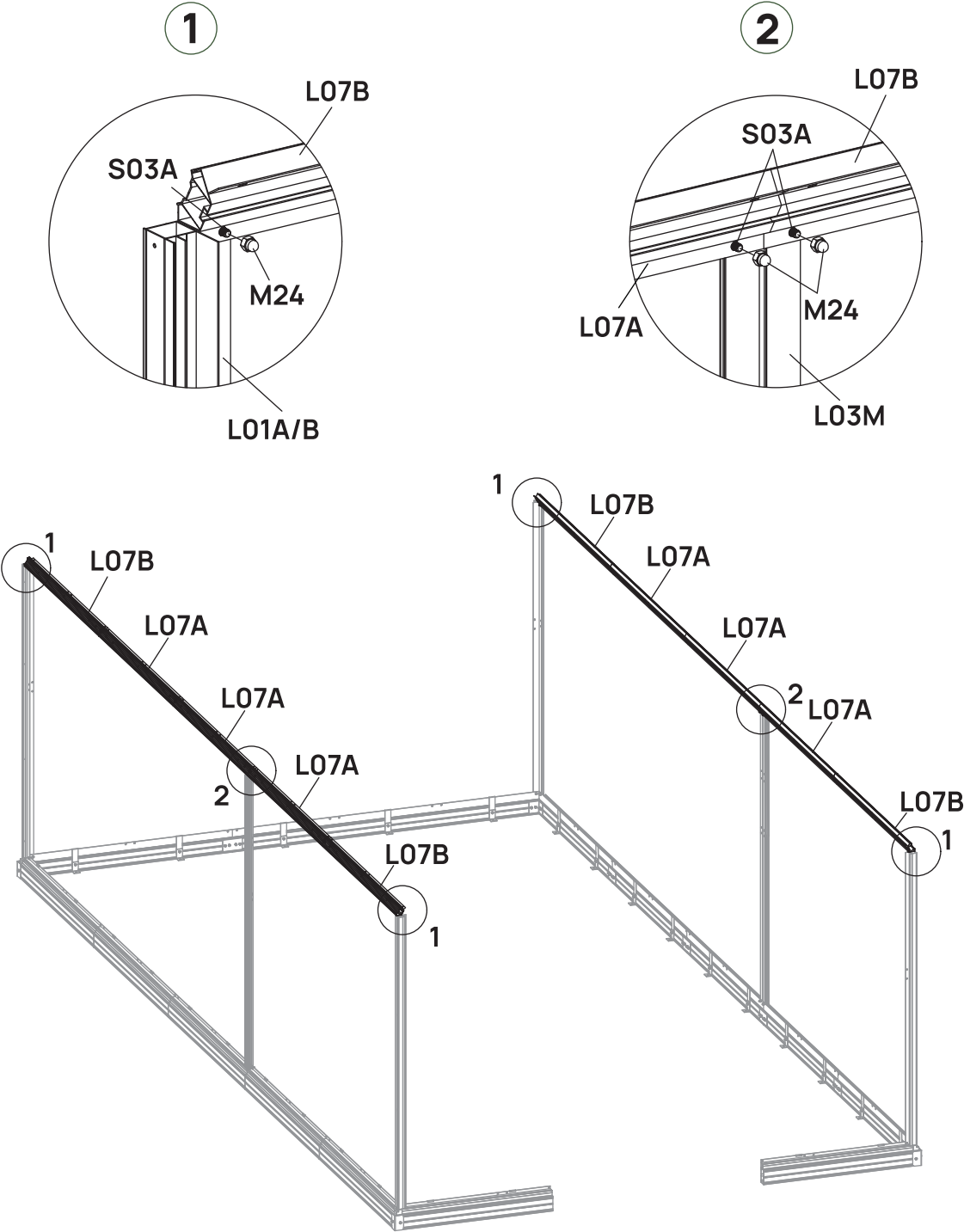


Note:
Before installing L07B, remove the S26A bolts that are pre-installed on A138.

STEP
03





Attach the horizontal eave frames to the vertical frames as shown.

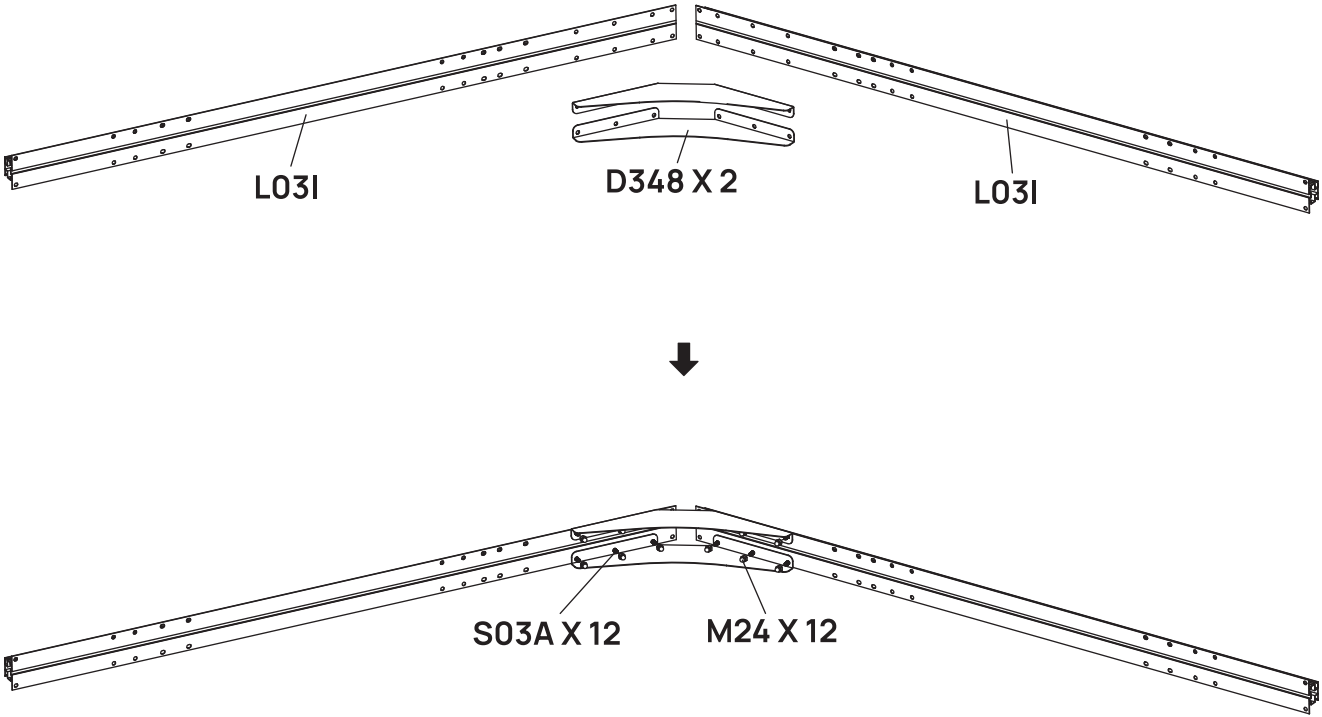
| BOX | PART | NO | QTY |
|---------|---|---------------|-----|
| ALBOX-2 |  | S03A M6X10 | 8 |
| ALBOX-2 |  | M24 M6 | 8 |



STEP
04






Assemble a roof rafter piece with D348 brackets as shown.

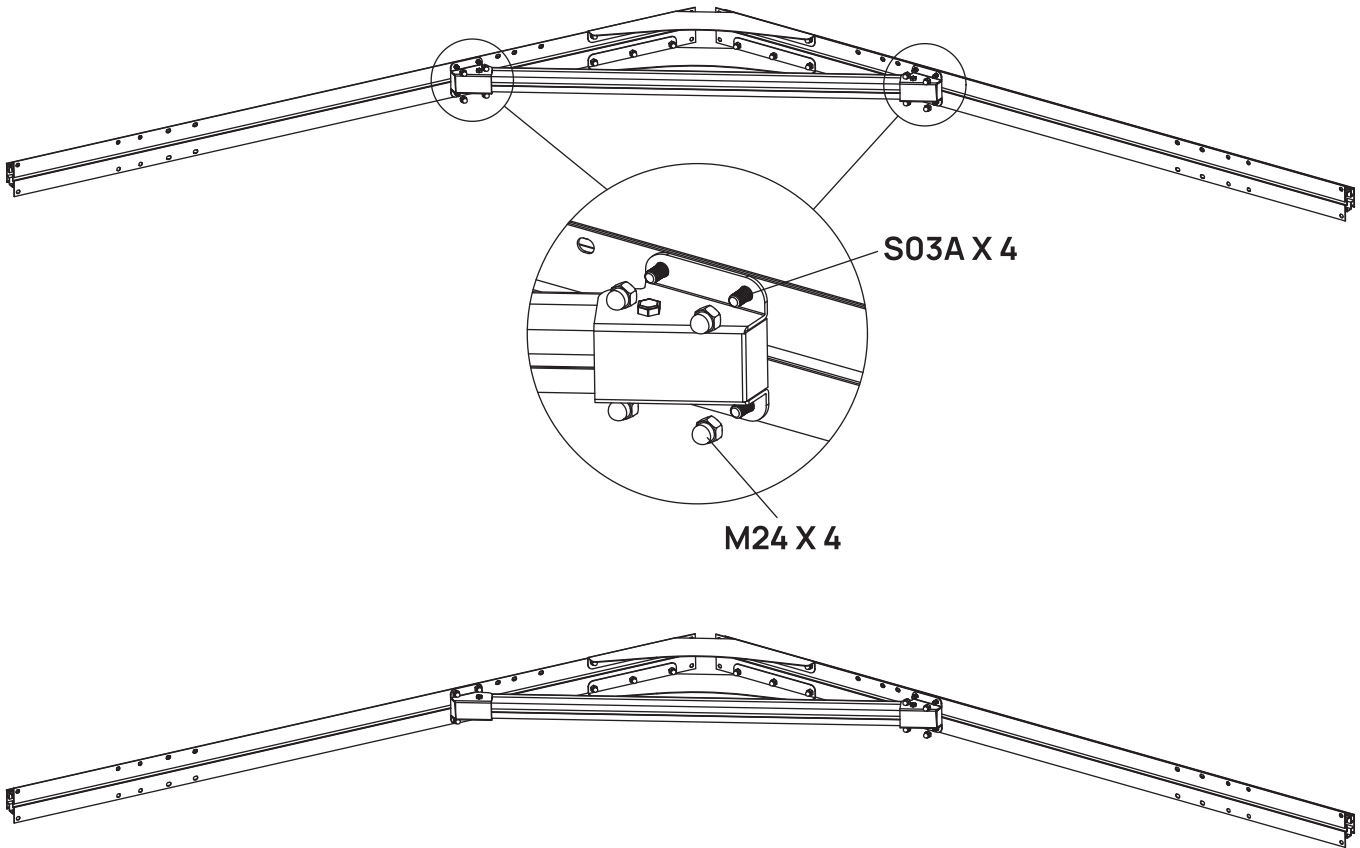
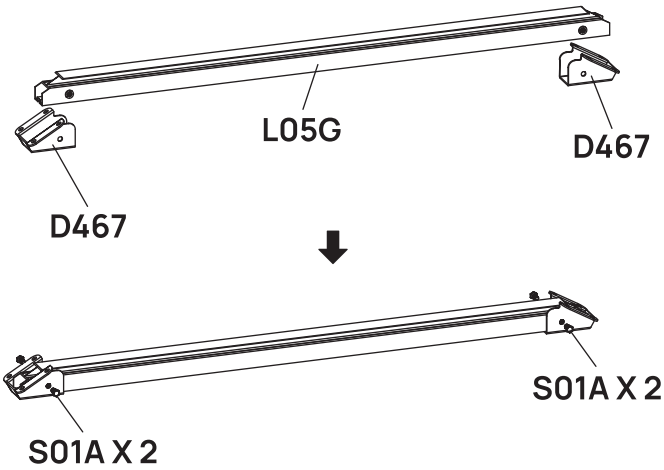
| BOX | PART | NO | QTY |
|---------|---|---------------|-----|
| ALBOX-5 |  | L03I | 2 |
| ALBOX-2 |  | D348 | 2 |
| ALBOX-2 |  | S03A M6X10 | 12 |
| ALBOX-2 |  | M24 M6 | 12 |



STEP
05




Assemble and attach the support bar to the rafter as shown.

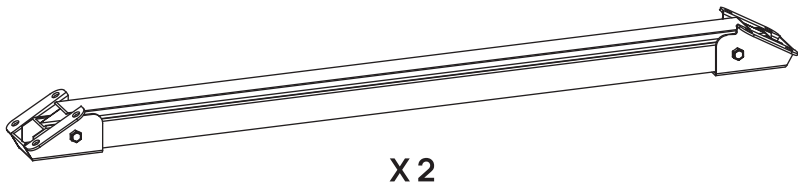
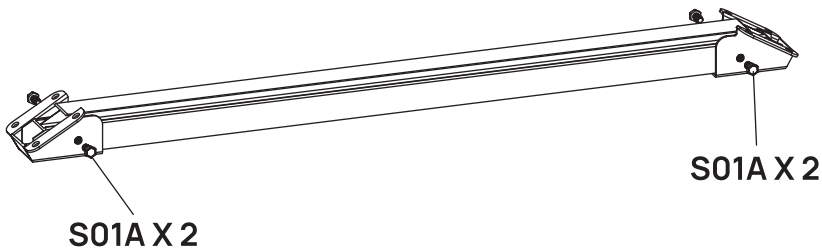
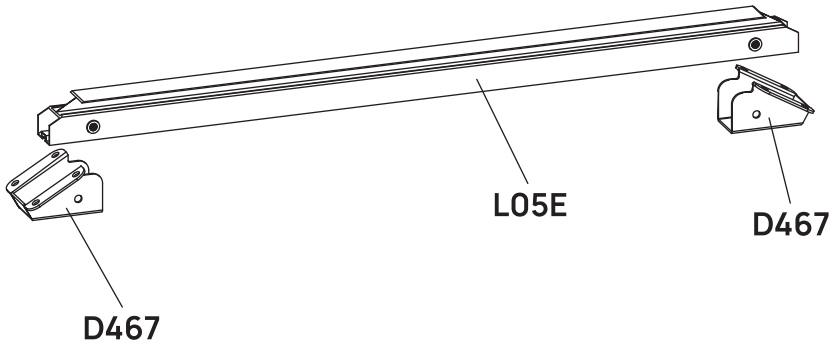
| BOX | PART | NO | QTY |
|---------------|---|---------------|-----|
| ALBOX-6 |  | L05G | 1 |
| ALBOX-5 |  | D467 | 2 |
| ALBOX-2 |  | S03A M6X10 | 8 |
| ALBOX-2 |  | M24 M6 | 8 |
| Pre-installed |  | S01A M6X12 | 4 |



STEP
06



Assemble 2 sets of support braces as shown.

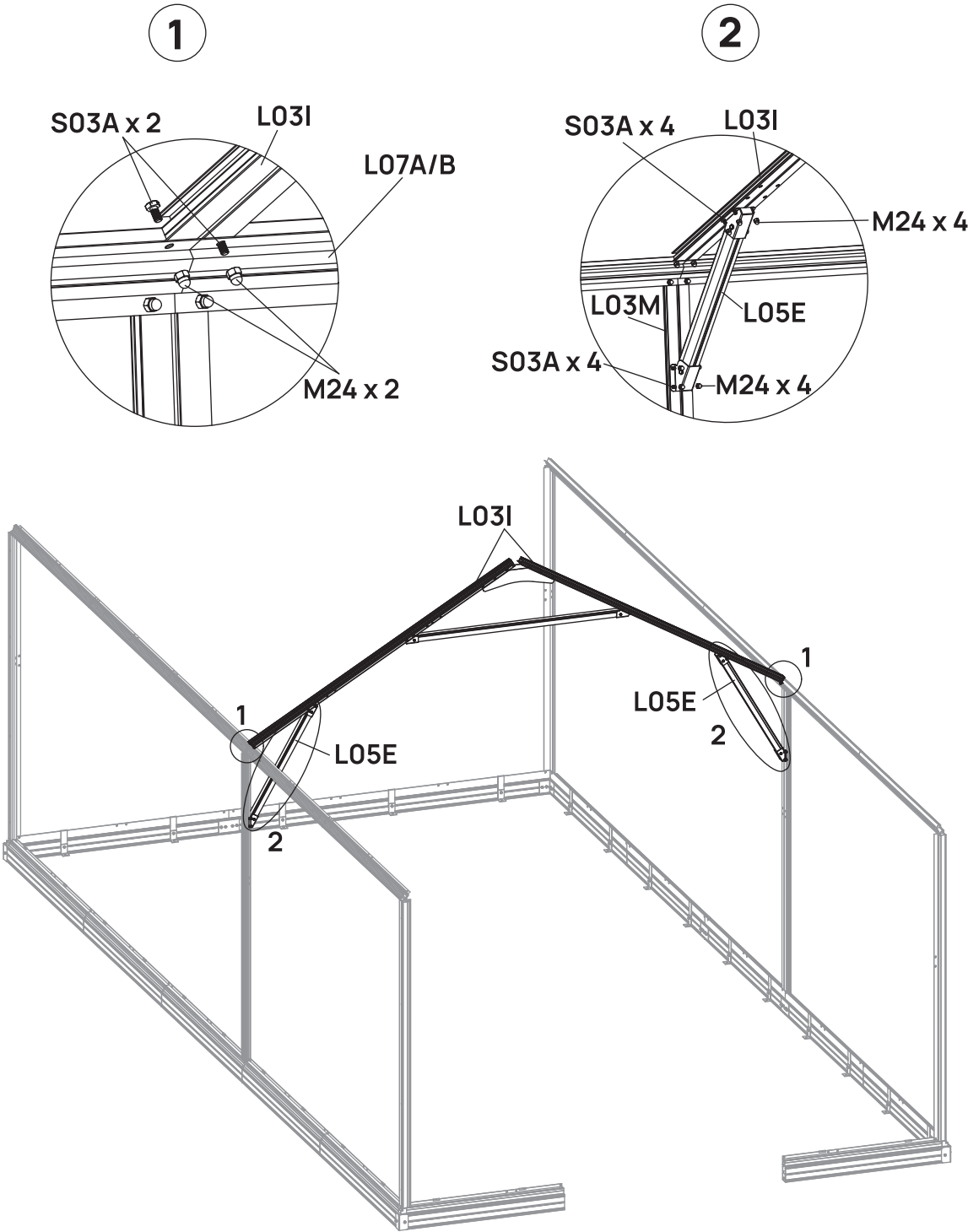
| BOX | PART | NO | QTY |
|---------------|---|-------|-----|
| ALBOX-1 |  | L05E | 2 |
| ALBOX-5 |  | D467 | 4 |
| Pre-installed |  | S01A | 8 |
| | | M6X12 | |



STEP
07





Attach the roof rafter and support braces to the vertical frames as shown.

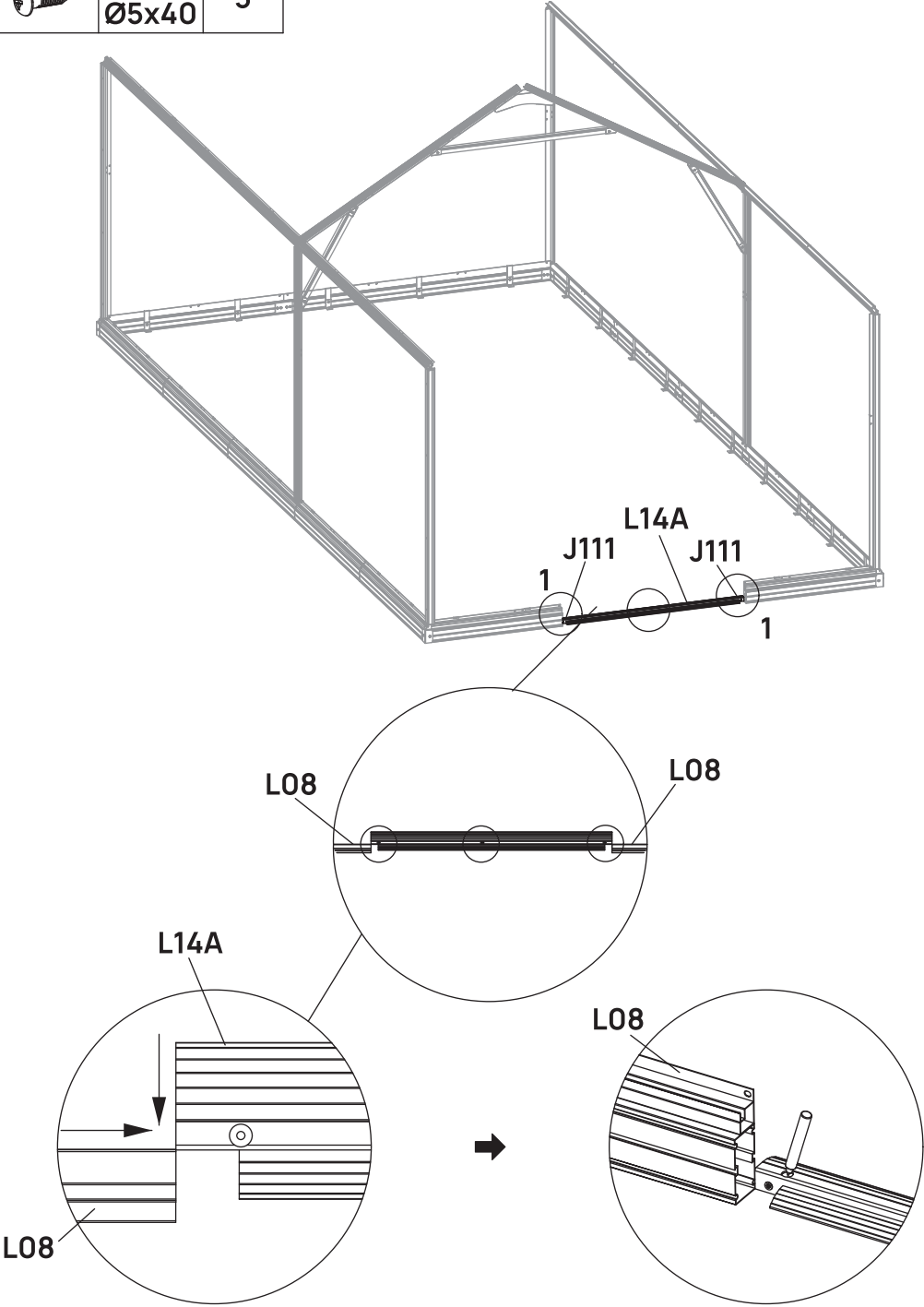
| BOX | PART | NO | QTY |
|---------|---|---------------|-----|
| ALBOX-2 |  | S03A M6X10 | 20 |
| ALBOX-2 |  | M24 M6 | 20 |



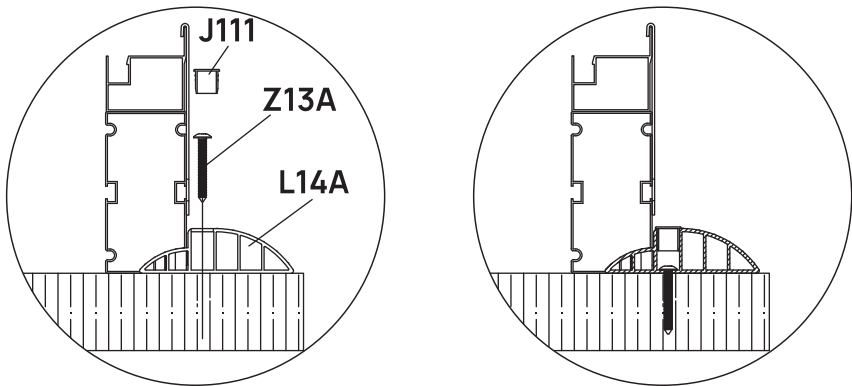
STEP
08

Align the L14A threshold piece with the base frame as shown in the diagram. Make a mark through each of the three holes.

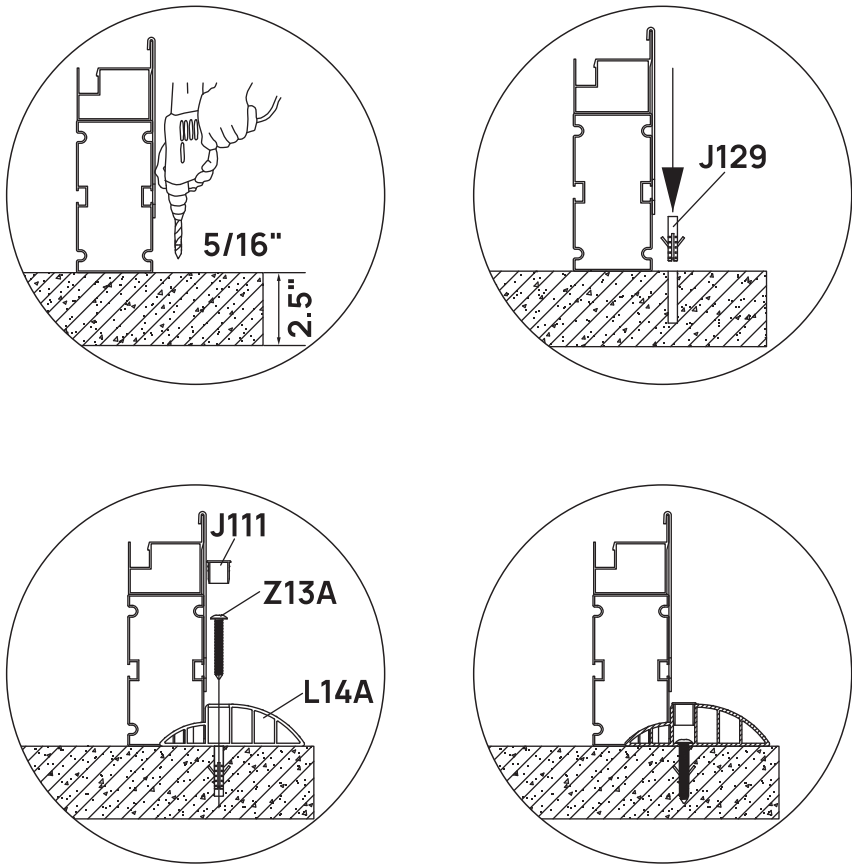
| BOX | PART | NO | QTY |
|---------|---|---------------|-----|
| ALBOX-6 |  | L14A | 1 |
| ALBOX-2 |  | J111 | 2 |
| ALBOX-2 |  | J129 | 3 |
| ALBOX-2 |  | Z13A Ø5x40 | 3 |



a. For wood surfaces, use Z13A screws to affix the threshold directly to the ground.









b. For cement surfaces, remove the threshold piece, drill pilot holes at 2.5" depth with a 5/16" drill bit, insert J129 expansion anchors into the holes, then use 13A screws to affix threshold back to the ground. Finally use J111 caps to seal the holes.

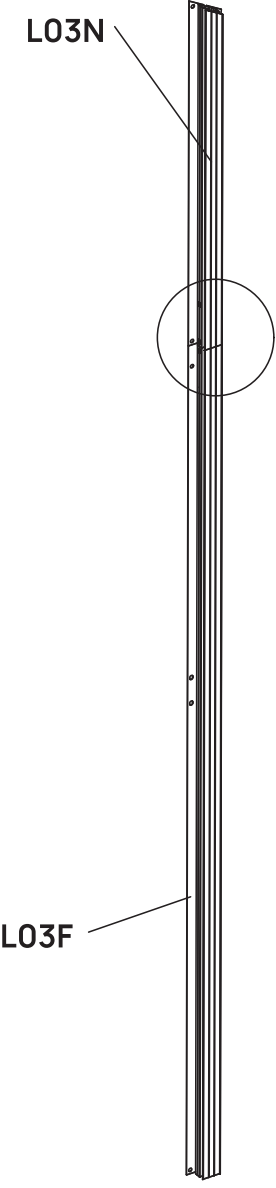
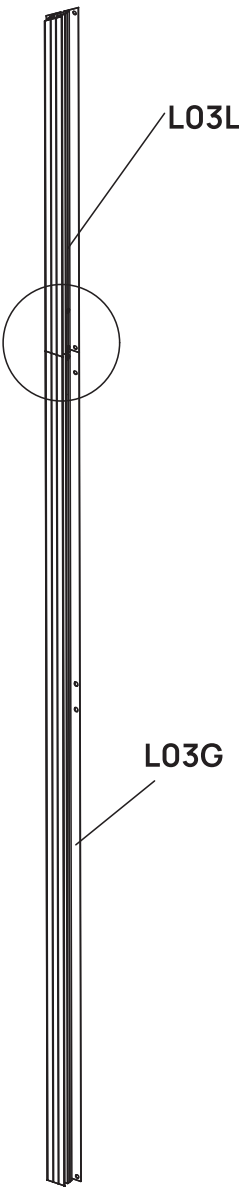
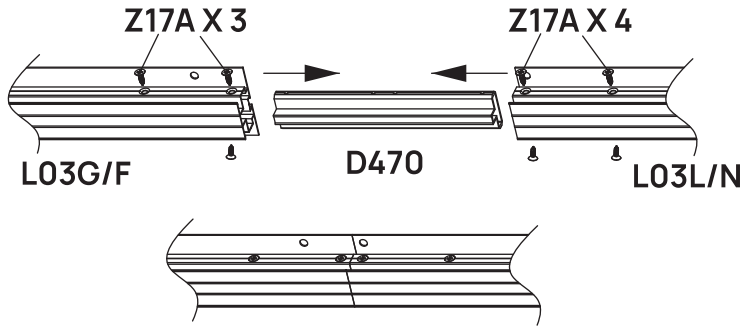


Note: The middle hole is not equipped with J111.

STEP
09






Assemble L03L/G and L03N/F door frame pieces as shown, using D470 connectors and Z17A screws. Use only one Z17A screw on the inner side of L03G and L03F as shown.

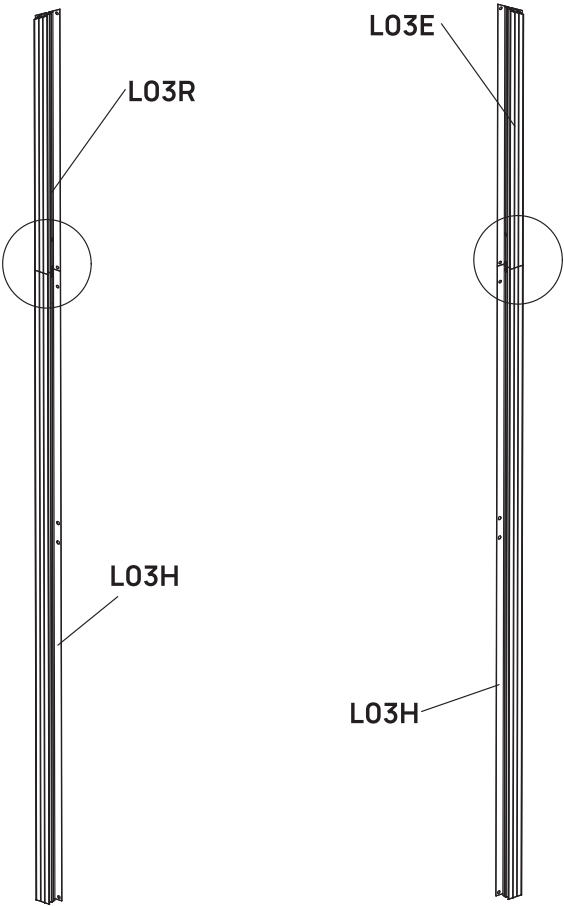
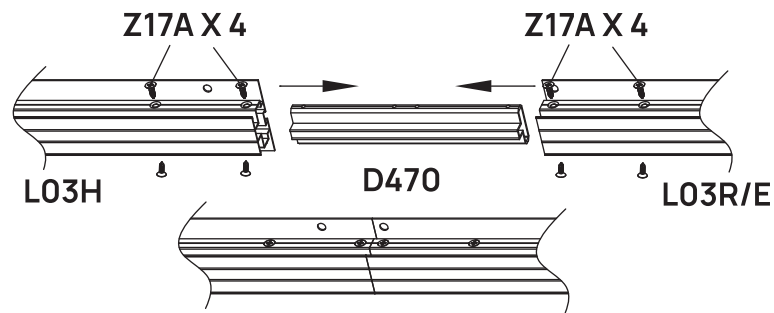
| BOX | PART | NO | QTY |
|---------|---|-----------------|-----|
| ALBOX-5 |  | L03G | 1 |
| ALBOX-5 |  | L03F | 1 |
| ALBOX-1 |  | L03L | 1 |
| ALBOX-1 |  | L03N | 1 |
| ALBOX-2 |  | D470 | 2 |
| ALBOX-2 |  | Z17A M4.8X16 | 14 |



STEP
10

Assemble L03R/H and L03E/H frame pieces as shown, using D470 connectors and Z17A screws.

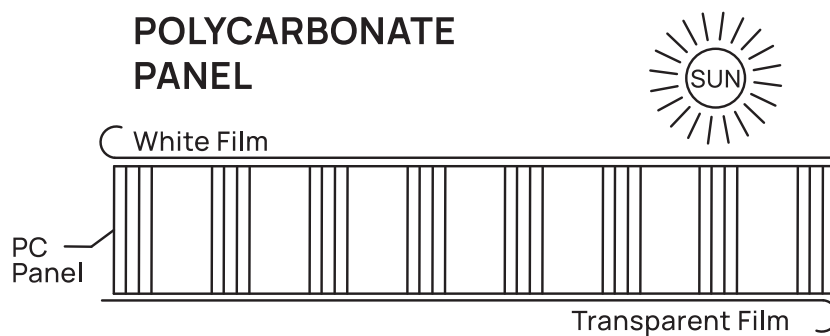
| BOX | PART | NO | QTY |
|---------|---|-----------------|-----|
| ALBOX-3 |  | L03H | 2 |
| ALBOX-1 |  | L03R | 1 |
| ALBOX-1 |  | L03E | 1 |
| ALBOX-2 |  | D470 | 2 |
| ALBOX-2 |  | Z17A M4.8X16 | 16 |



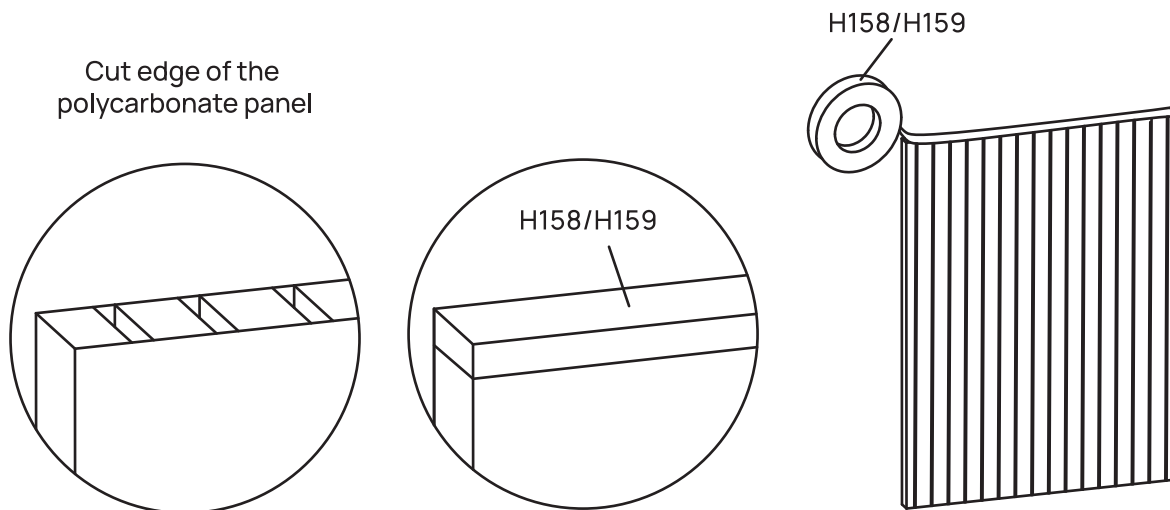
STEP 11

For PC panels

Remove the clear film prior to assembly. The white film indicates the UV-Protected side of the panels. Peel back the white film to expose only the edges (until the panels are in place) to ensure that the UV-Protected side is facing outwards in final assembly.



Cover the two cut edges of the PC panels with the provided tape before installation to seal the channels & prevent moisture from getting trapped inside.













For Glass panels

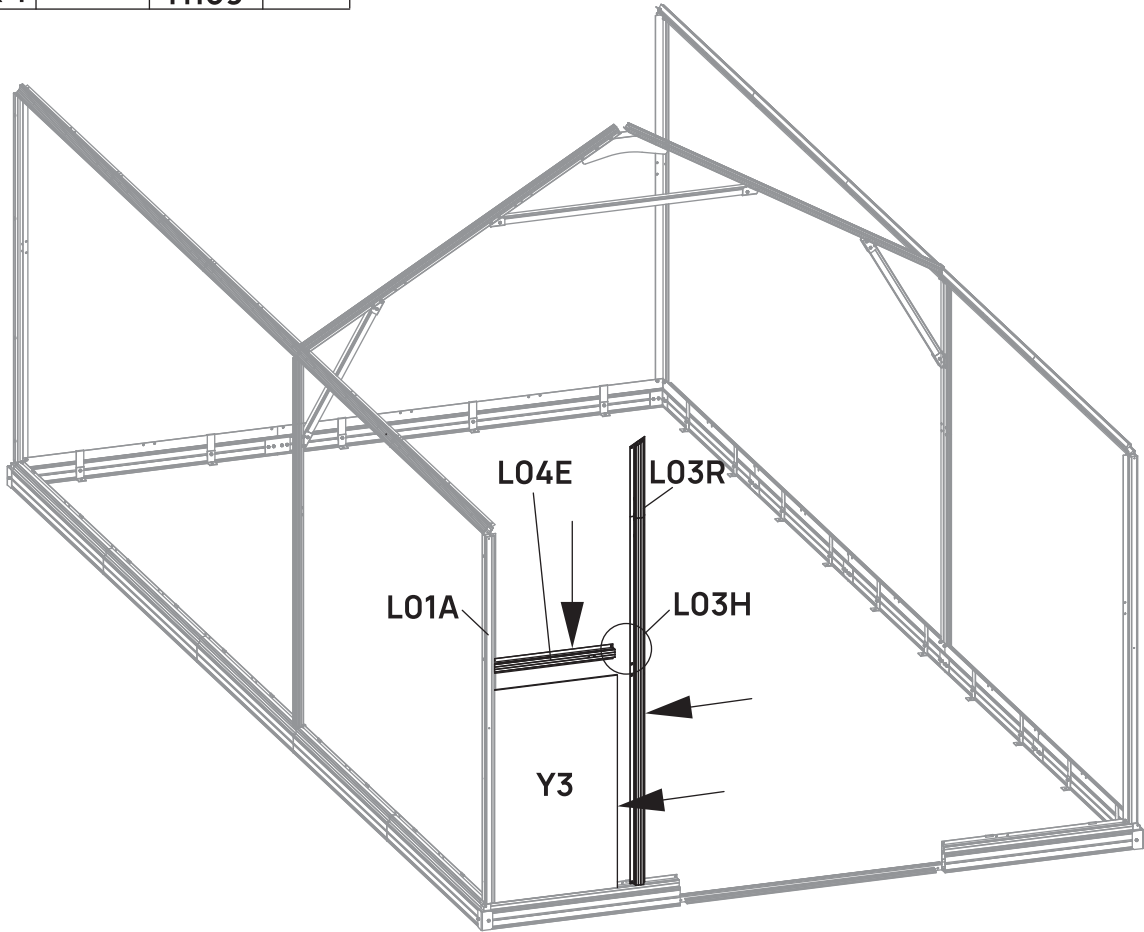
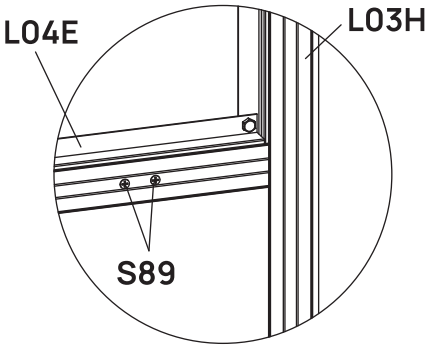
- H158/H159 Tape is not required.
- Handle with care to avoid breakage.
- Watch out for sharp corners and edges.
- Use glass suction cups (not provided) for safe handling.
- Do not apply excessive force or strike the glass during installation.

STEP
12

Insert Y3 panel into the groove of L01A and into the base frame. Then install the L03R/H piece and L04E connecting frame as shown.

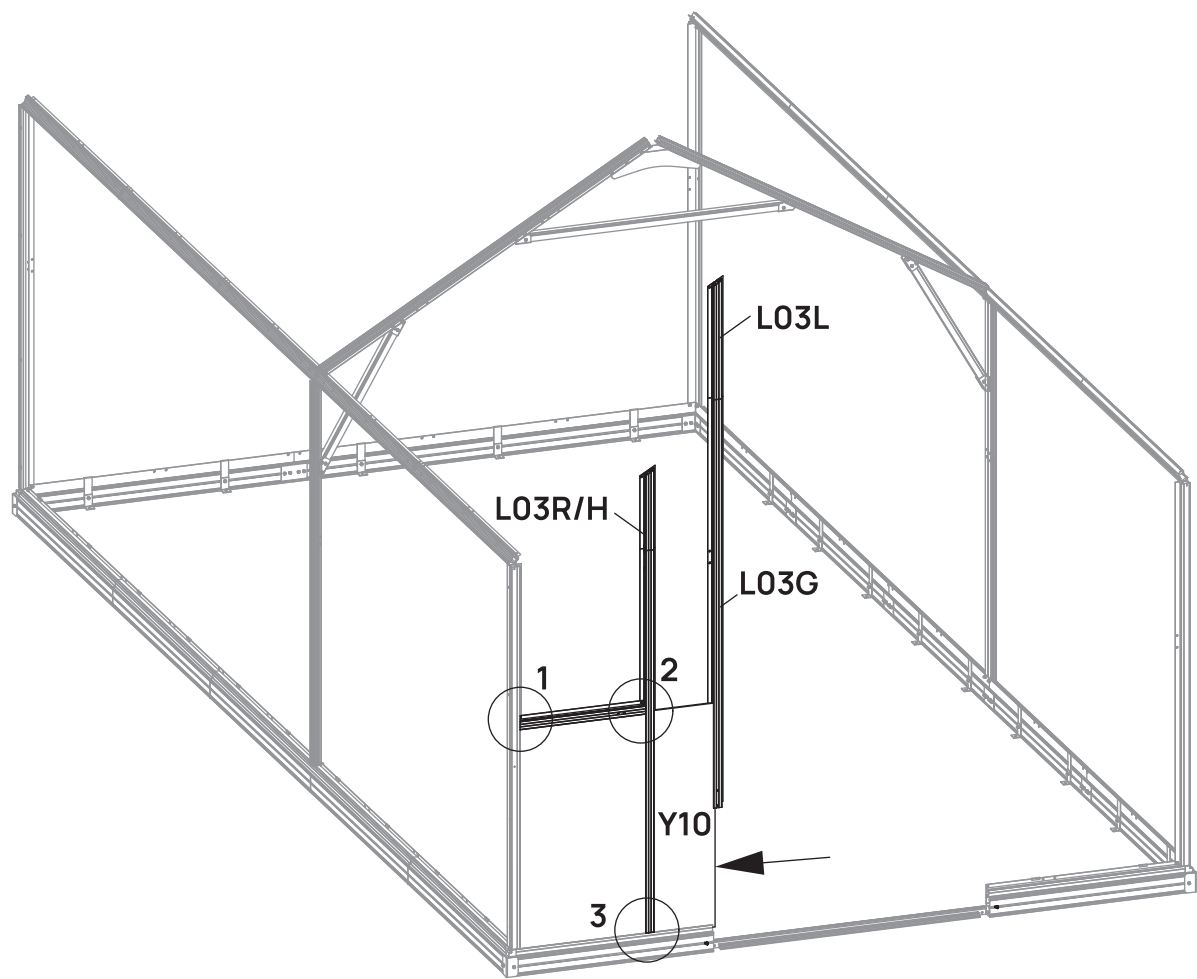
| BOX | PART | NO | QTY |
|--------------------|---|---------------|-----|
| ALBOX-1 |  | L04D | 1 |
| ALBOX-1 |  | L04E | 1 |
| PCBOX-2 GLBOX-1 |  | Y3 | 1 |
| PCBOX-3 GLBOX-1 |  | Y10 | 1 |
| ALBOX-2 |  | D469 | 1 |
| Pre-installed |  | S26A M5X12 | 1 |
| ALBOX-2 |  | S99 M5X45 | 1 |
| ALBOX-2 |  | S03A M6X10 | 12 |
| ALBOX-2 |  | M24 M6 | 12 |
| PCBOX-2 GLBOX-1 |  | H158 H159 | 1 |

The ends of L04E with screws face to L03R/H piece.

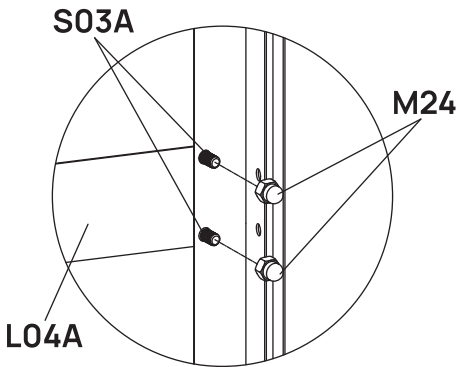


STEP 13

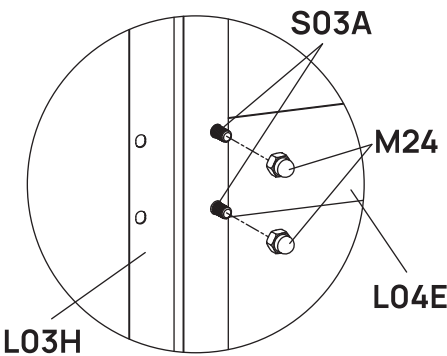
Insert Y10 panel into the groove of L03R/H piece and into the base frame as shown, then install the L03L/G piece.



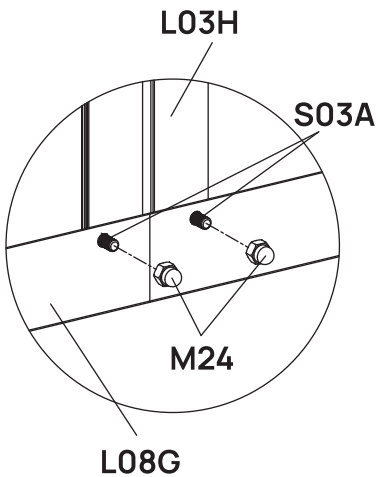
1



2



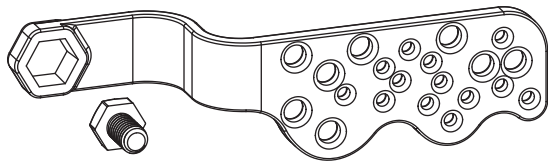
3



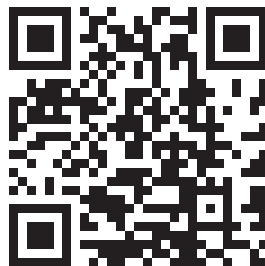
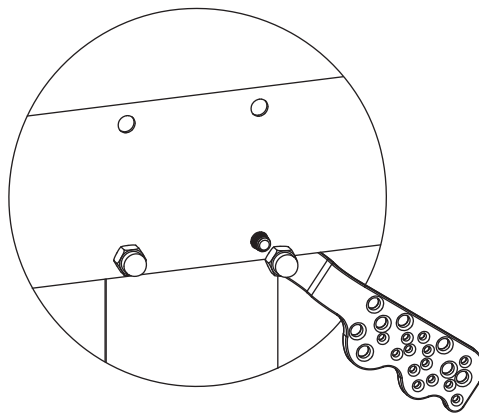
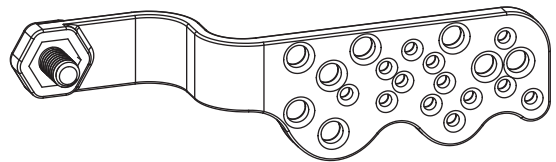
Note: For easier installation, use the provided hex tool.

Position the head of S03A bolt in the tool, then use it to insert the bolt into the frames and secure with M24 nut.

Repeat this process for all hard-to-access locations.



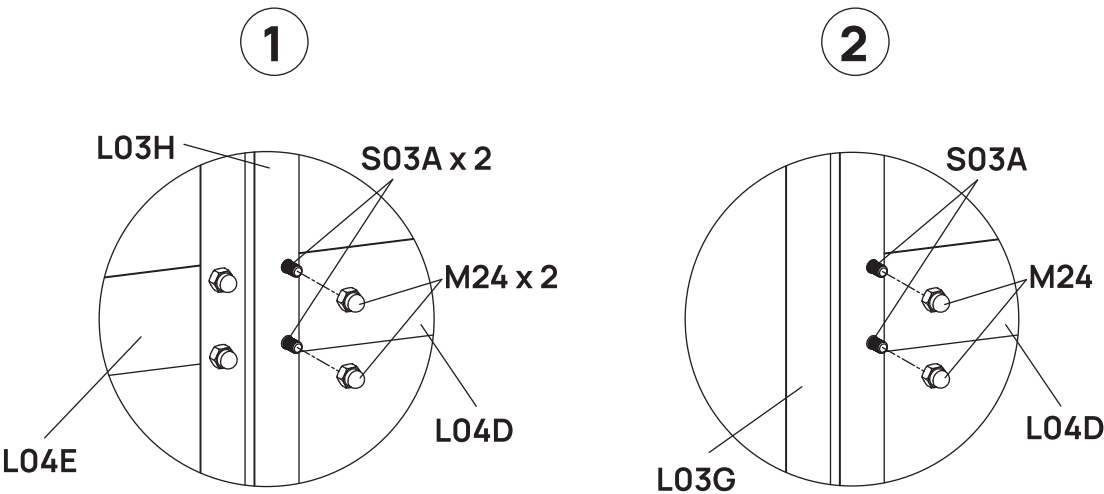
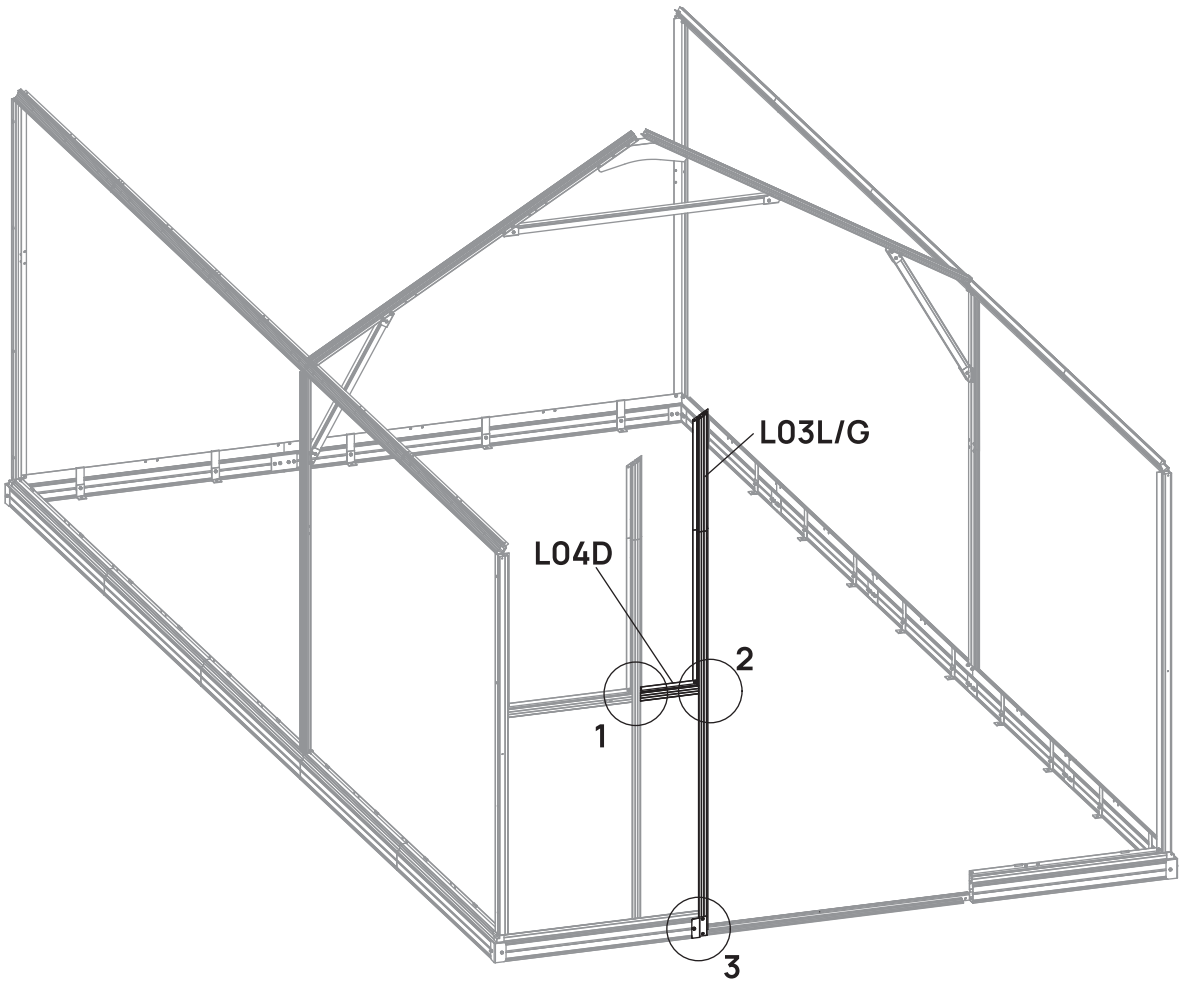
S03A



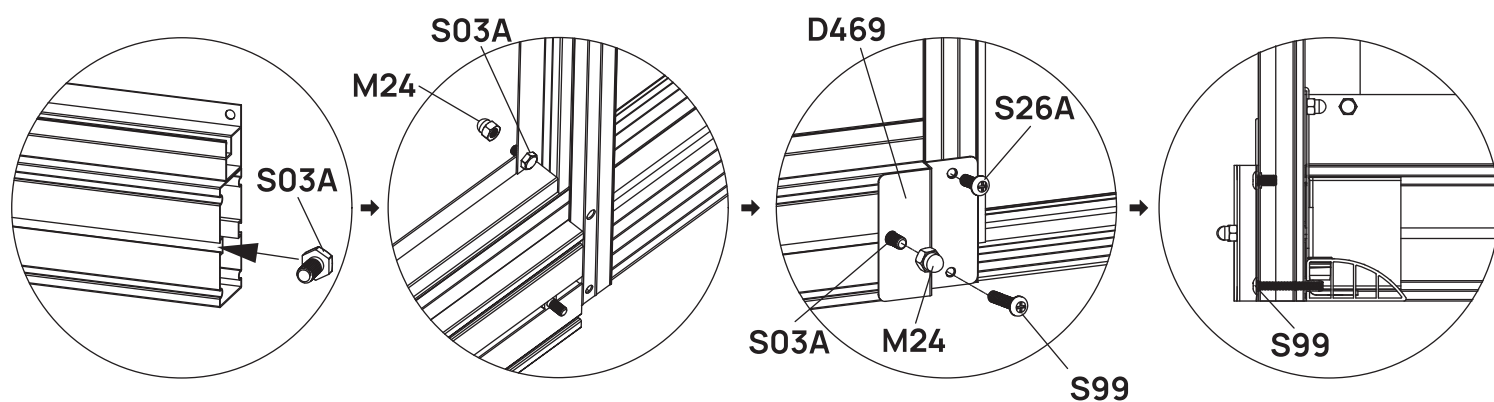
vegogarden.com

STEP
14

Assemble L04D connecting frame and secure L03L/G piece in place as shown.

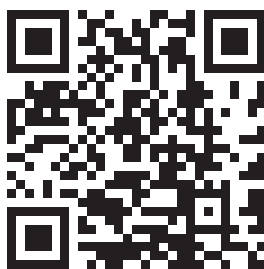


3



Slide one S03A in the groove of the foundation piece in the front as shown. Attach the L03 door frame to the base and foundation, secure it with the mounting plate D469, using different bolts as shown.









Note: S26A is pre-installed.



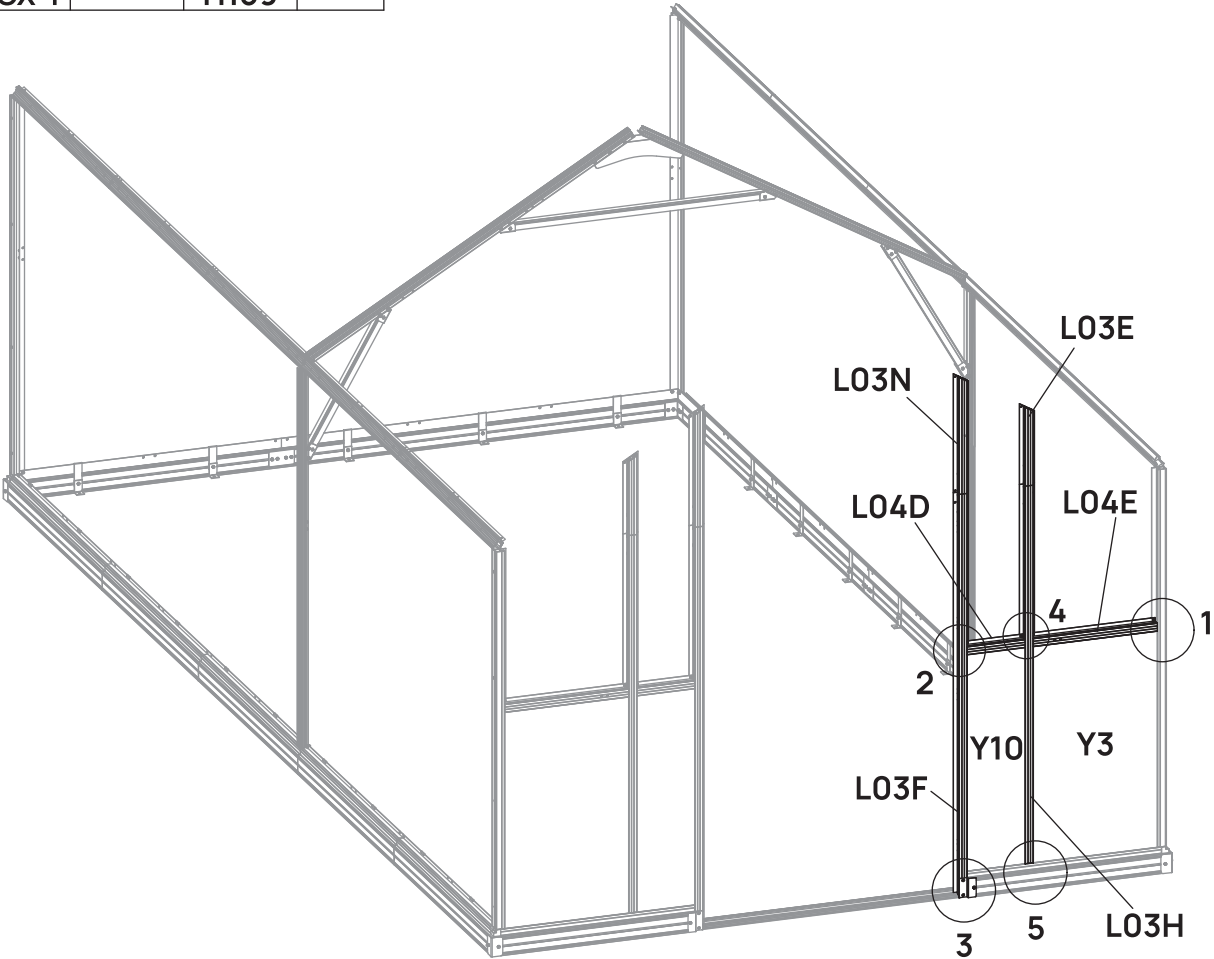
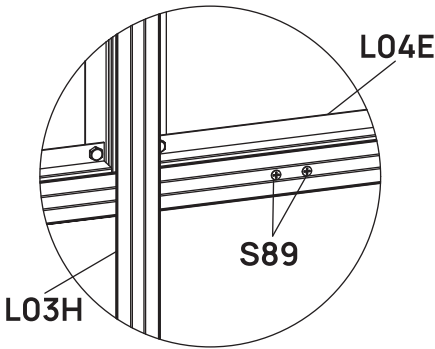
vegogarden.com

STEP
15

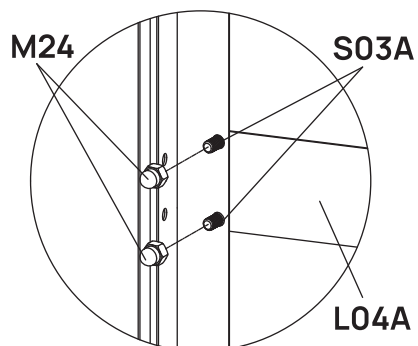
Assemble the frames and panels on the other side in the same way as shown.

| BOX | PART | NO | QTY |
|---------------|---|---------------|-----|
| ALBOX-1 |  | L04D | 1 |
| ALBOX-1 |  | L04E | 1 |
| PCBOX-2 |  | Y3 | 1 |
| GLBOX-1 | | | |
| PCBOX-2 |  | Y10 | 1 |
| GLBOX-1 | | | |
| ALBOX-2 |  | D469 | 1 |
| ALBOX-2 |  | S03A M6X10 | 12 |
| ALBOX-2 | | M24 M6 | 12 |
| Pre-installed |  | S26A M5X12 | 1 |
| ALBOX-2 | | S99 M5X45 | 1 |
| PCBOX-1 |  | H158 | 1 |
| GLBOX-1 | | H159 | |

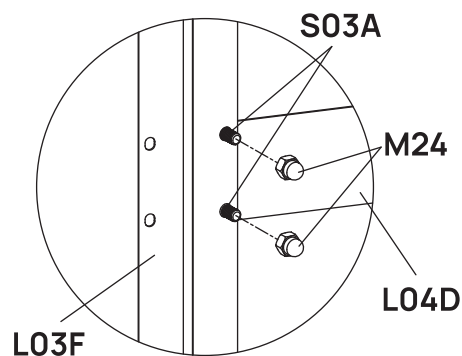
Note: The ends of L04E with screws face to L03E/H piece.



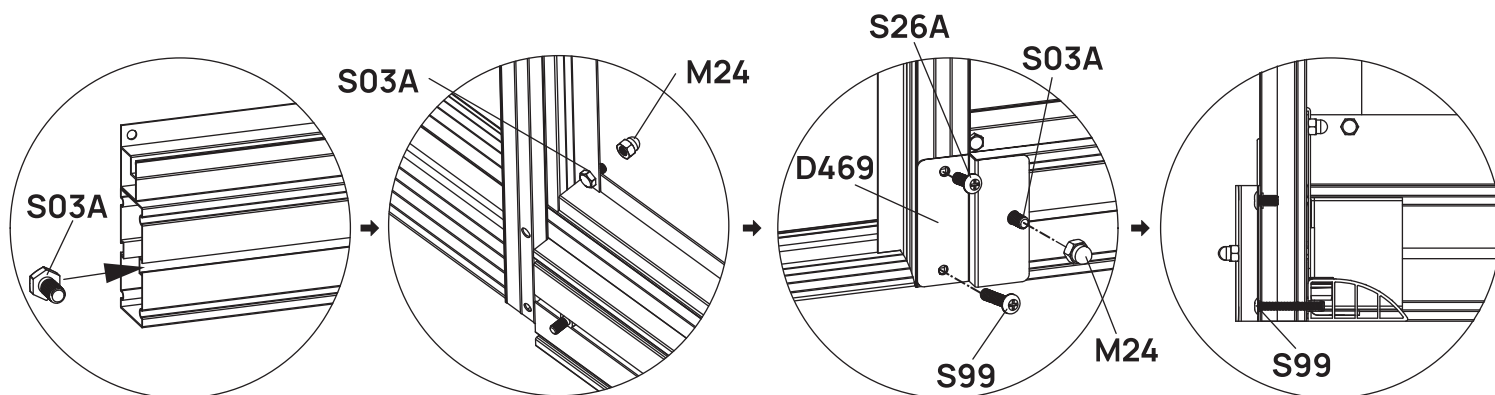
1



2



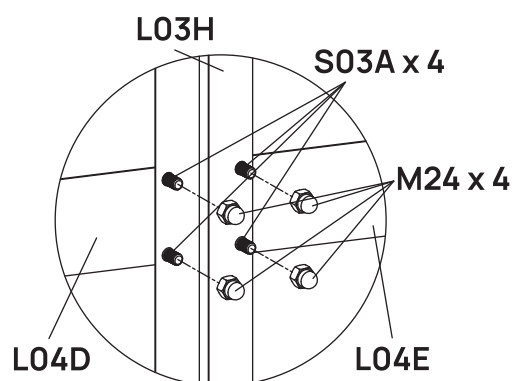
3



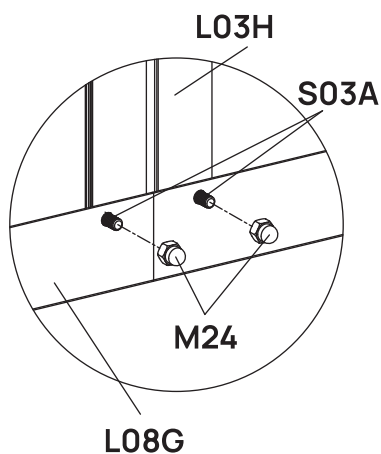
Slide one S03A in the groove of the foundation piece in the front as shown. Attach the L03 door frame to the base and foundation, secure it with the mounting plate D469, using different bolts as shown.

Note: S26A is pre-installed.

4



5










STEP
16

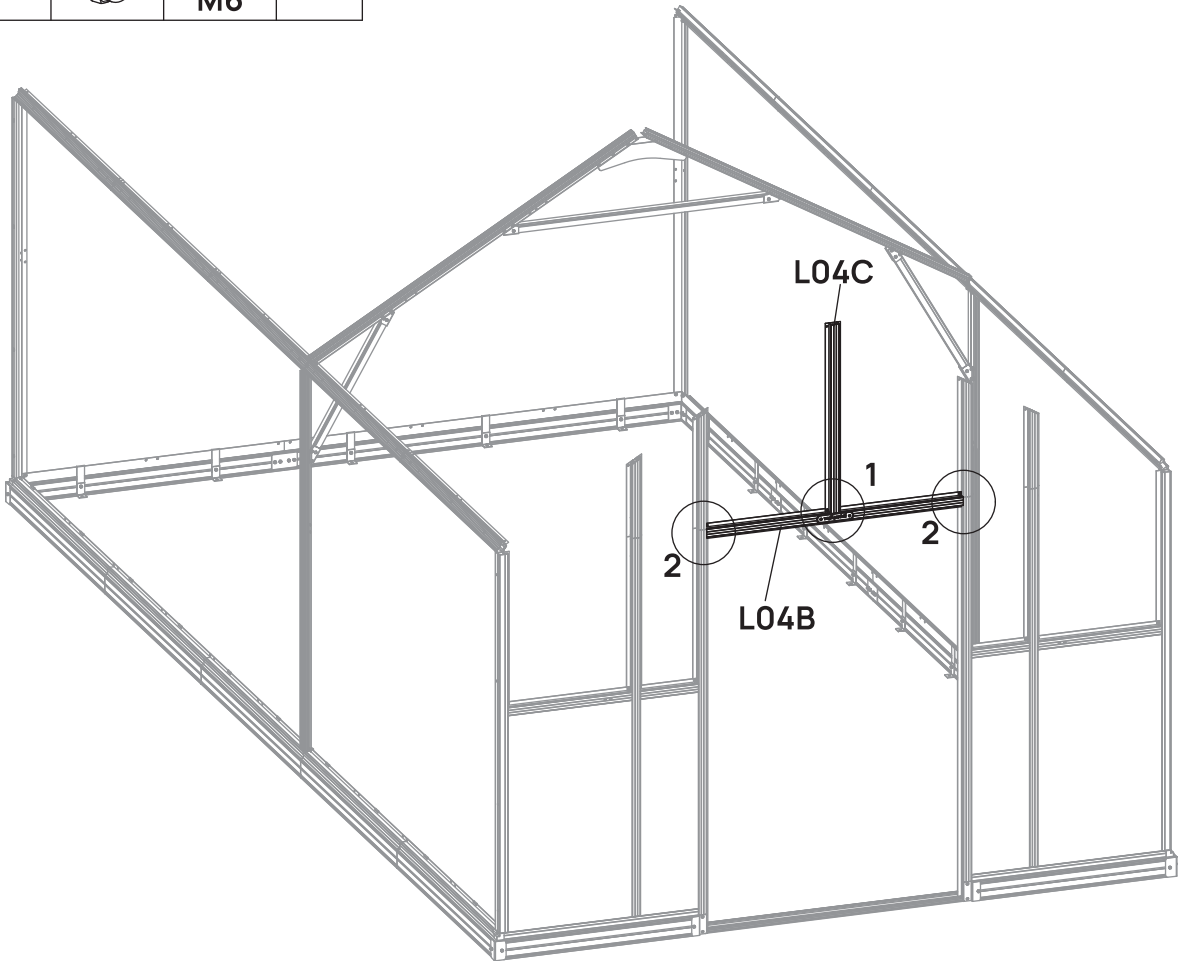
Assemble L04B and L04C frames as shown.

Note: Different hardware is required for top and bottom holes on L03G/F.

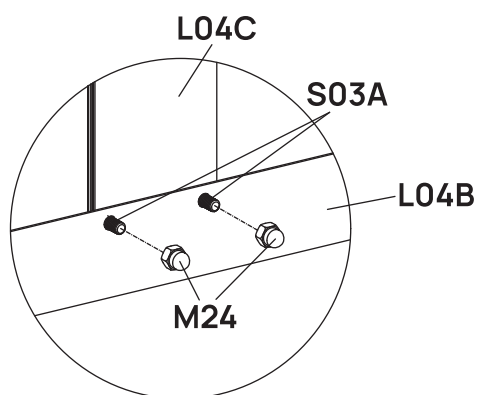
Top holes: S03A, M24

Bottom holes: S27A, H137, M31

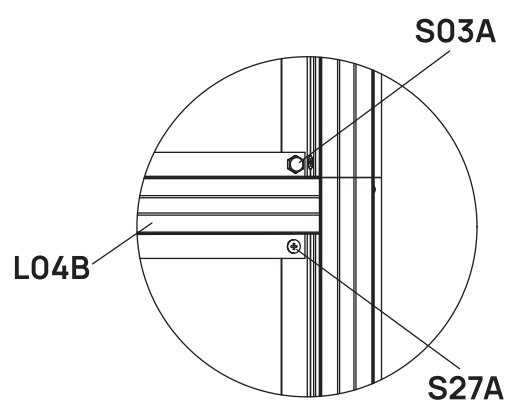
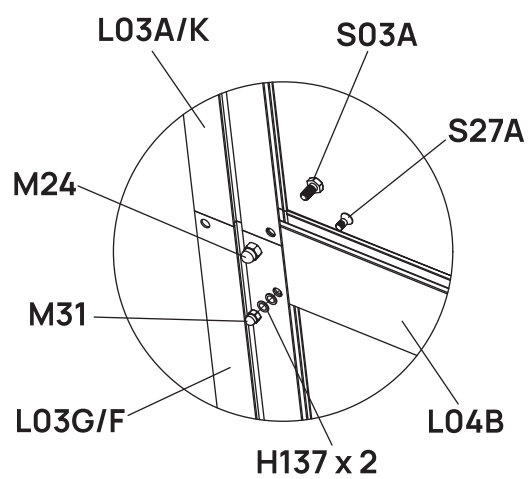
| BOX | PART | NO | QTY |
|---------|---|---------------|-----|
| ALBOX-6 |  | L04B | 1 |
| ALBOX-2 |  | L04C | 1 |
| ALBOX-2 |  | S27A M5X12 | 2 |
| ALBOX-2 |  | M31 M5 | 2 |
| ALBOX-2 |  | S03A M6X10 | 4 |
| ALBOX-2 |  | H137 | 4 |
| ALBOX-2 |  | M24 M6 | 4 |



1



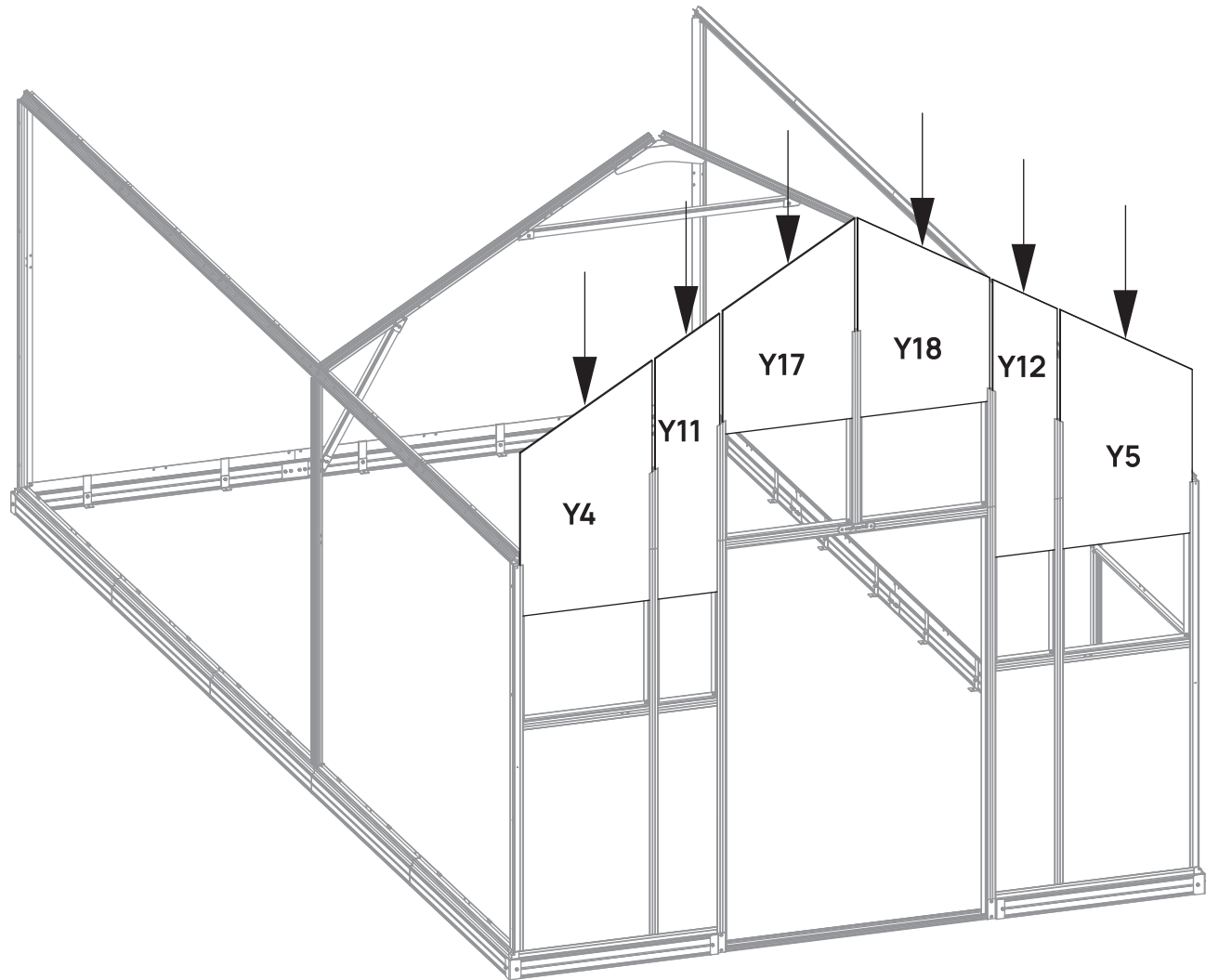
2



STEP
17





Insert the front gable panels as shown.

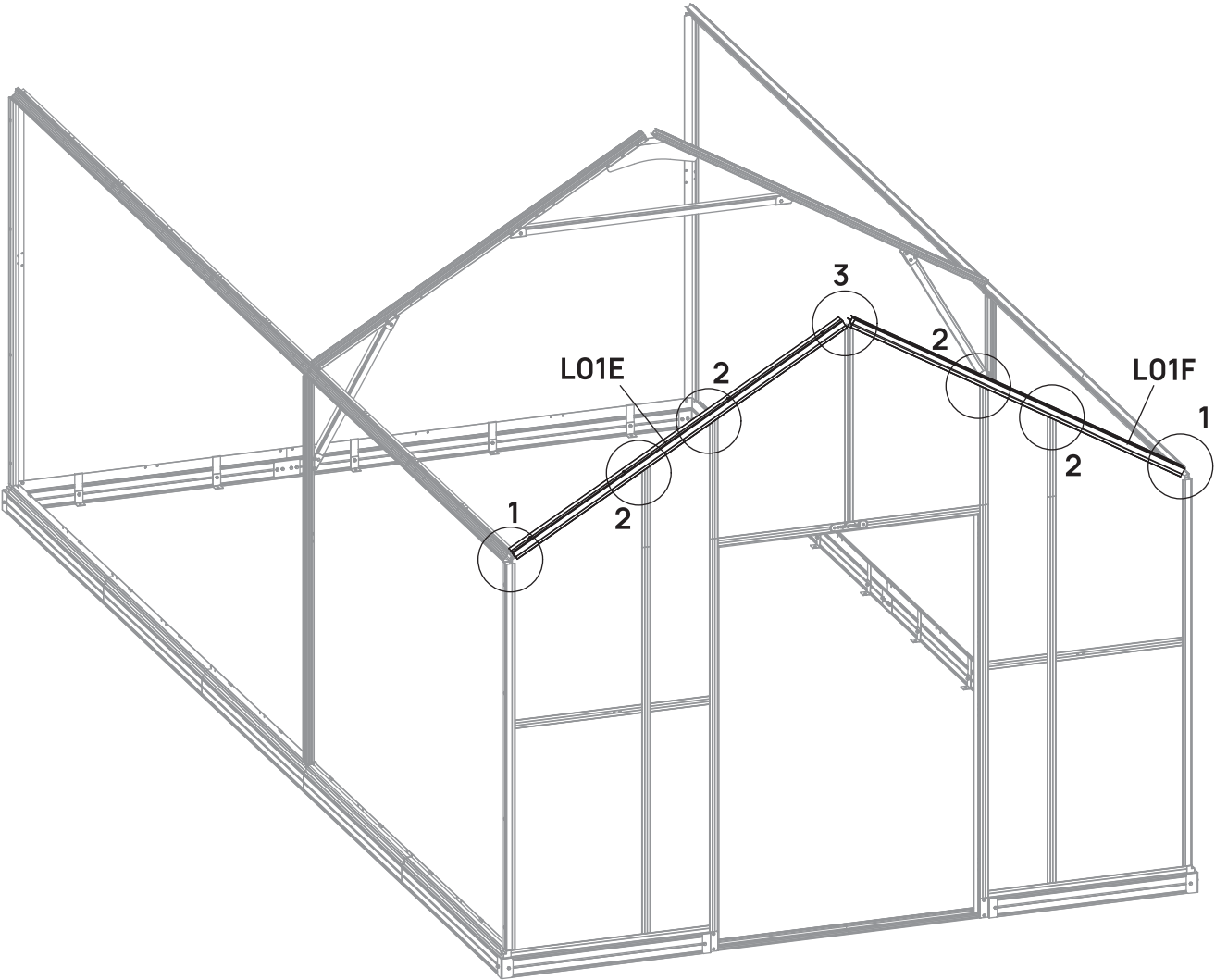
| BOX | PART | NO | QTY |
|---------|------|------|-----|
| PCBOX-2 | | Y4 | 1 |
| GLBOX-1 | | | |
| PCBOX-2 | | Y5 | 1 |
| GLBOX-1 | | | |
| PCBOX-3 | | Y11 | 1 |
| GLBOX-1 | | | |
| PCBOX-3 | | Y12 | 1 |
| GLBOX-1 | | | |
| PCBOX-2 | | Y17 | 1 |
| GLBOX-1 | | | |
| PCBOX-2 | | Y18 | 1 |
| GLBOX-1 | | | |
| PCBOX-1 | | H158 | 1 |
| GLBOX-1 | | H159 | |



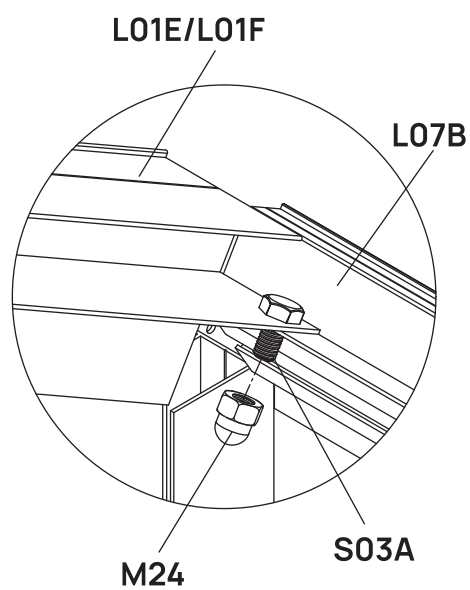
STEP
18

Assemble front gable frames as shown.

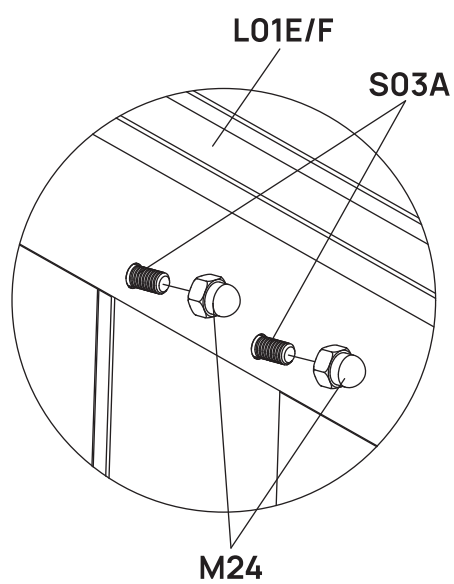
| BOX | PART | NO | QTY |
|---------|---|---------------|-----|
| ALBOX-5 |  | L01E | 1 |
| ALBOX-5 |  | L01F | 1 |
| ALBOX-2 |  | S03A M6X10 | 12 |
| | | M24 M6 | |
| ALBOX-2 |  | | 12 |



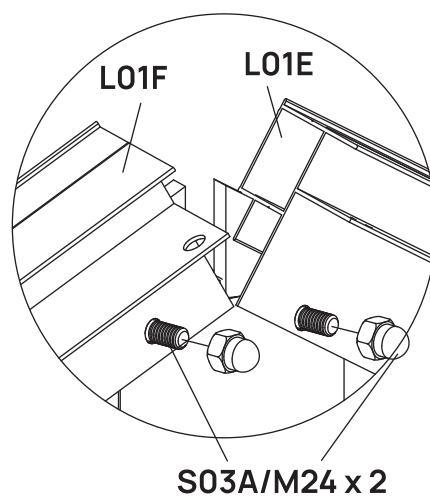
1



2












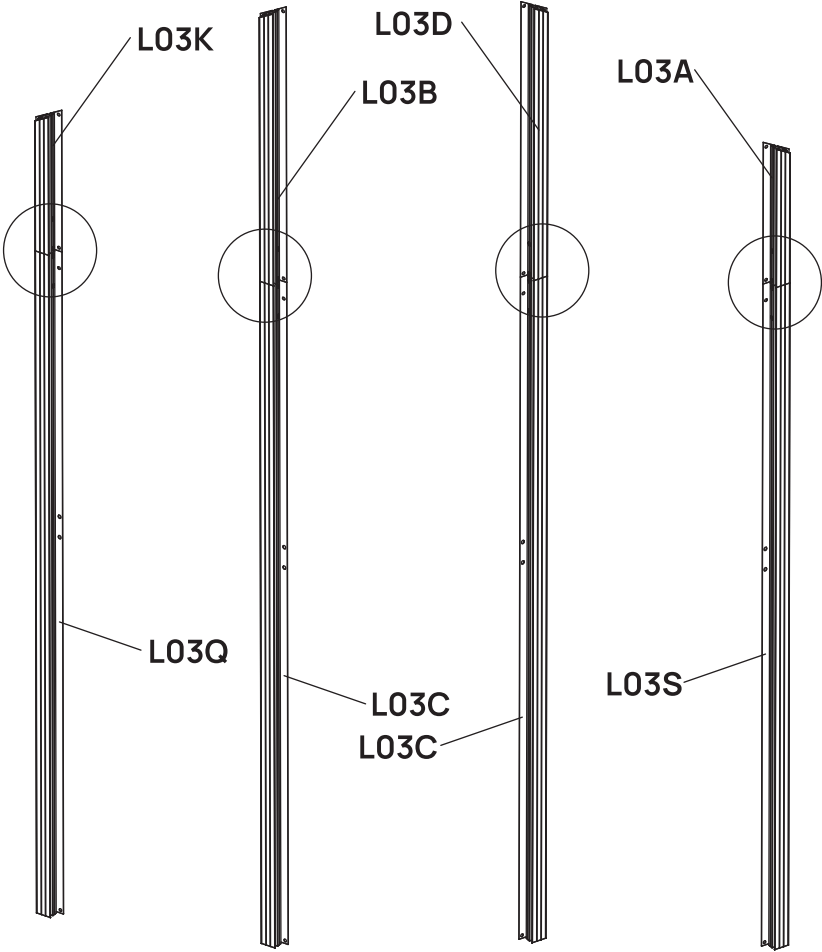
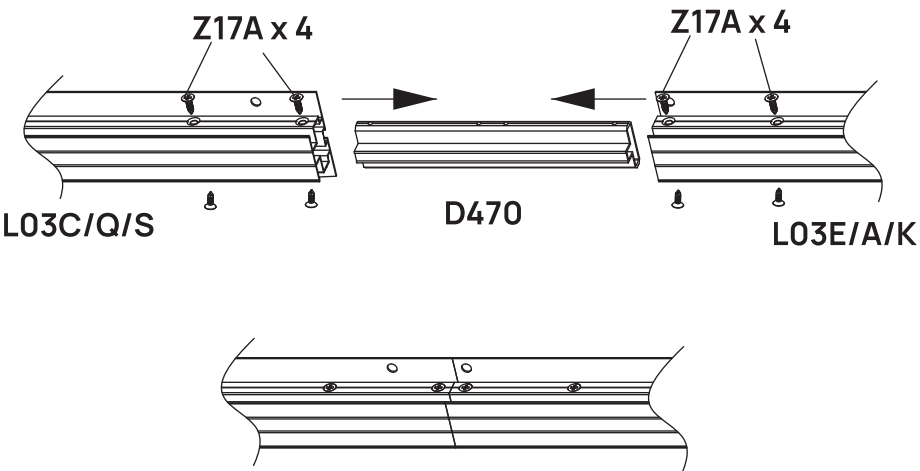
3






STEP
19

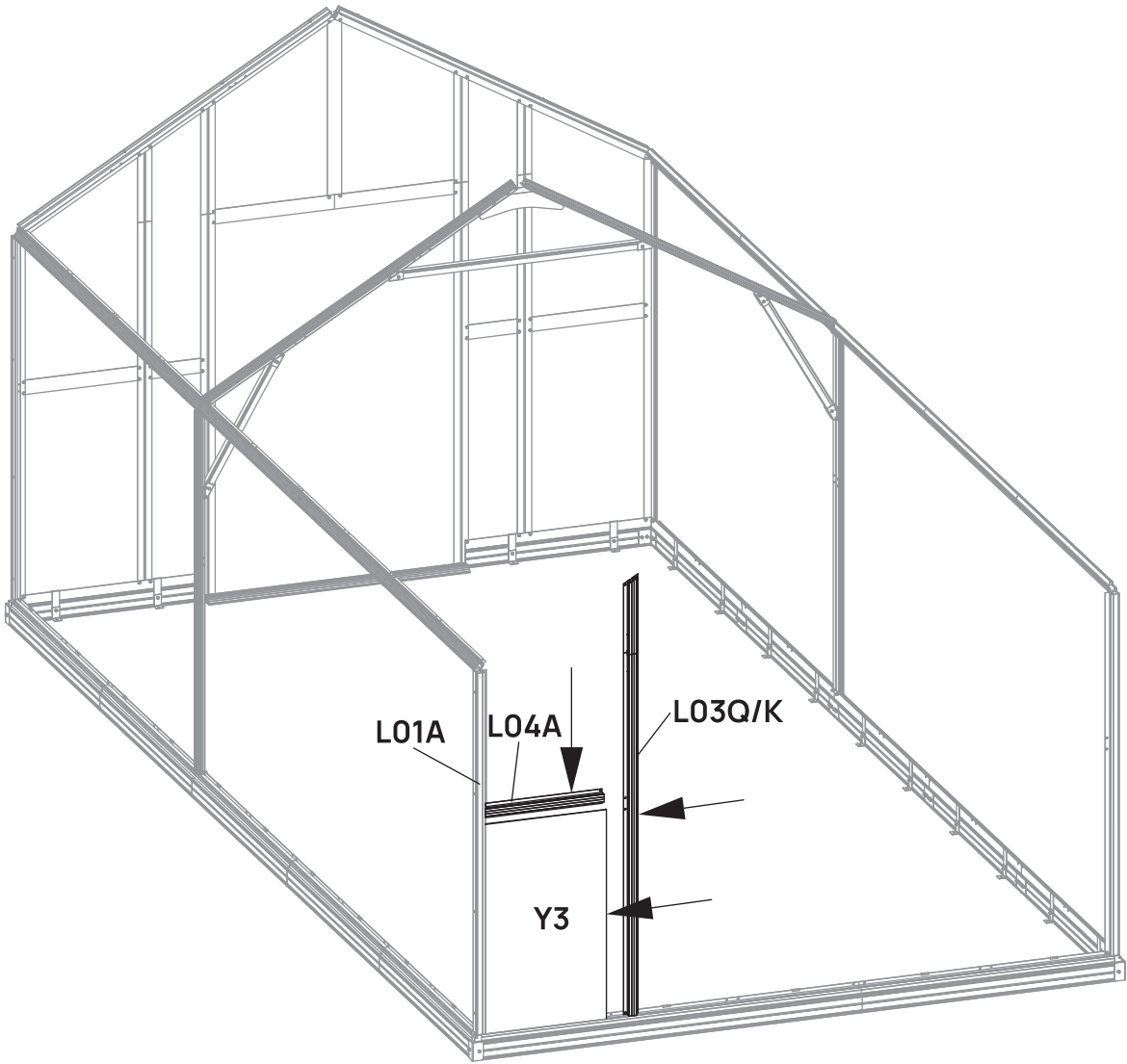
Assemble 4 additional L03 vertical frames as shown.

| BOX | PART | NO | QTY |
|---------|---|-----------------|-----|
| ALBOX-1 |  | L03A | 1 |
| ALBOX-1 |  | L03K | 1 |
| ALBOX-3 |  | L03C | 2 |
| ALBOX-3 |  | L03Q | 1 |
| ALBOX-3 |  | L03S | 1 |
| ALBOX-1 |  | L03B | 1 |
| ALBOX-1 |  | L03D | 1 |
| ALBOX-2 |  | D470 | 4 |
| ALBOX-2 |  | Z17A M4.8X16 | 32 |







Insert a Y3 panel into the groove of L01A and into the base frame. Then install L03 and L04 pieces in place as shown.

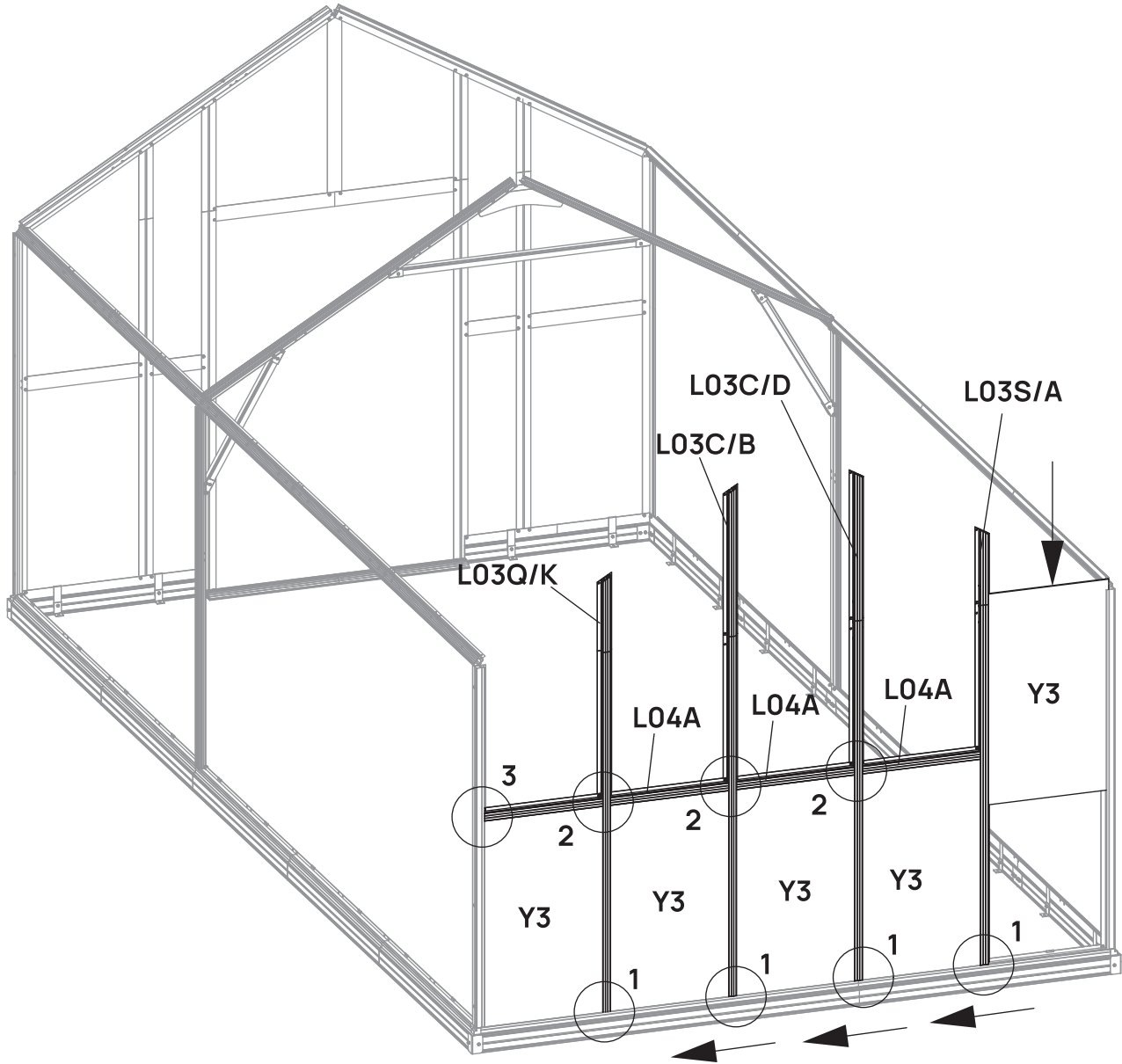
| BOX | PART | NO | QTY |
|---------|---|------|-----|
| ALBOX-1 |  | L04A | 1 |
| PCBOX-2 |  | Y3 | 1 |
| GLBOX-1 | | | |
| PCBOX-1 |  | H158 | 1 |
| GLBOX-1 | | H159 | |

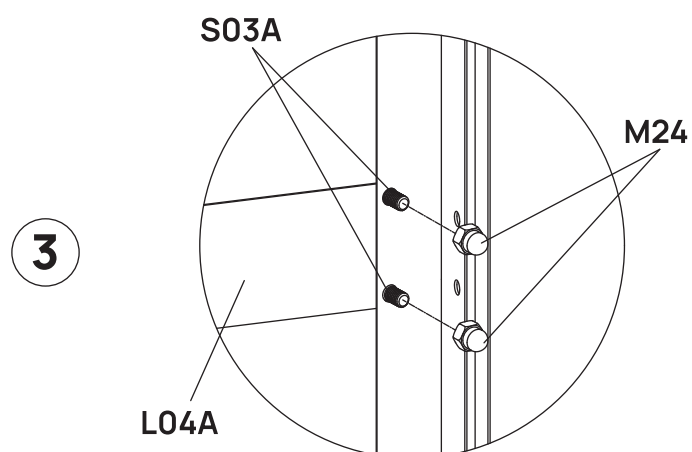
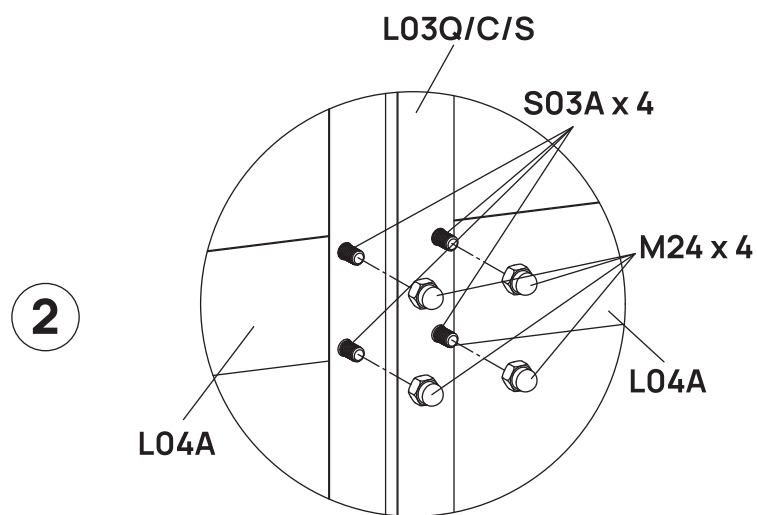
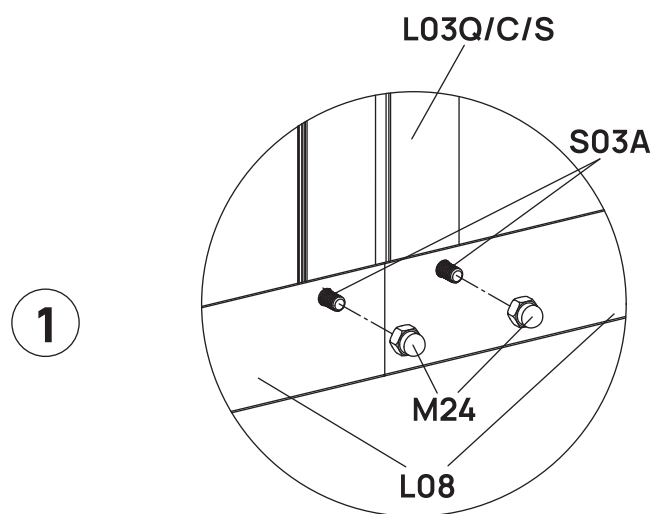


STEP
21

Repeat and install the remaining vertical frames, Y3 panels and horizontal frames as shown.





| BOX | PART | NO | QTY |
|---------|---|---------------|-----|
| ALBOX-1 |  | L04A | 3 |
| PCBOX-2 |  | Y3 | 4 |
| GLBOX-1 | | | |
| ALBOX-2 |  | S03A M6X10 | 22 |
| ALBOX-2 |  | M24 M6 | 22 |

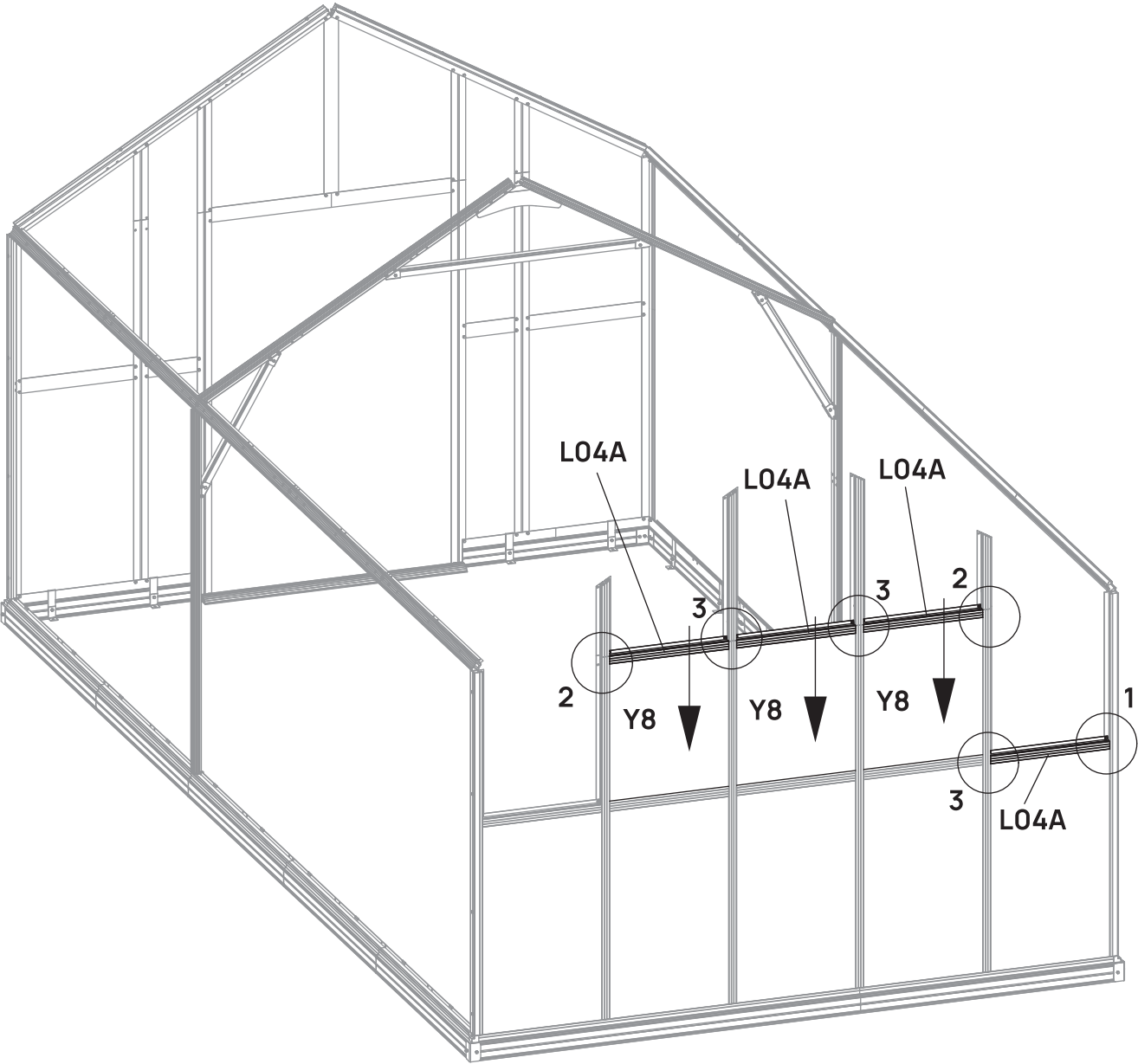


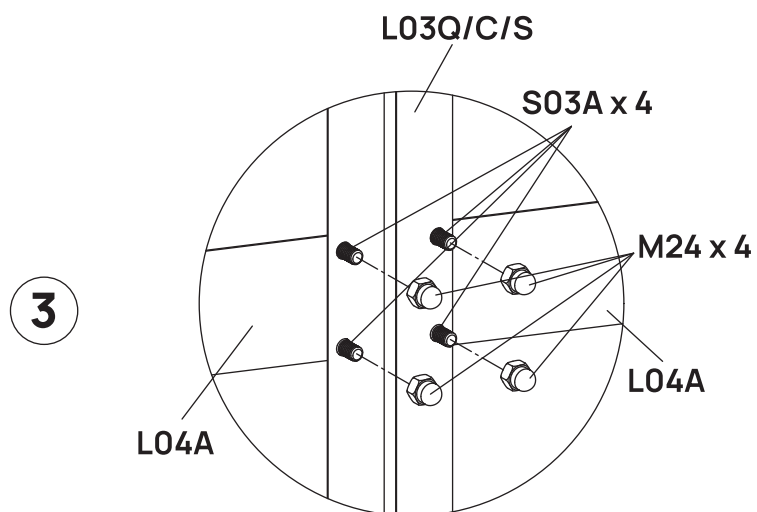
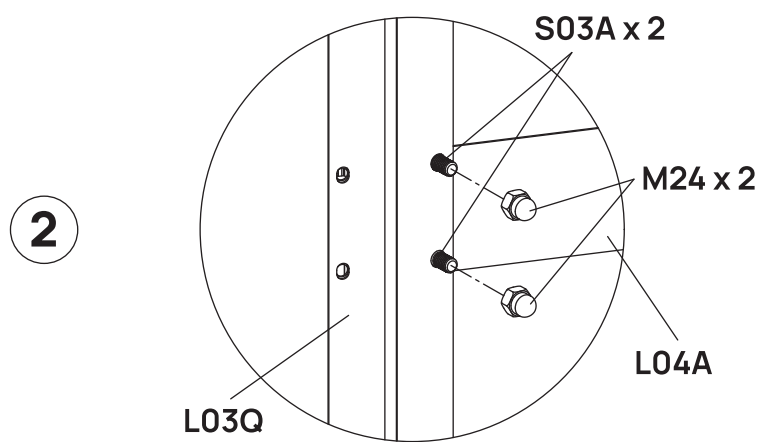
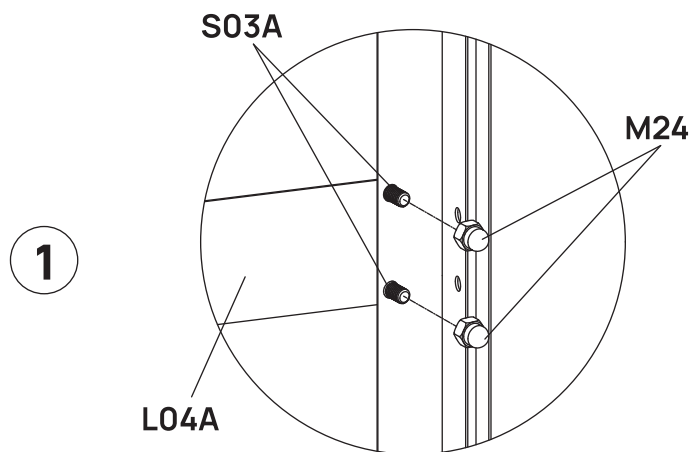


STEP
22

Insert Y8 panels and attach L04A frames as shown.







| BOX | PART | NO | QTY |
|---------|---|---------------|-----|
| ALBOX-1 |  | L04A | 4 |
| PCBOX-2 |  | Y8 | 3 |
| GLBOX-1 | | | |
| ALBOX-2 |  | S03A M6X10 | 18 |
| ALBOX-2 |  | M24 M6 | 18 |

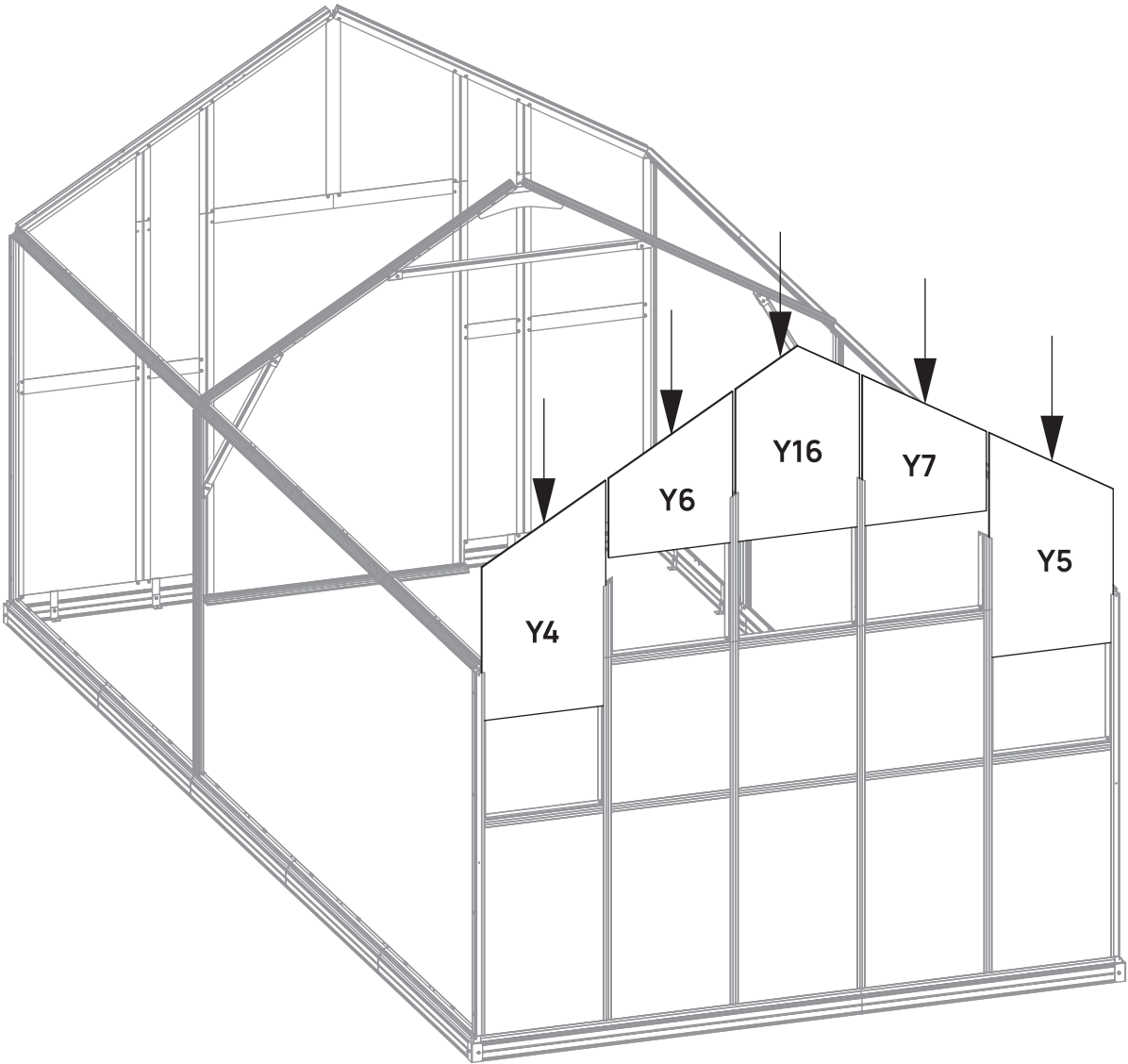




STEP
23





Insert the back gable panels as shown.

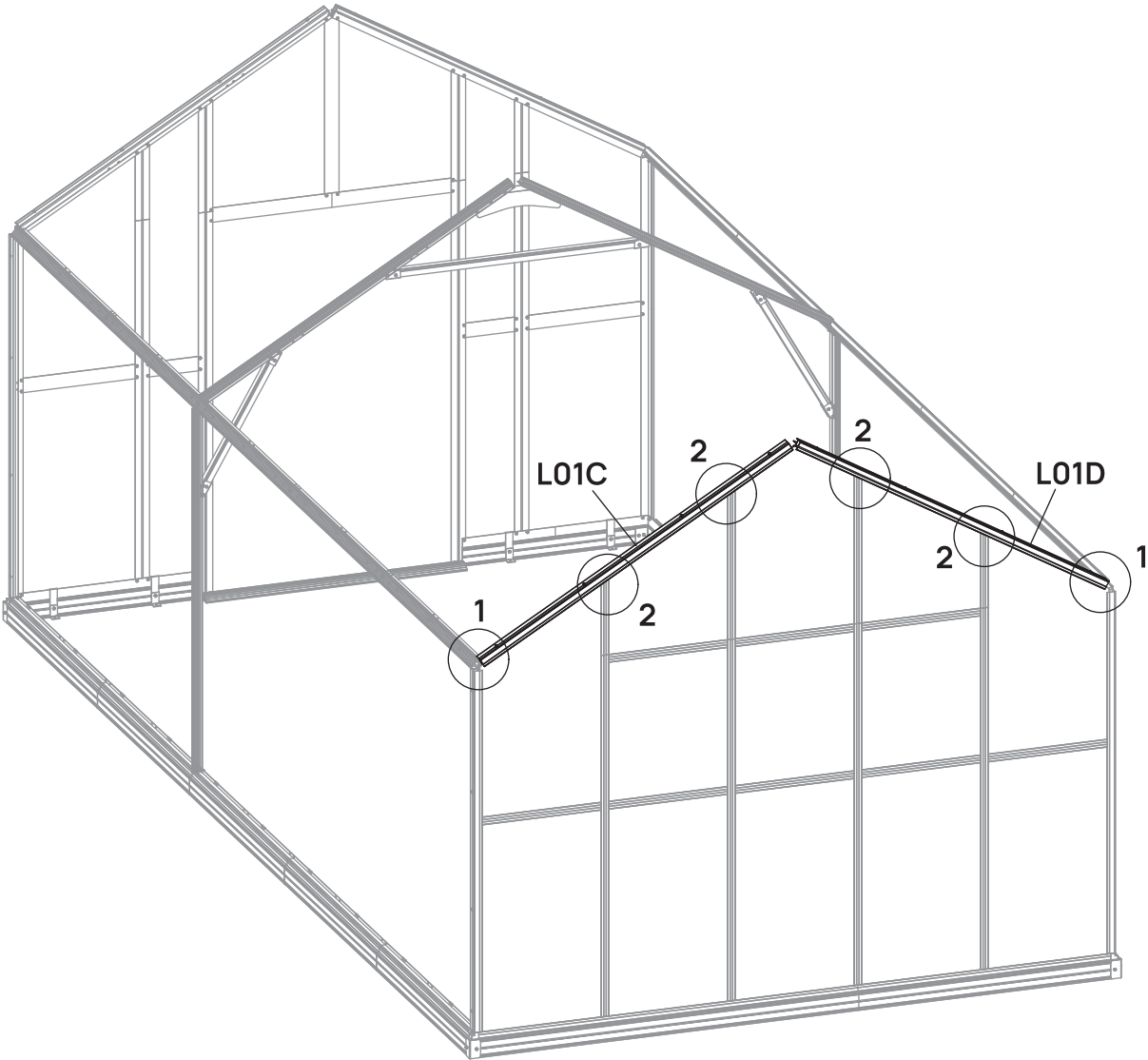
| BOX | PART | NO | QTY |
|--------------------|---|--------------|-----|
| PCBOX-2 GLBOX-1 |  | Y4 | 1 |
| PCBOX-2 GLBOX-1 |  | Y5 | 1 |
| PCBOX-2 GLBOX-1 |  | Y6 | 1 |
| PCBOX-2 GLBOX-1 |  | Y7 | 1 |
| PCBOX-2 GLBOX-1 |  | Y16 | 1 |
| PCBOX-2 GLBOX-1 |  | H158 H159 | 1 |

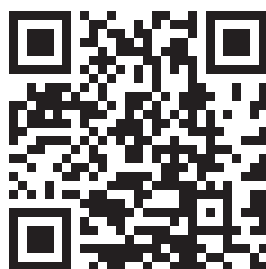
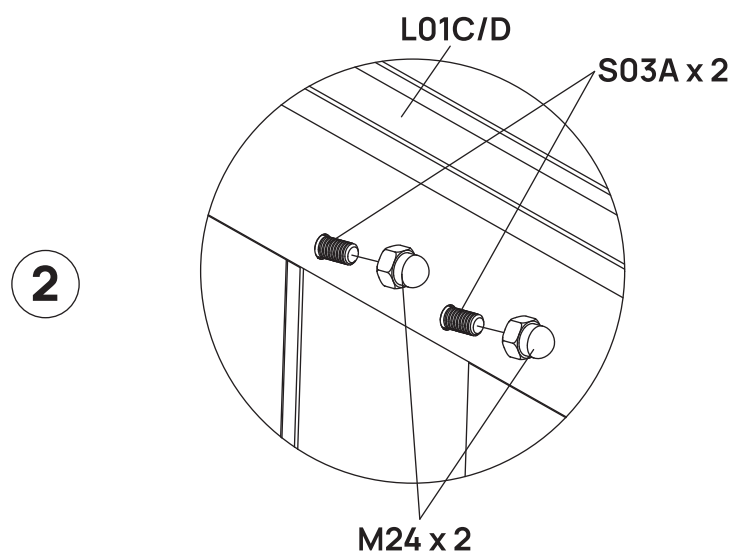
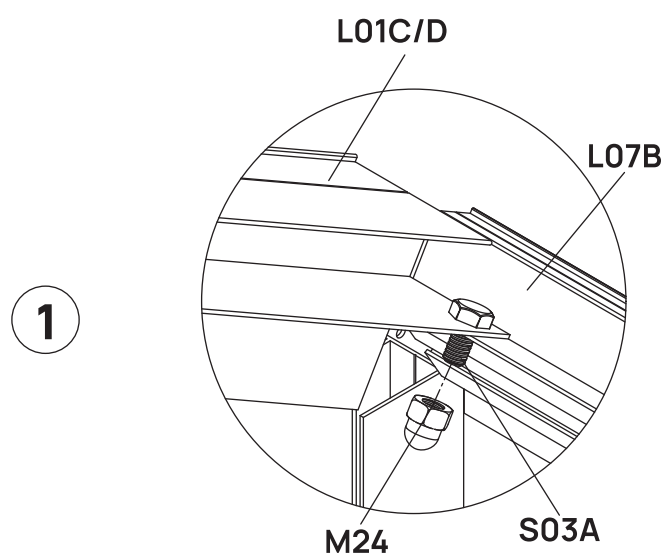


STEP
24

Assemble back gable frames as shown.

| BOX | PART | NO | QTY |
|---------|---|---------------|-----|
| ALBOX-5 |  | L01C | 1 |
| ALBOX-5 |  | L01D | 1 |
| ALBOX-2 |  | S03A M6X10 | 10 |
| ALBOX-2 |  | M24 M6 | 10 |




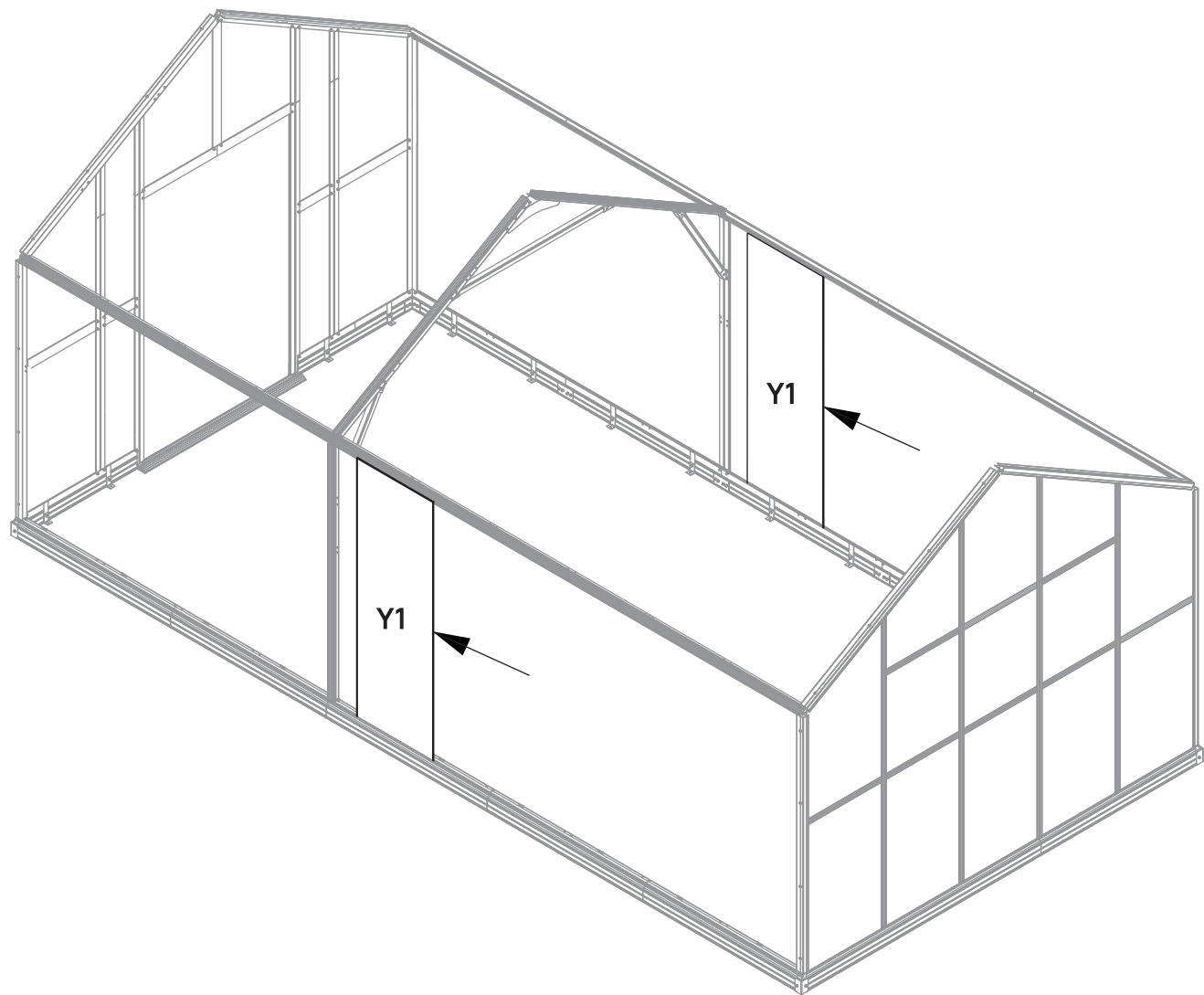


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STEP
25




Slide Y1 panels in place as shown.

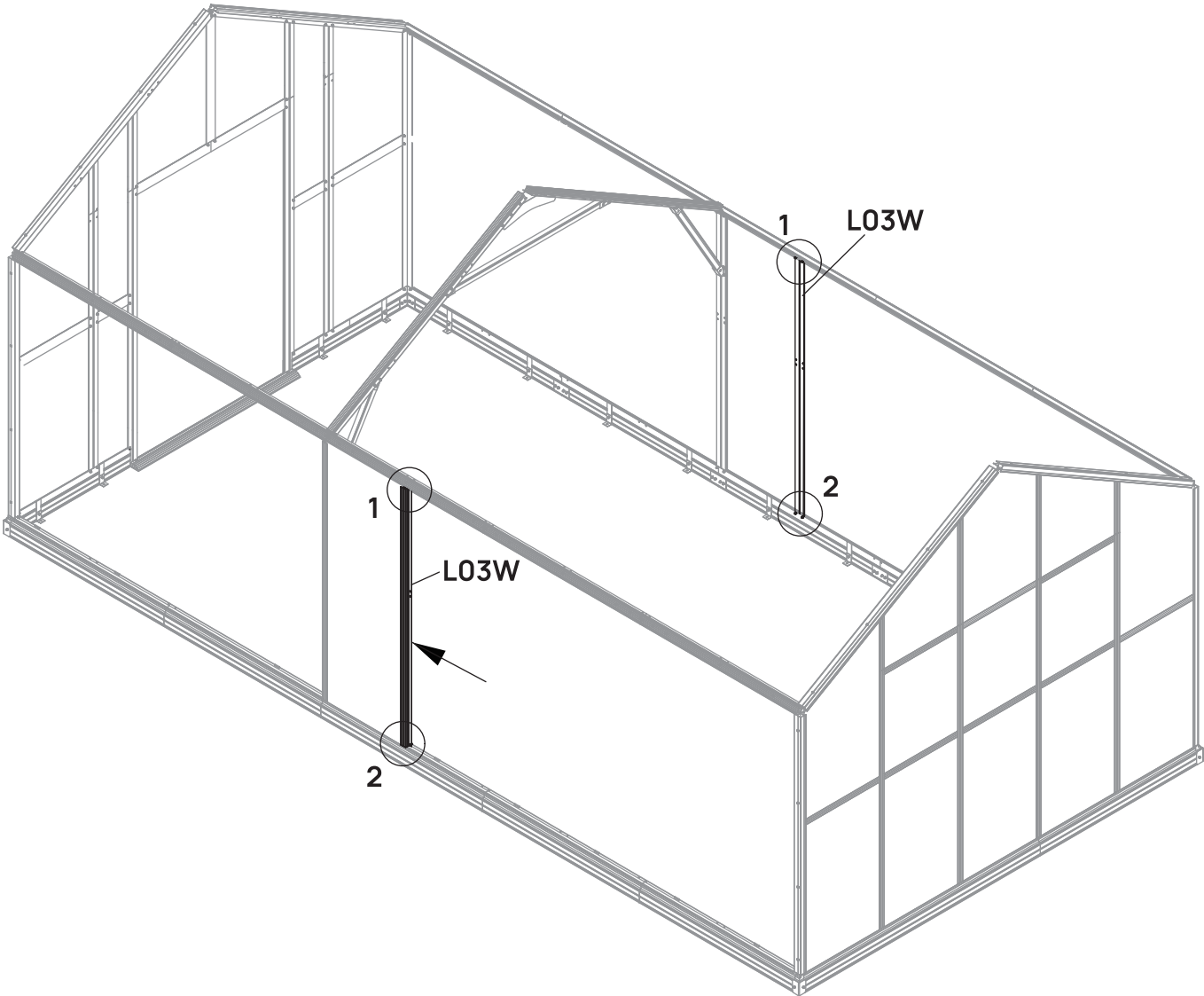
| BOX | PART | NO | QTY |
|---------|---|----|-----|
| PCBOX-3 |  | Y1 | 2 |
| GLBOX-1 | | | |



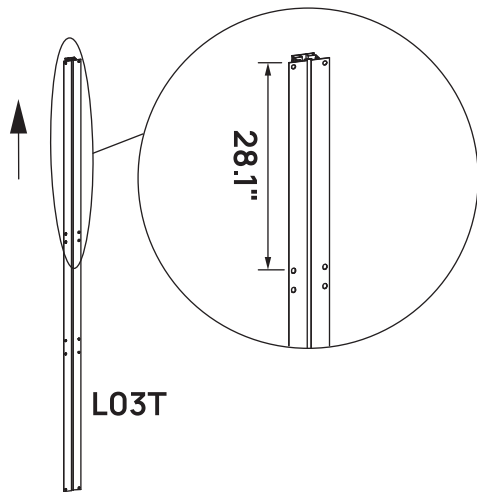
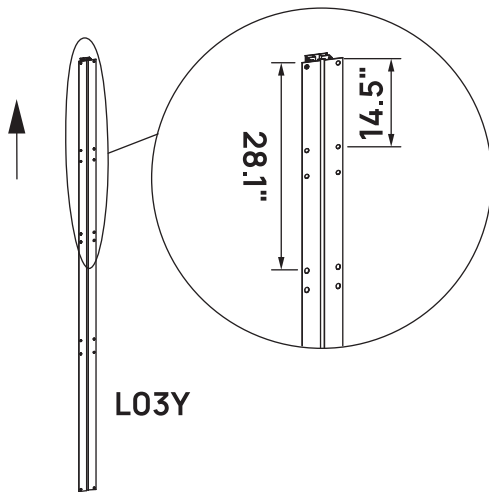
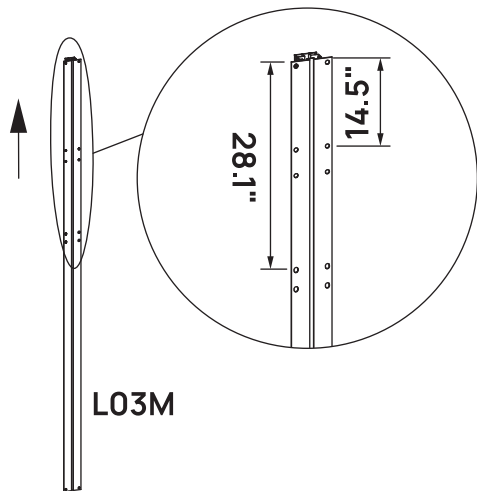
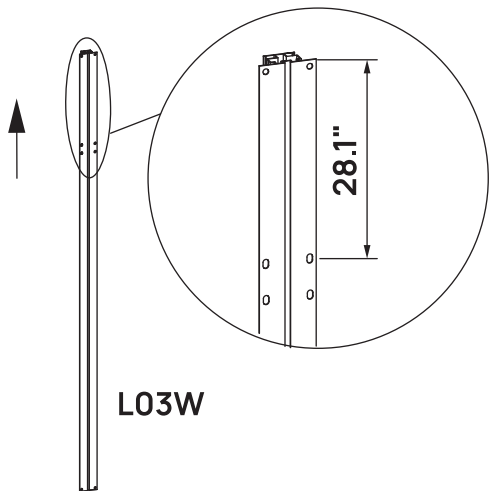
STEP
26

Assemble L03W vertical frames as shown, secure with S03A bolts and M24 nuts.

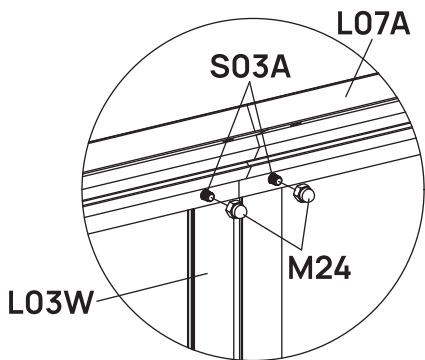
| BOX | PART | NO | QTY |
|---------|---|---------------|-----|
| ALBOX-3 |  | L03W | 2 |
| ALBOX-2 |  | S03A M6X10 | 8 |
| ALBOX-2 |  | M24 M6 | 8 |



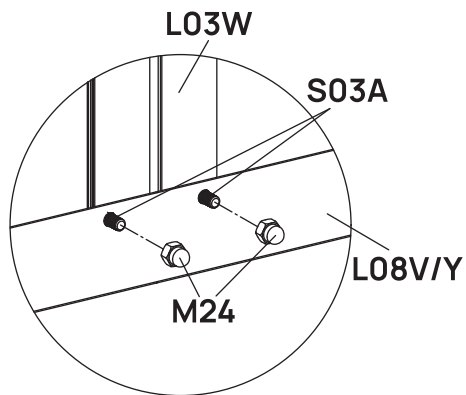
The ends of L03W/M/Y/T with oval holes face upward.



1












2

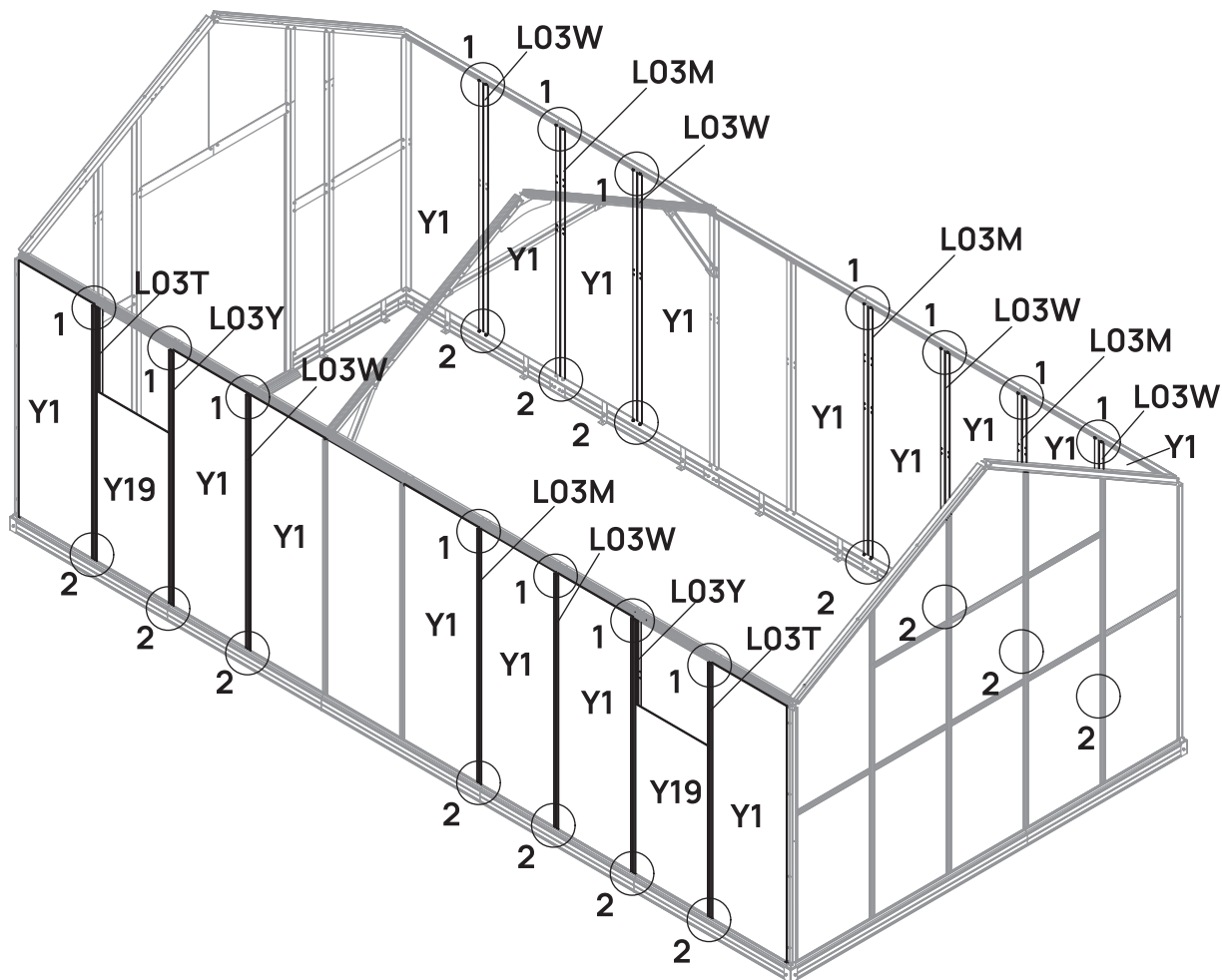
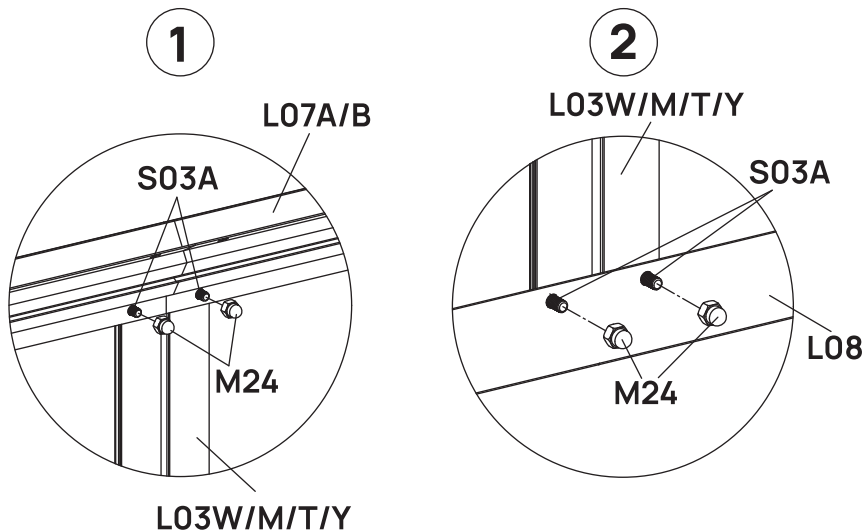


STEP
27

Assemble the rest of L03W/M/Y/T frames and panels as shown.

Note: The positions of L03Y, L03T frames and the Y19 panel are where the louvered windows will be installed.


| BOX | PART | NO | QTY |
|---------|---|-------|-----|
| ALBOX-3 |  | L03W | 6 |
| ALBOX-3 |  | L03M | 4 |
| PCBOX-3 |  | Y1 | 16 |
| GLBOX-1 | | | |
| ALBOX-2 |  | S03A | 56 |
| | | M6X10 | |
| ALBOX-2 | | | |
| ALBOX-2 |  | M24 | 56 |
| | | M6 | |
| PCBOX-2 |  | H158 | 1 |
| GLBOX-1 | | H159 | |
| ALBOX-3 |  | L03Y | 2 |
| ALBOX-3 |  | L03T | 2 |
| PCBOX-2 |  | Y19 | 2 |
| GLBOX-1 | | | |

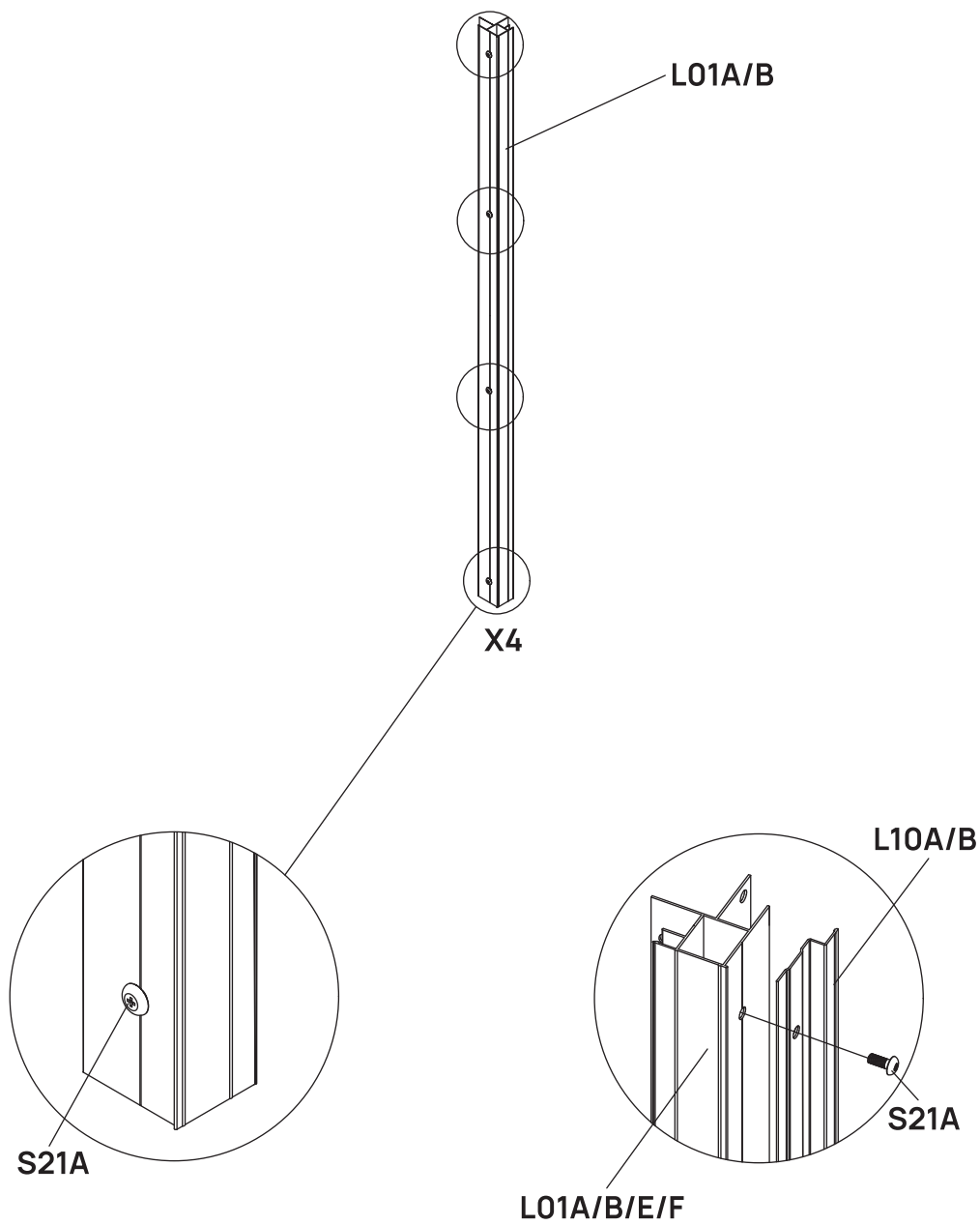


STEP

28



Remove the pre-installed S21A bolts from the four corner L01 frames.

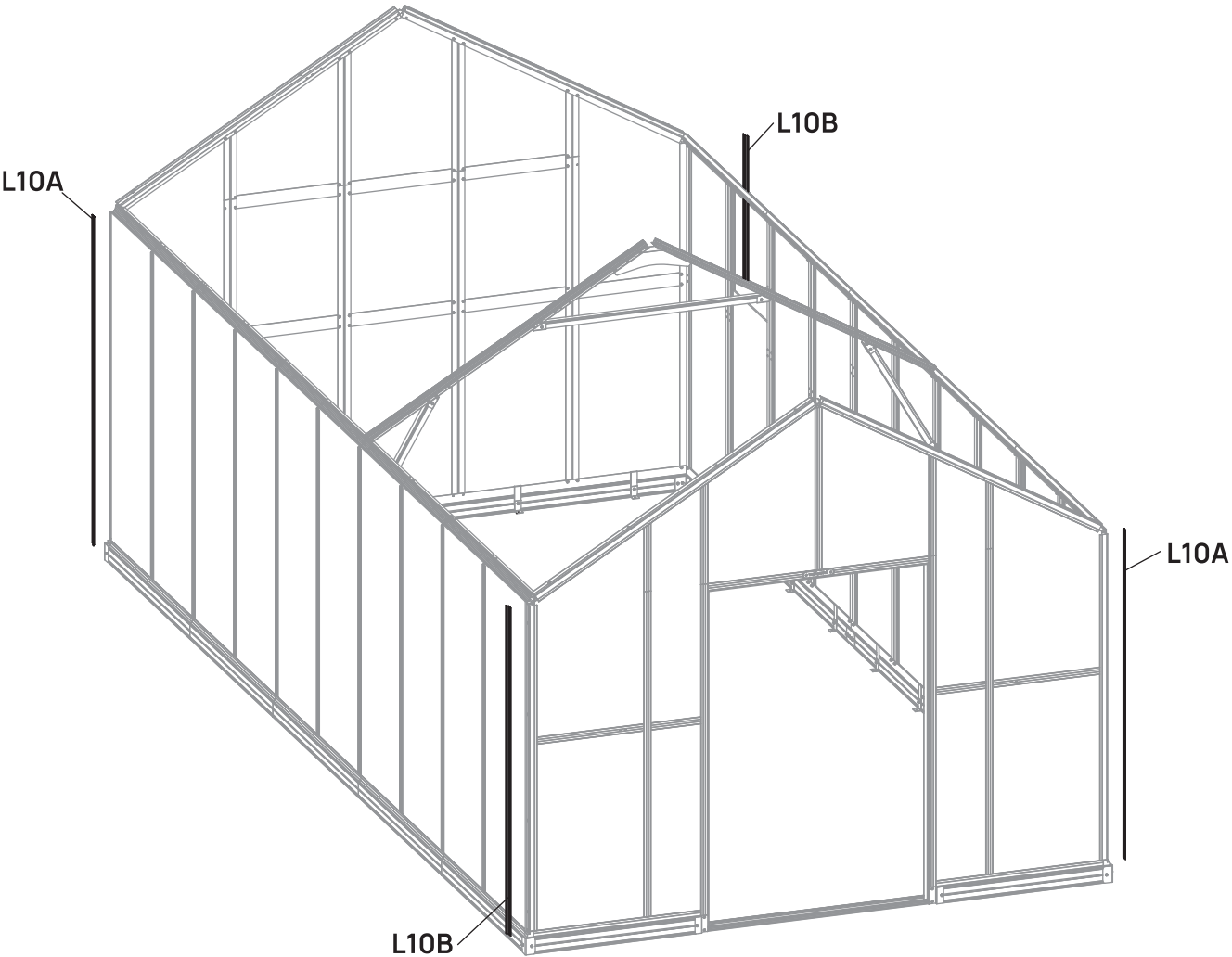
| BOX | PART | NO | QTY |
|---------------|---|-------|-----|
| Pre-installed |  | S21A | 16 |
| | | M5X12 | |



STEP
29




Attach L10A/B corner cover frames onto L01 frames to secure the outermost PC panels as shown, using the removed S21A bolts.

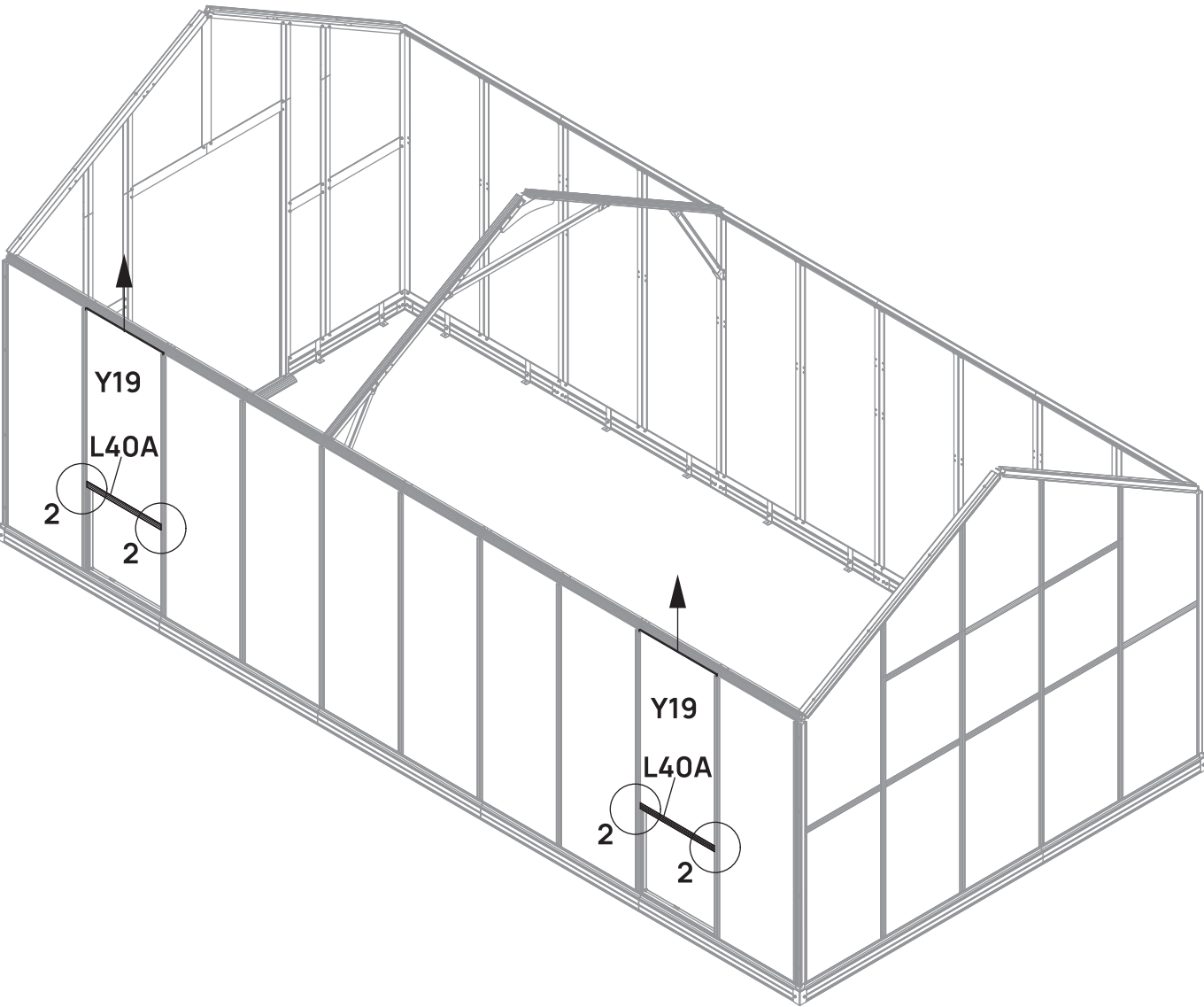
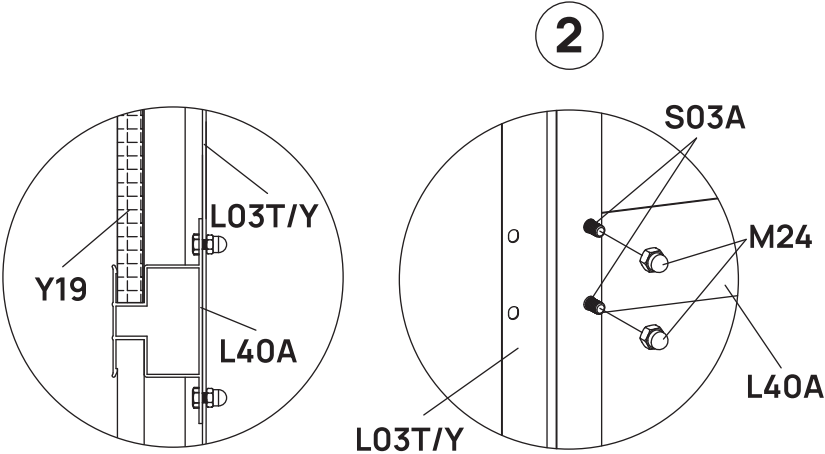
| BOX | PART | NO | QTY |
|---------|---|------|-----|
| ALBOX-3 |  | L10A | 2 |
| ALBOX-3 |  | L10B | 2 |



STEP
30




Lift the Y19 panels upward and temporarily secure them. Attach L40A frames as shown, then slide Y19 panels down into the groove of L40A.

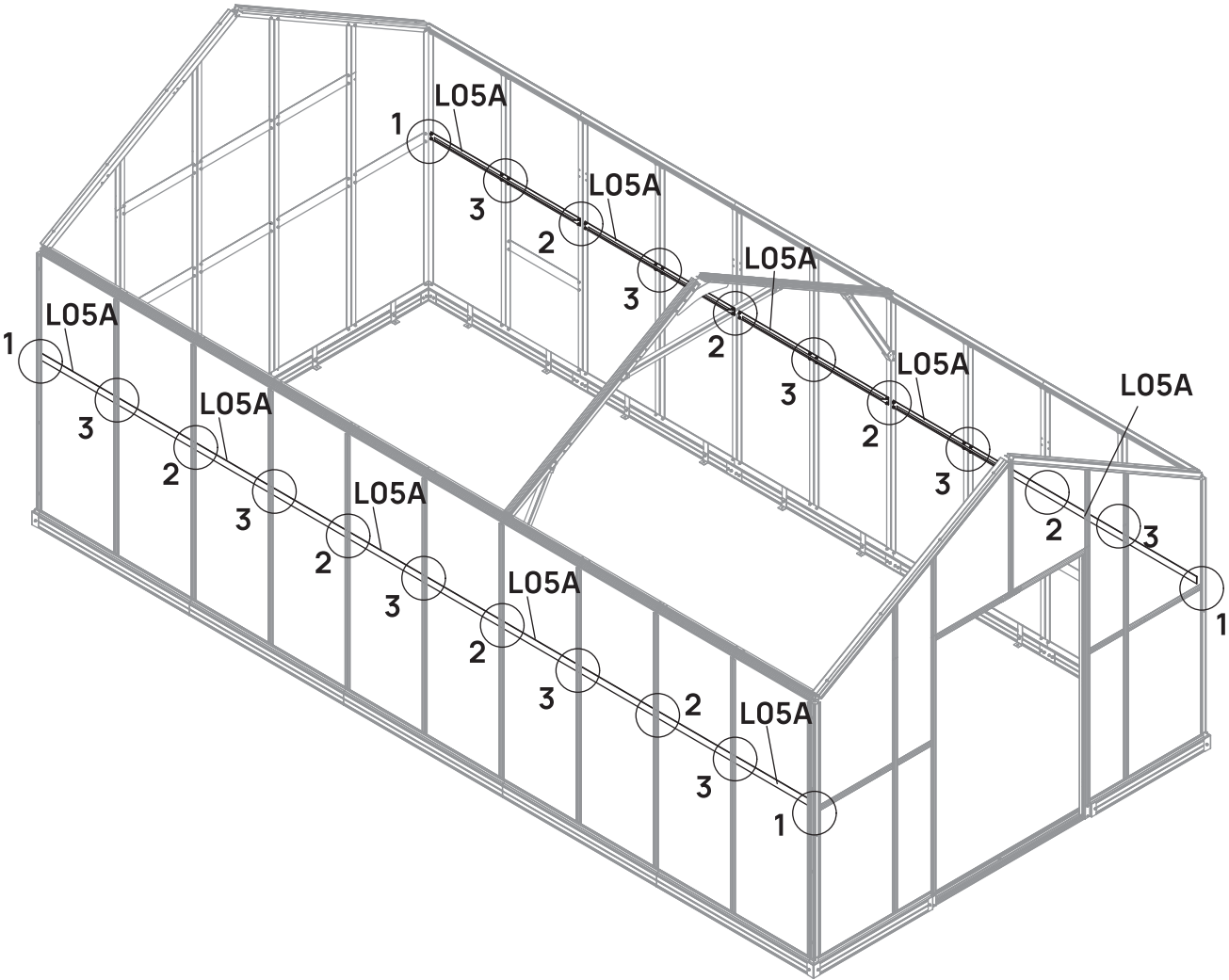
| BOX | PART | NO | QTY |
|---------|---|---------------|-----|
| PCBOX-1 |  | L40A | 2 |
| PCBOX-1 |  | S03A M6X10 | 8 |
| PCBOX-1 |  | M24 M6 | 8 |

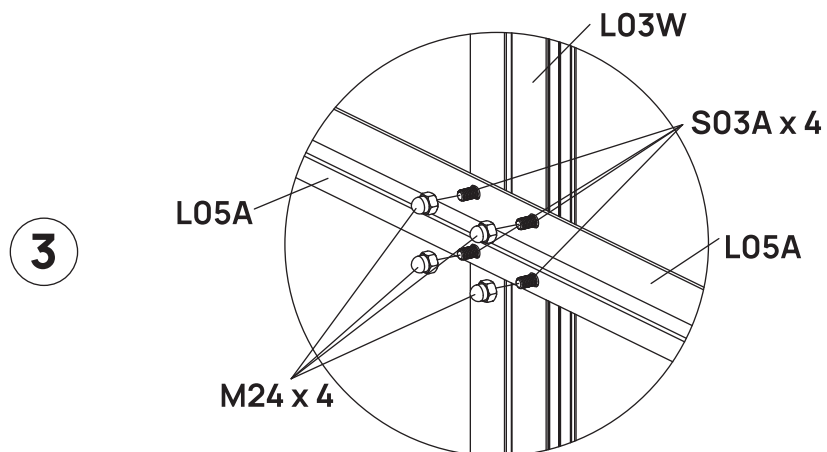
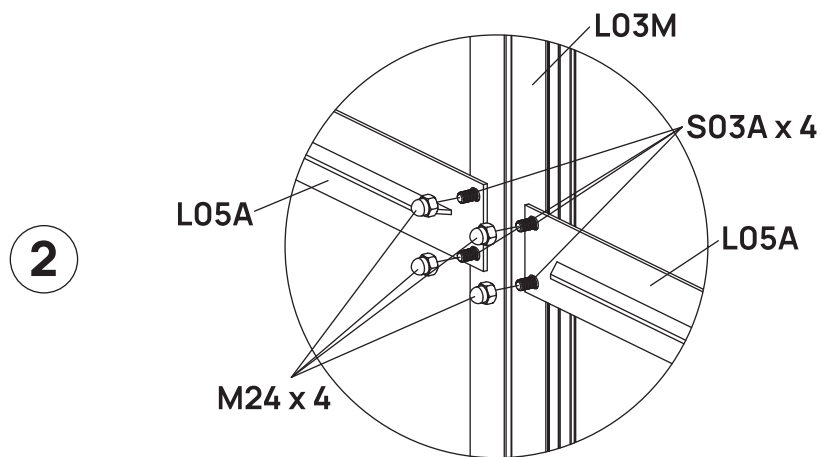
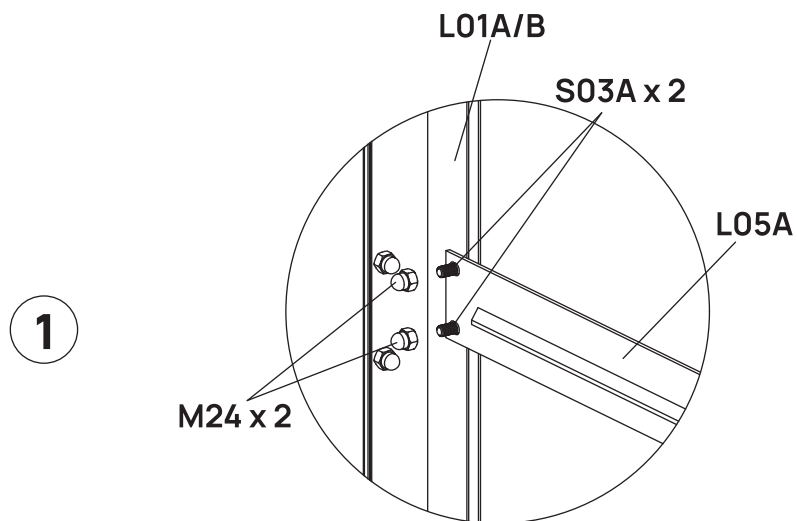


STEP
31

Assemble inner connecting frames as shown.

| BOX | PART | NO | QTY |
|---------|---|---------------|-----|
| ALBOX-6 |  | L05A | 10 |
| ALBOX-2 |  | S03A M6X10 | 80 |
| ALBOX-2 |  | M24 M6 | 80 |










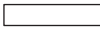














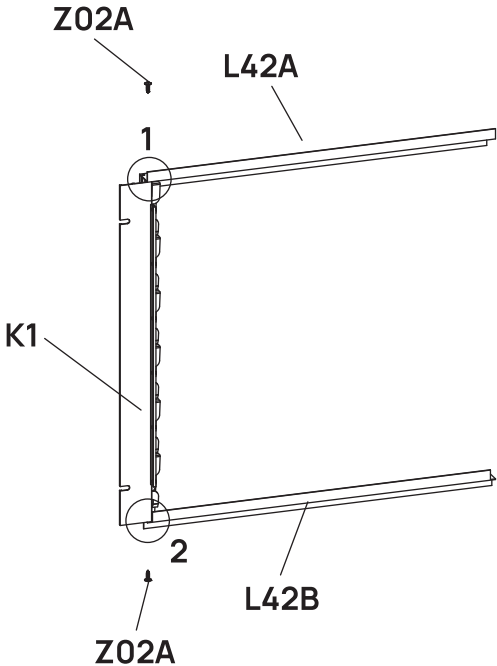
Louvered window Assembly

STEP

01

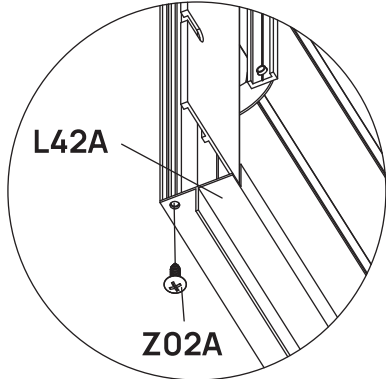
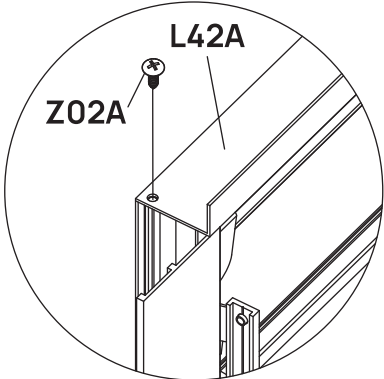
Assemble the L42A and L42B frames to the K1 control frame as shown, and secure with Z02A screws.

| BOX | PART | NO | QTY |
|---------|---|----------------|-----|
| PCBOX-1 |  | K1 | 2 |
| PCBOX-1 |  | K2 | 2 |
| PCBOX-1 |  | L42A | 2 |
| PCBOX-1 |  | L42B | 2 |
| PCBOX-1 |  | L44A | 24 |
| PCBOX-1 |  | Y41 | 12 |
| PCBOX-1 |  | D530 | 6 |
| PCBOX-1 |  | D532 | 2 |
| PCBOX-1 |  | D534 | 2 |
| PCBOX-1 |  | D535 | 2 |
| PCBOX-1 |  | D536 | 2 |
| PCBOX-1 |  | H232 | 6 |
| PCBOX-1 |  | Z02A Ø4X16D | 8 |
| PCBOX-1 |  | S101 M5X8 | 4 |
| PCBOX-1 |  | S103 M5X15 | 4 |
| PCBOX-1 |  | S92 M4X10 | 4 |
| PCBOX-1 |  | M30 M4 | 4 |
| PCBOX-1 |  | M18 M5 | 4 |



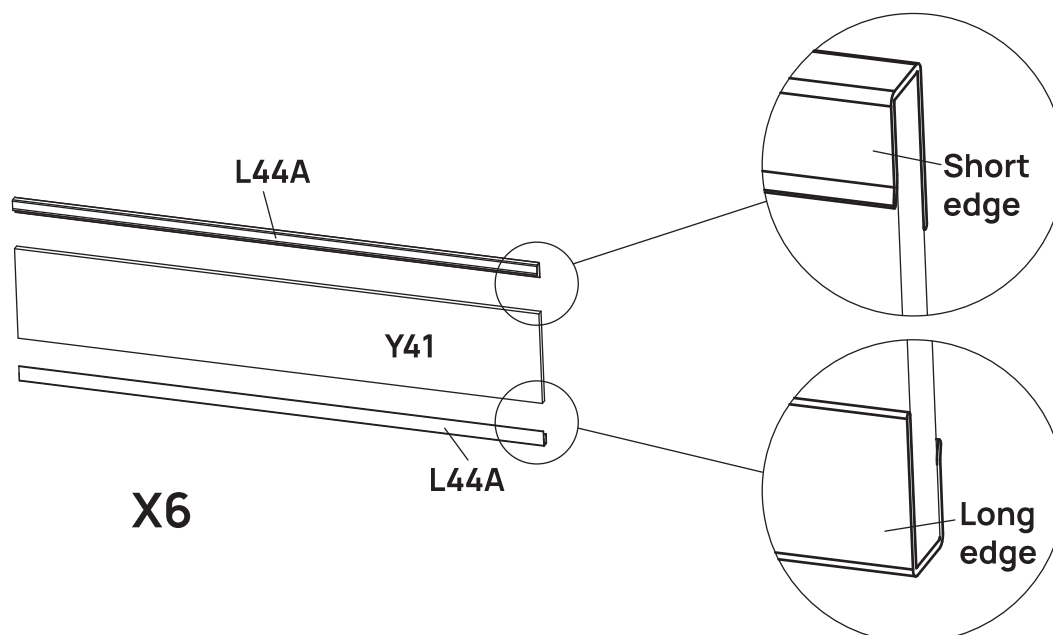
1

2

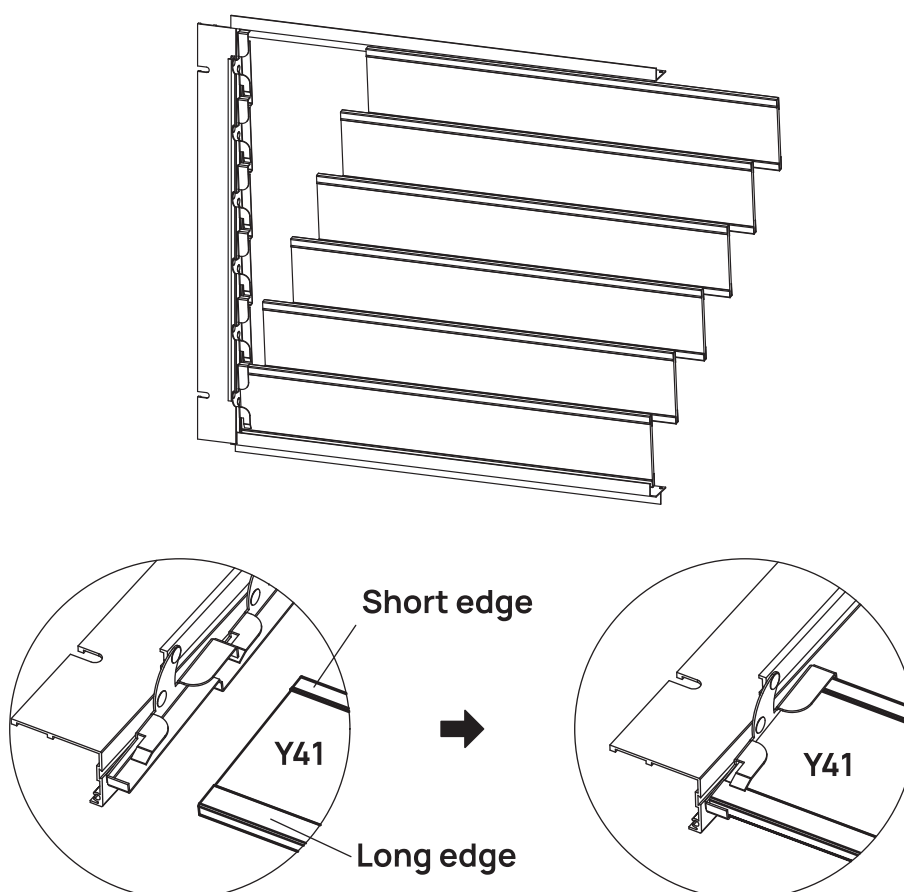


STEP 02

Assemble 6 sets of louver blades as shown.
Ensure the L44A trim profiles are oriented correctly.

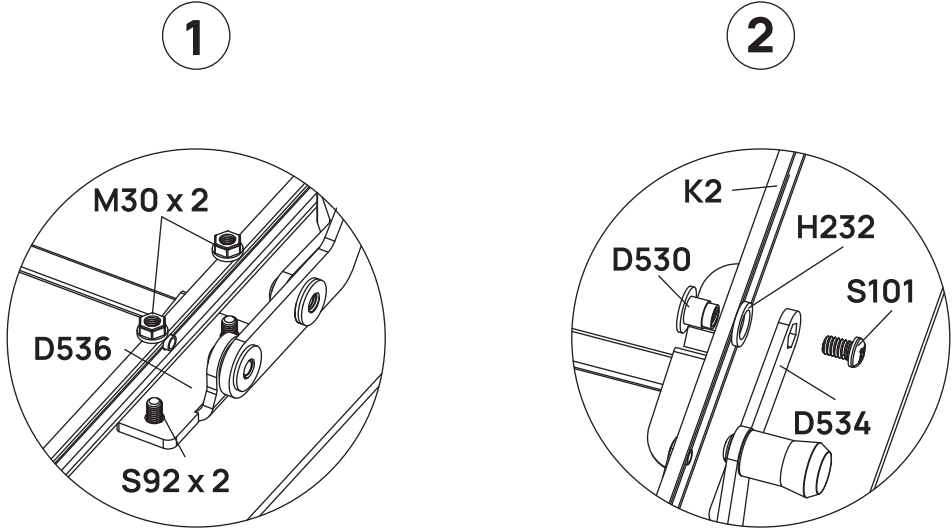
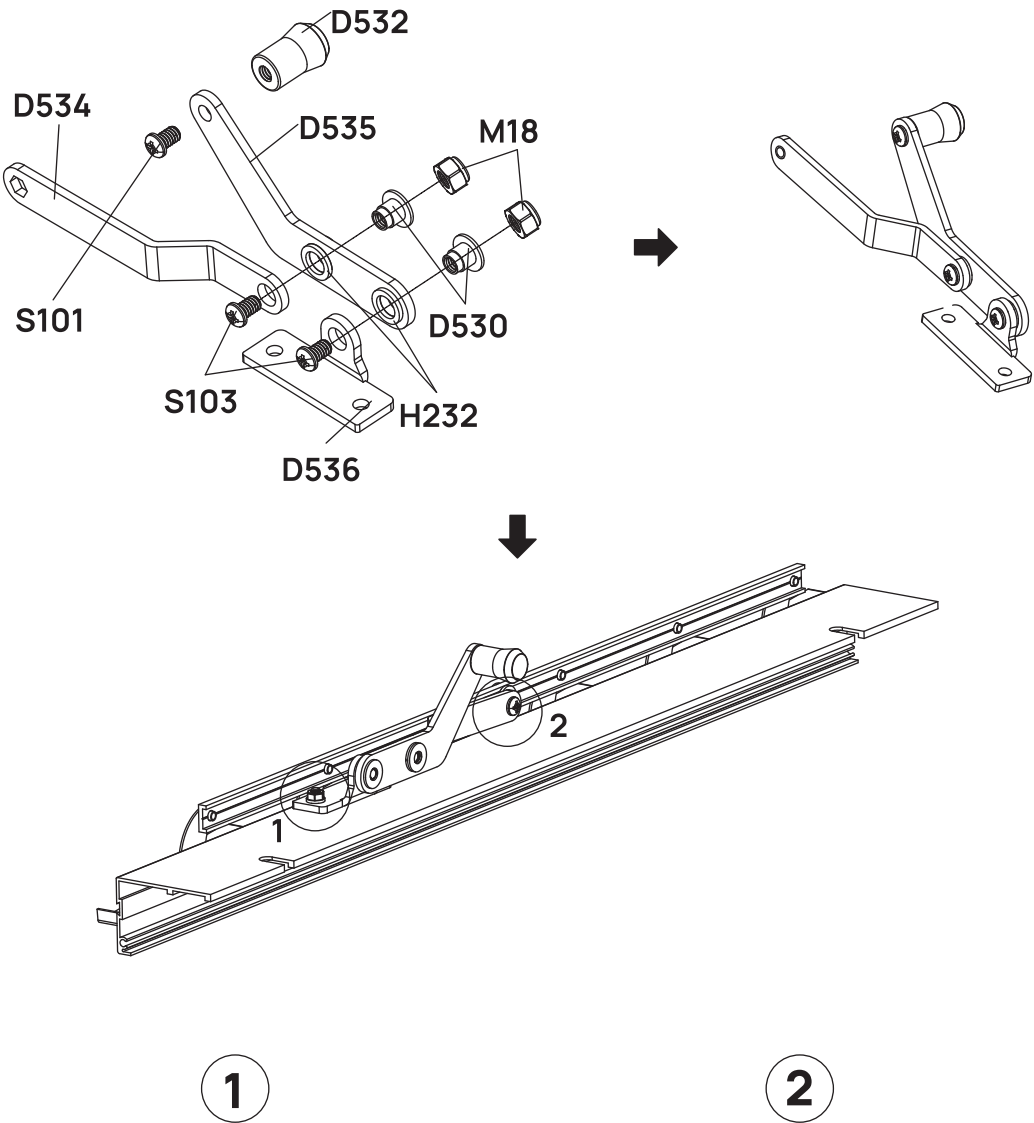


Insert all louver blades into the control frames, with the short edges of the L44A profiles facing inward and upward.



STEP
03

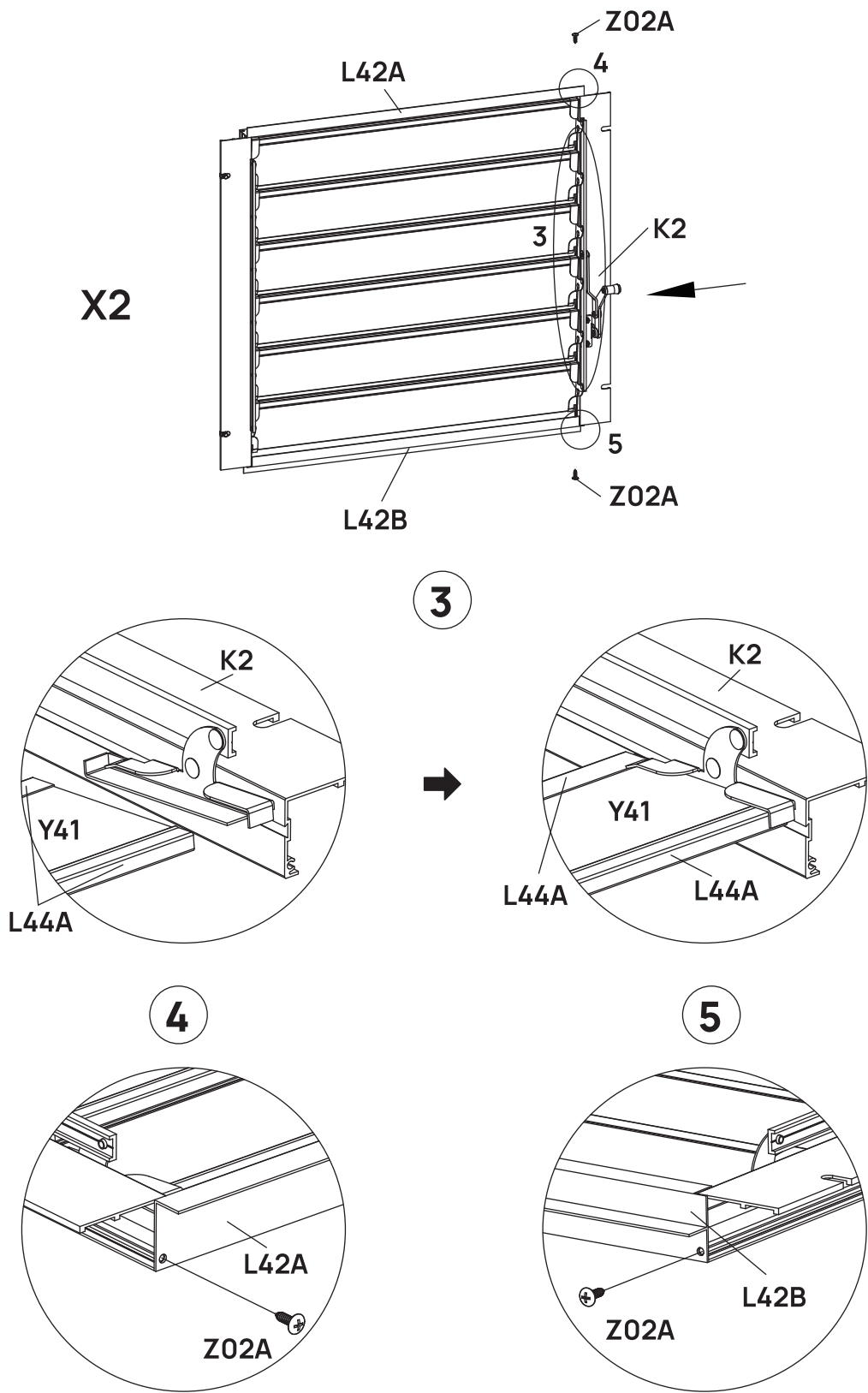
Assemble the louver control handle as shown, then attach it to the K2 control frame.



STEP 04




Attach K2 control frame with handle to L42 frames and blades, secure with Z02A screws as shown.

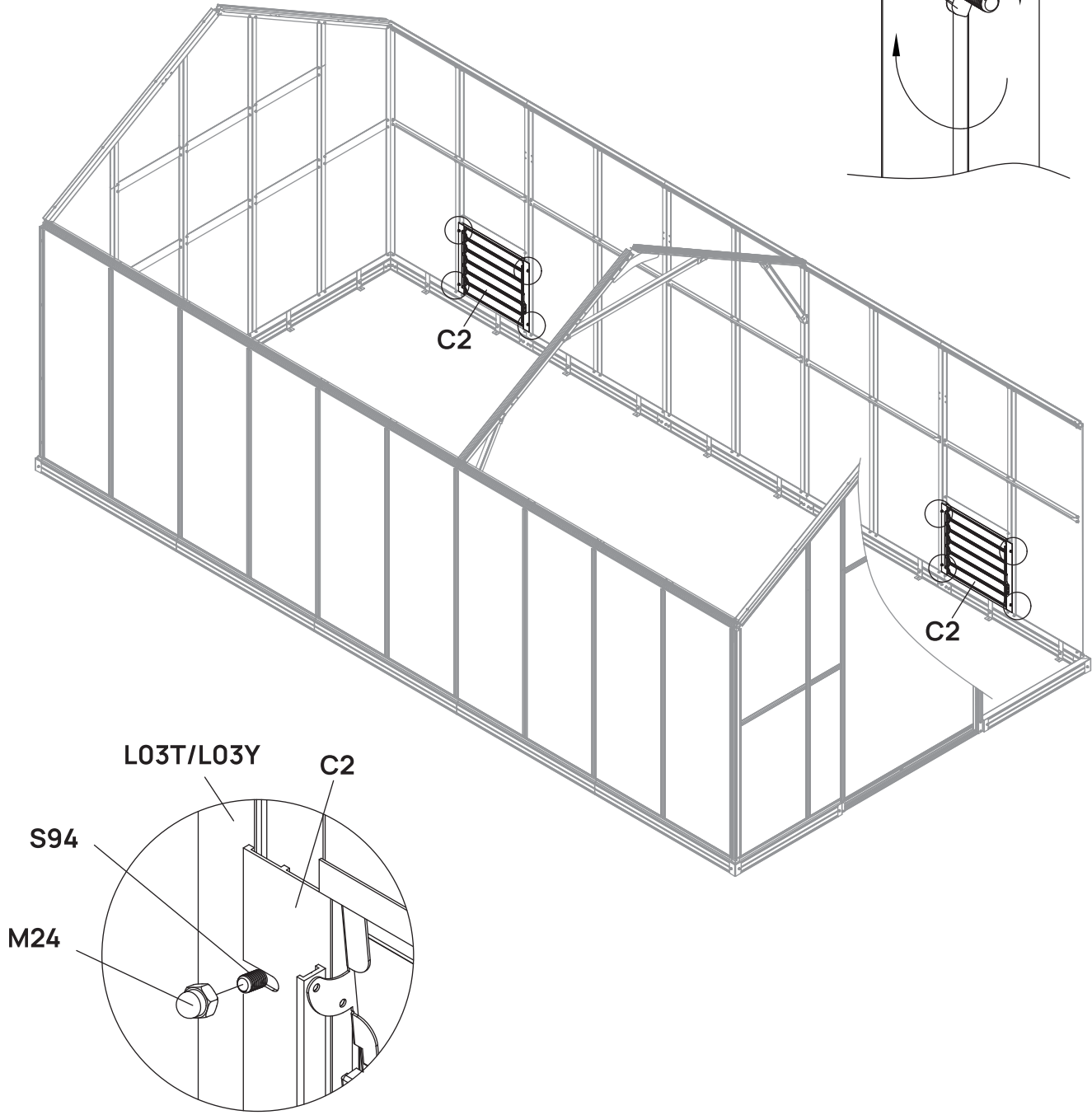
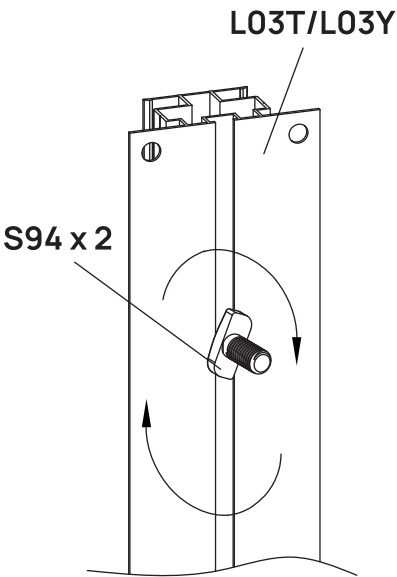
Repeat these steps and assemble a total of 2 louvered windows.



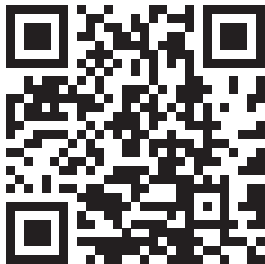
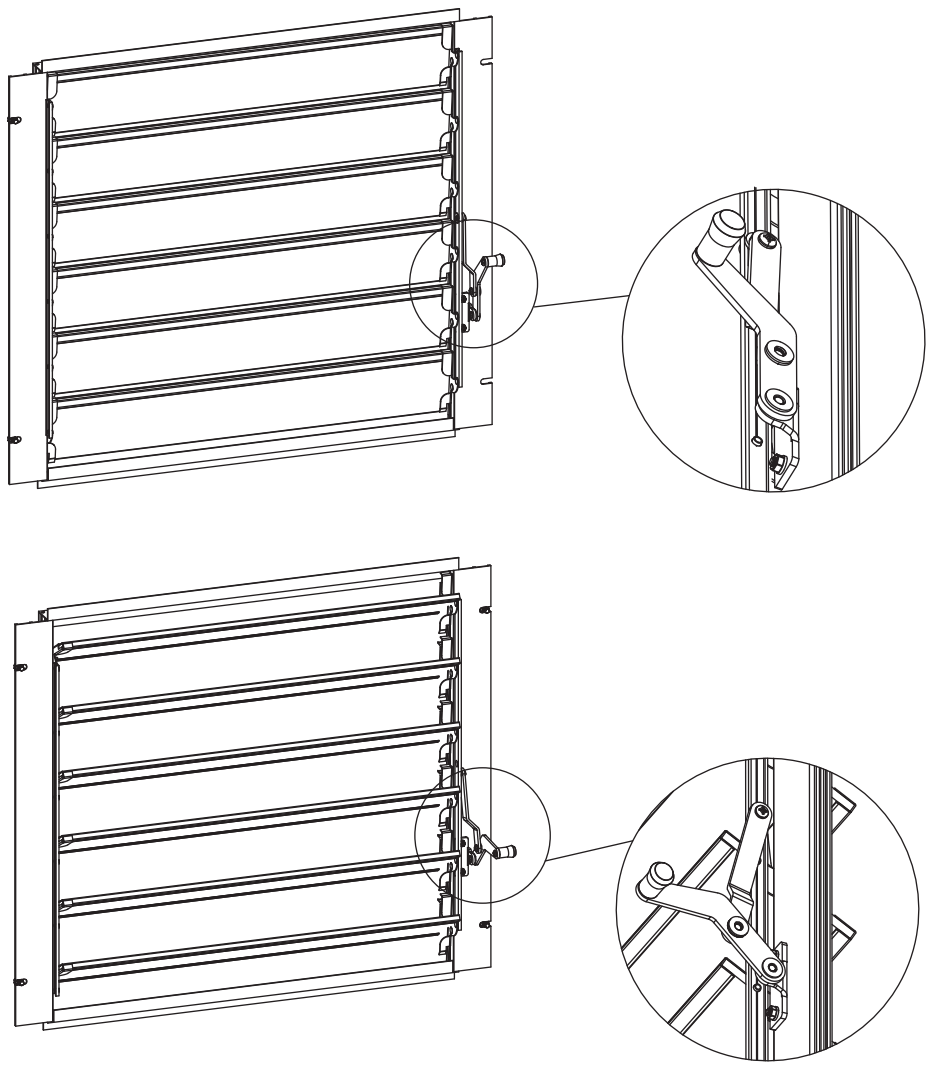
STEP
05

Attach the 2 sets of louvered windows in place as shown, using S94 T-bolts and M24 nuts.

| BOX | PART | NO | QTY |
|---------|---|--------------|-----|
| |  | C2 | 2 |
| PCBOX-1 |  | S94 M6X10 | 8 |
| PCBOX-1 |  | M24 M6 | 8 |



Test to make sure the louver blades could be opened and closed smoothly with the handle.










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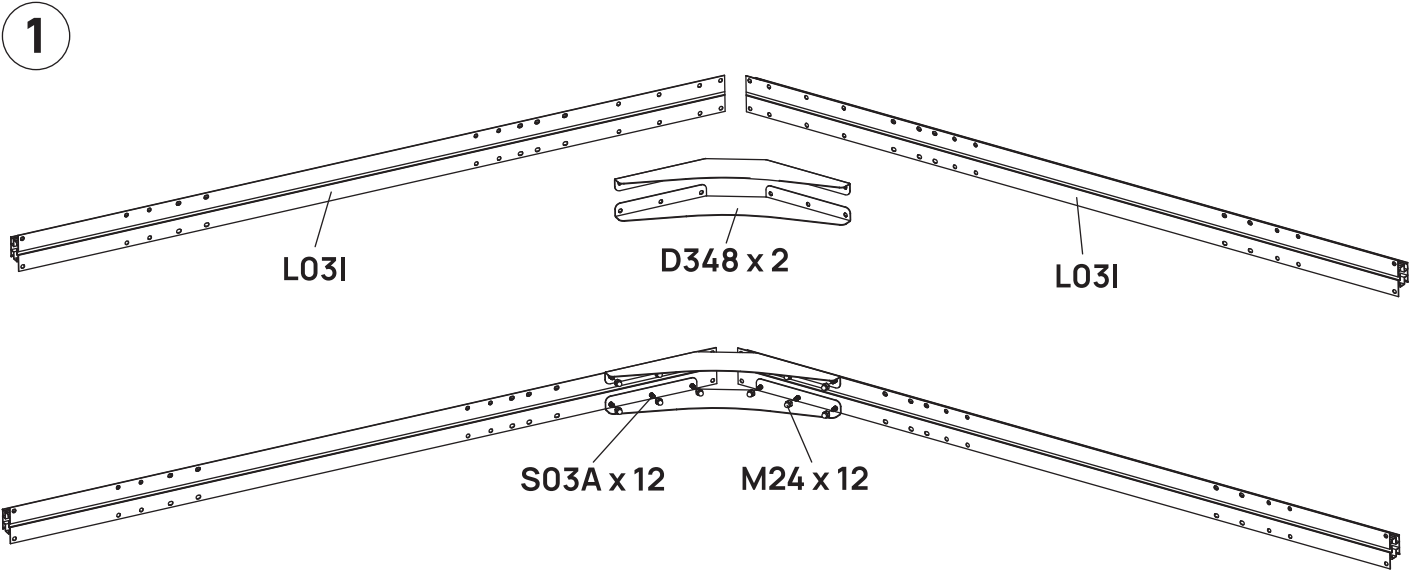


Roof Assembly

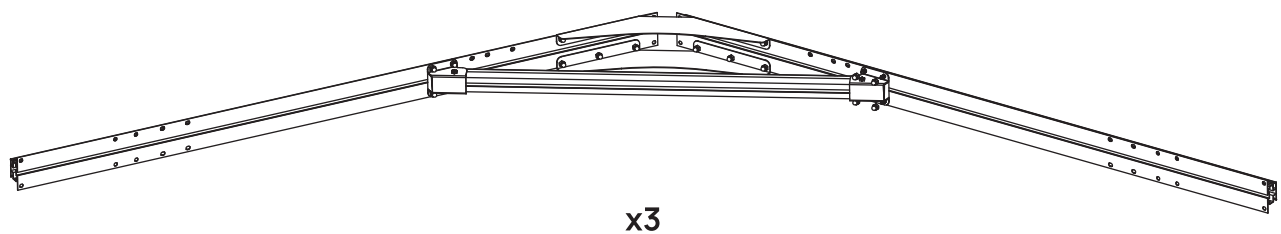
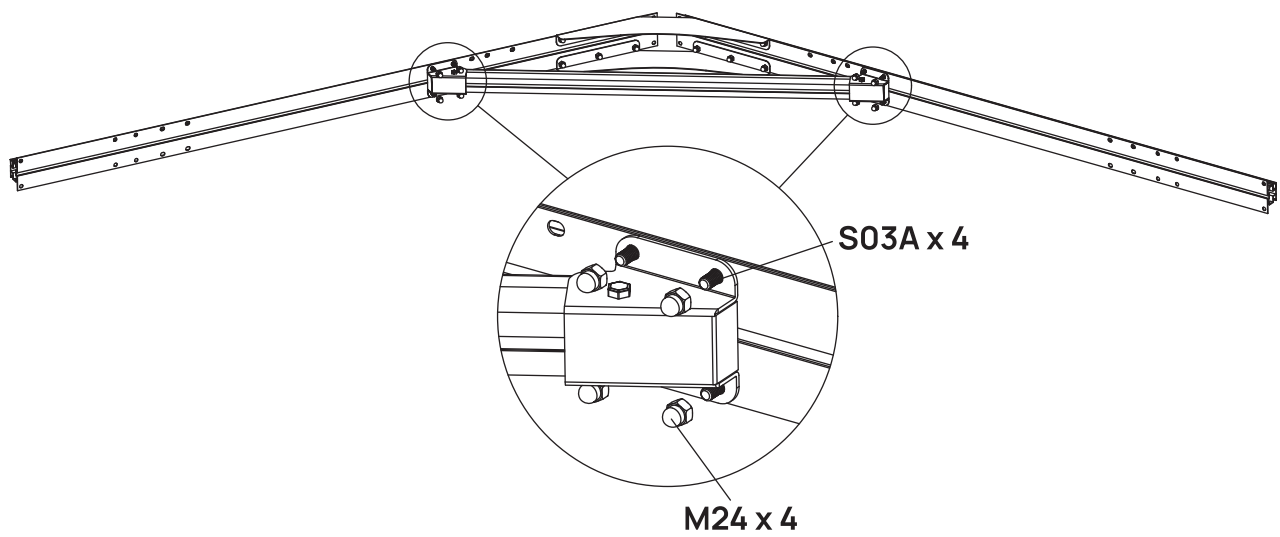
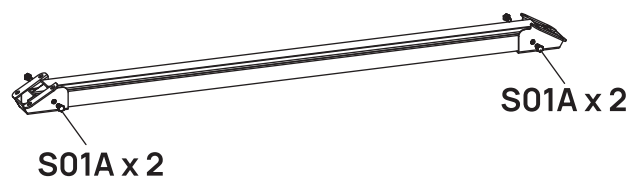
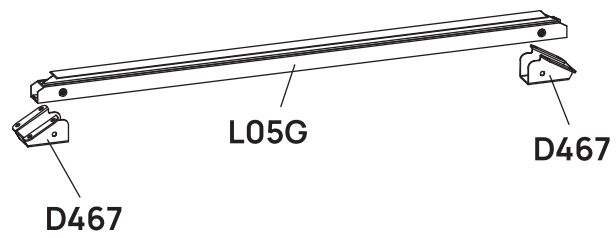
STEP
01

Assemble 3 sets of roof rafter pieces with D348 brackets, then attach support bars to the rafters as shown.

| BOX | PART | NO | QTY |
|---------------|---|---------------|-----|
| ALBOX-5 |  | L03I | 6 |
| ALBOX-6 |  | L05G | 3 |
| ALBOX-2 |  | D348 | 6 |
| ALBOX-5 |  | D467 | 6 |
| ALBOX-2 |  | S03A M6X10 | 60 |
| ALBOX-2 |  | M24 M6 | 60 |
| Pre-installed |  | S01A M6X12 | 12 |





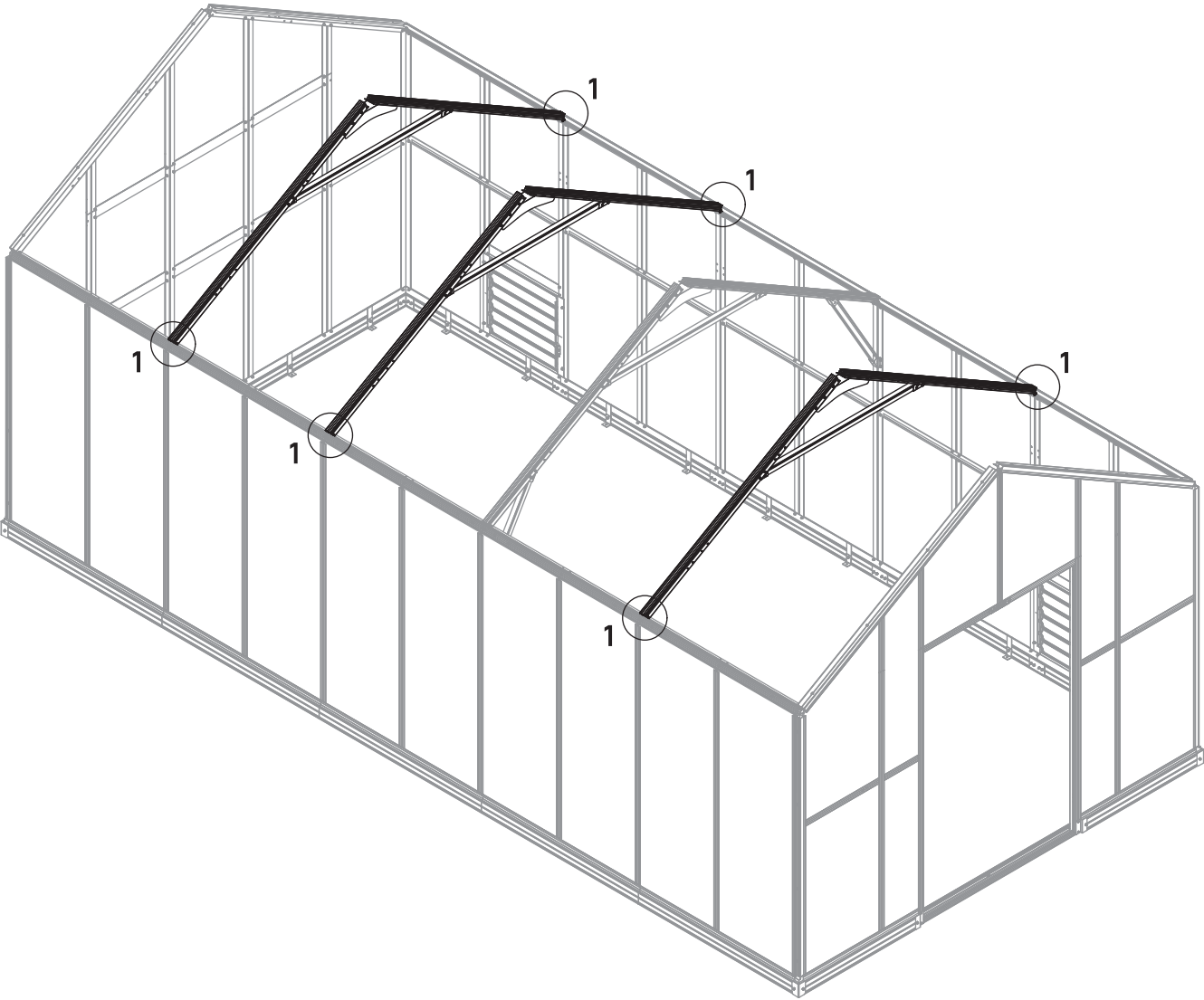
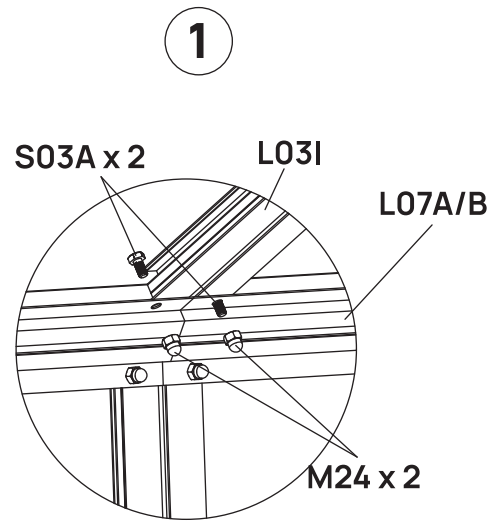
2



STEP
02




Attach the roof rafters to the eave frames as shown.

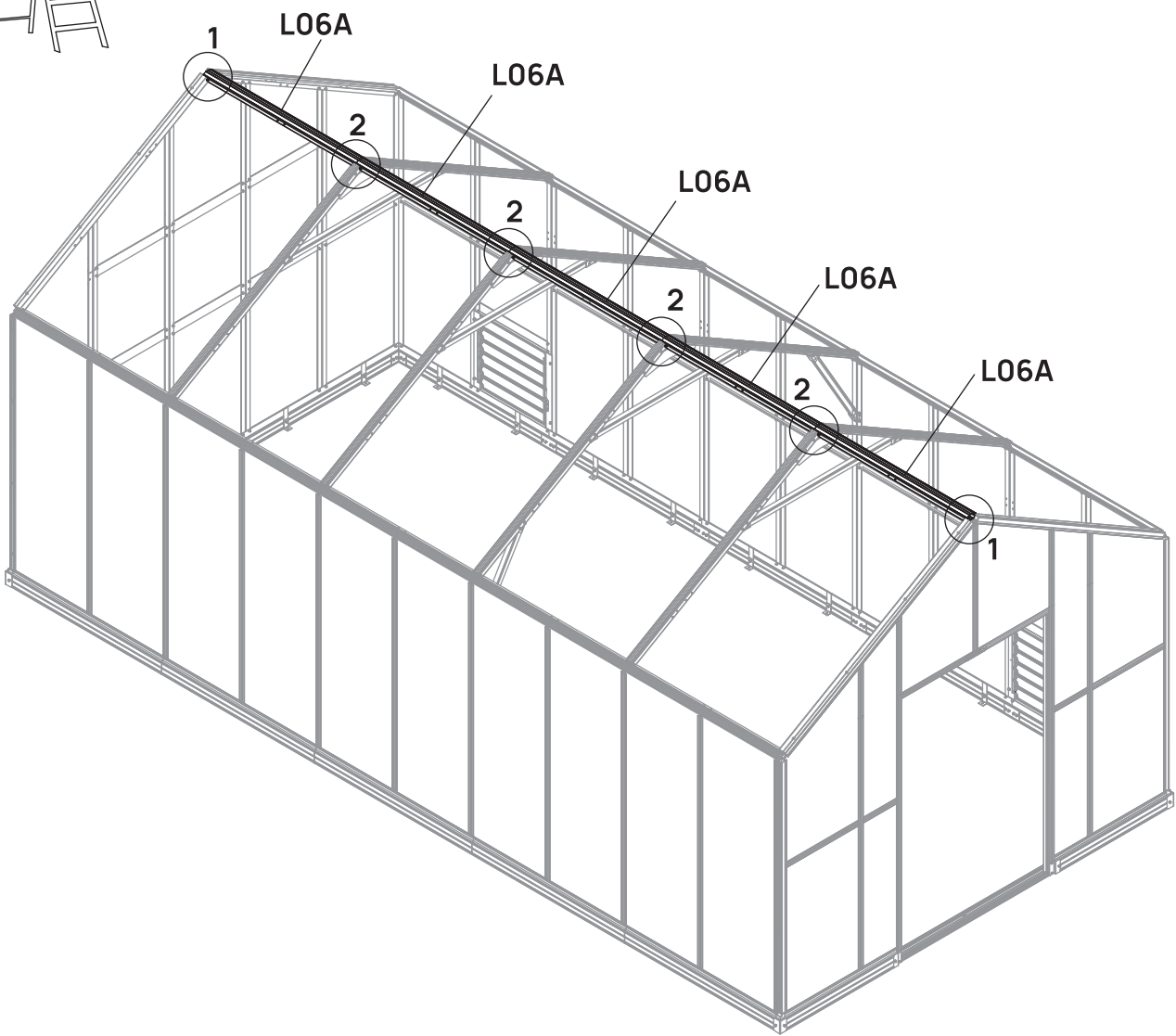
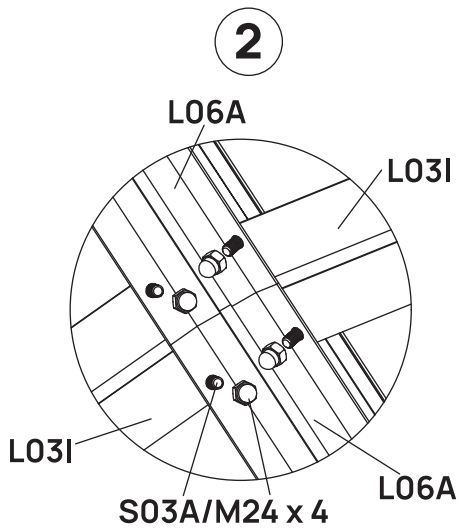
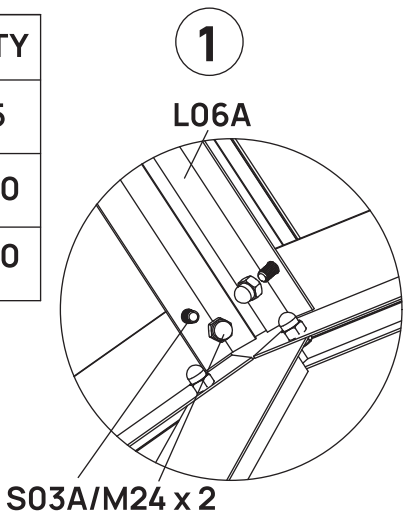
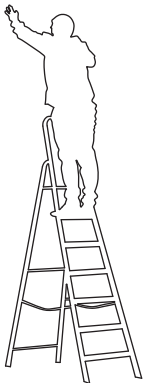
| BOX | PART | NO | QTY |
|---------|---|---------------|-----|
| ALBOX-2 |  | S03A M6X10 | 12 |
| ALBOX-2 |  | M24 M6 | 12 |



STEP
03








Assemble ridge frames on the roof rafters as shown.

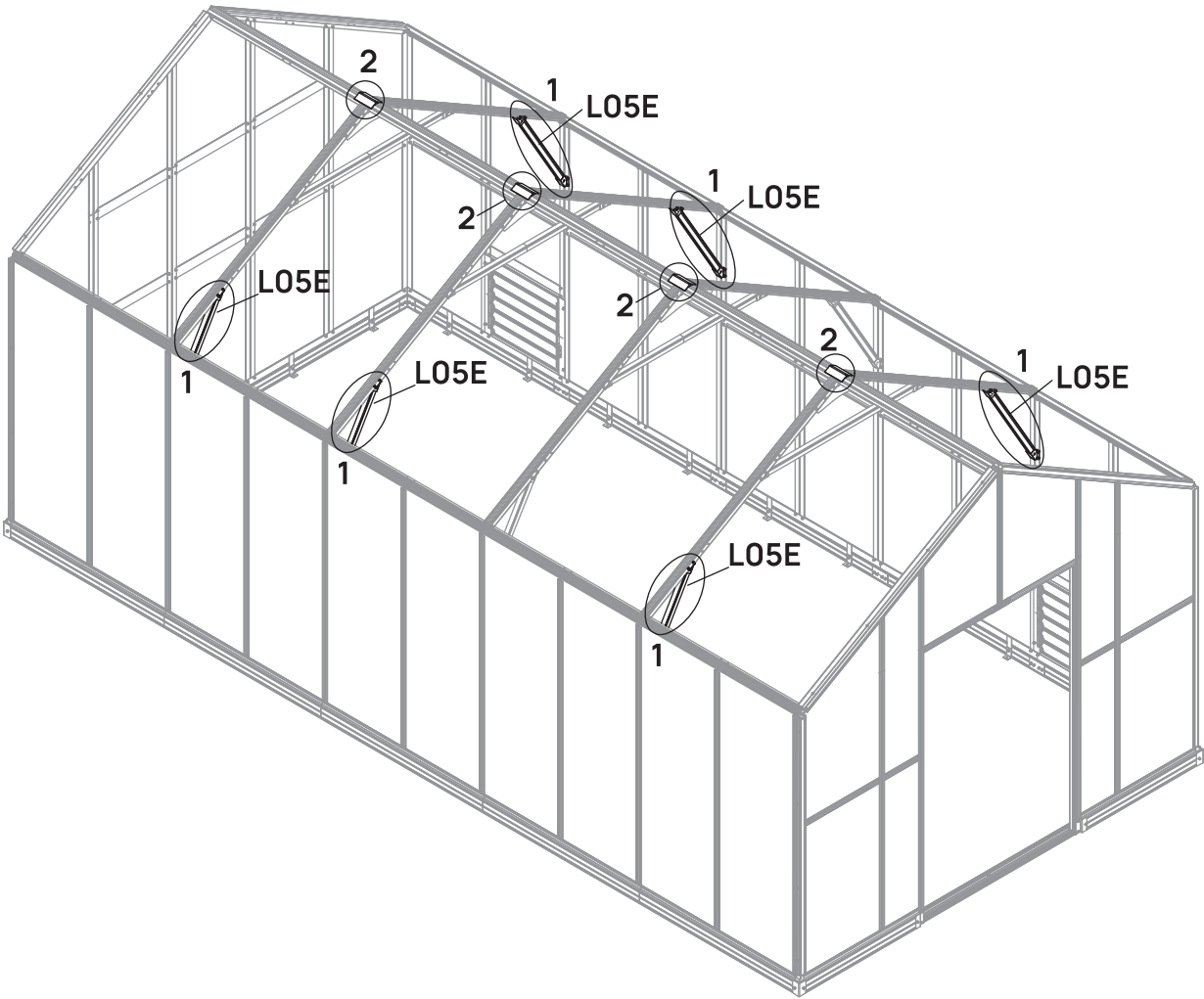
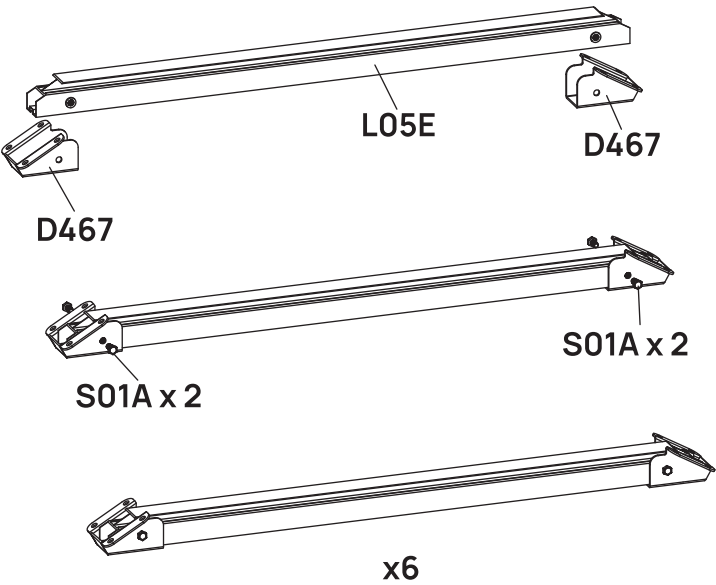
| BOX | PART | NO | QTY |
|---------|---|---------------|-----|
| ALBOX-4 |  | L06A | 5 |
| ALBOX-2 |  | S03A M6X10 | 20 |
| ALBOX-2 |  | M24 M6 | 20 |



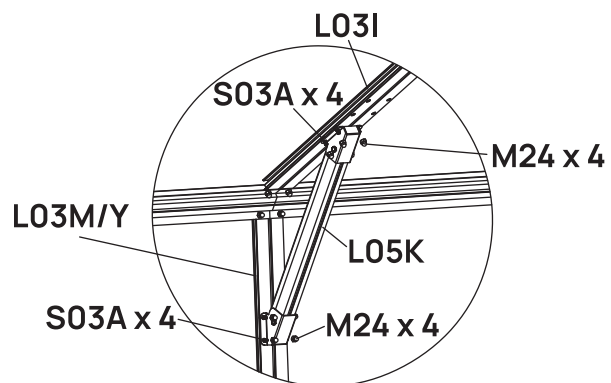
STEP
04

Assemble support braces with D467 brackets, then attach them to rafters and vertical frames as shown.
Secure the D26 ridge cap with Z08A screws to reinforce the ridge structure.

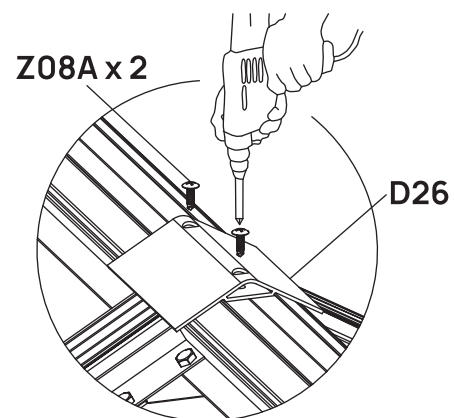
| BOX | PART | NO | QTY |
|---------------|--|-----------------|-----|
| ALBOX-1 |  | L05E | 6 |
| ALBOX-2 |  | D26 | 4 |
| ALBOX-5 |  | D467 | 12 |
| ALBOX-2 |  | S03A M6X10 | 48 |
| ALBOX-2 |  | M24 M6 | 48 |
| ALBOX-2 |  | Z08A Ø4.2x16 | 8 |
| Pre-installed |  | S01A M6X12 | 24 |



1






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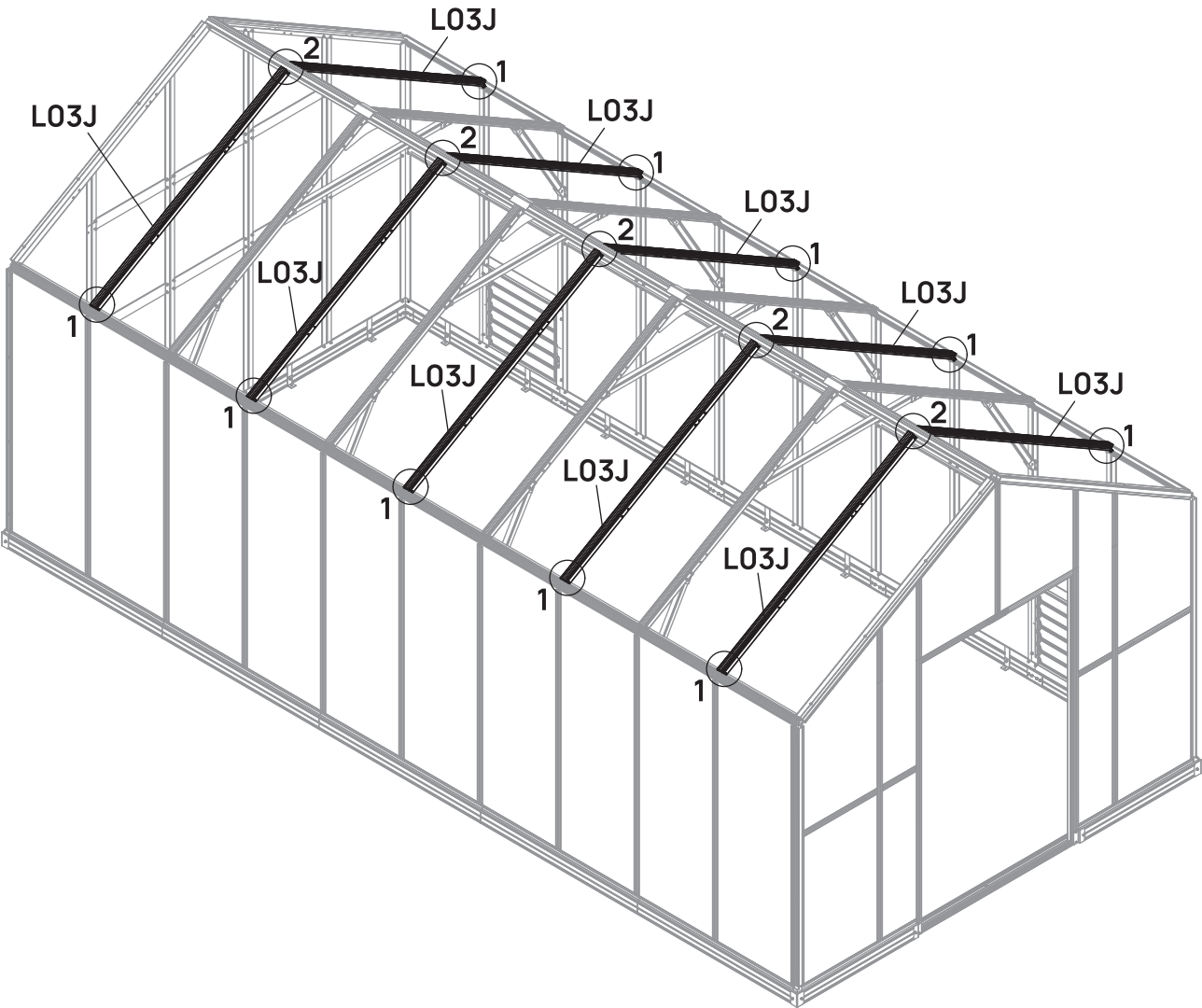


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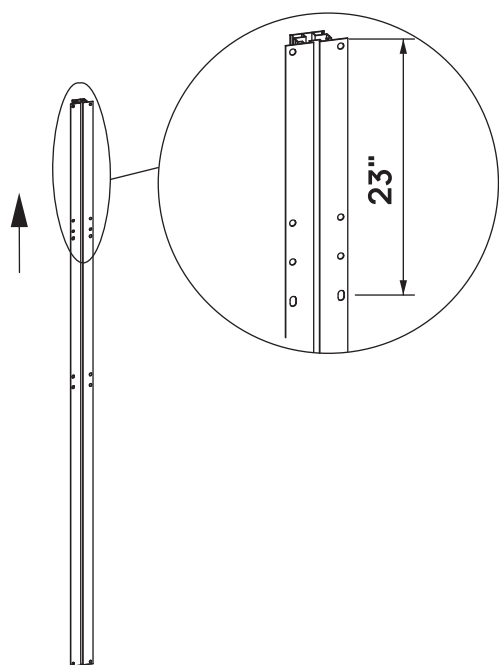
STEP
05

Assemble the rest of L03J roof rafters as shown.

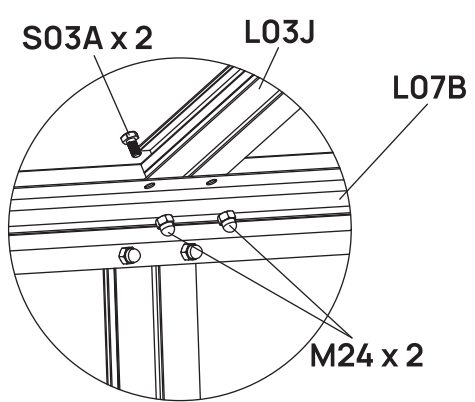
| BOX | PART | NO | QTY |
|---------|---|---------------|-----|
| ALBOX-5 |  | L03J | 10 |
| ALBOX-2 |  | S03A M6X10 | 40 |
| ALBOX-2 |  | M24 M6 | 40 |



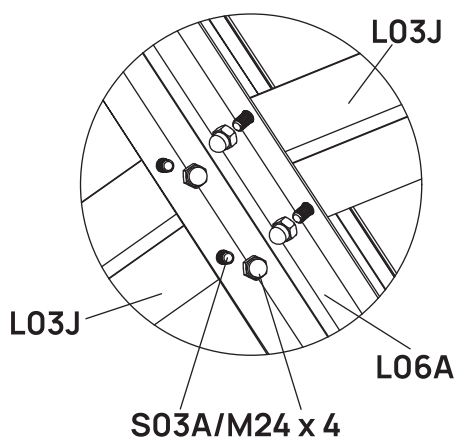
The ends of L03J with oval holes face upward.



1






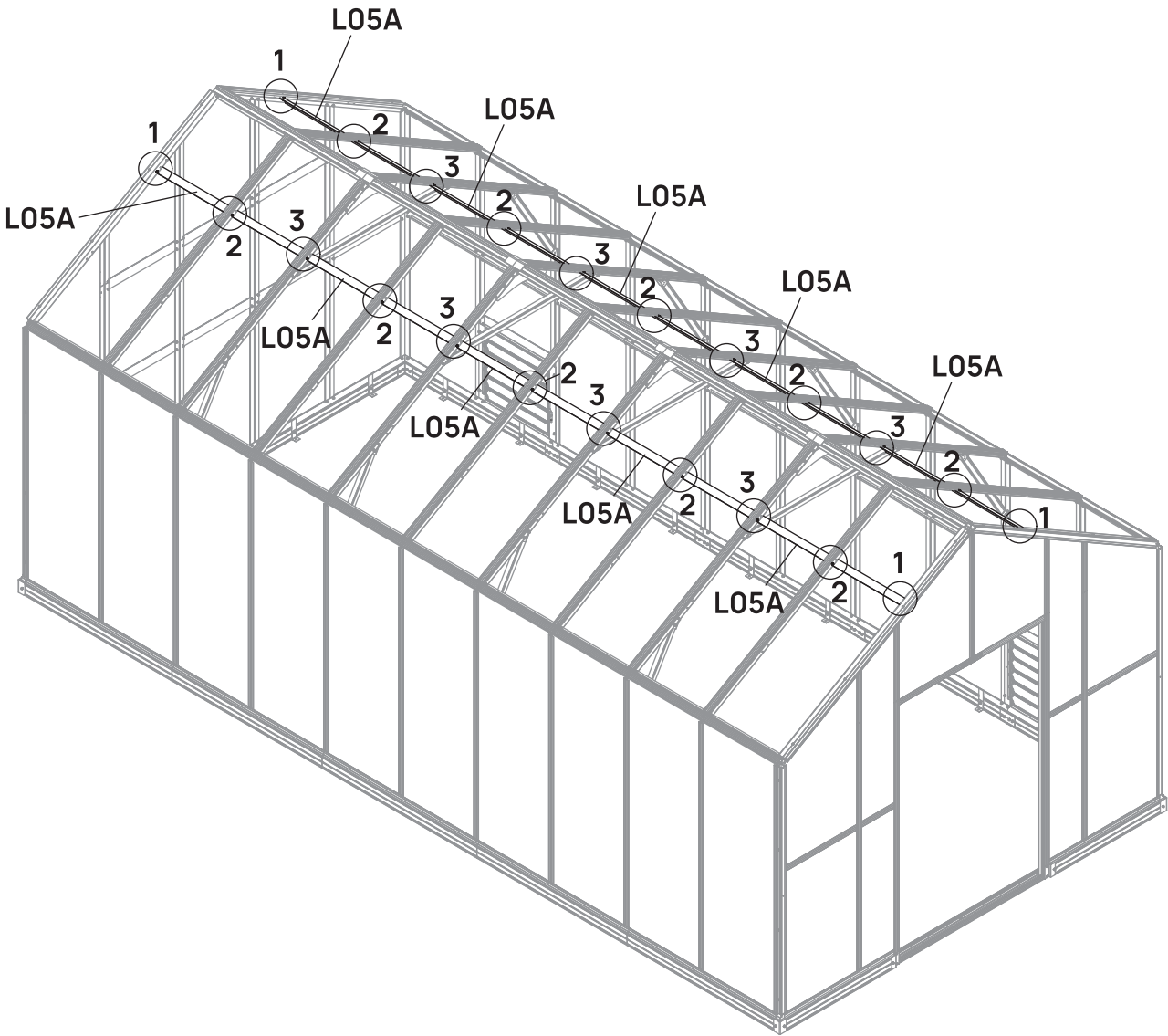
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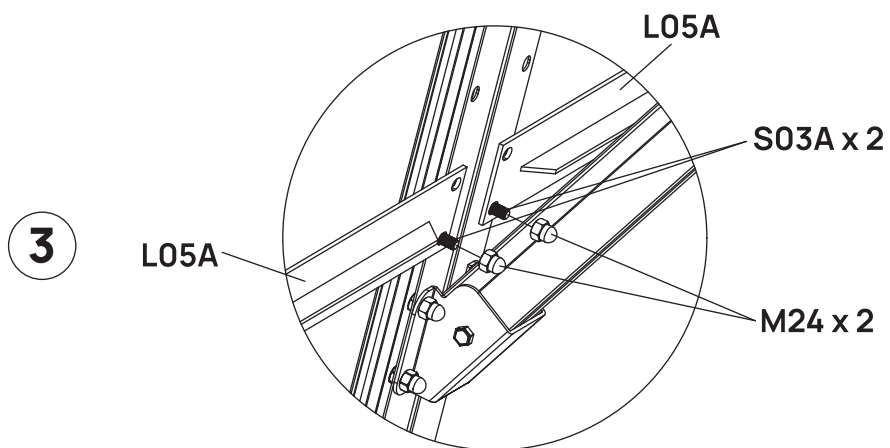
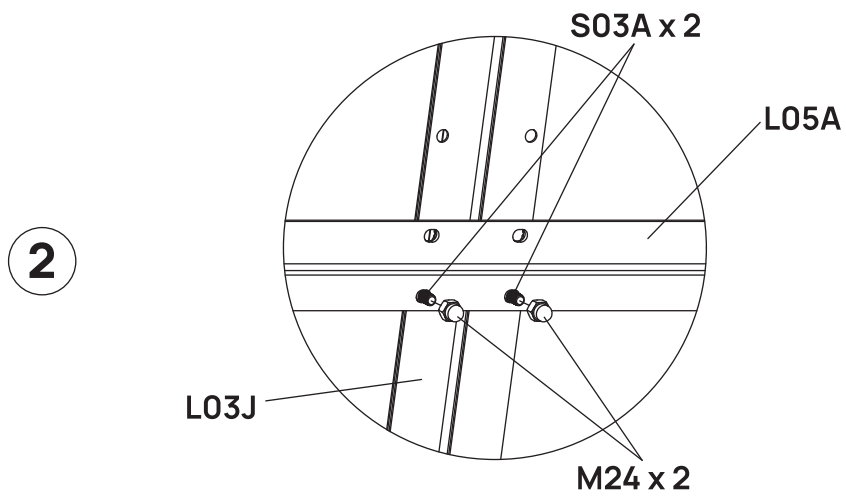
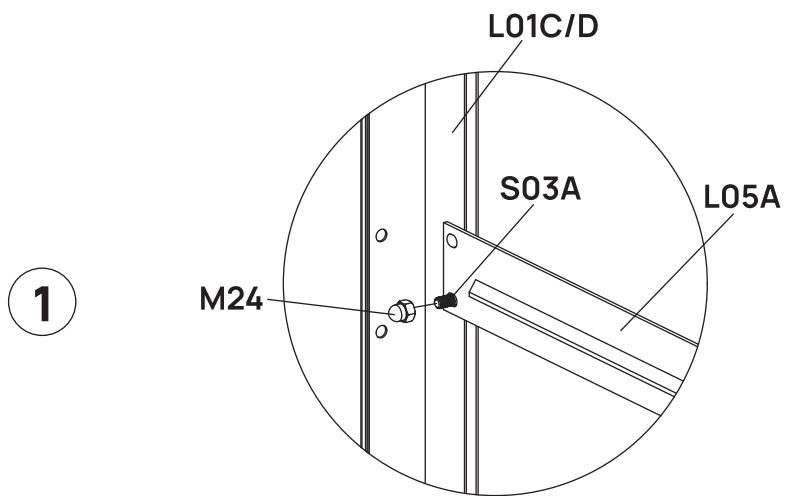


STEP
06

Assemble L05 roof connecting frames as shown, only securing the lower holes. The upper holes will be used for installing the vents in the following steps.

| BOX | PART | NO | QTY |
|---------|---|---------------|-----|
| ALBOX-6 |  | L05A | 10 |
| ALBOX-2 |  | S03A M6X10 | 40 |
| ALBOX-2 |  | M24 M6 | 40 |












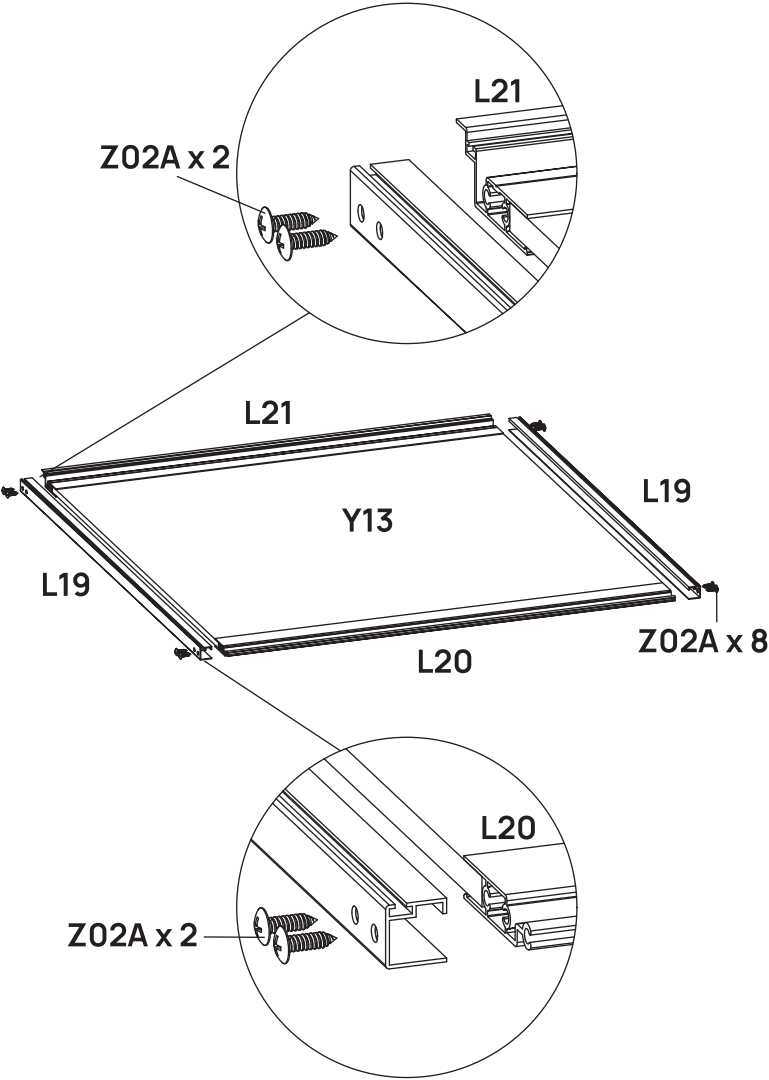


Vent Assembly

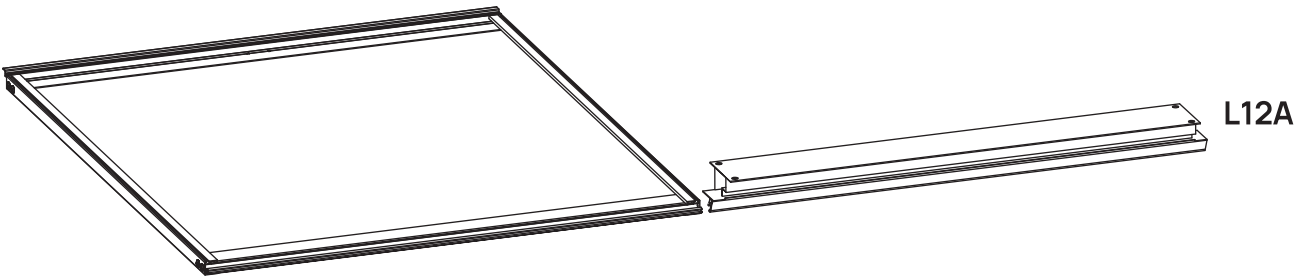
STEP
01

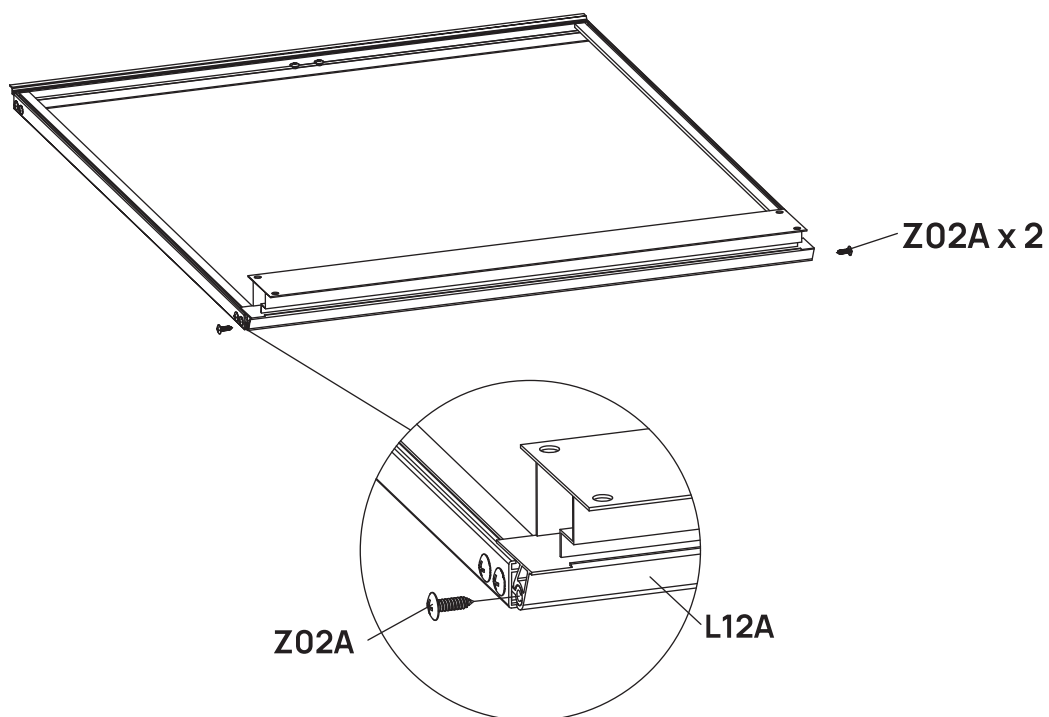
With the UV-Protected side of the PC panel facing downward, assemble the vent as shown, using Z02A screws. Make sure the profiles with weather stripping are positioned on the same side, trim any excess stripping from the ends.

| BOX | PART | NO | QTY |
|---------|---|----------------|-----|
| ALBOX-1 |  | L12A | 10 |
| ALBOX-1 |  | L19 | 20 |
| ALBOX-1 |  | L20 | 10 |
| ALBOX-1 |  | L21 | 10 |
| PCBOX-1 |  | Y13 | 10 |
| ALBOX-2 |  | Z02A Ø4X16D | 100 |
| PCBOX-2 |  | H158 | 1 |
| GLBOX-1 | | H159 | |

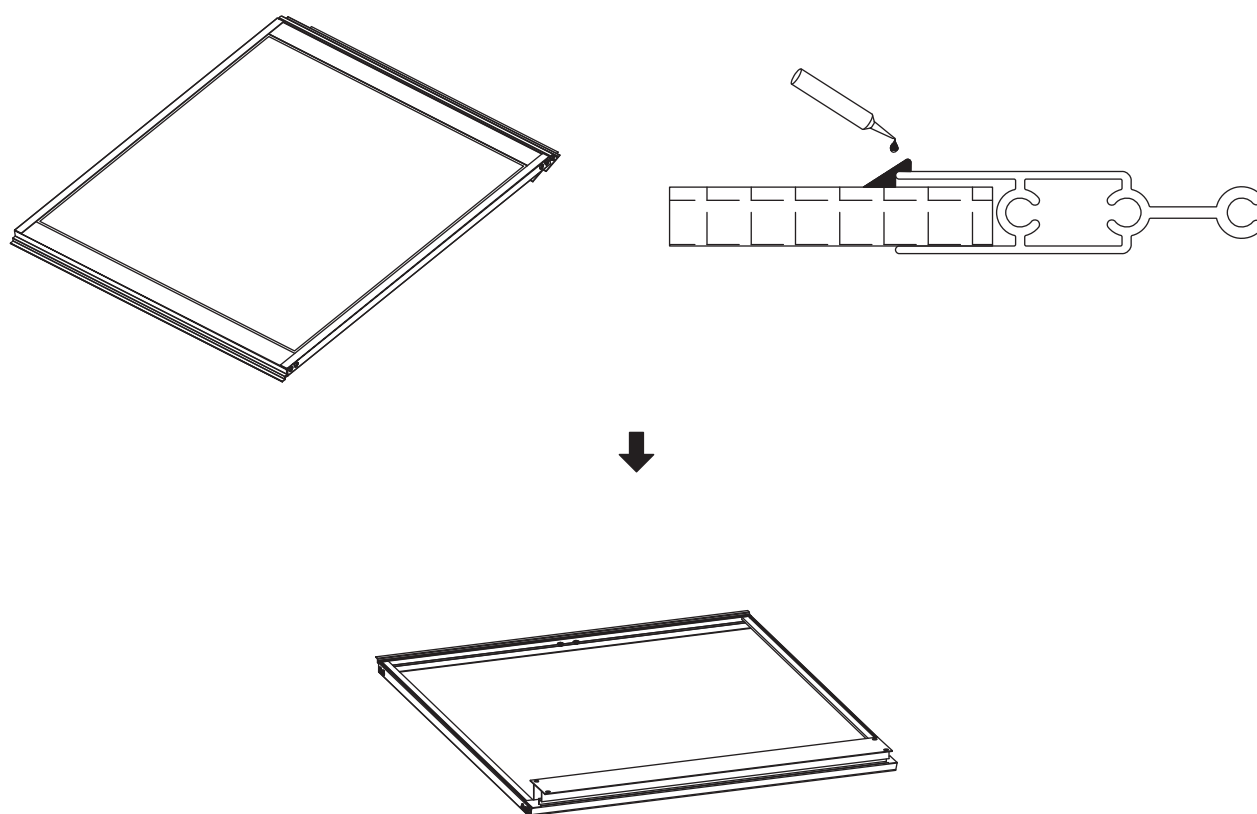


Slide L12A hinge frame onto L20 as shown. Ensure it is oriented the correct way, then secure with Z02A screws as shown.












Repeat these steps to assemble a total of 10 vents. Apply silicone caulk (not provided) around all PC panels to seal.

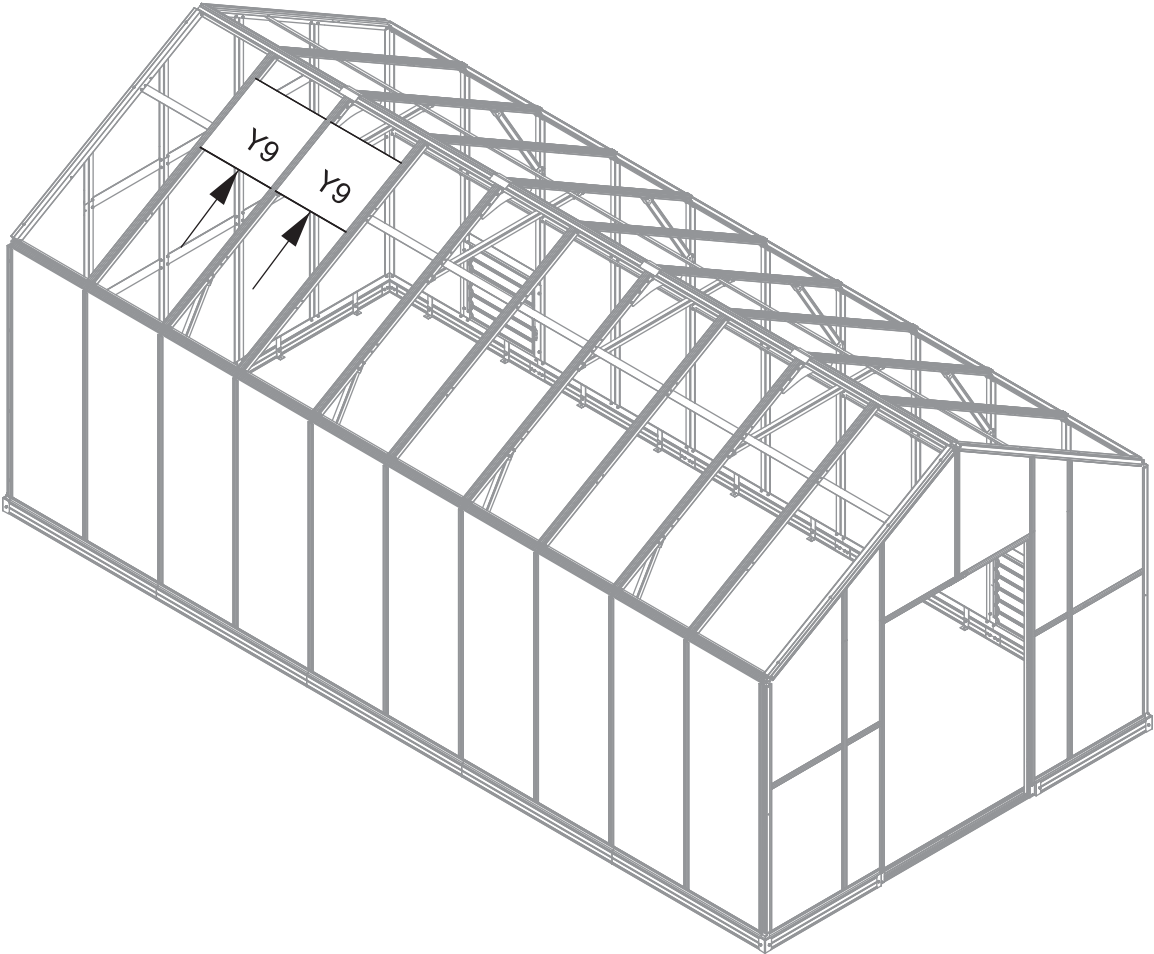


C1 x 10

STEP
02

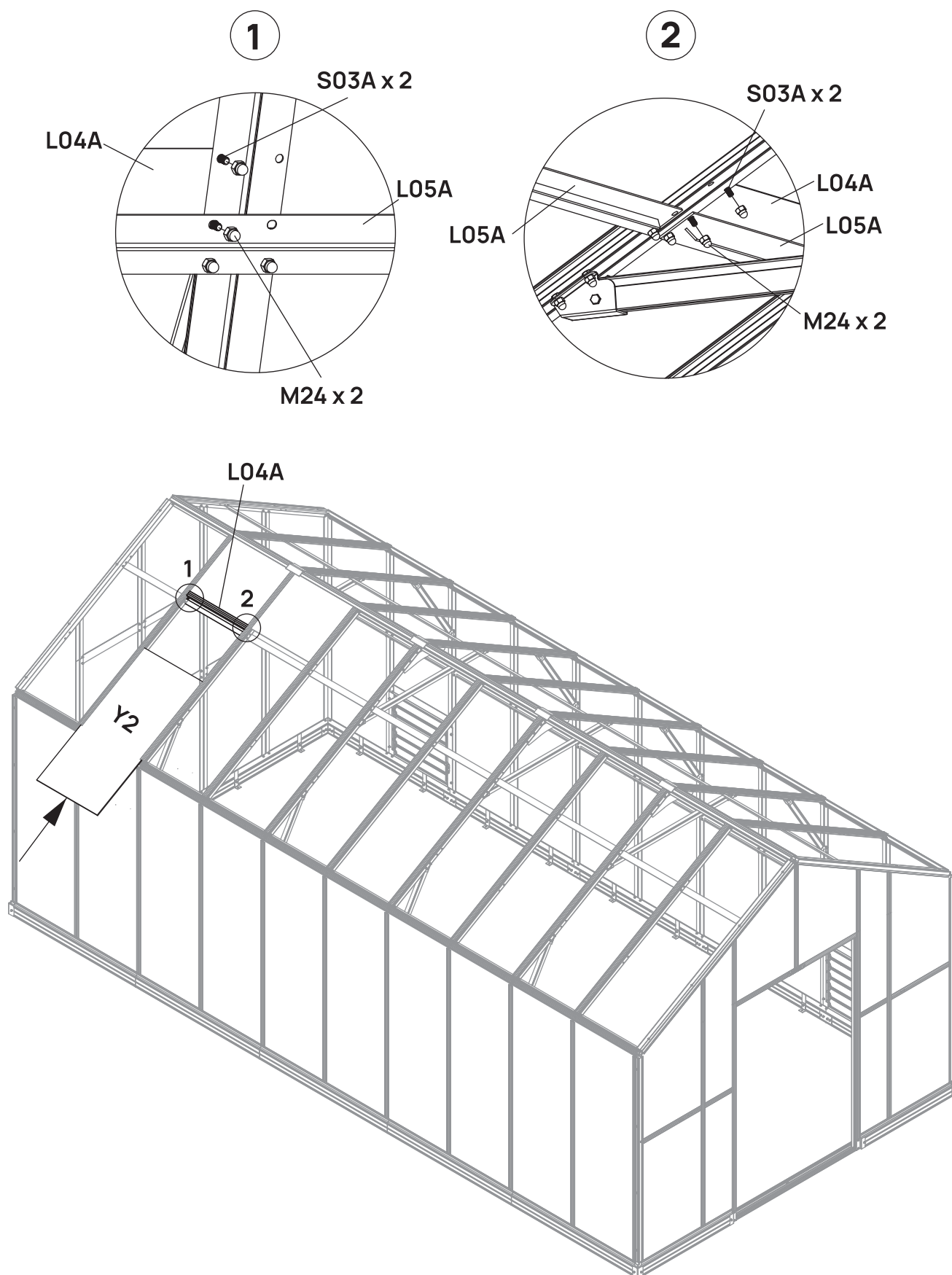
Slide Y9 panels into place as shown, and secure temporarily with painter's tape.

| BOX | PART | NO | QTY |
|---------|---|-------|-----|
| PCBOX-1 |  | Y9 | 2 |
| PCBOX-1 |  | Y2 | 1 |
| ALBOX-1 |  | L04A | 1 |
| |  | C1 | 1 |
| ALBOX-2 |  | S03A | 8 |
| | | M6X10 | |
| ALBOX-2 |  | M24 | 8 |
| | | M6 | |
| PCBOX-2 |  | H158 | 1 |
| GLBOX-1 | | H159 | |



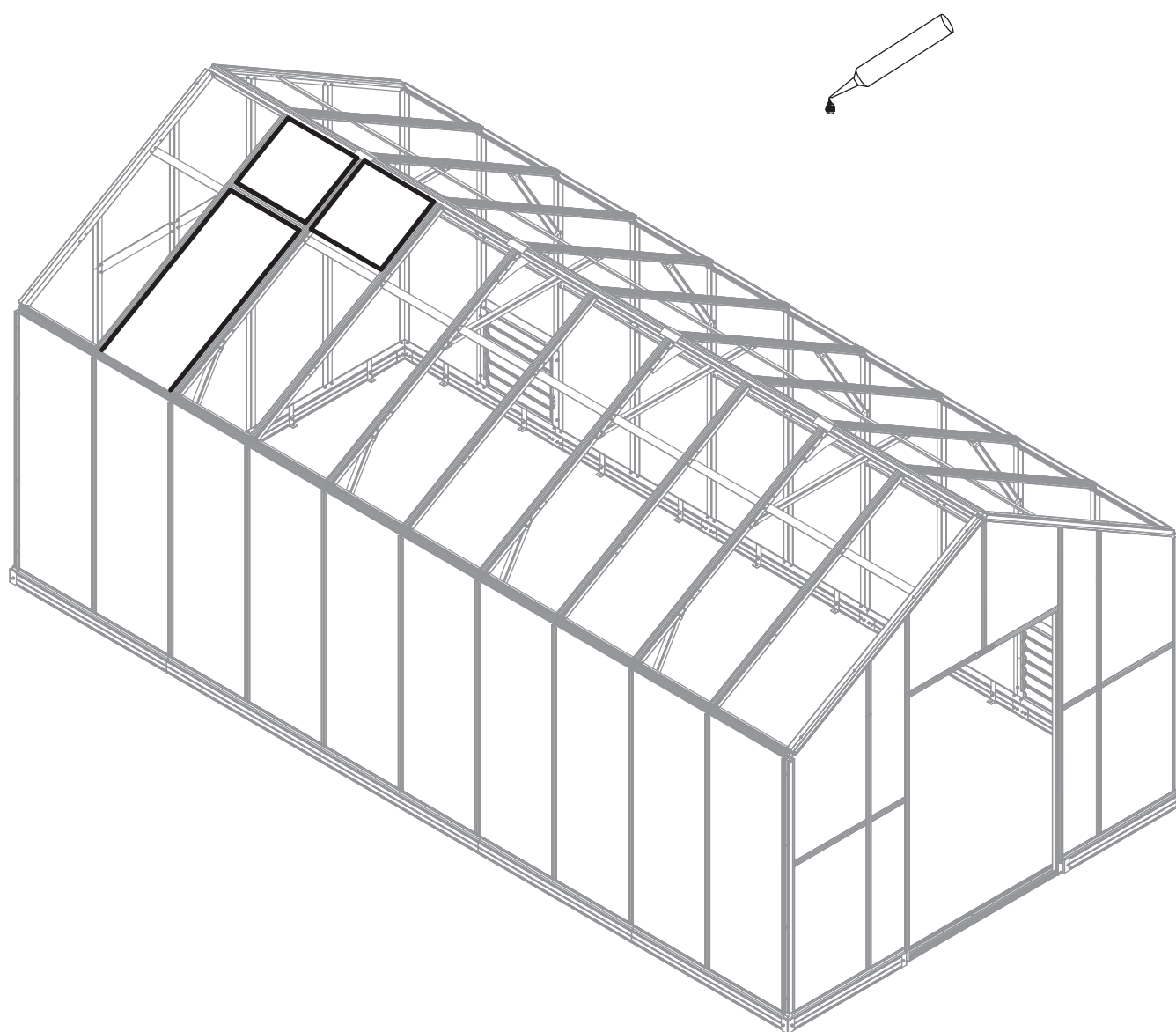
STEP 03

Install one L04A frame as shown, then slide one Y2 panel into place.



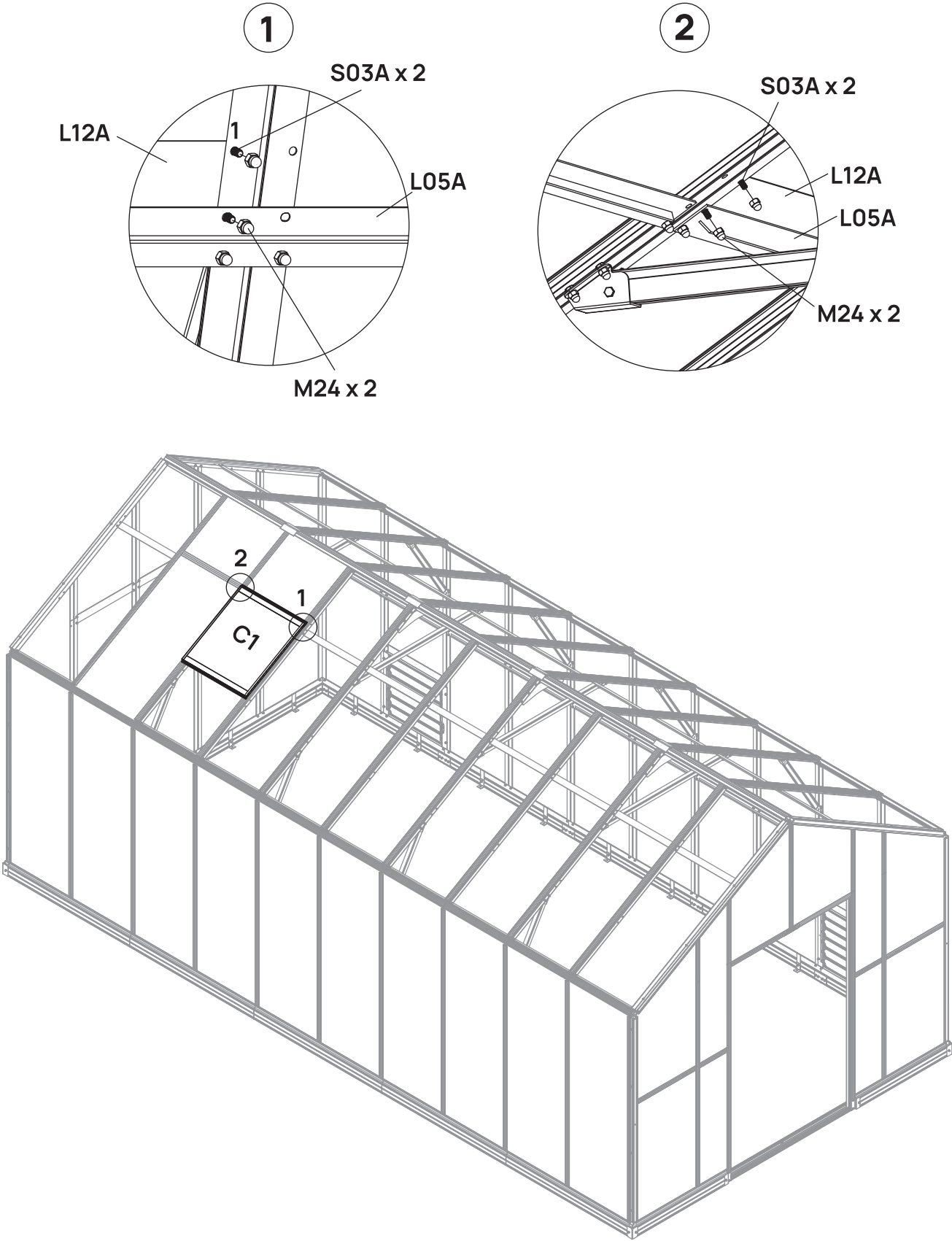
STEP
04

Apply silicone caulk (not included) around PC panels to seal as shown.










STEP
05

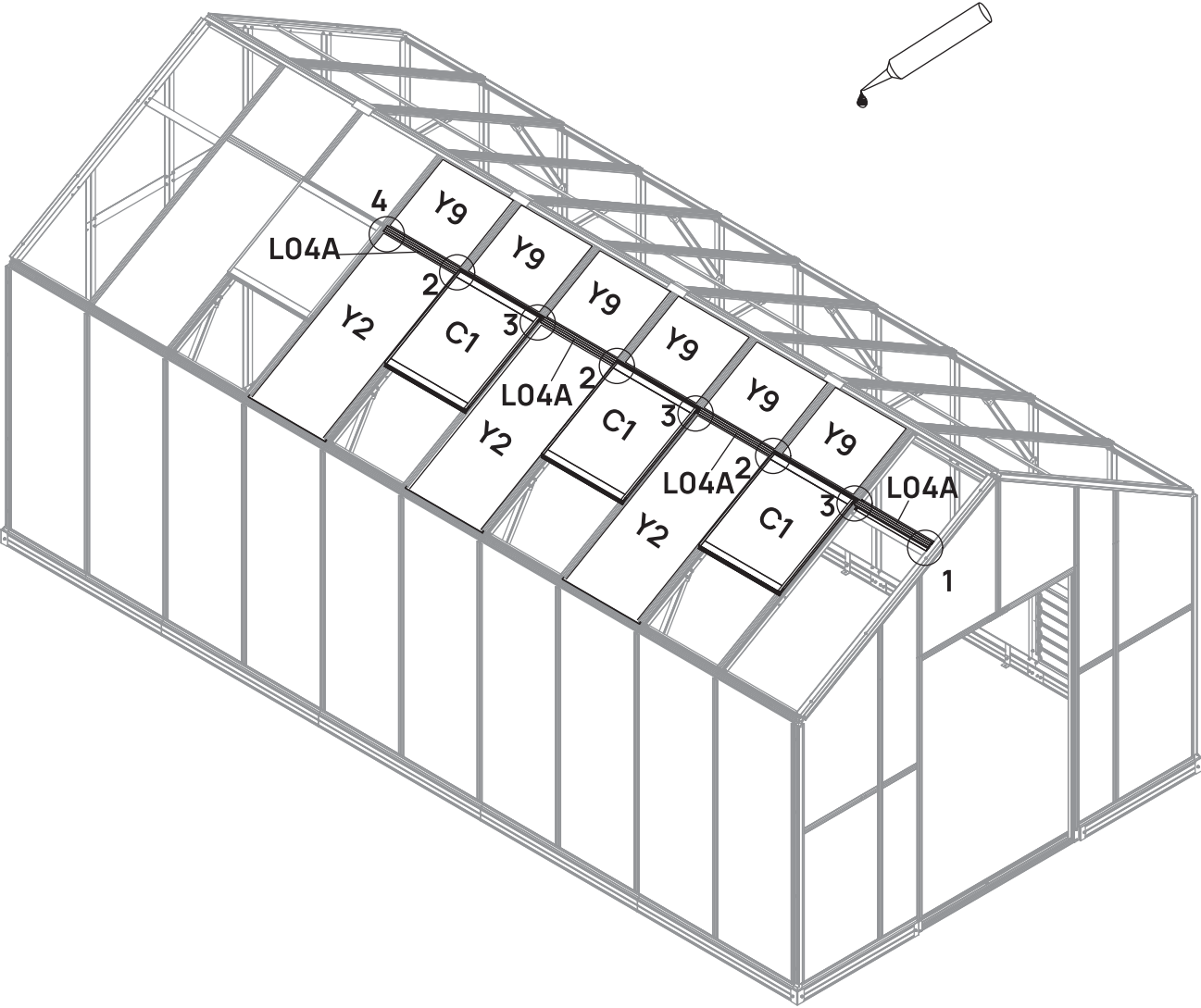
Attach the vent to the roof as shown in diagram.



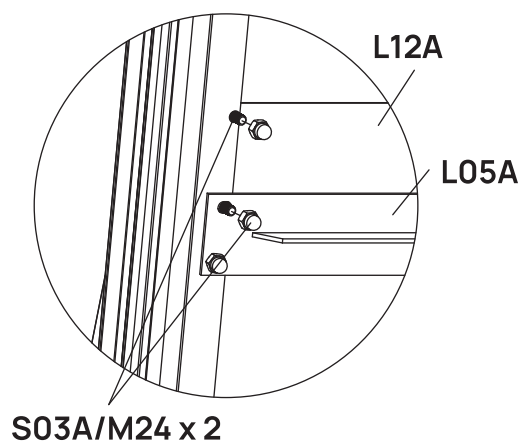
STEP
06

Repeat the previous steps to install the rest of panels, L04A frames and vents on one side of the roof. Apply silicone caulk (not included) around PC panels to seal.

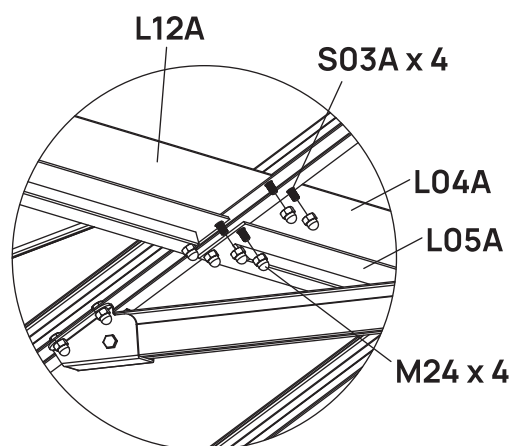
| BOX | PART | NO | QTY |
|--------------------|---|---------------|-----|
| PCBOX-1 |  | Y9 | 14 |
| PCBOX-1 |  | Y2 | 7 |
| ALBOX-1 |  | L04A | 9 |
| |  | C1 | 7 |
| ALBOX-2 |  | S03A M6X10 | 64 |
| ALBOX-2 |  | M24 M6 | 64 |
| PCBOX-2 GLBOX-1 |  | H158 H159 | 2 |



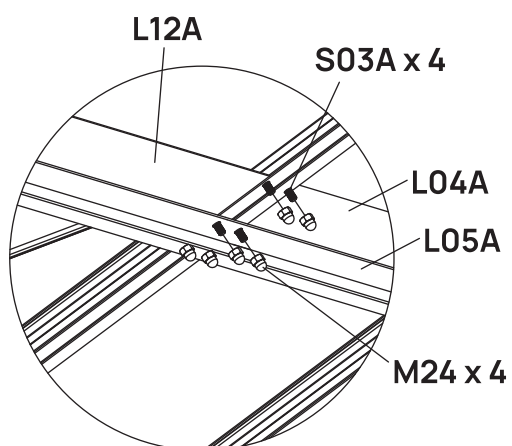
1



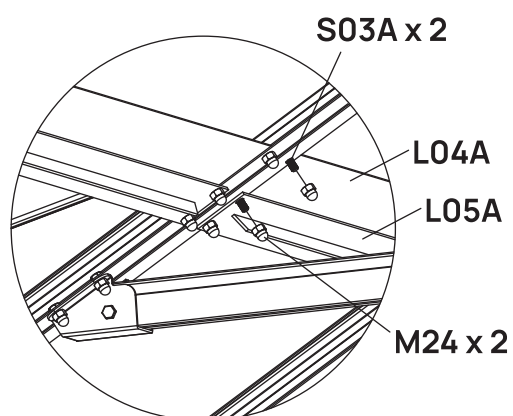
2



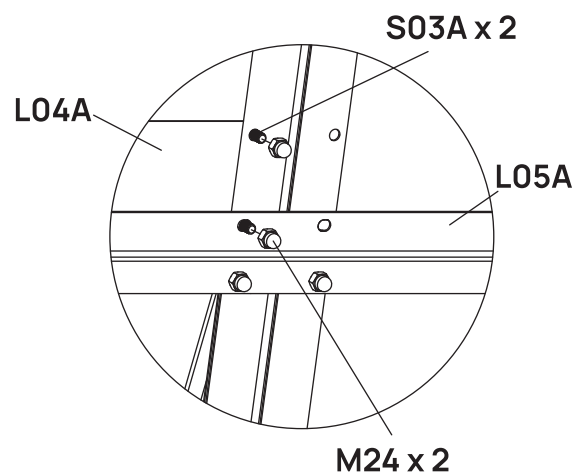
3



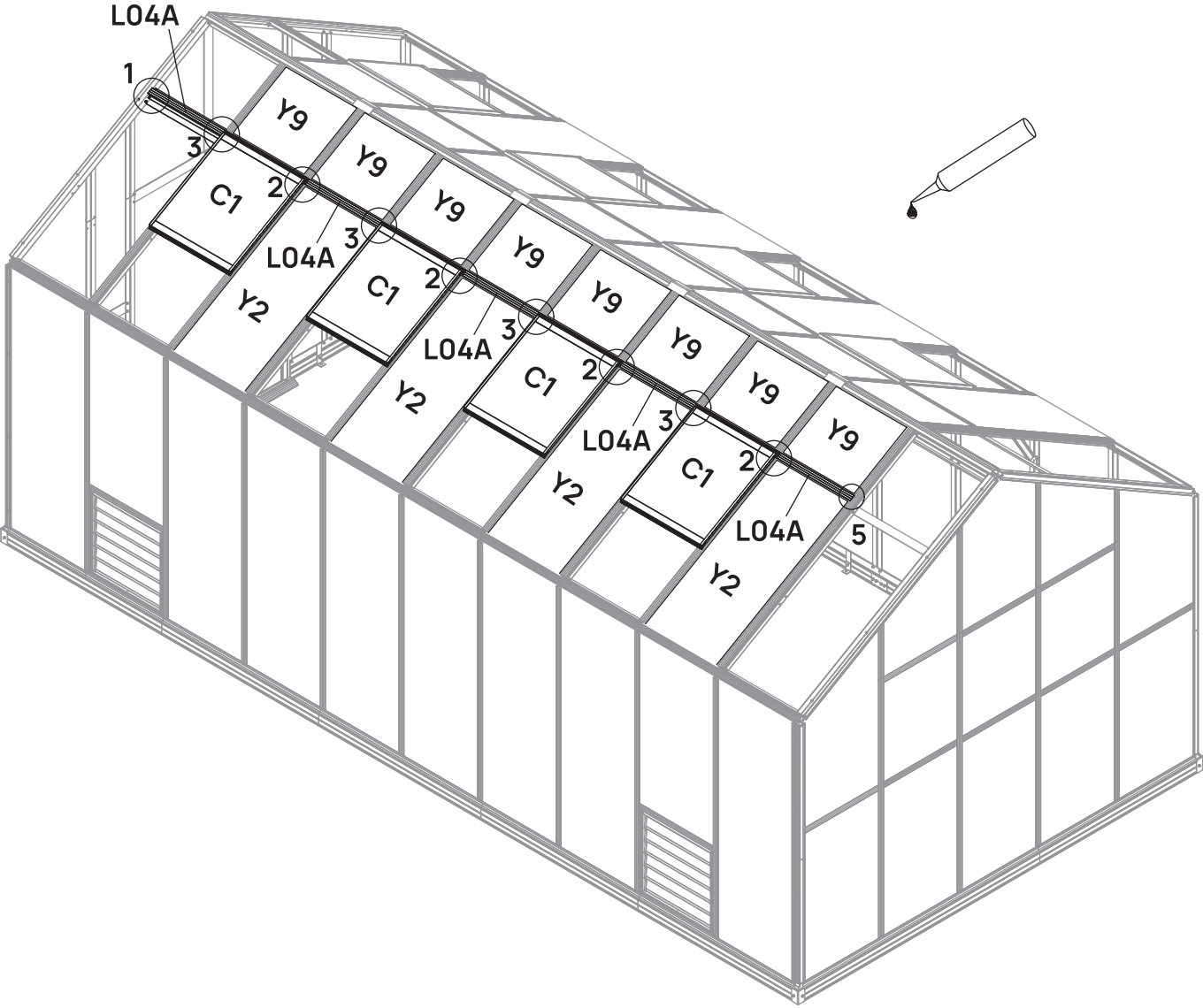
4



5






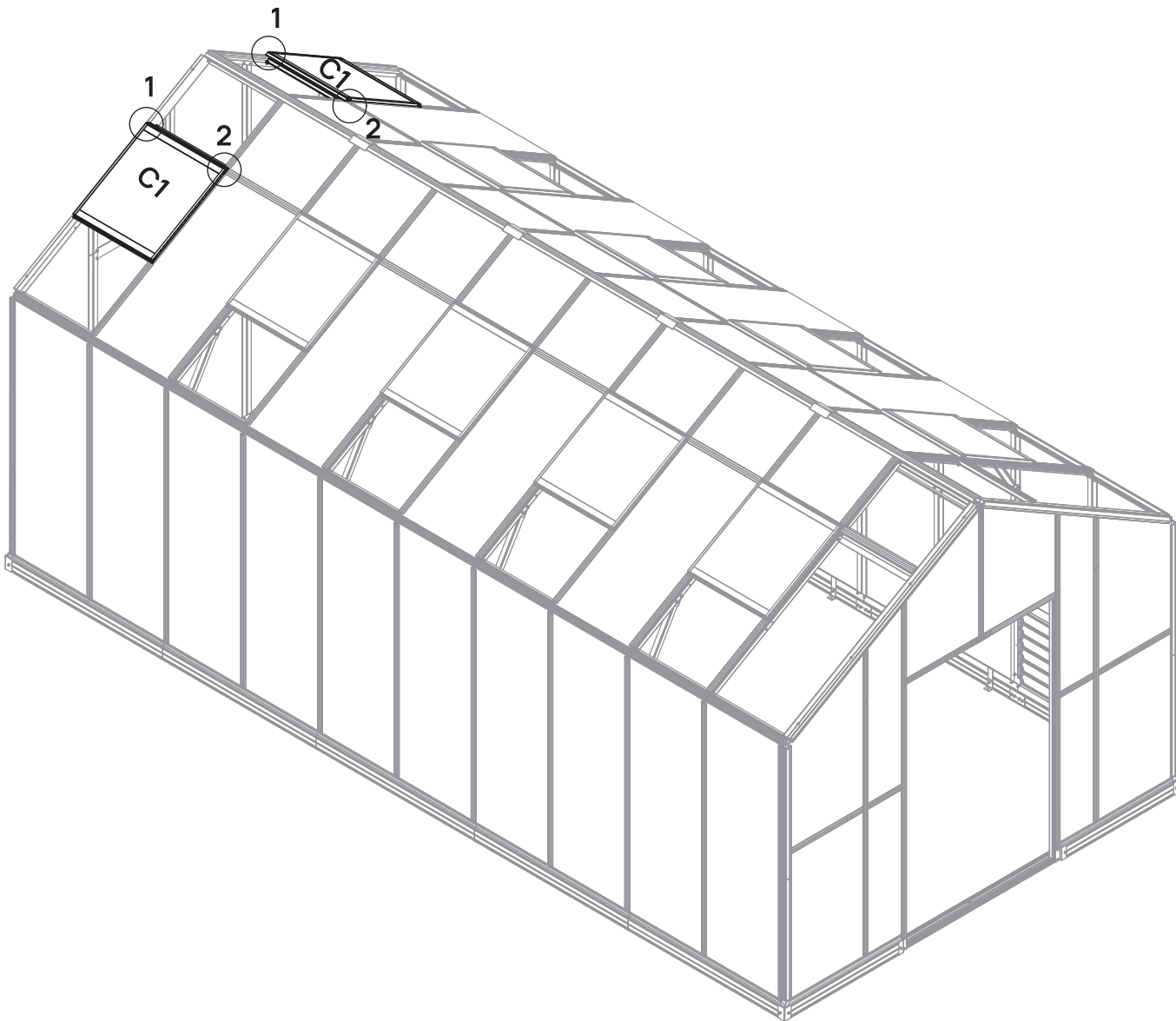
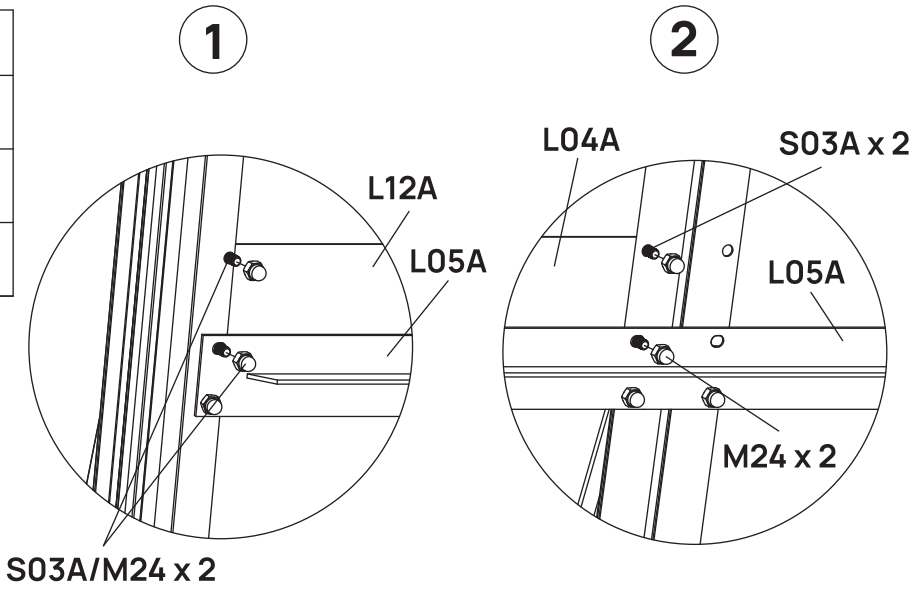
Install panels and vents on the other side of the roof.
Apply silicone caulk (not included) around PC panels to seal.



STEP
07







Attach the last two vents on both sides of the roof as shown.

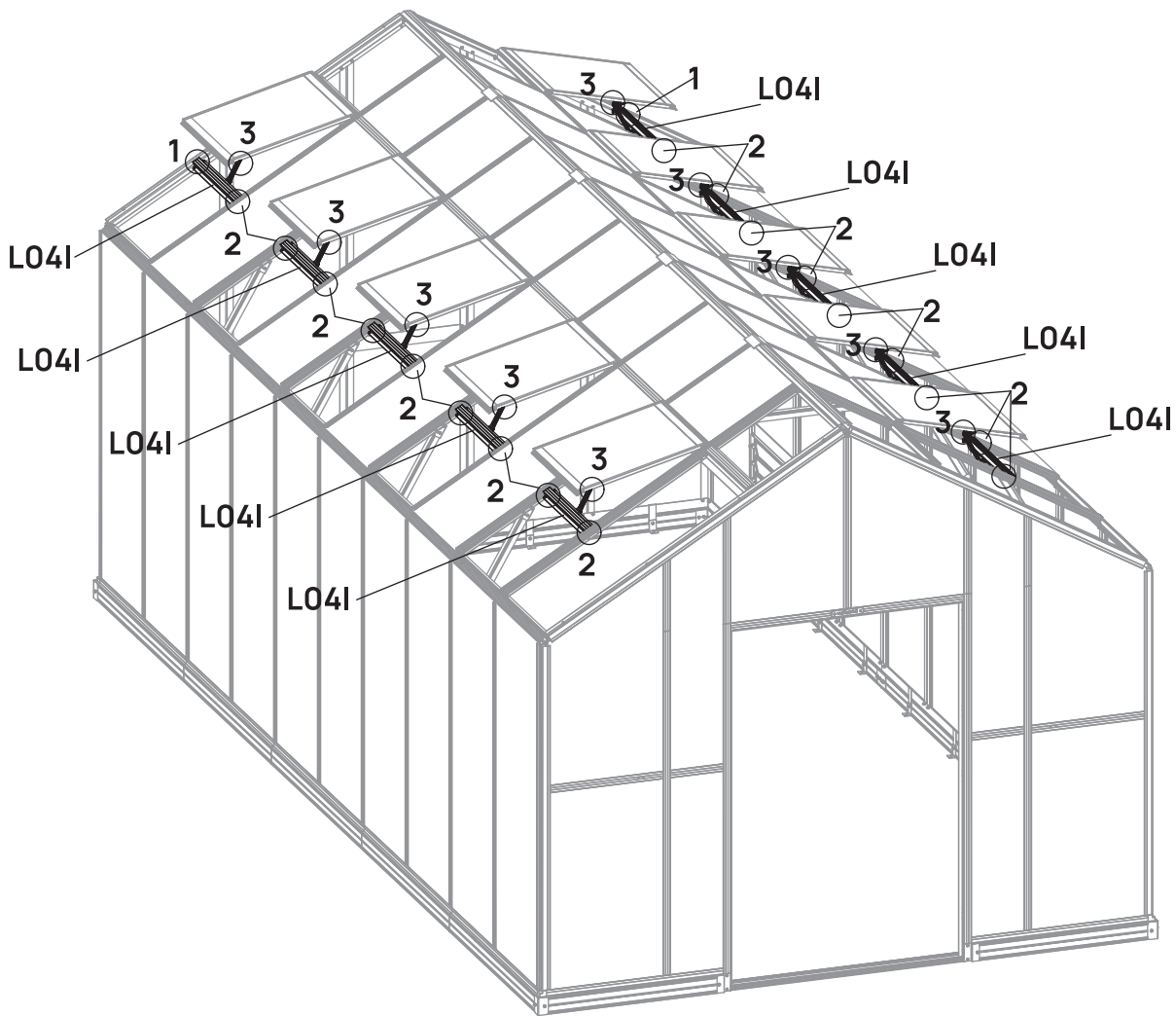
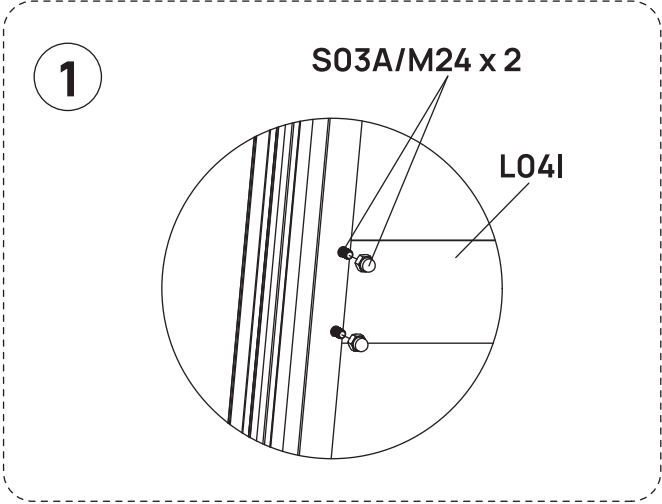
| BOX | PART | NO | QTY |
|---------|---|---------------|-----|
| |  | C1 | 2 |
| ALBOX-2 |  | S03A M6X10 | 8 |
| ALBOX-2 |  | M24 M6 | 8 |



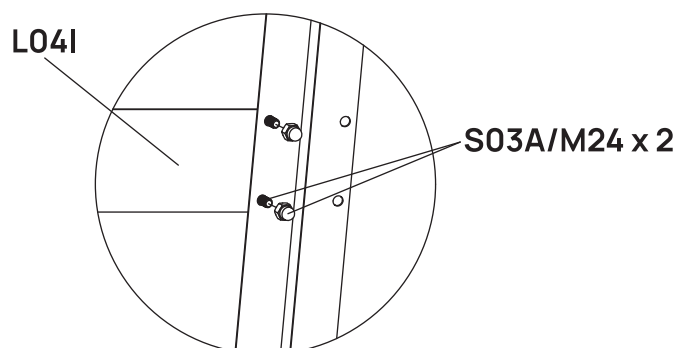
STEP
08

Install the vent support frames and manual vent openers as shown.

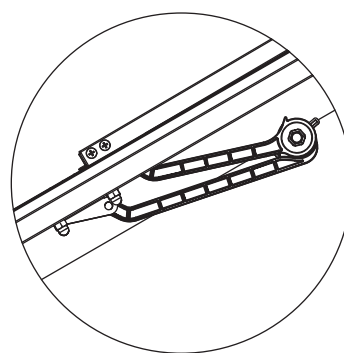
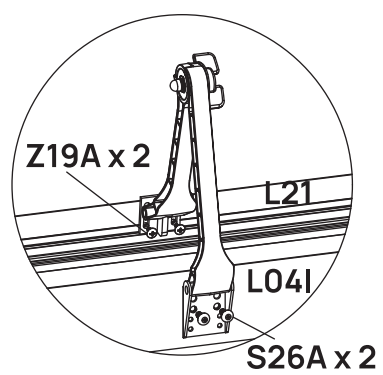
| BOX | PART | NO | QTY |
|---------------|---|-----------------|-----|
| ALBOX-1 |  | L04I | 10 |
| ALBOX-2 |  | A111 | 10 |
| Pre-installed |  | S26A M5X12 | 20 |
| ALBOX-2 |  | S03A M6X10 | 40 |
| ALBOX-2 |  | M24 M6 | 40 |
| ALBOX-2 |  | Z19A M4.2X10 | 20 |



2






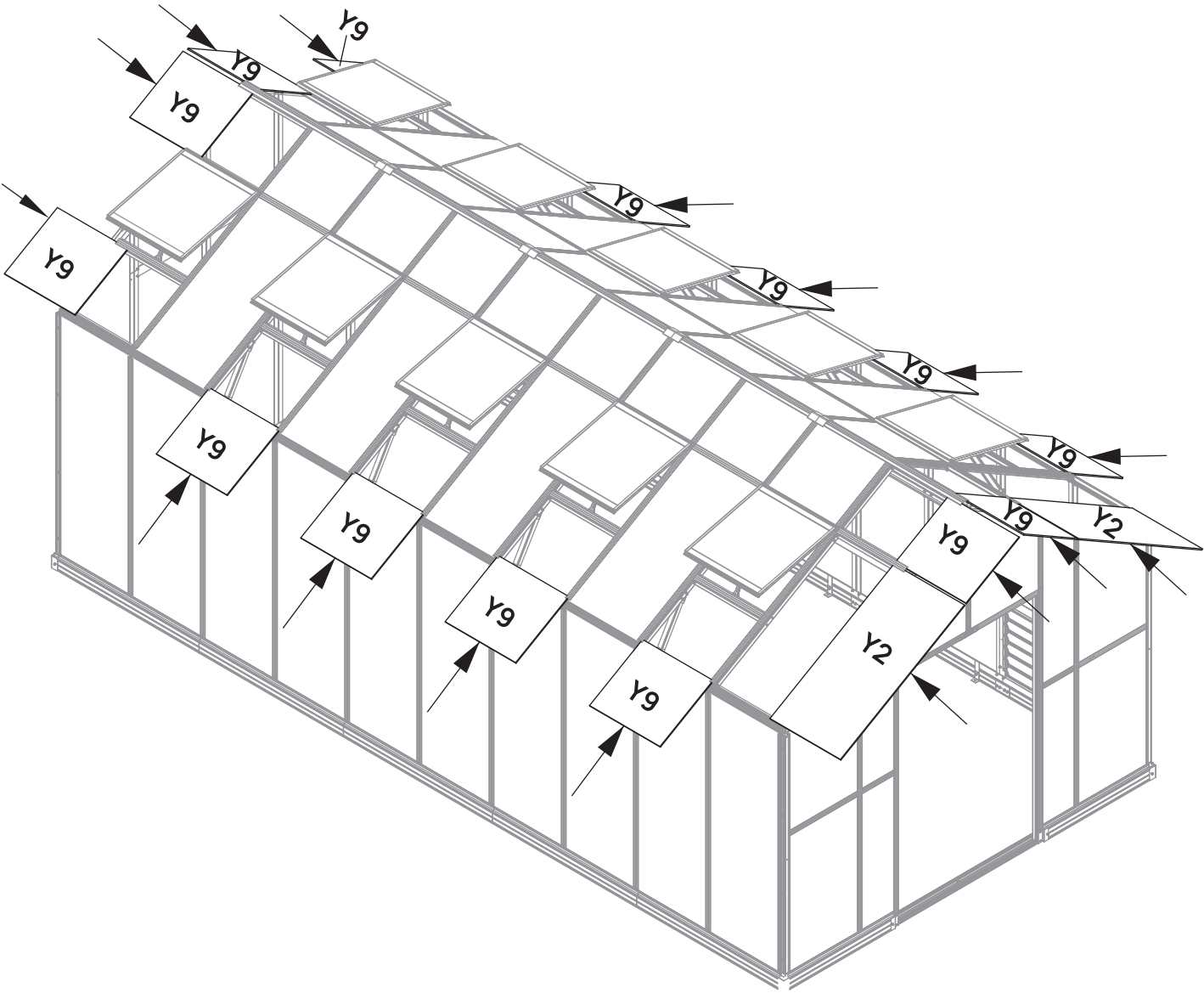
3



STEP
09



Insert the last Y9 and Y2 panels as shown.

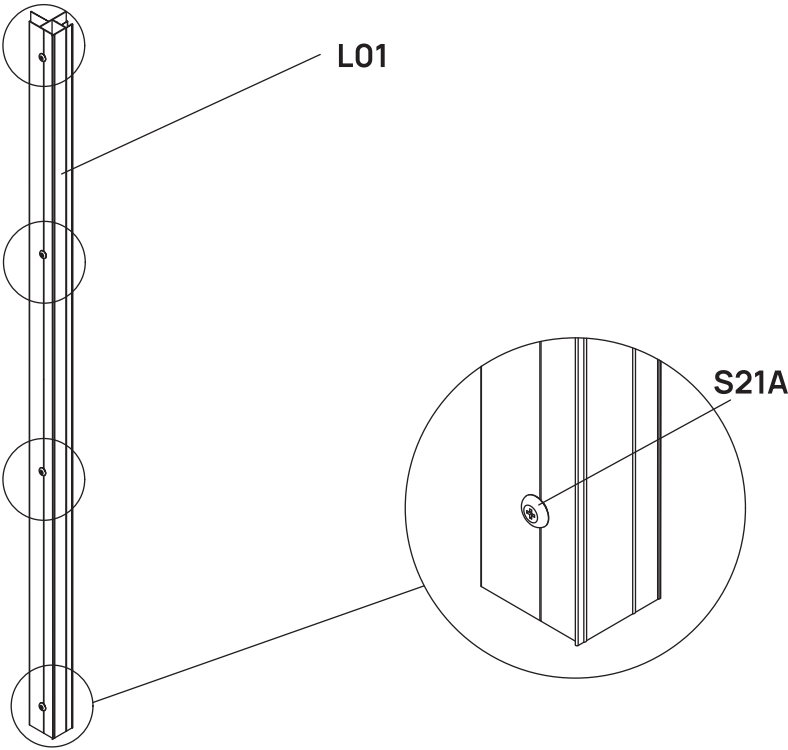
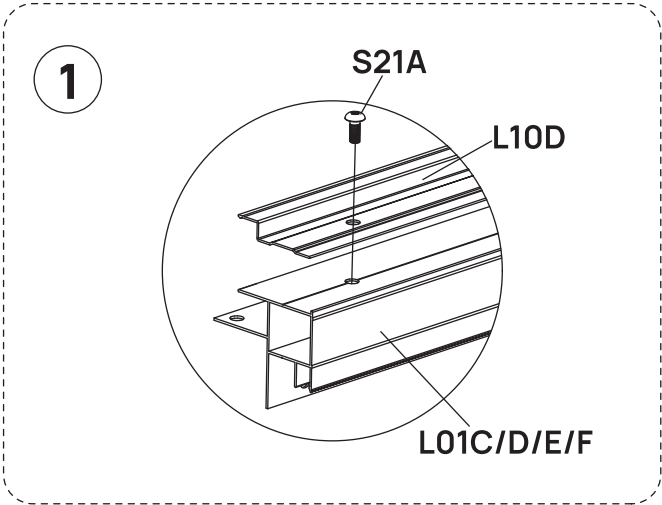
| BOX | PART | NO | QTY |
|---------|---|------|-----|
| PCBOX-1 |  | Y2 | 2 |
| PCBOX-1 |  | Y9 | 14 |
| PCBOX-2 |  | H158 | 1 |
| GLBOX-1 | | H159 | |



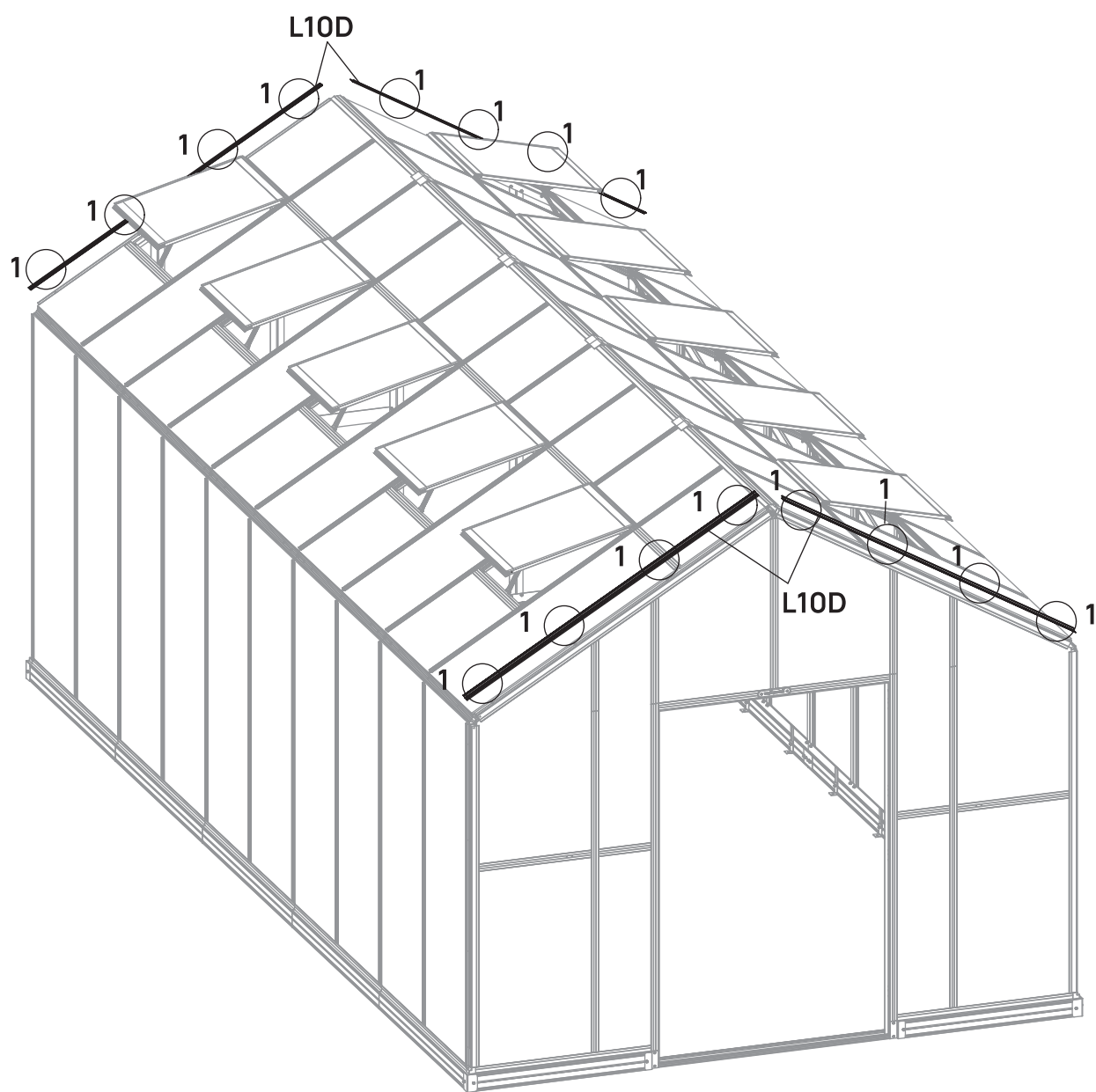
STEP
10

Remove the pre-installed S21A bolts from the front and back L01 gable frames.

| BOX | PART | NO | QTY |
|---------------|---|---------------|-----|
| ALBOX-5 |  | L10D | 4 |
| Pre-installed |  | S21A M6X10 | 16 |



Attach L10D cover frames onto L01 frames to secure the outermost PC panels as shown, using the removed S21A bolts.





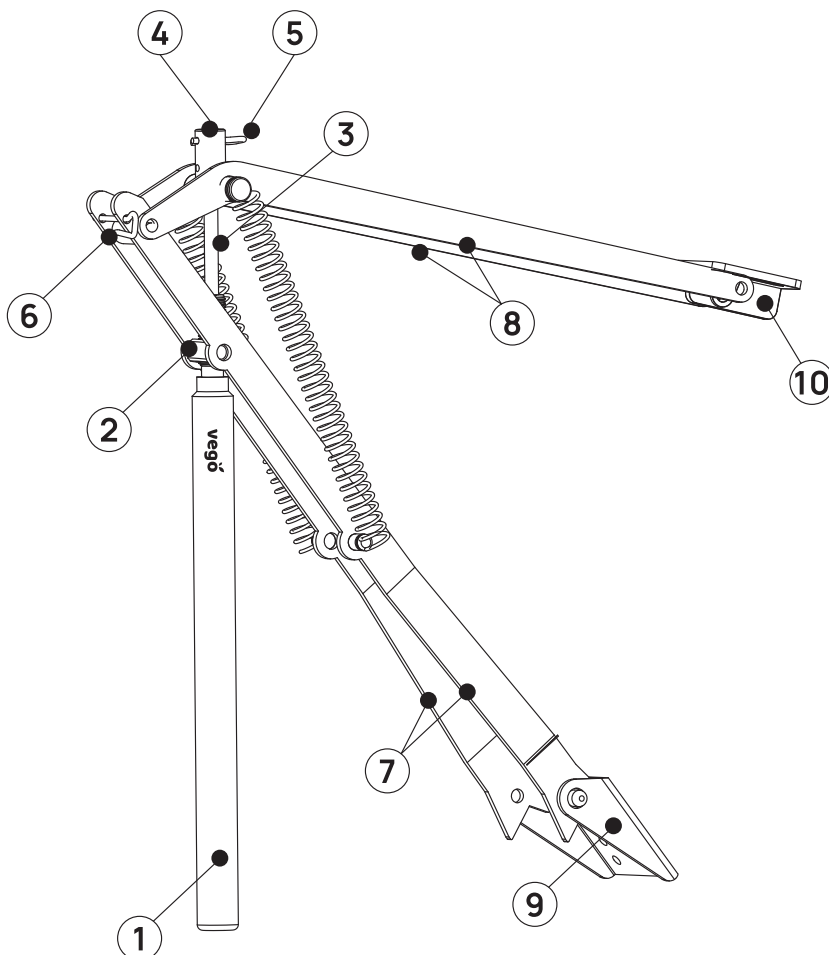
Auto Vent Opener Assembly

STEP

01

Assemble 2 sets of H244 Auto Vent openers as shown.

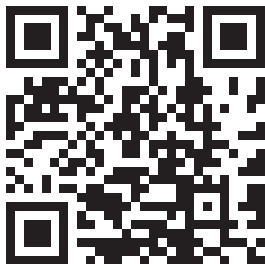
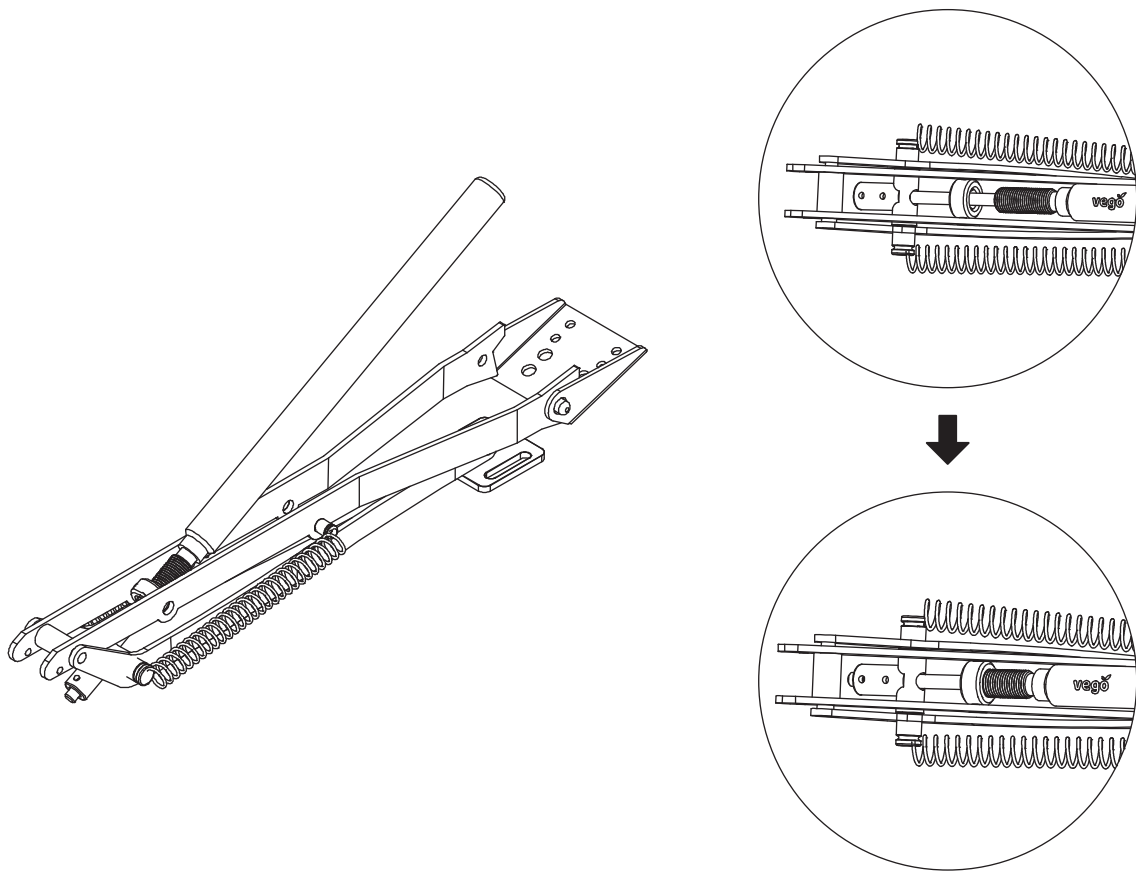
| BOX | PART | NO | QTY |
|---------------|------|-----------------|-----|
| ALBOX-1 | | H244 | 2 |
| Pre-installed | | S26A M5X12 | 4 |
| | | Z19A M4.2X10 | 4 |
| ALBOX-2 | | | |



- ① Cylinder
- ② Cylinder Housing
- ③ Piston Rod
- ④ Clutch T
- ⑤ Hair Pin
- ⑥ Stop Pin
- ⑦ Arm B
- ⑧ Arm A
- ⑨ Frame Bracket
- ⑩ Vent Bracket

Thread the Cylinder through the Cylinder Housing so that the end of the Piston Rod enters the Clutch T.

Tips: For easy assembly, chill the cylinder at a temperature below 41°F for 15–20 minutes to reduce tension.



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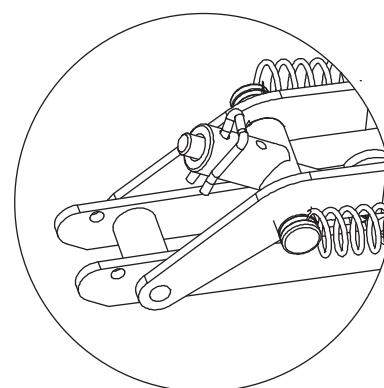
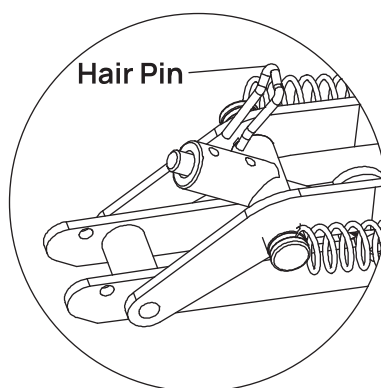
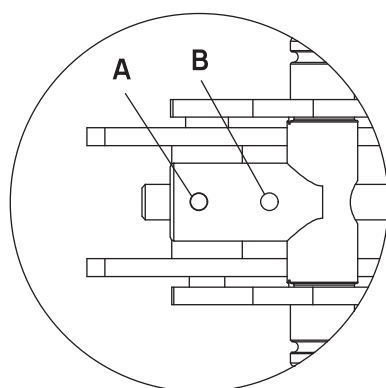
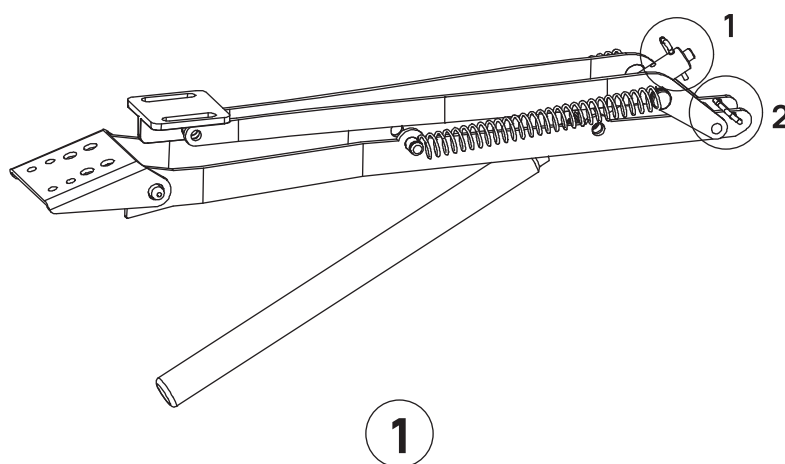
STEP 02

If the maximum vent opening measures more than 16.5 inches, place the Hair Pin into hole A.

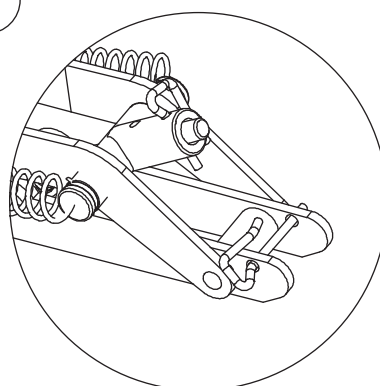
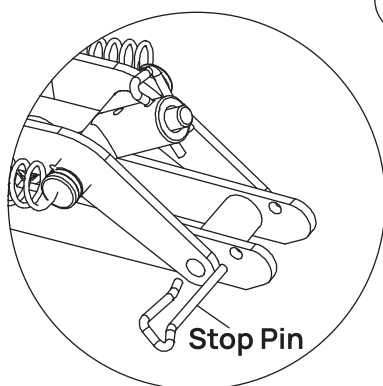
If the maximum opening measures less than 16.5 inches, place the Hair Pin into hole B.

Insert the longer Stop Pin into the end of into the end of Arm B frame as shown in blue.

Note: Do not install Stop Pin until Hair Pin has been installed.

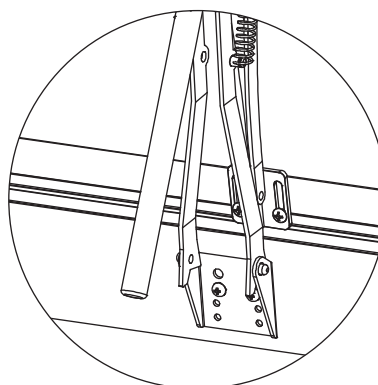
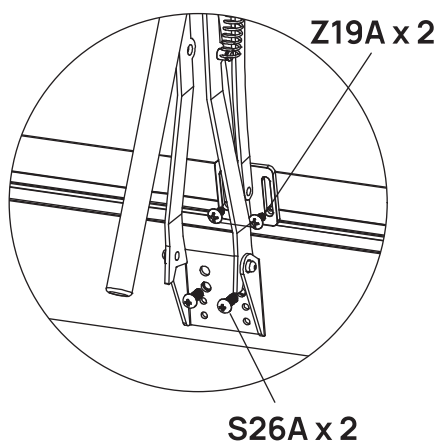
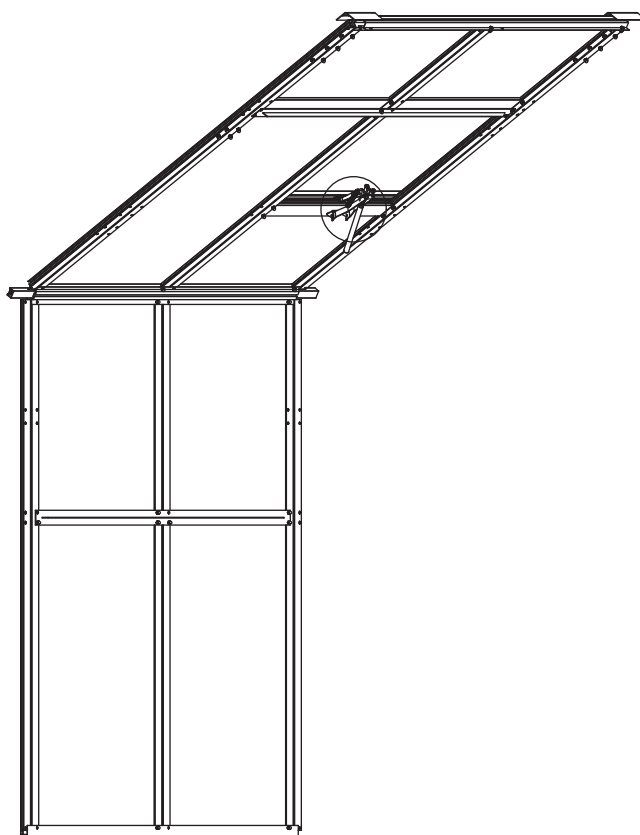


2



STEP 03

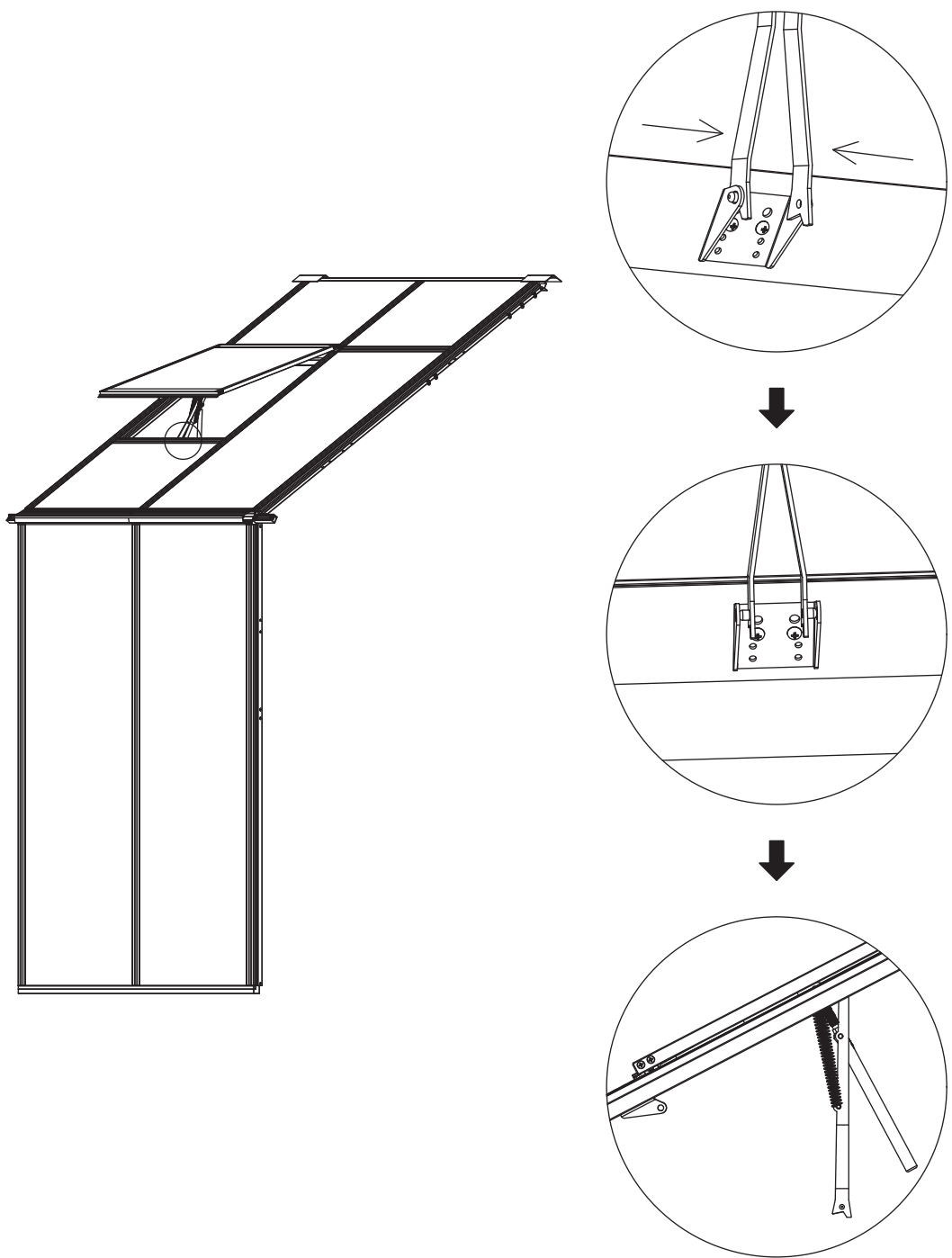
Replace any 2 sets of the manual vent openers with the assembled auto vent openers as shown.



In case of sudden rain, strong winds, or other extreme weather while the auto vent opener is in the open position:

Push the frame arm inward as shown to release it from the bracket and quickly close the vent.

To secure it, tie the opener to a fixed point with a rope during storms to prevent the vent from being blown open.








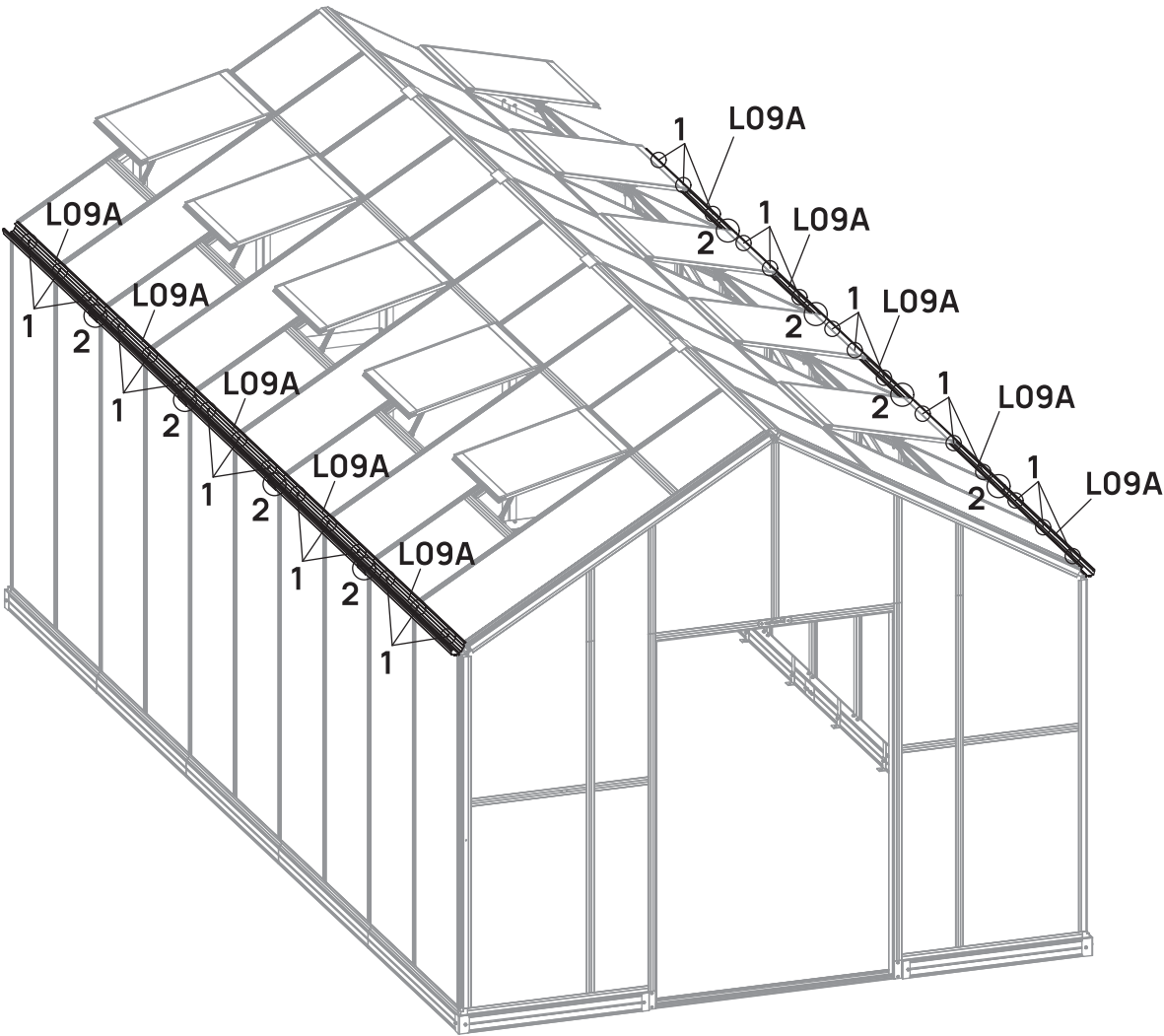


Gutter Assembly

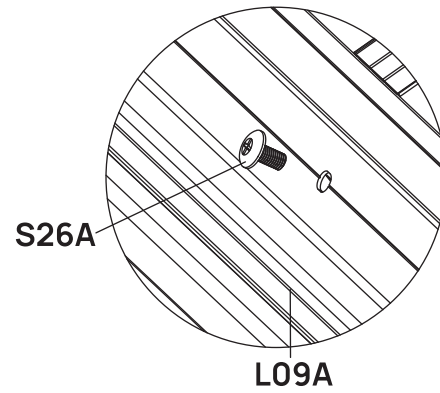
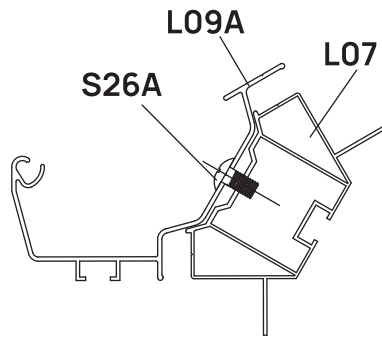
STEP
01

Remove the pre-installed S26A bolts from L07 frames, then attach gutter frames onto eave frames as shown, using S26A.

| BOX | PART | NO | QTY |
|---------------|---|---------------|-----|
| ALBOX-4 |  | L09A | 10 |
| ALBOX-2 |  | D25 | 8 |
| Pre-installed |  | S26A M5X12 | 30 |
| ALBOX-2 |  | S03A M6X10 | 16 |
| ALBOX-2 |  | M24 M6 | 16 |



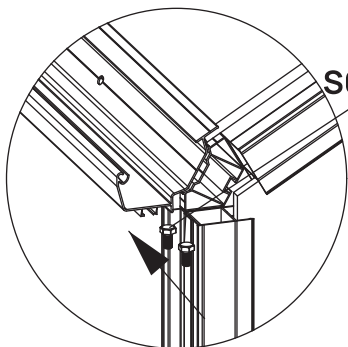
1



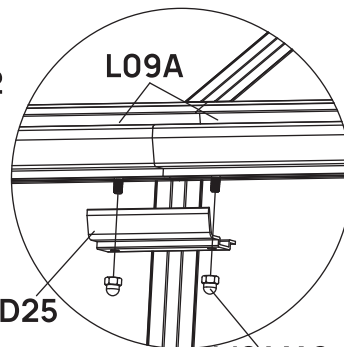
2

Slide S03A bolts in the grooves of the frames, position them as shown in the diagram.

Secure the D25 gutter connectors with M24 nuts.



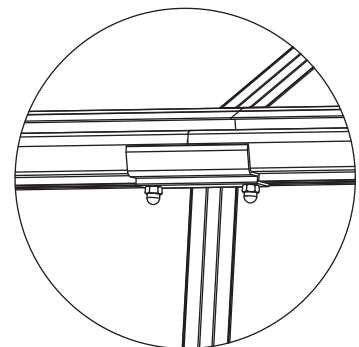
S03A X 2



L09A

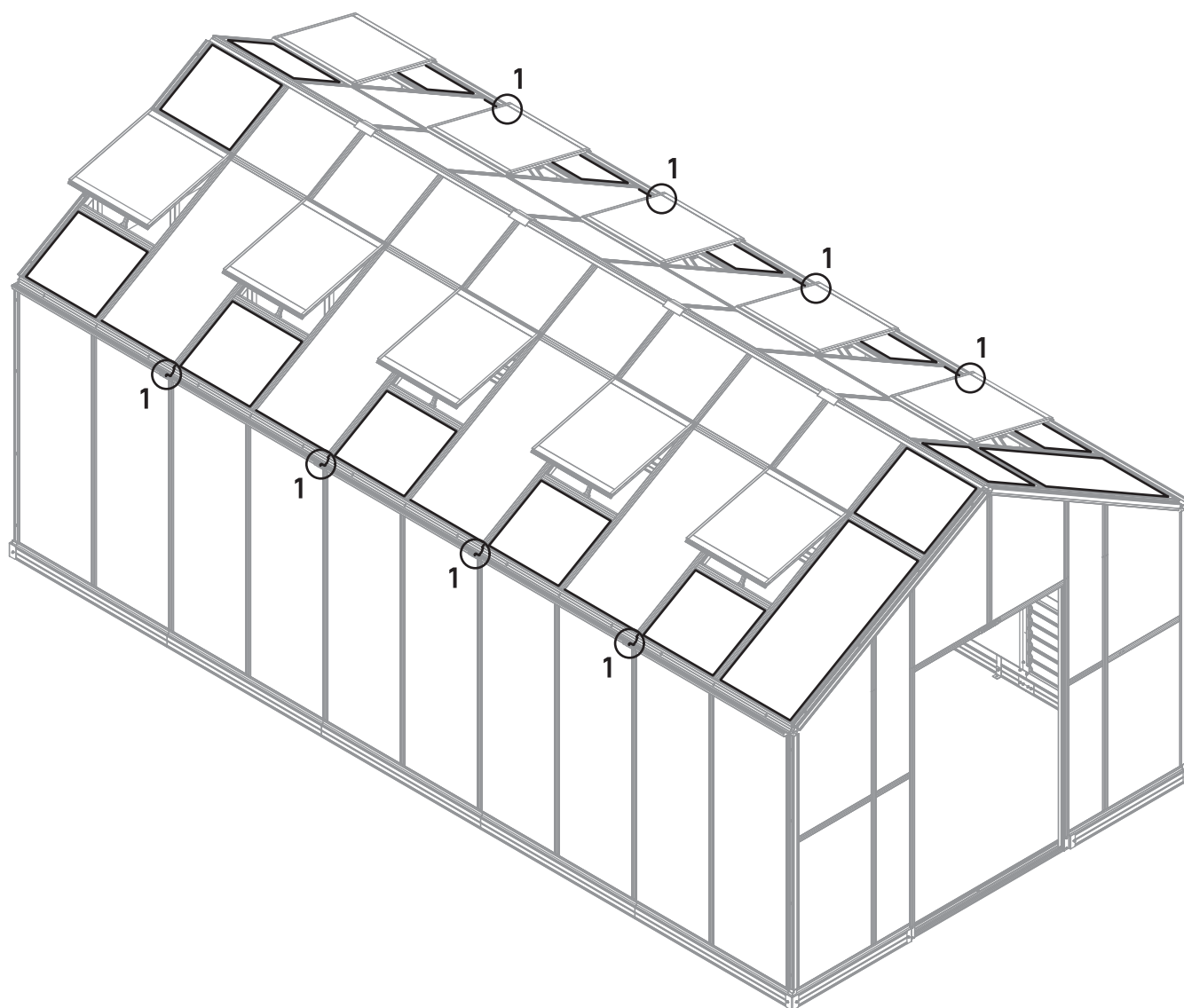
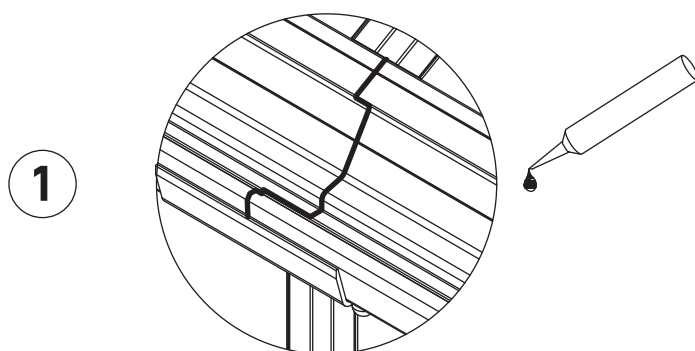
D25

M24 X 2



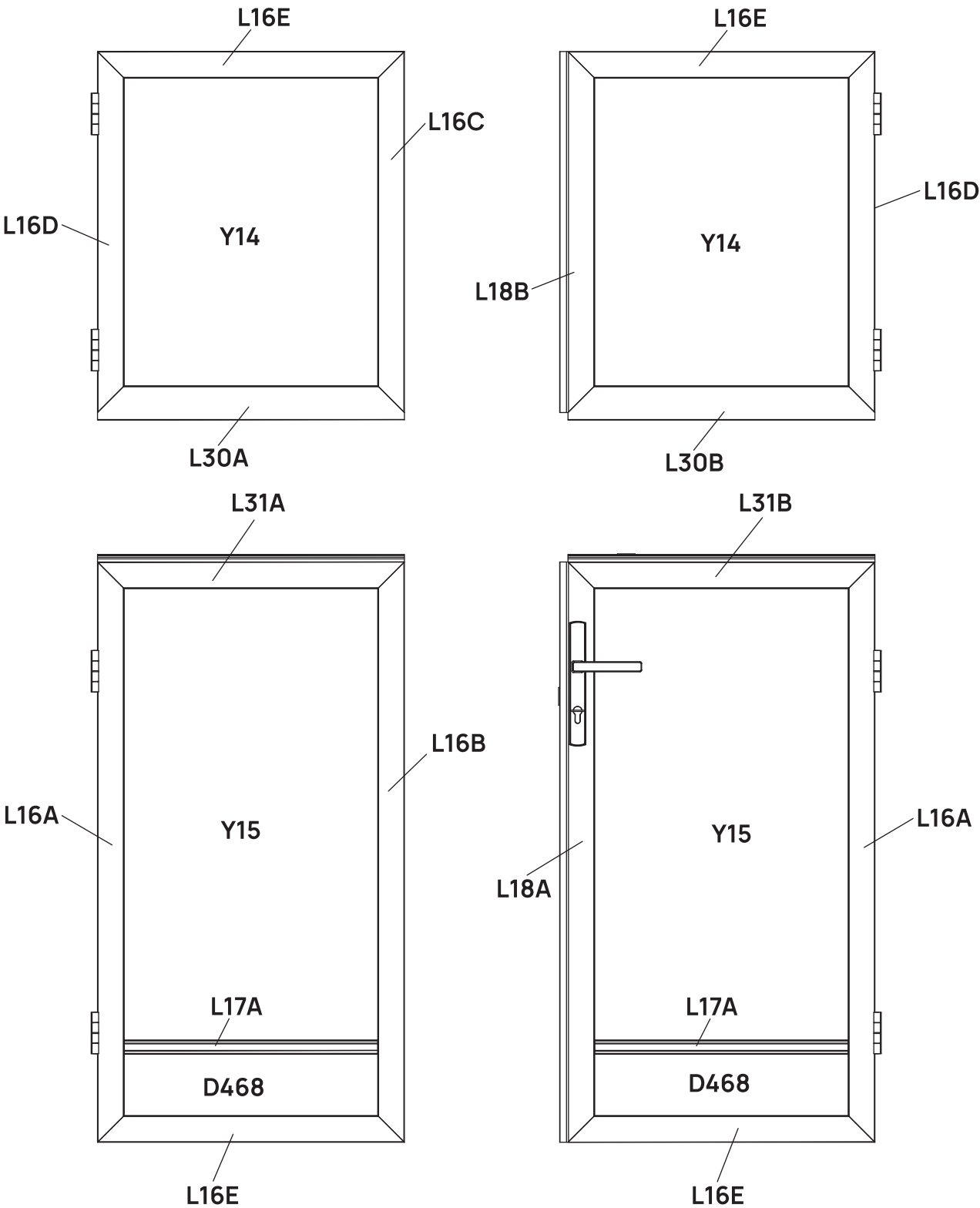
STEP 02

Apply silicone caulk (not included) around all PC panels and the gaps of gutter pieces to seal.








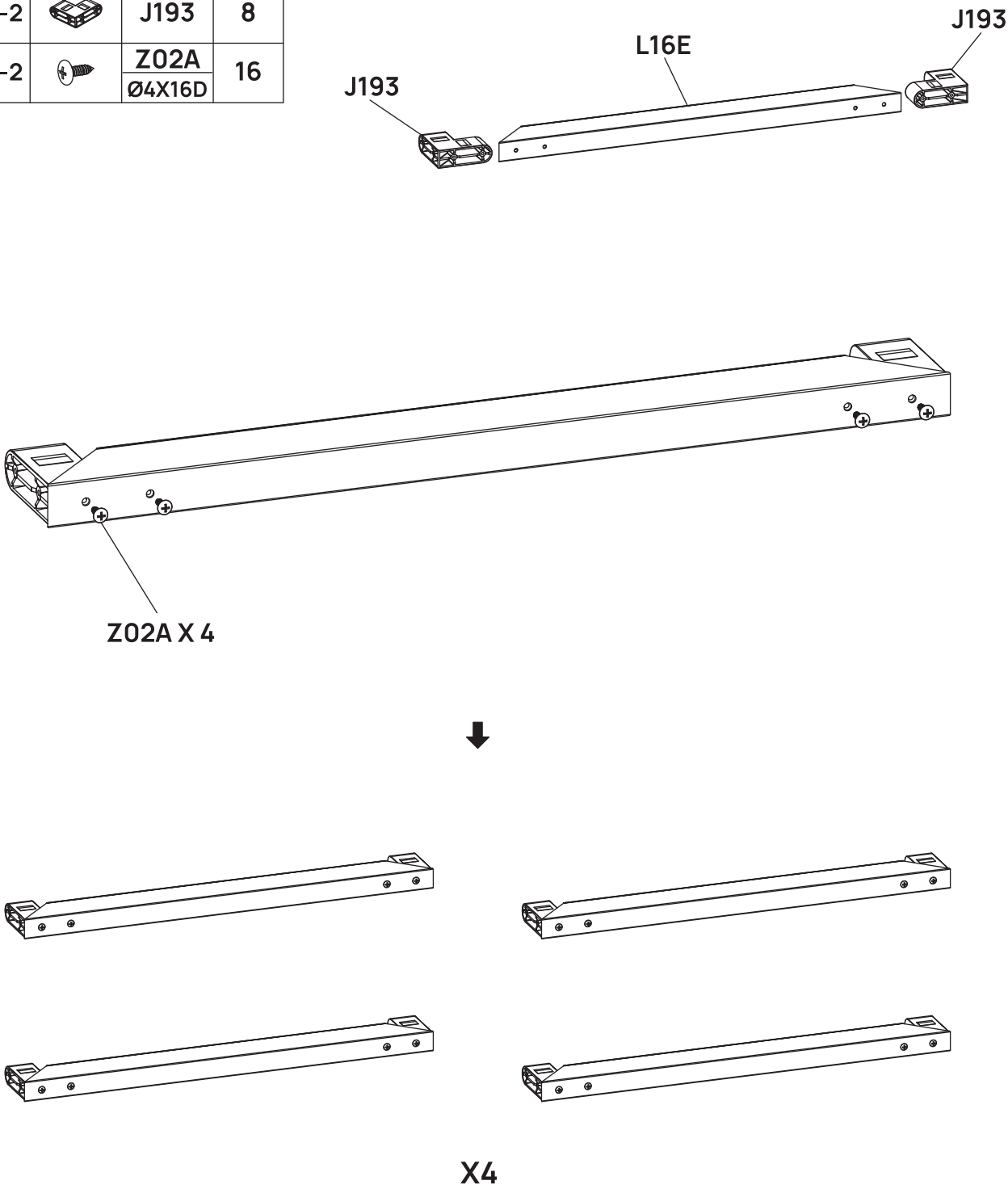
Dutch Door Diagram



STEP
01







Assemble 4 sets of L16E pieces as shown, attach J193 pieces to each ends and secure with Z02A screws.

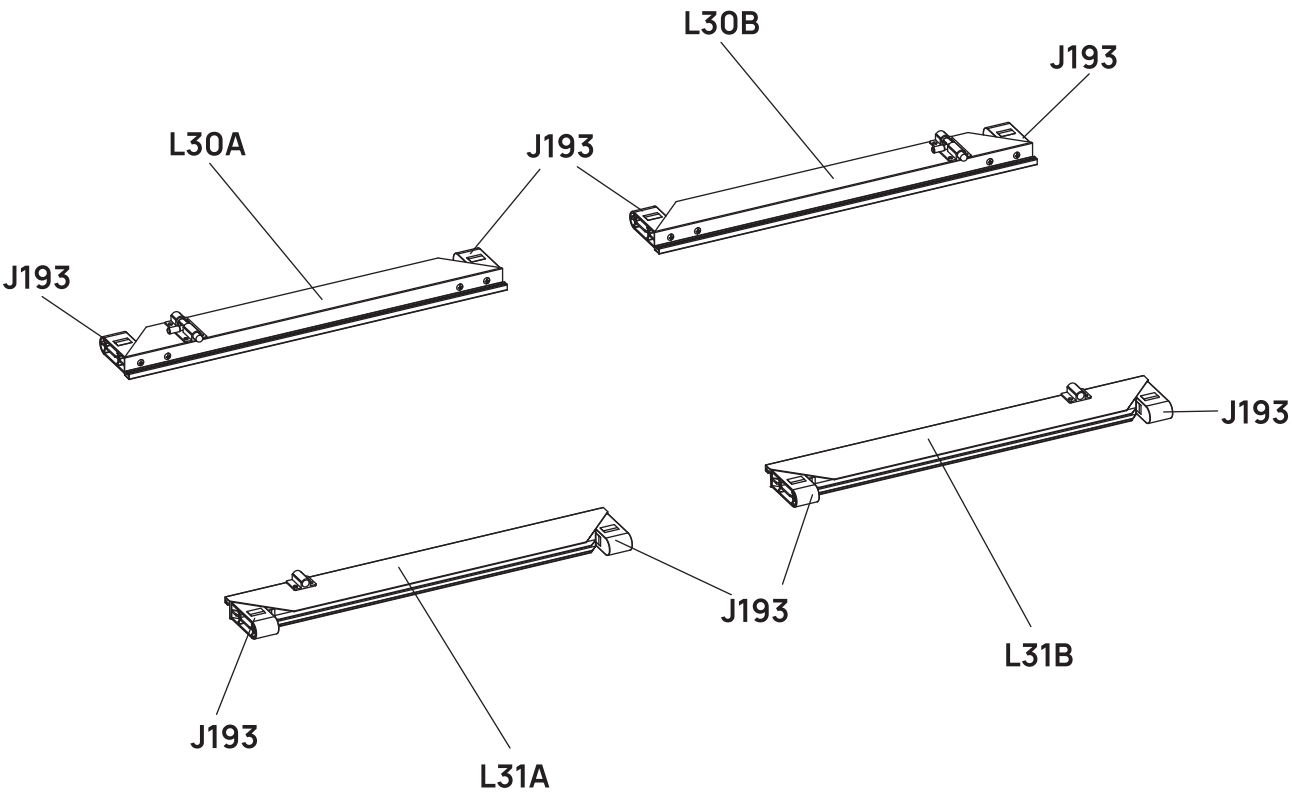
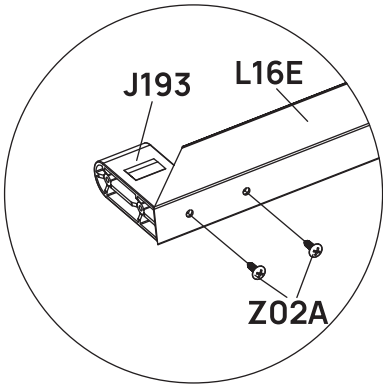
| BOX | PART | NO | QTY |
|---------|---|----------------|-----|
| ALBOX-1 |  | L16E | 4 |
| ALBOX-2 |  | J193 | 8 |
| ALBOX-2 |  | Z02A Ø4X16D | 16 |



STEP
02
















Assemble L30A, L30B, L31A and L31B in the same way as shown.

| BOX | PART | NO | QTY |
|---------|---|----------------|-----|
| ALBOX-1 |  | L30A | 1 |
| ALBOX-1 |  | L30B | 1 |
| ALBOX-1 |  | L31A | 1 |
| ALBOX-1 |  | L31B | 1 |
| ALBOX-2 |  | J193 | 8 |
| ALBOX-2 |  | Z02A Ø4X16D | 16 |

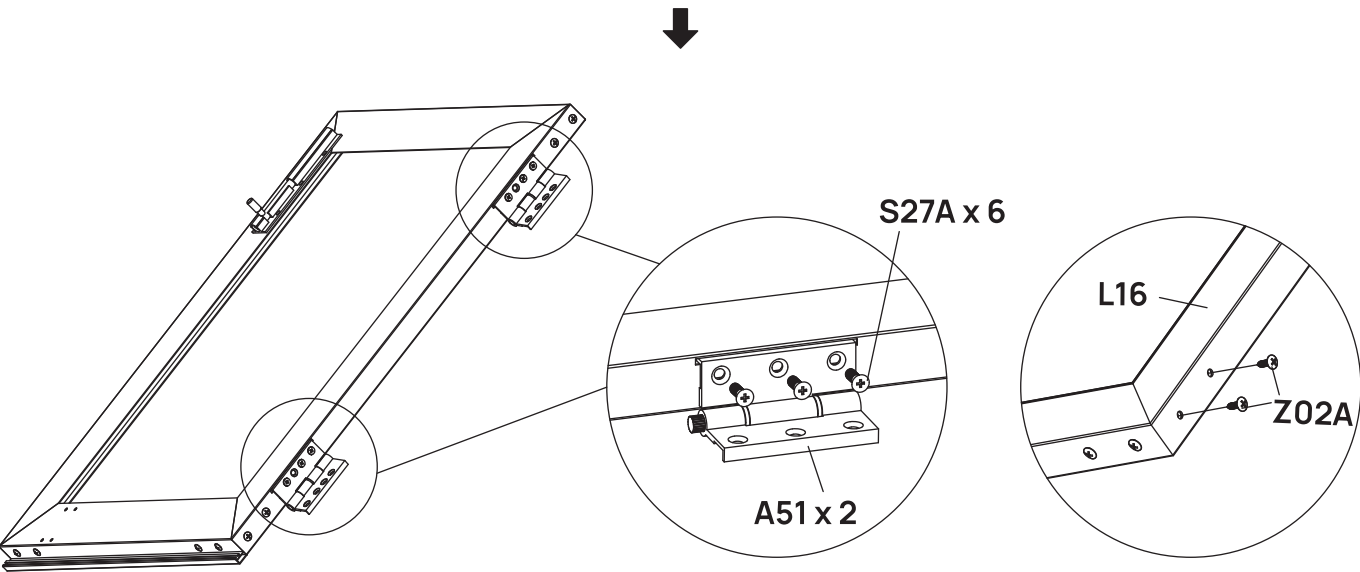
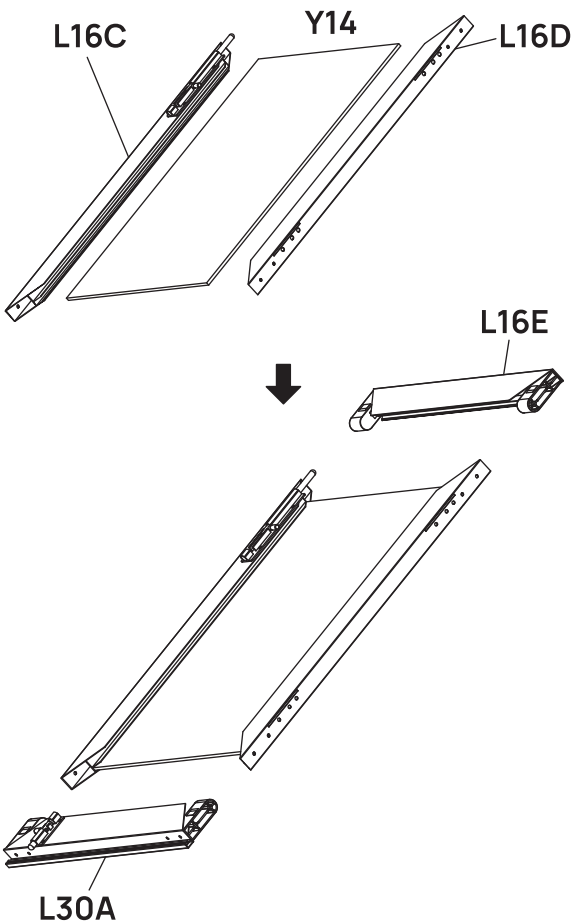


STEP
03

Assemble the upper-left door using Z02A screws, then attach the hinges as shown.

| BOX | PART | NO | QTY |
|---------------|---|-----------------|-----|
| ALBOX-2 |  | L16A | 1 |
| ALBOX-2 |  | L16B | 1 |
| ALBOX-1 |  | L16C | 1 |
| ALBOX-1 |  | L16D | 1 |
| ALBOX-1 |  | L17A | 1 |
| ALBOX-2 |  | Z02A Ø4X16D | 16 |
| ALBOX-2 |  | S03A M6X10 | 2 |
| ALBOX-2 |  | M24 M6 | 2 |
| PCBOX-2 |  | Y14 | 1 |
| GLBOX-1 |  | Y15 | 1 |
| PCBOX-2 |  | H158 H159 | 1 |
| GLBOX-1 |  | | |
| ALBOX-2 |  | A51 | 4 |
| Pre-installed |  | S27A M4.8X16 | 12 |
| ALBOX-2 |  | D468 | 1 |

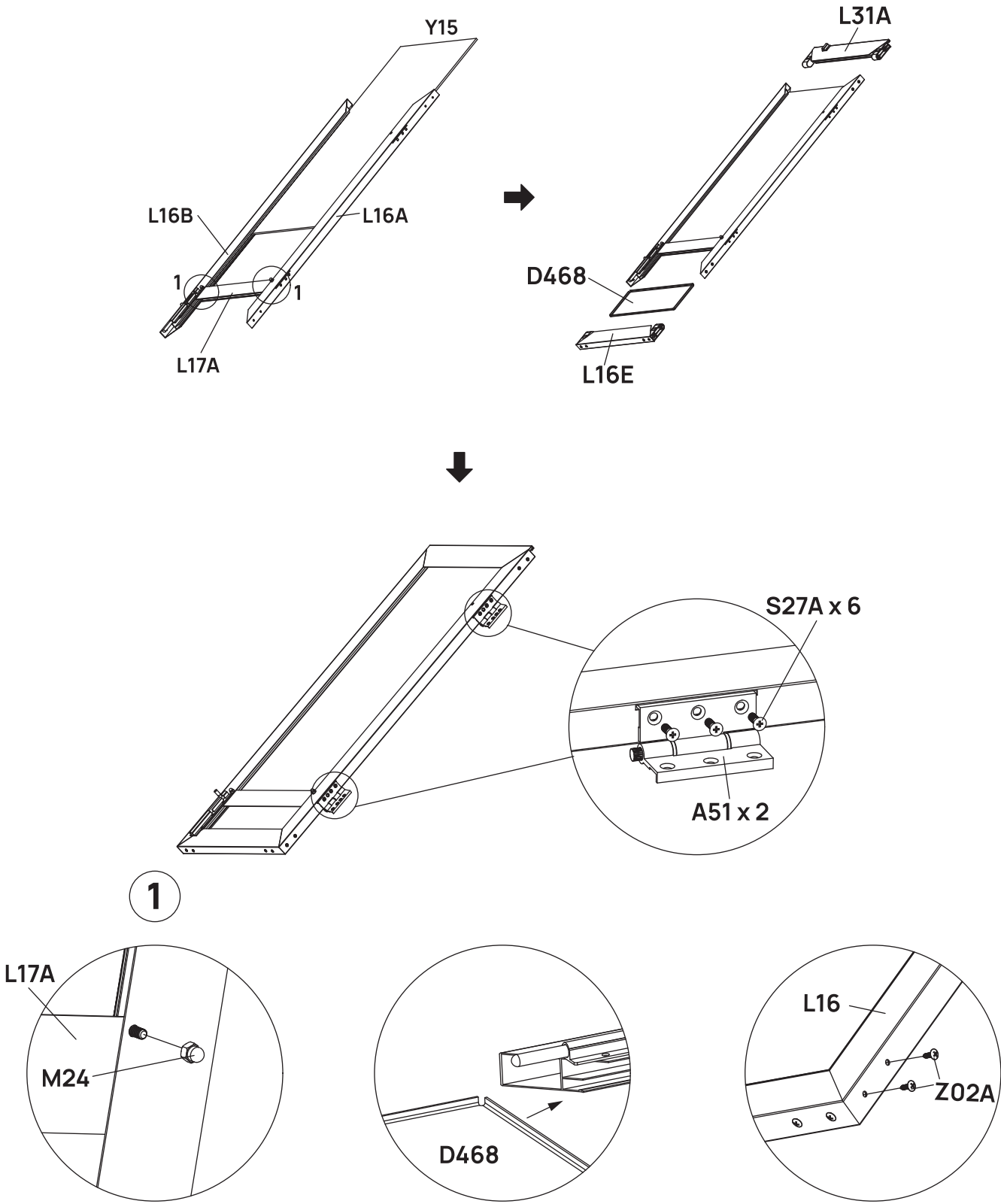
Upper-left door



STEP
04















Assemble the lower-left door as shown, secure the L17A frame and D468 aluminum plate at the bottom.
Finally attach the hinges as shown.

Lower-left door

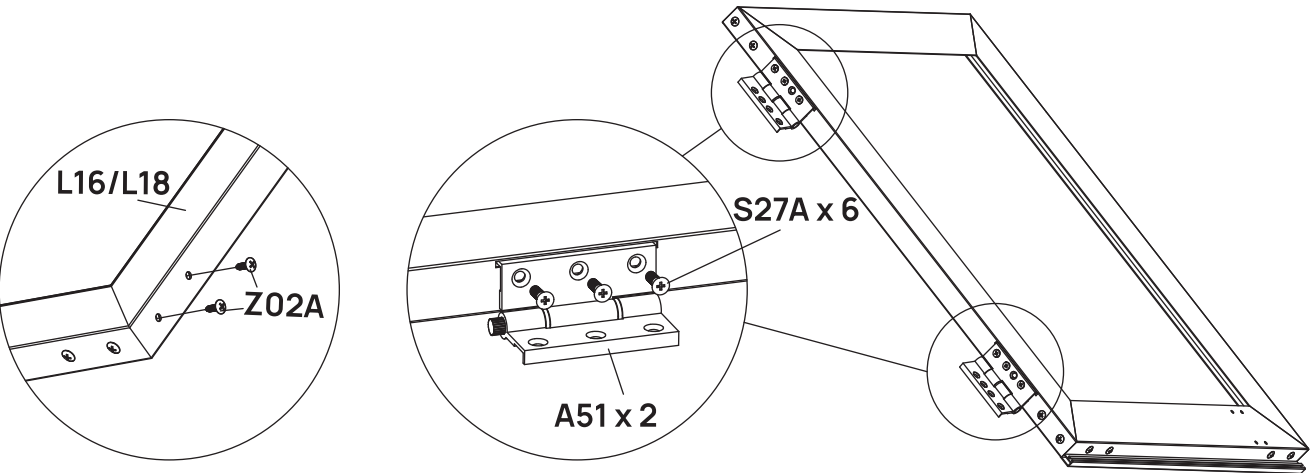
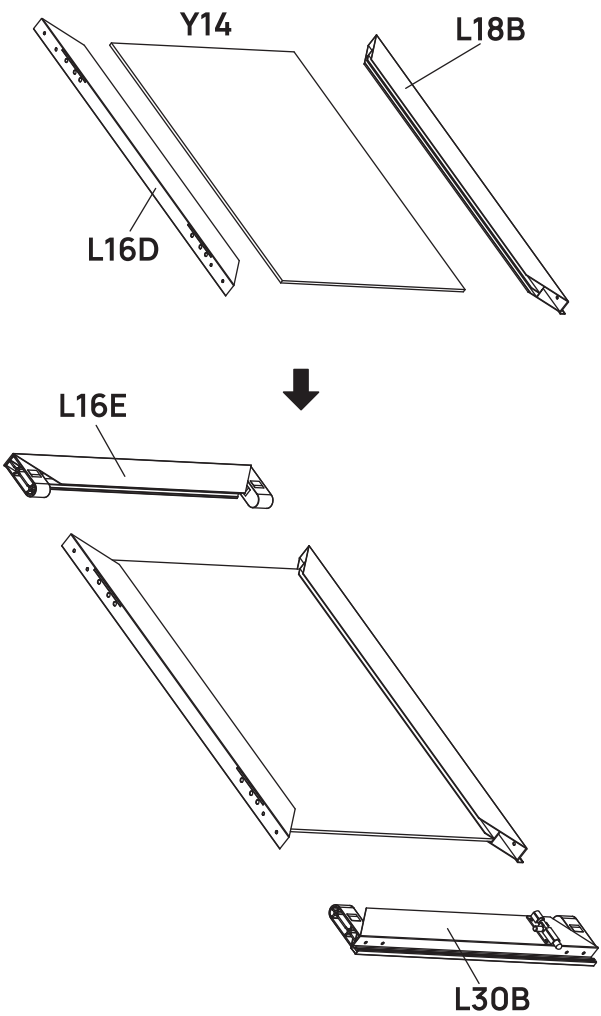


STEP
05

Assemble the upper-right door using Z02A screws, then attach hinges as shown.

| BOX | PART | NO | QTY |
|--------------------|---|-----------------|-----|
| ALBOX-2 |  | L16A | 1 |
| ALBOX-1 |  | L16D | 1 |
| ALBOX-2 |  | L18A | 1 |
| ALBOX-1 |  | L18B | 1 |
| ALBOX-1 |  | L17A | 1 |
| ALBOX-2 |  | Z02A Ø4X16D | 16 |
| ALBOX-2 |  | S03A M6X10 | 2 |
| ALBOX-2 |  | M24 M6 | 2 |
| PCBOX-2 GLBOX-1 |  | Y14 | 1 |
| PCBOX-2 GLBOX-1 |  | Y15 | 1 |
| PCBOX-2 GLBOX-1 |  | H158 H159 | 1 |
| ALBOX-2 |  | A51 | 4 |
| Pre-installed |  | S27A M4.8X16 | 12 |
| ALBOX-2 |  | D468 | 1 |

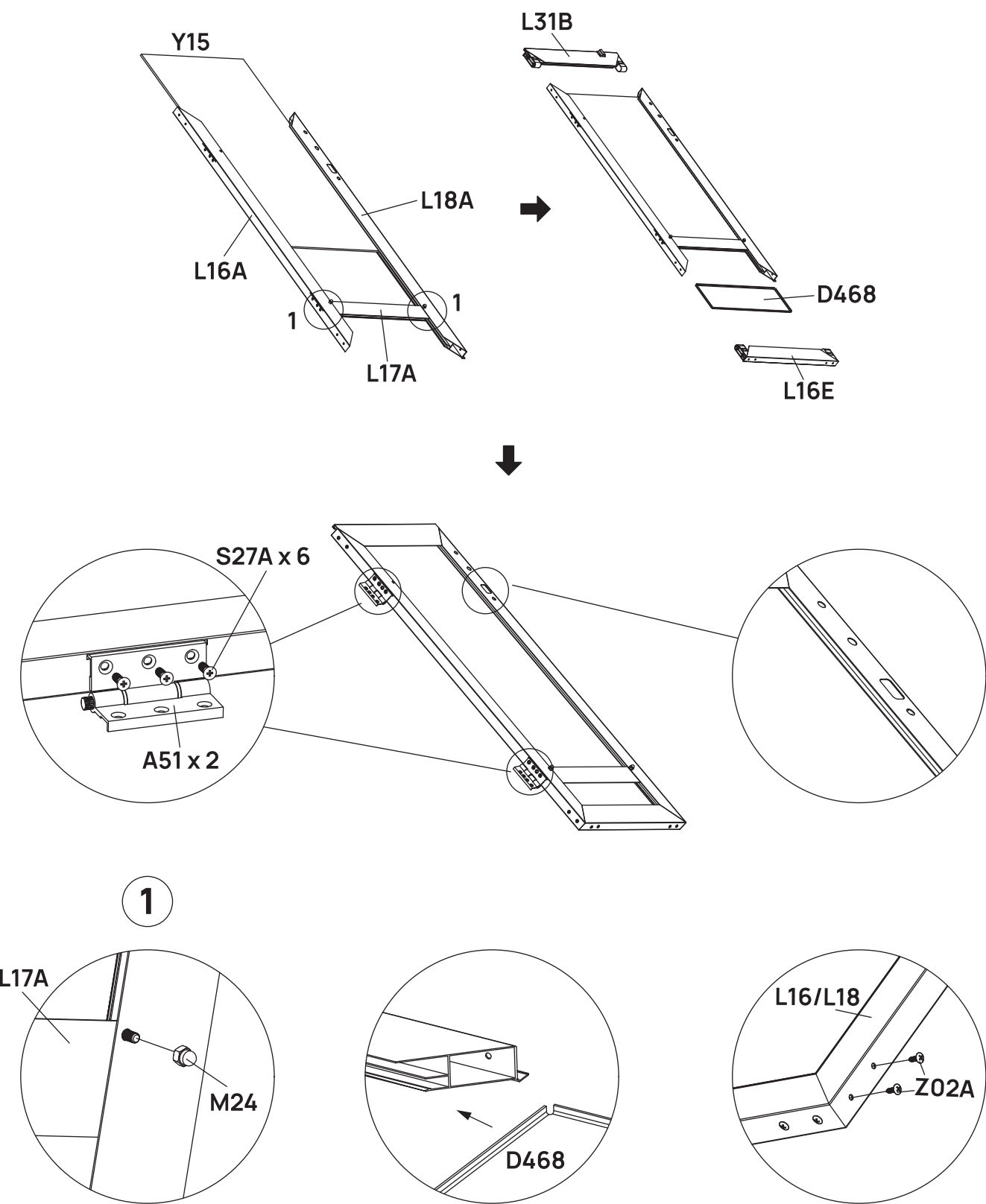
Upper-right door



STEP
06





Assemble the lower-right door as shown, secure the L17A frame and D468 aluminum plate at the bottom.
Finally attach the hinges as shown.

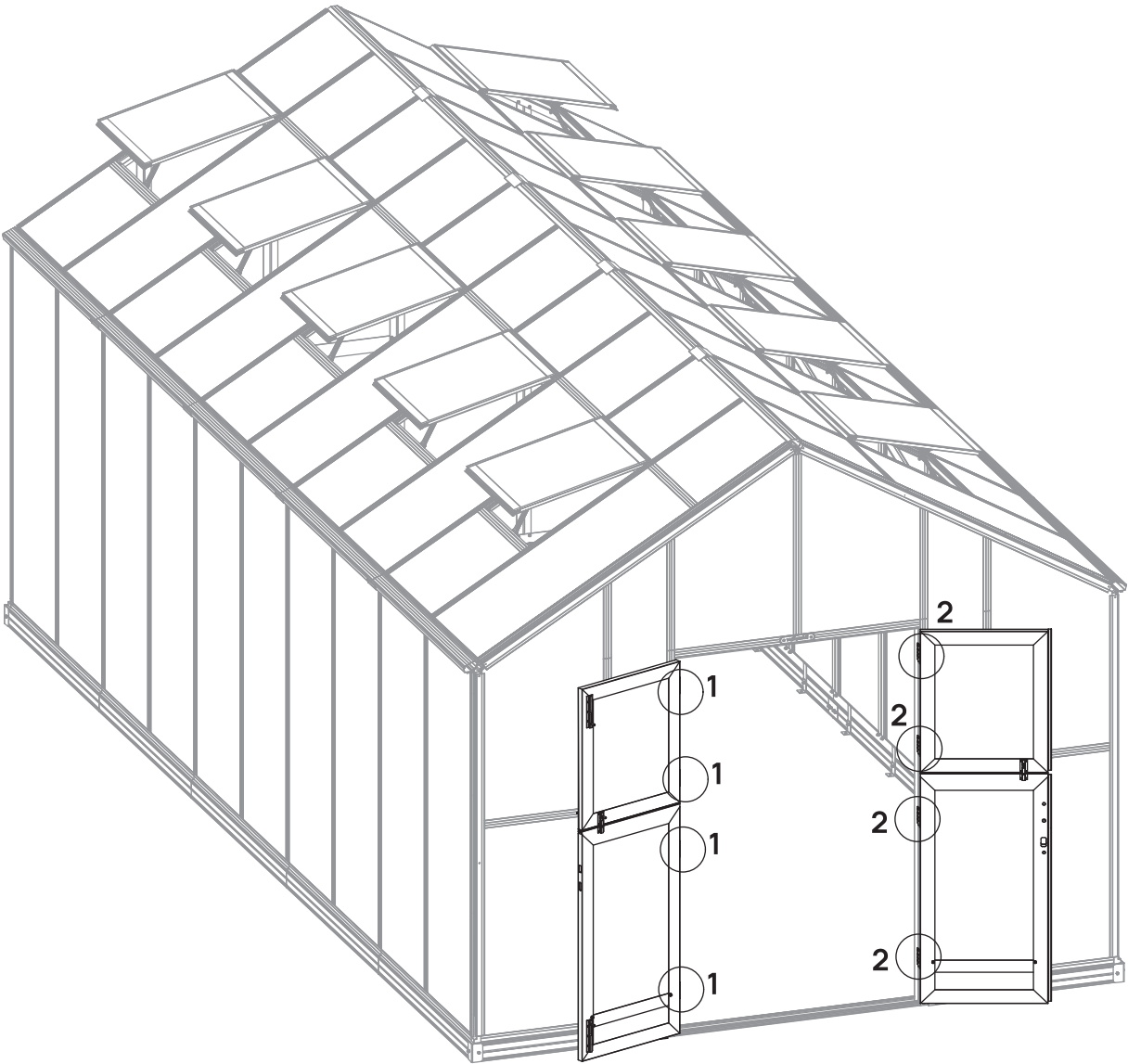
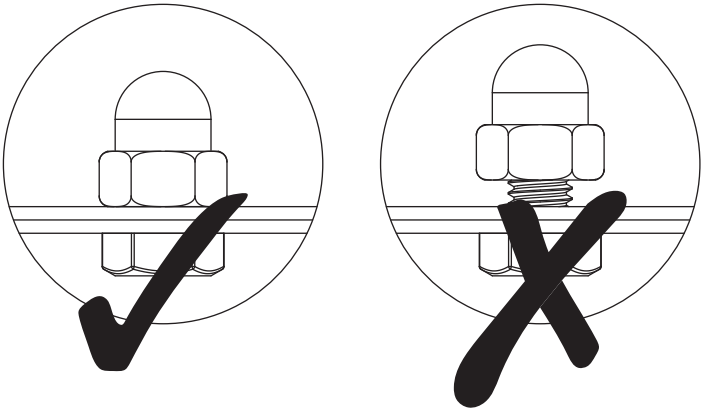
Lower-right door (with lock holes)



STEP
07

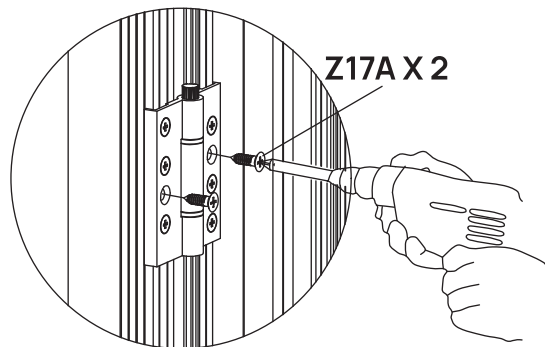
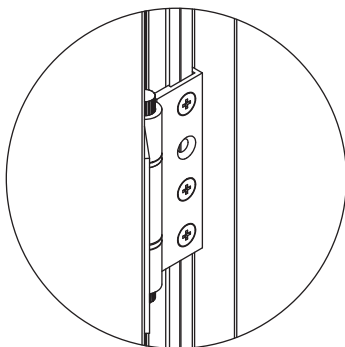
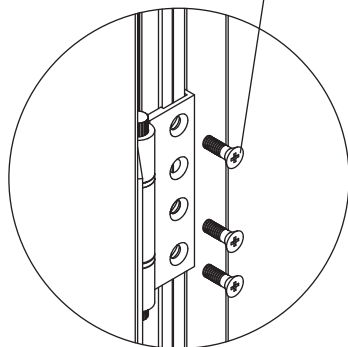
Remove S27A bolts from the L03 door frames. Hold the door in place, affix the hinges to the door frames, and secure them with S27A bolts. Finally, reinforce the structure with Z17A screws.

| BOX | PART | NO | QTY |
|---------------|---|-----------------|-----|
| |  | DOOR-L | 1 |
| |  | DOOR-R | 1 |
| ALBOX-2 |  | Z17A M4.8X16 | 16 |
| Pre-installed |  | S27A M4.8X16 | 24 |



1

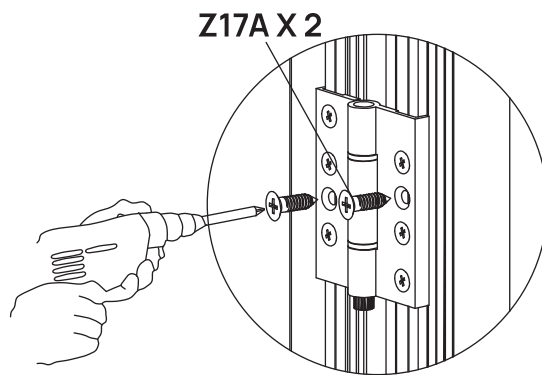
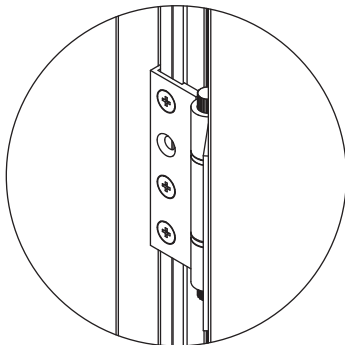
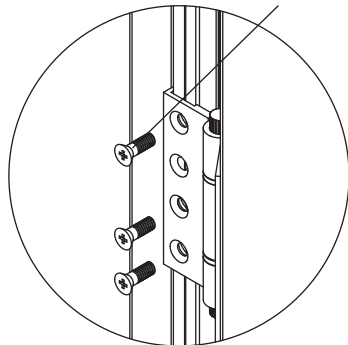
S27A X 6



Z17A X 2

2


S27A X 6

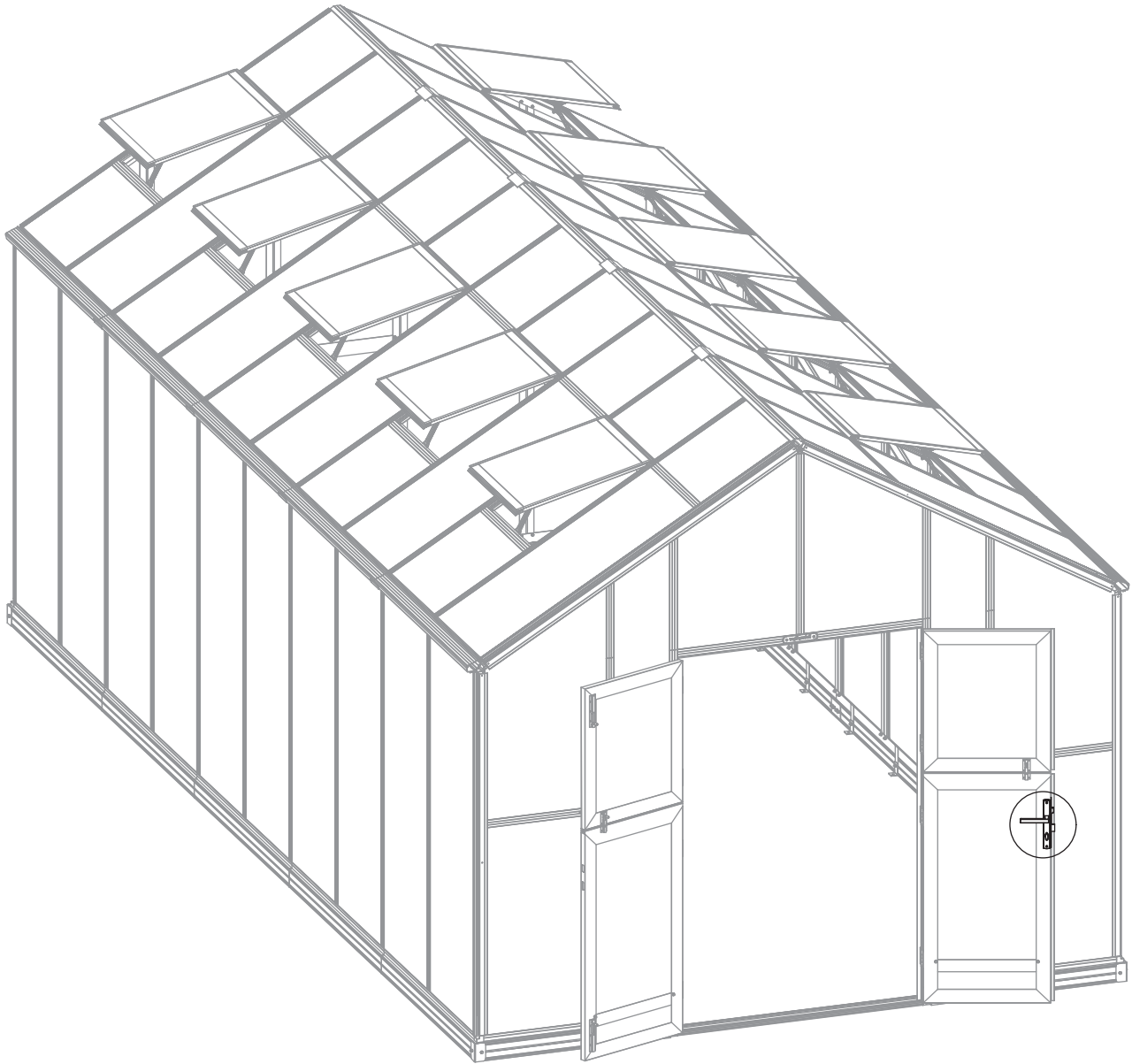


Z17A X 2

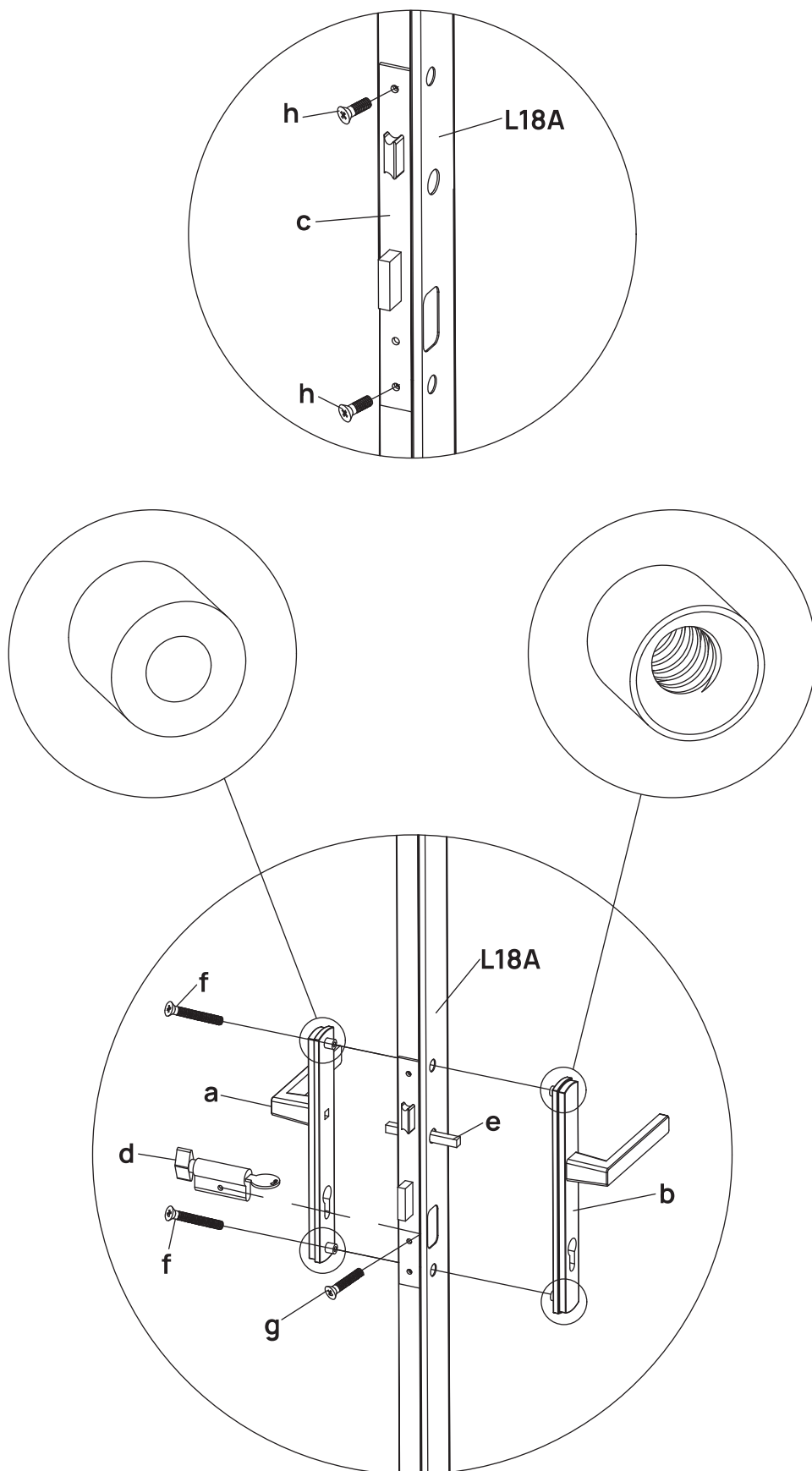
STEP
08

Lock installation.

| BOX | PART | NO | QTY |
|---------|---|------|-----|
| ALBOX-2 |  | H199 | 1 |




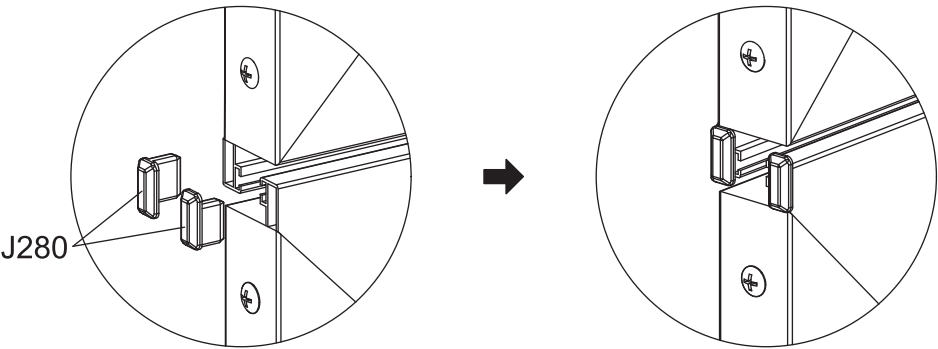
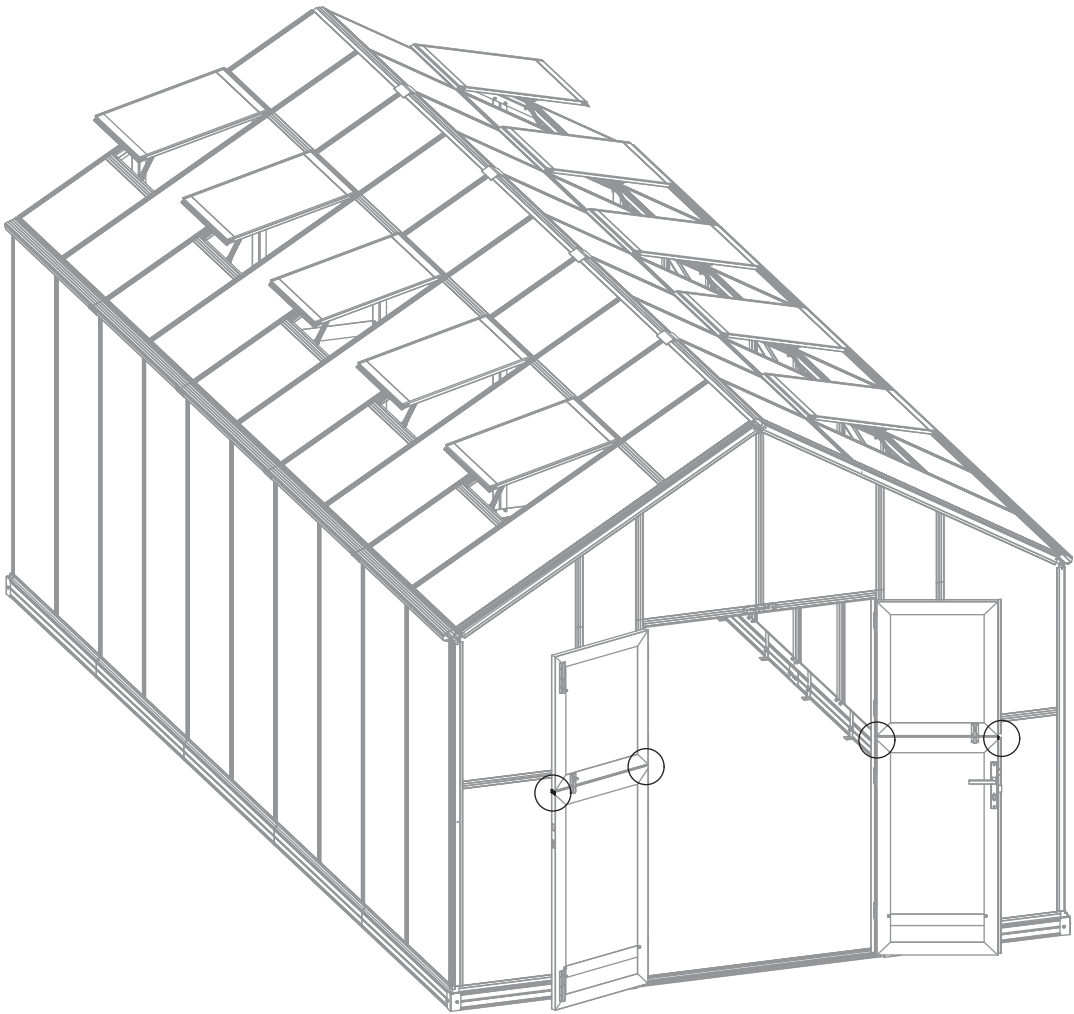
Disassemble the door lock and install it onto the right door. Make sure the keyhole faces outward and the handle rests horizontally as shown.



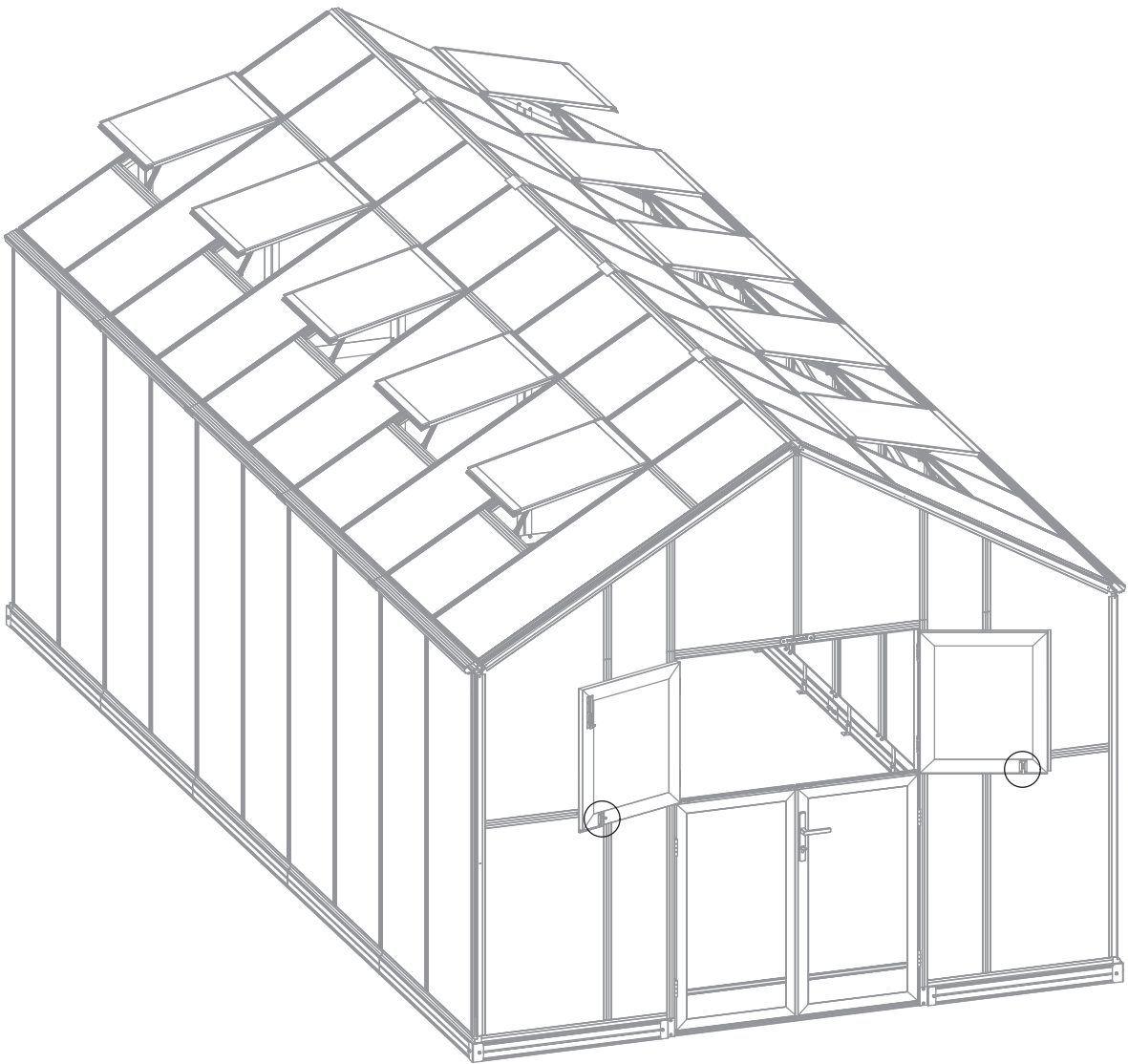
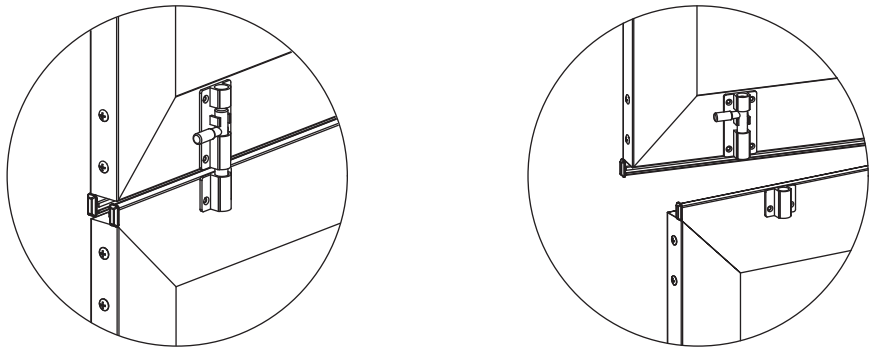
STEP
09

Insert J280 caps to both ends of the door frames as shown.

| BOX | PART | NO | QTY |
|---------|---|------|-----|
| ALBOX-2 |  | J280 | 8 |



The upper doors can be opened separately by unlock the barrel bolt latches.






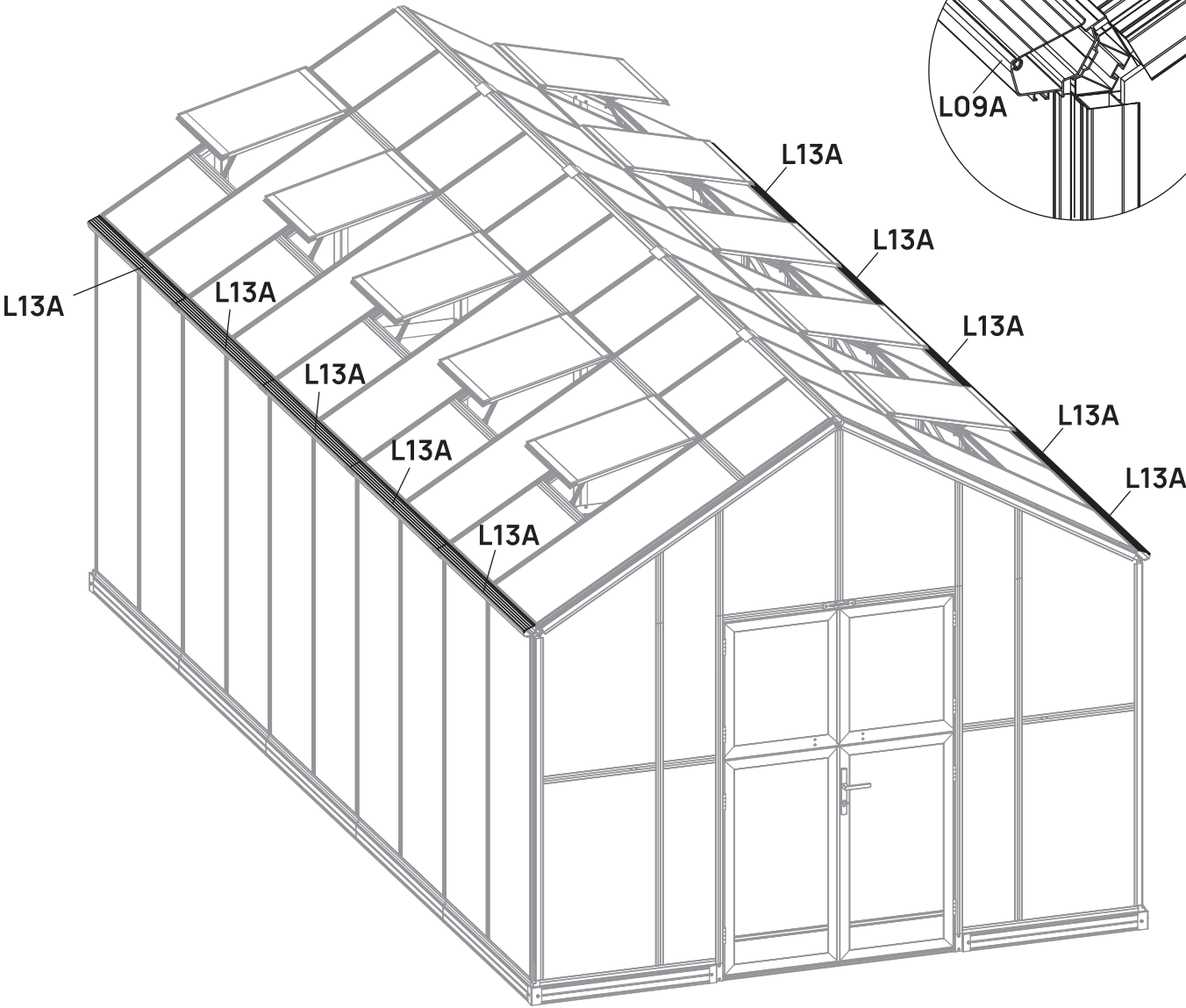
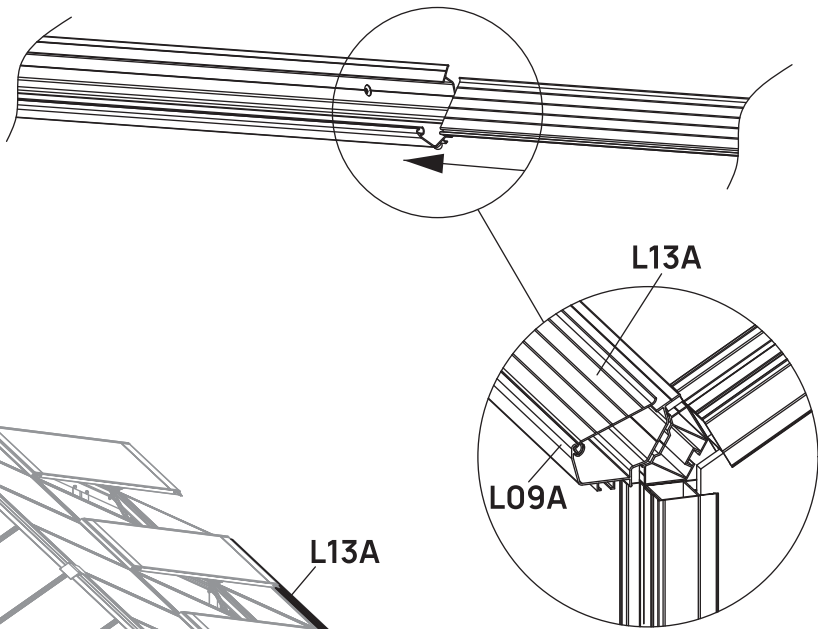
Gutter Cover Assembly

STEP

01





Slide the L13A gutter cover in place as shown, test to make sure the cover can flip open easily.

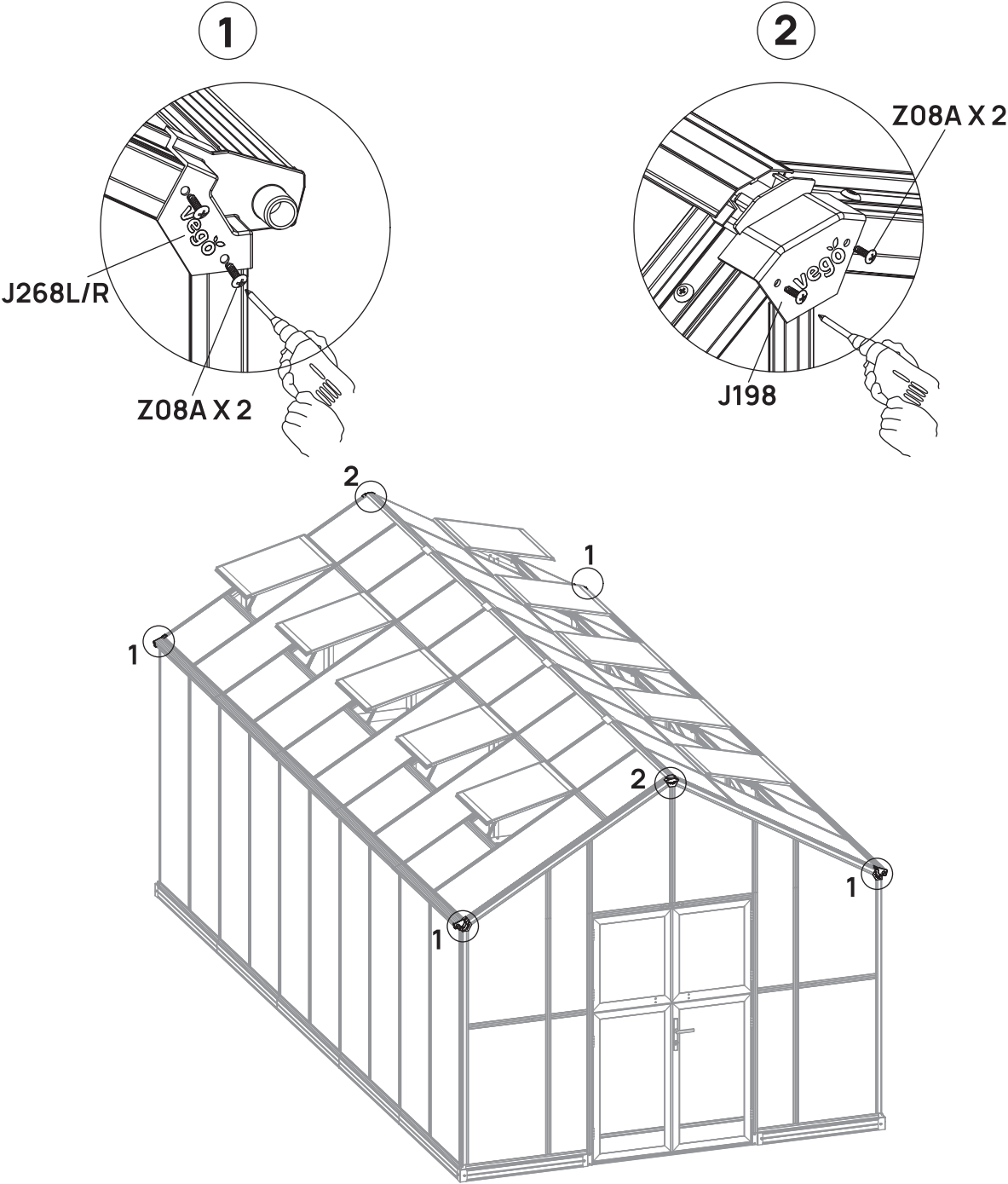
| BOX | PART | NO | QTY |
|---------|---|------|-----|
| ALBOX-5 |  | L13A | 10 |



STEP
02

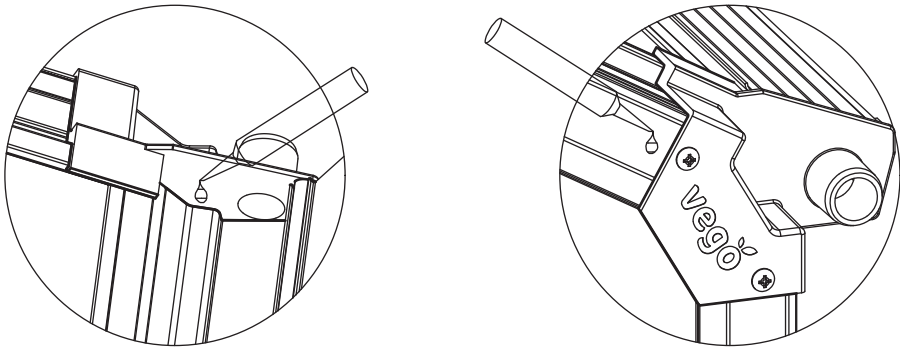
Attach ridge end cap and gutter end caps as shown.

| BOX | PART | NO | QTY |
|---------|---|-----------------|-----|
| ALBOX-2 |  | J198 | 2 |
| ALBOX-2 |  | J268L | 2 |
| ALBOX-2 |  | J268R | 2 |
| ALBOX-2 |  | Z08A Ø4.2X16 | 12 |

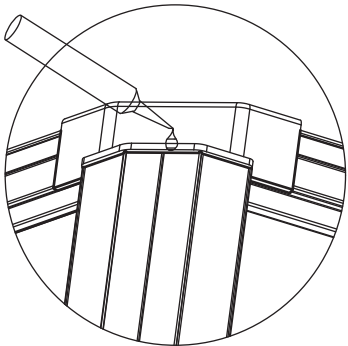


Apply silicone caulk (not provided) between the gaps of plastic caps and frames to ensure a watertight seal as shown.

1










2

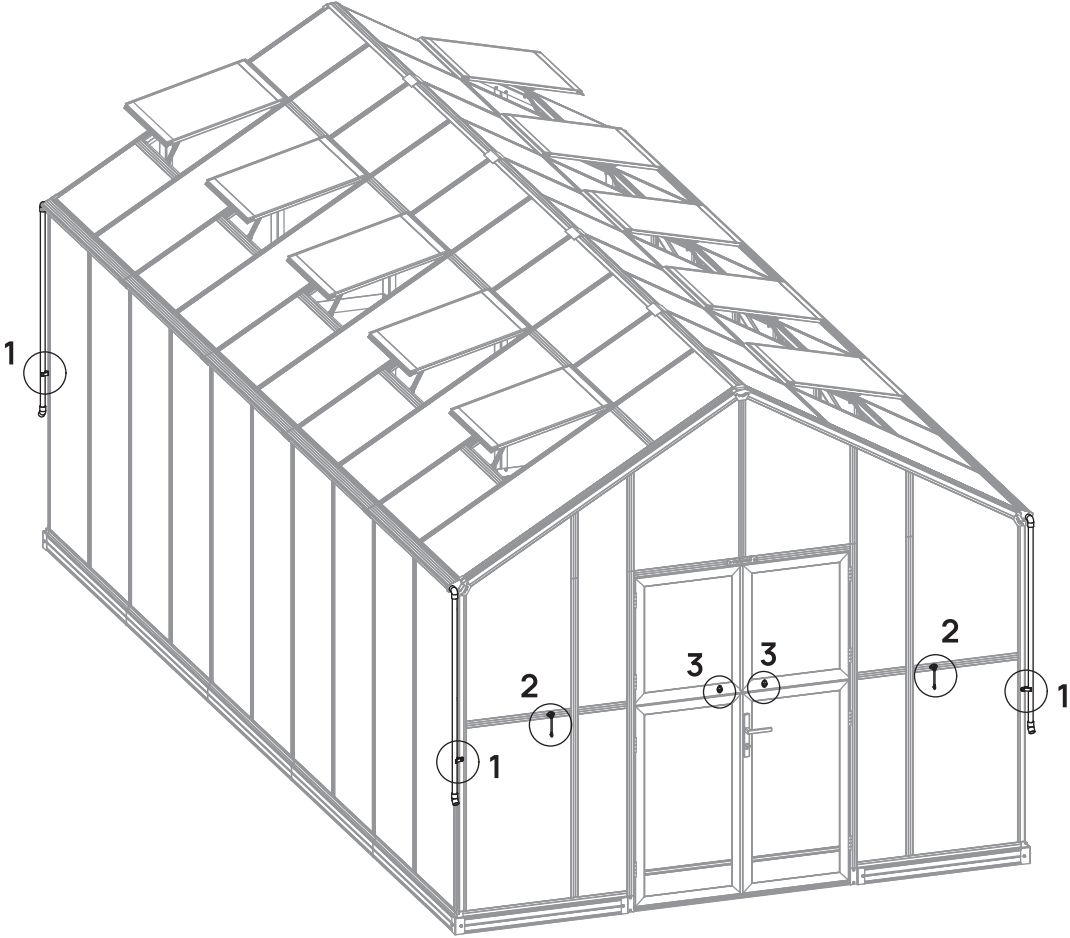
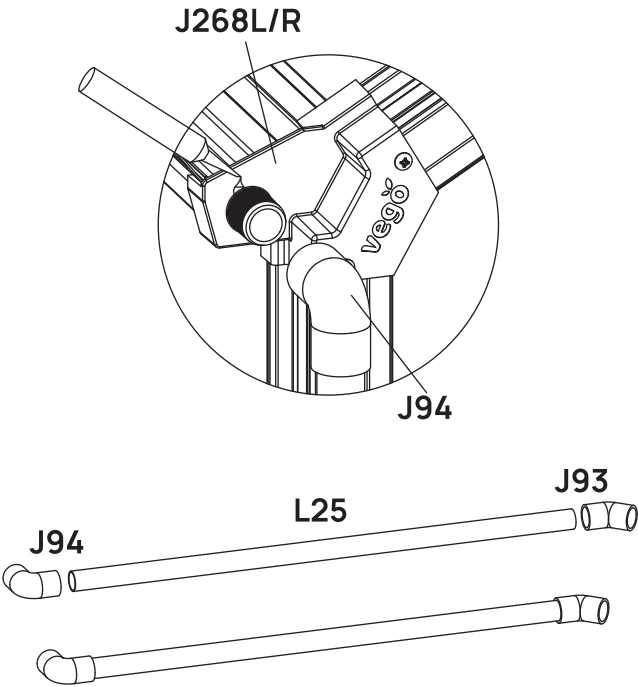


STEP
03

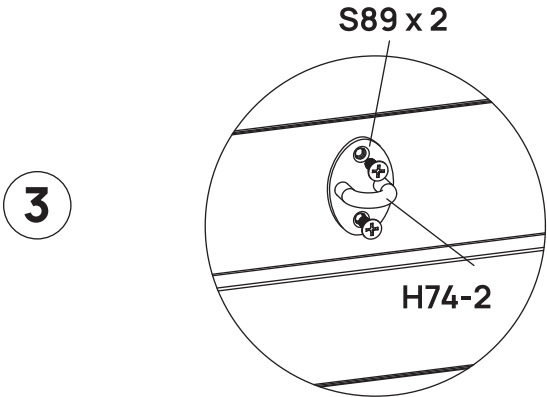
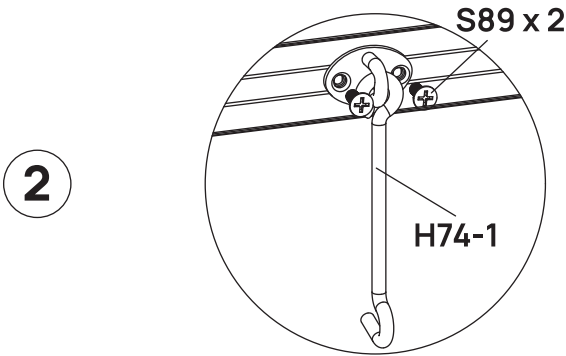
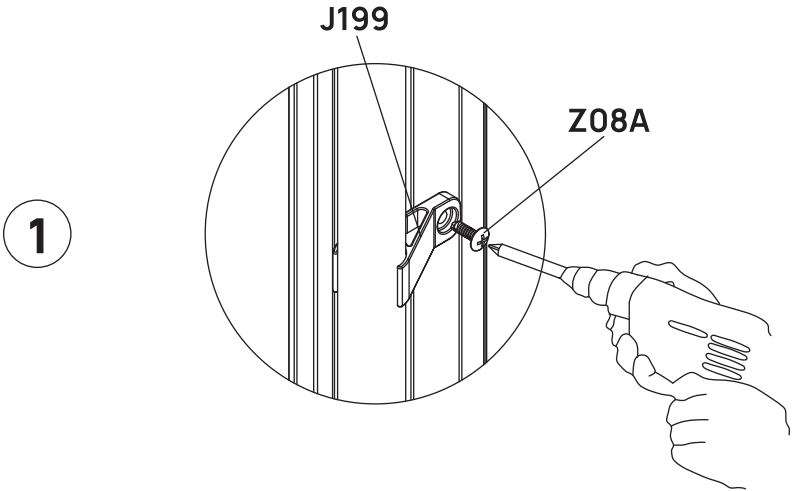
Assemble the drainage pipe components as shown in diagram, then attach them to the gutter end cap.

Using silicone caulk or waterproof tape to reinforce the connection between gutter end caps and pipe.

| BOX | PART | NO | QTY |
|---------------|---|-----------------|-----|
| ALBOX-2 |  | L25 | 4 |
| ALBOX-2 |  | J93 | 4 |
| ALBOX-2 |  | J94 | 4 |
| ALBOX-2 |  | J199 | 4 |
| ALBOX-2 |  | H74-1 | 2 |
| ALBOX-2 |  | H74-2 | 2 |
| Pre-installed |  | S89 M3X12 | 8 |
| | | Z08A Ø4.2X16 | 4 |

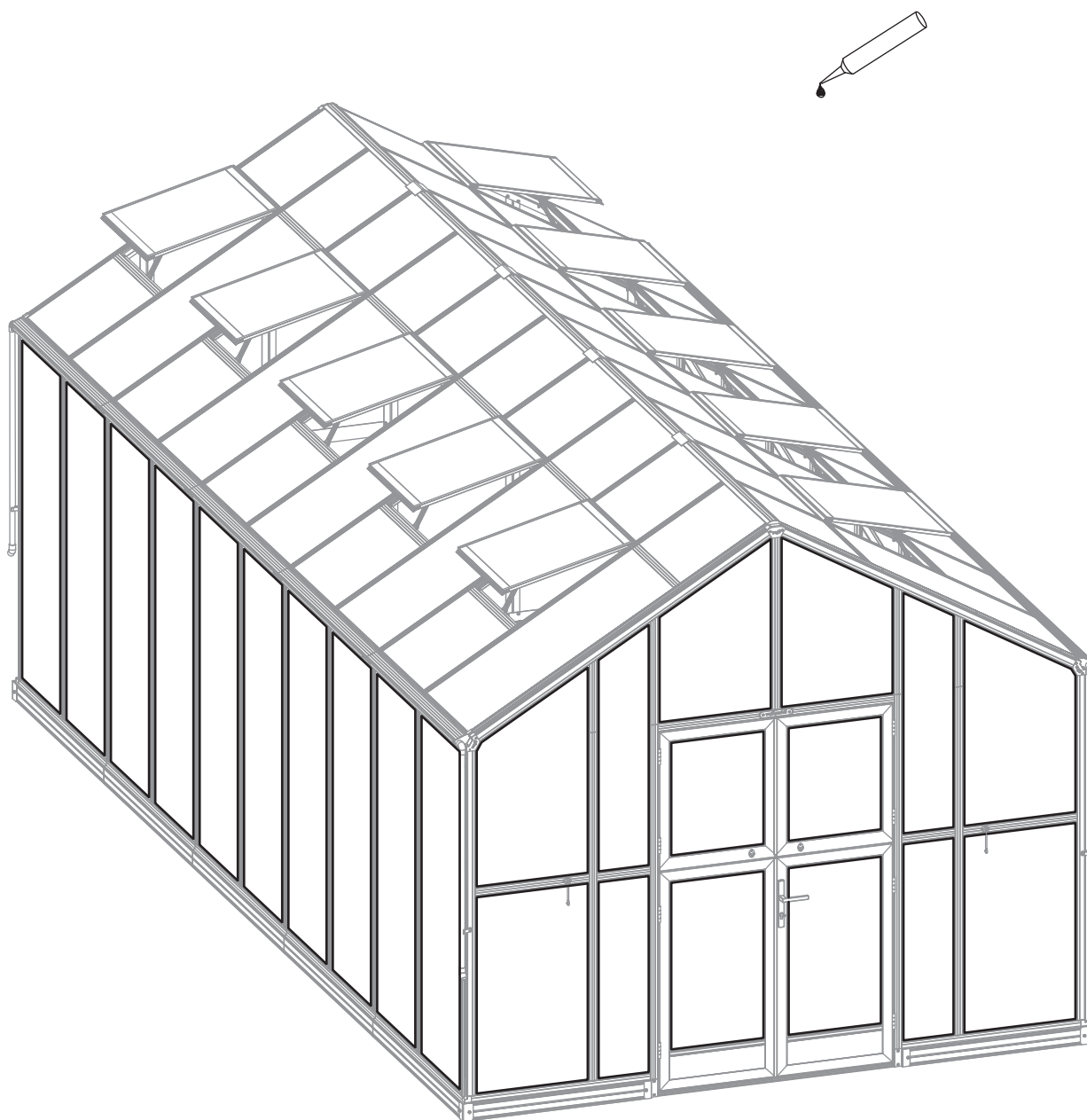


Attach pipe bracket and wind latch as shown in diagram.





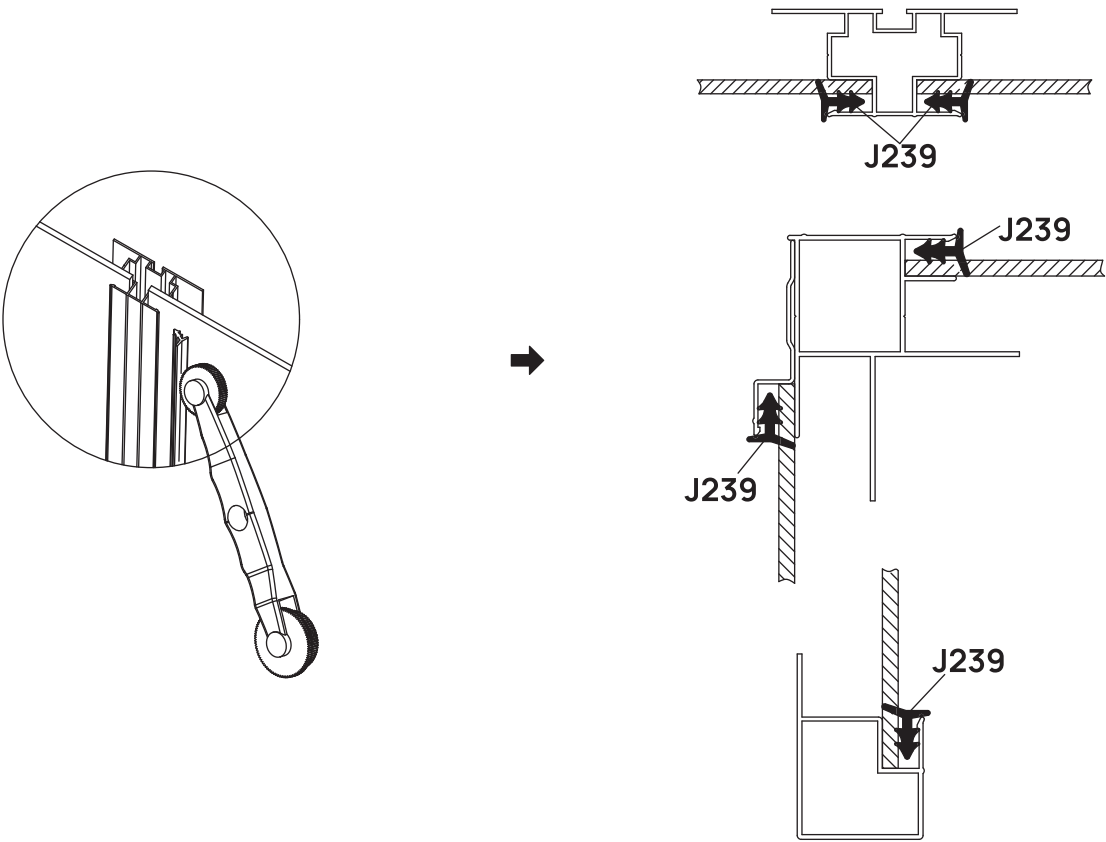
STEP 04

For PC wall panels, apply silicone caulk around all PC panels to ensure watertight sealing.

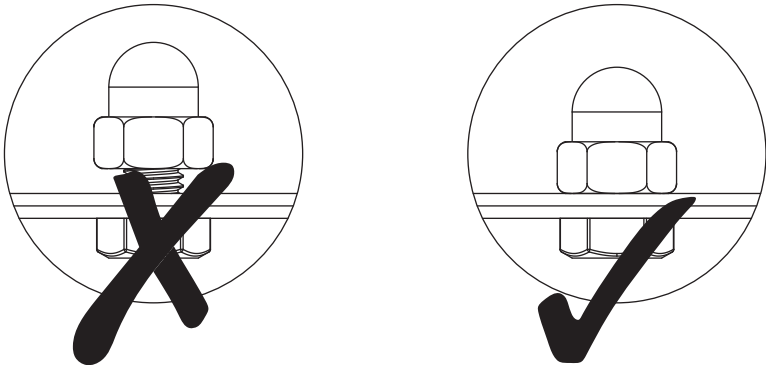


For glass wall panels, use the provided roller tool to press the J239 gasket firmly into the gap between the profile and the glass to ensure proper sealing.

| BOX | PART | NO | QTY |
|---------|---|------|-------|
| GLBOX-1 |  | J239 | 591ft |
| GLBOX-1 |  | H246 | 1 |



Perform a final inspection of your greenhouse and ensure that all nuts are securely tightened.





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