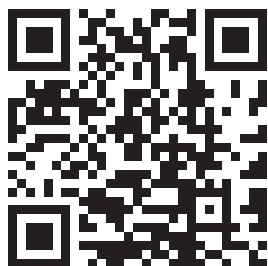
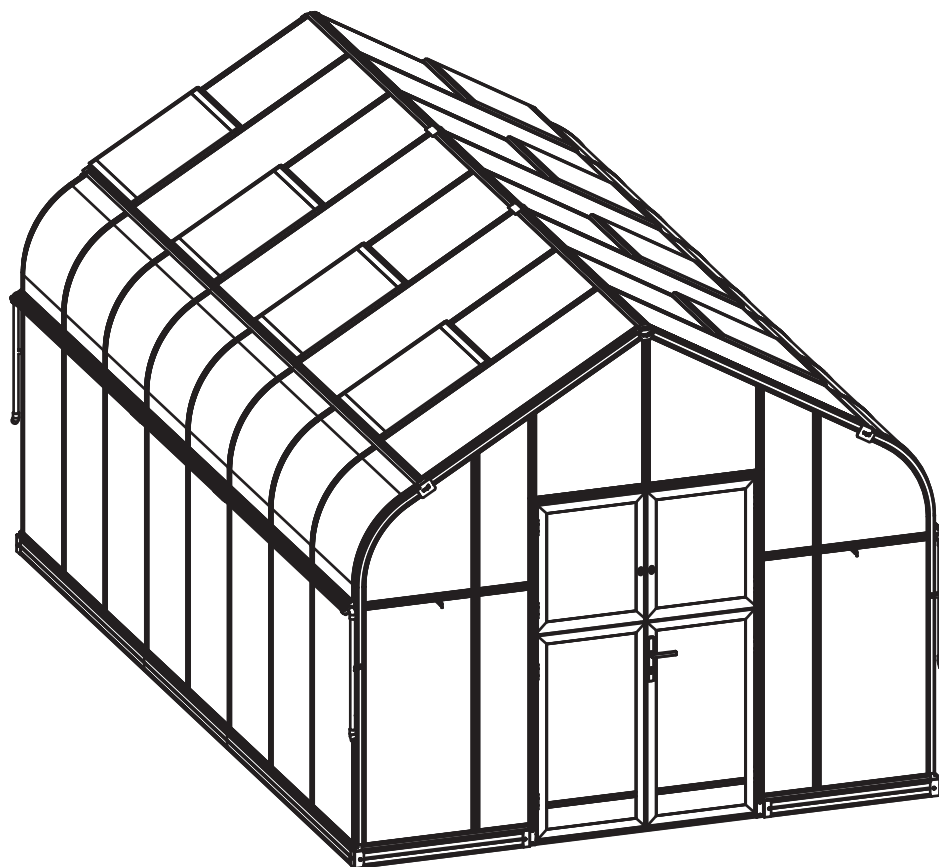




V1.0 11/14/2025

# Manual for Vego Pacific Greenhouse 10.5 X 16.5 ft.

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**Model:**  
VGHP1016PCBK

**Dimensions:**  
10.5' X 16.5' X 9.1' (H)

# STANZON

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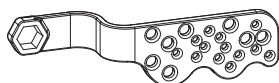
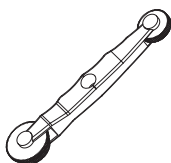
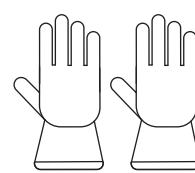
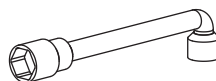
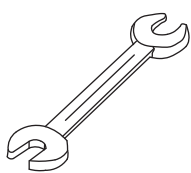
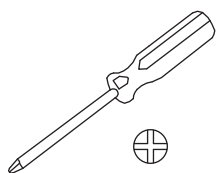
## Safety Advice

1. This product is designed to be used as a greenhouse.
2. It is important to assemble the product according to this manual, do not skip or modify any steps.
3. Wear gloves, shoes and safety glasses during assembling to avoid injury.
4. Do not climb or stand on the roof.
5. Keep children away from the assembly area.
6. Do not assemble the product in windy, wet or bad weather conditions.
7. Do not assemble the product under the influence of medication, alcohol or drugs.



## Tools & Packing Information

### ● Tools Provided



### ● Tools Required (Not Provided)



Painter's tape



Tape measure



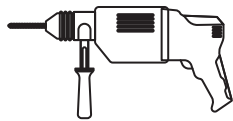
Scissors



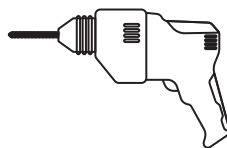
Rubber mallet



Level



Hammer drill +  
25/64 Drill bit  
5/16" Drill bit



Cordless driver  
- Philips head

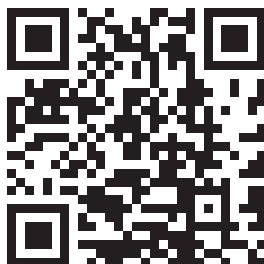


6ft Ladder

## ● 3+ Person Assembly



3+

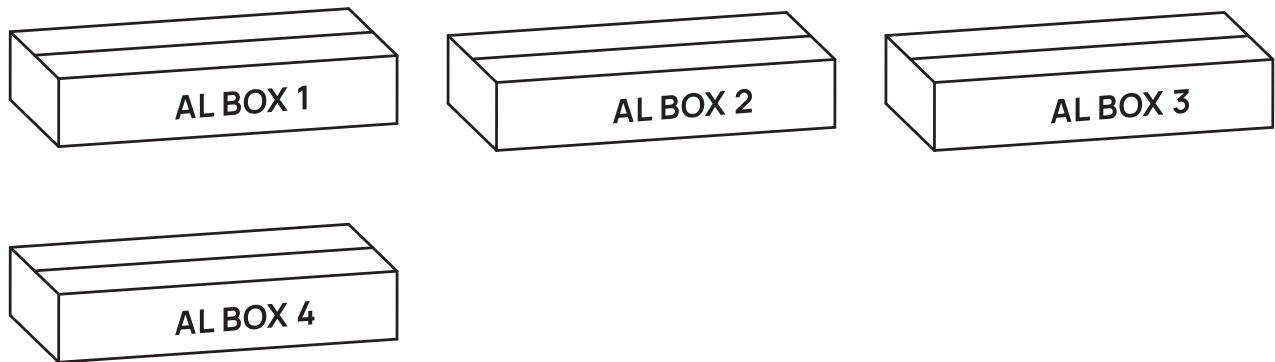


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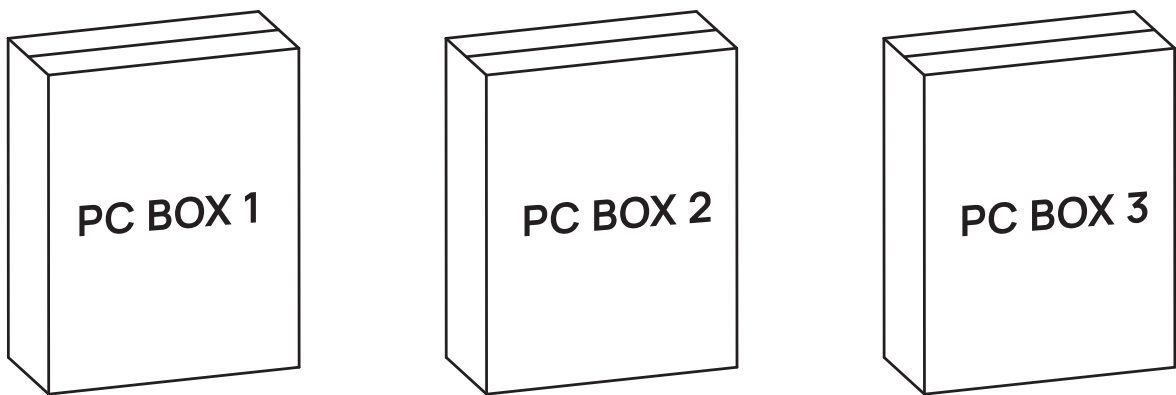


● **Packing Information**

Aluminum Frame & Hardware:



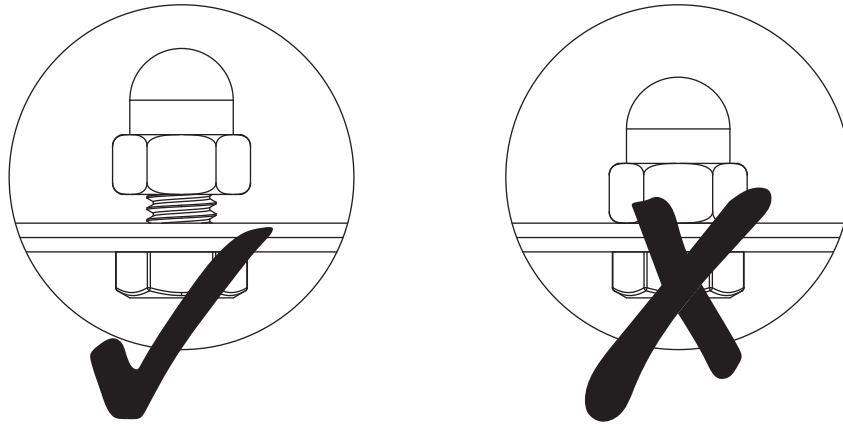
Polycarbonate Panels:



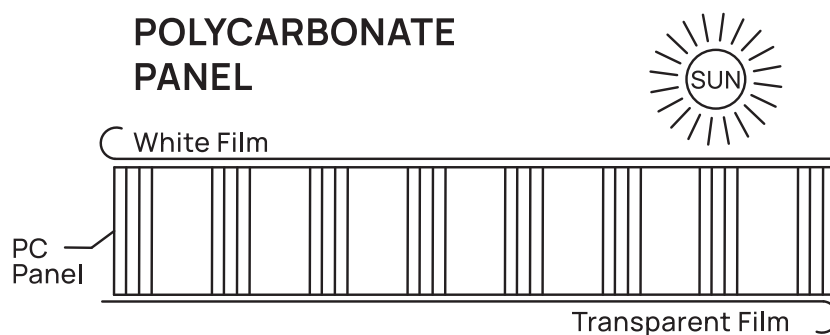
Packing List:  
Please refer to documents provided in the boxes.

## Assembly & Manitenance

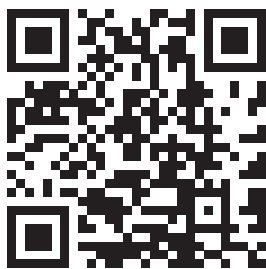
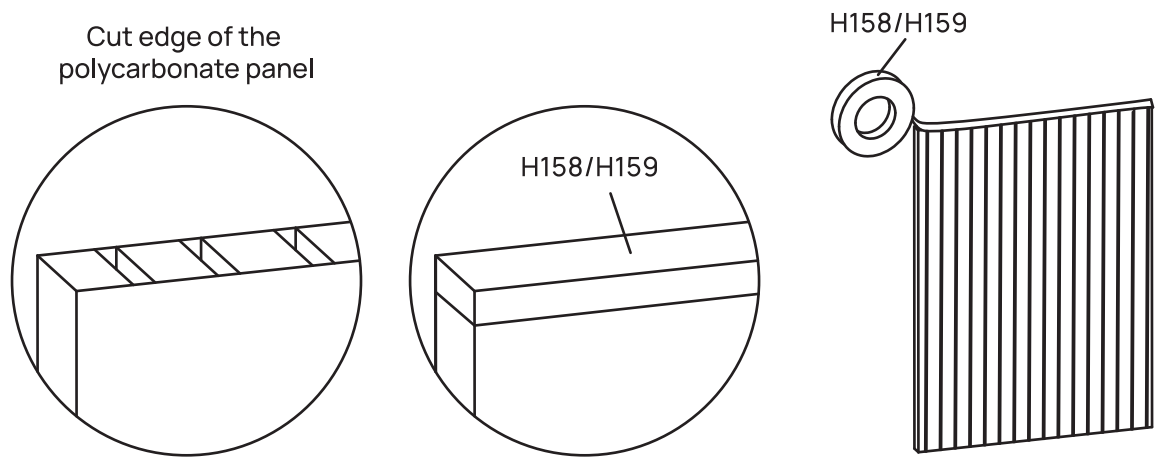
1. Place the parts on a soft surface to avoid scratches and damage.
2. Loosely tighten bolts as you assemble. After the greenhouse is built, and still loosely connected, tighten all bolts completely.



3. Keep the roof and gutters clear of snow, dirt and leaves in order to avoid damage to the product.
4. Clean the product with a mild soap and rinse with cold, clean water.
5. Do not use acetone, abrasive cleaners, or other special detergents to clean the product.
6. Remove the clear film prior to assembly. The white film indicates the UV-Protected side of the panels. Peel back the white film to expose only the edges (until the panels are in place) to ensure that the UV-Protected side is facing outwards in final assembly.



7. Cover the two cut edges of the PC panels with the provided tape before installation to seal the channels & prevent moisture from getting trapped inside.



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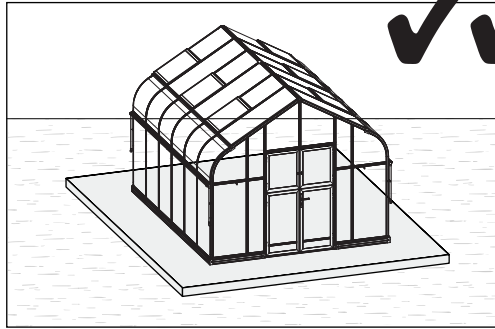
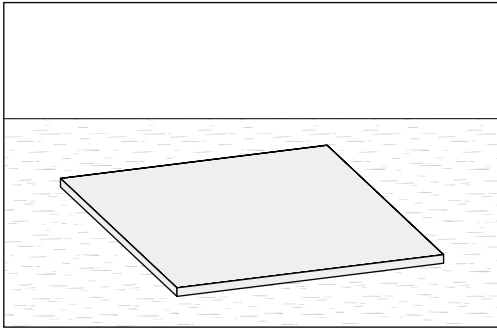
# Foundation Assembly

STEP

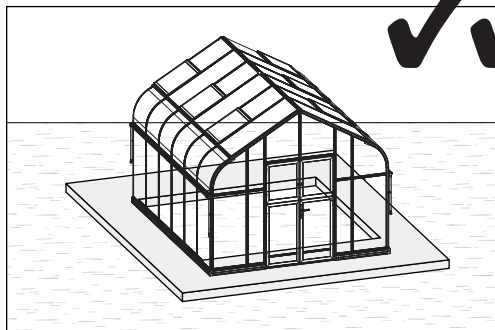
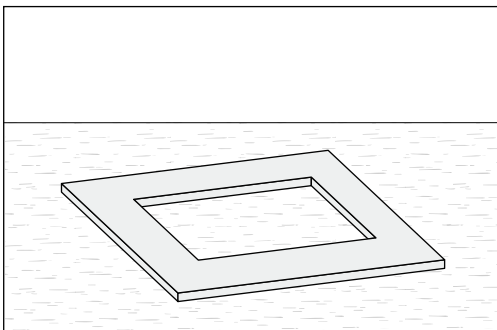
01

Choose a hard, clean, level surface to position your greenhouse. If the selected area is not level, clear and level it before beginning.

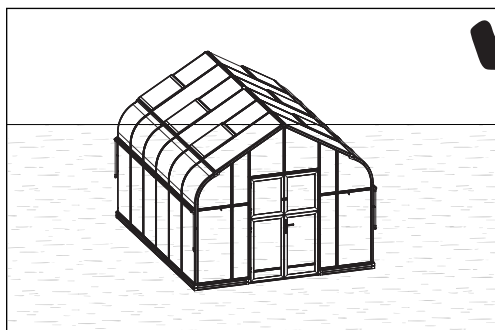
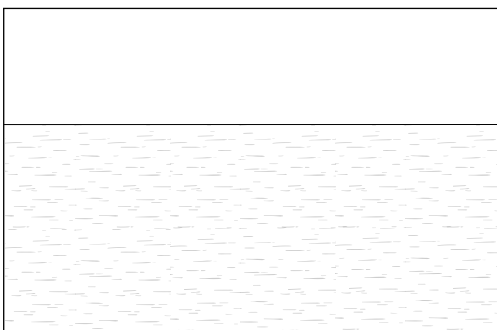
## ● Option 1: Solid foundation



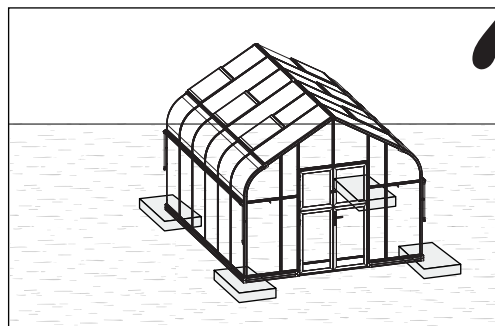
## ● Option 2: Solid frame



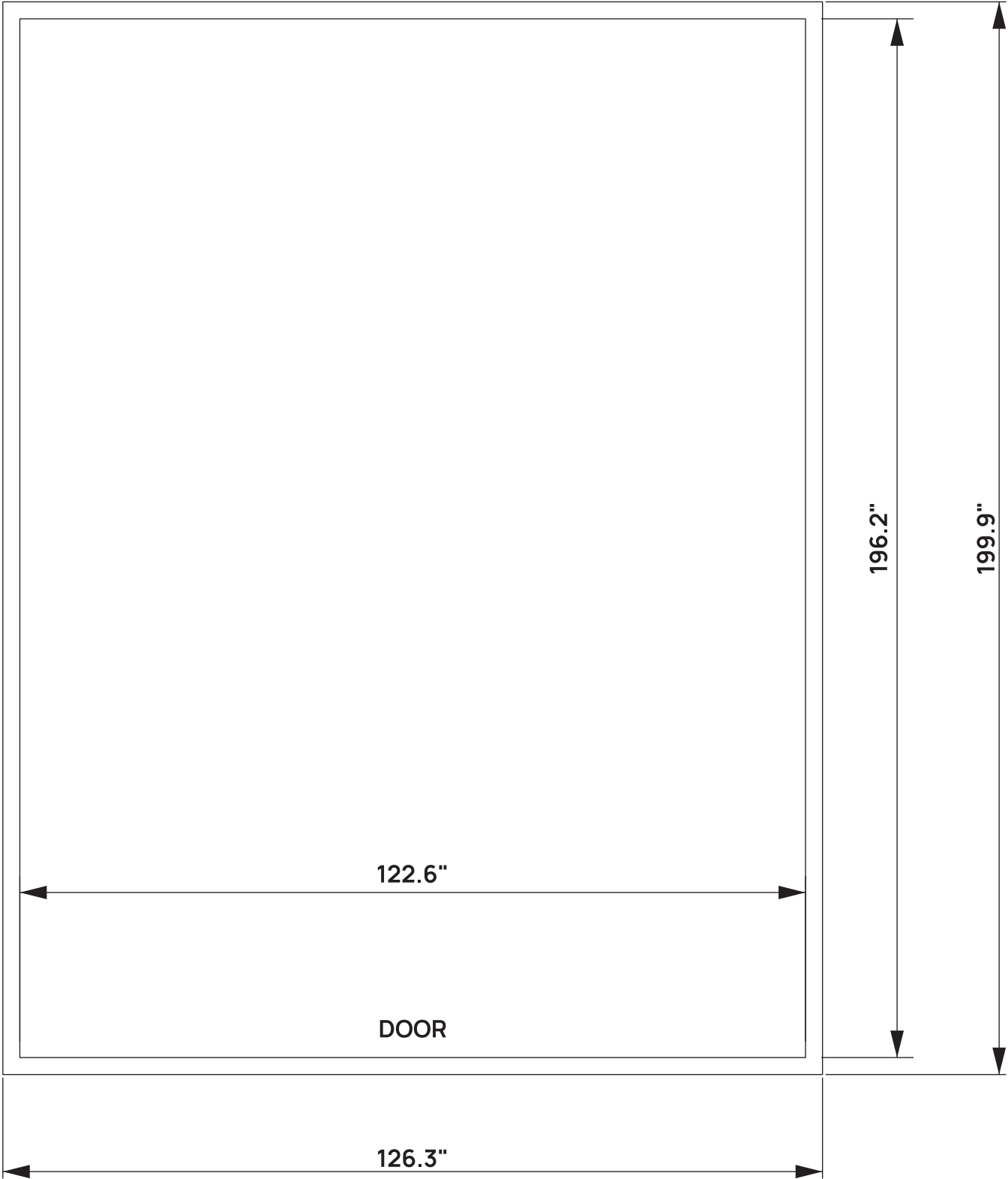
## ● Option 3: Firm ground / grass



The size of the greenhouse displayed is for illustrative purposes only and may not reflect the size of your greenhouse.












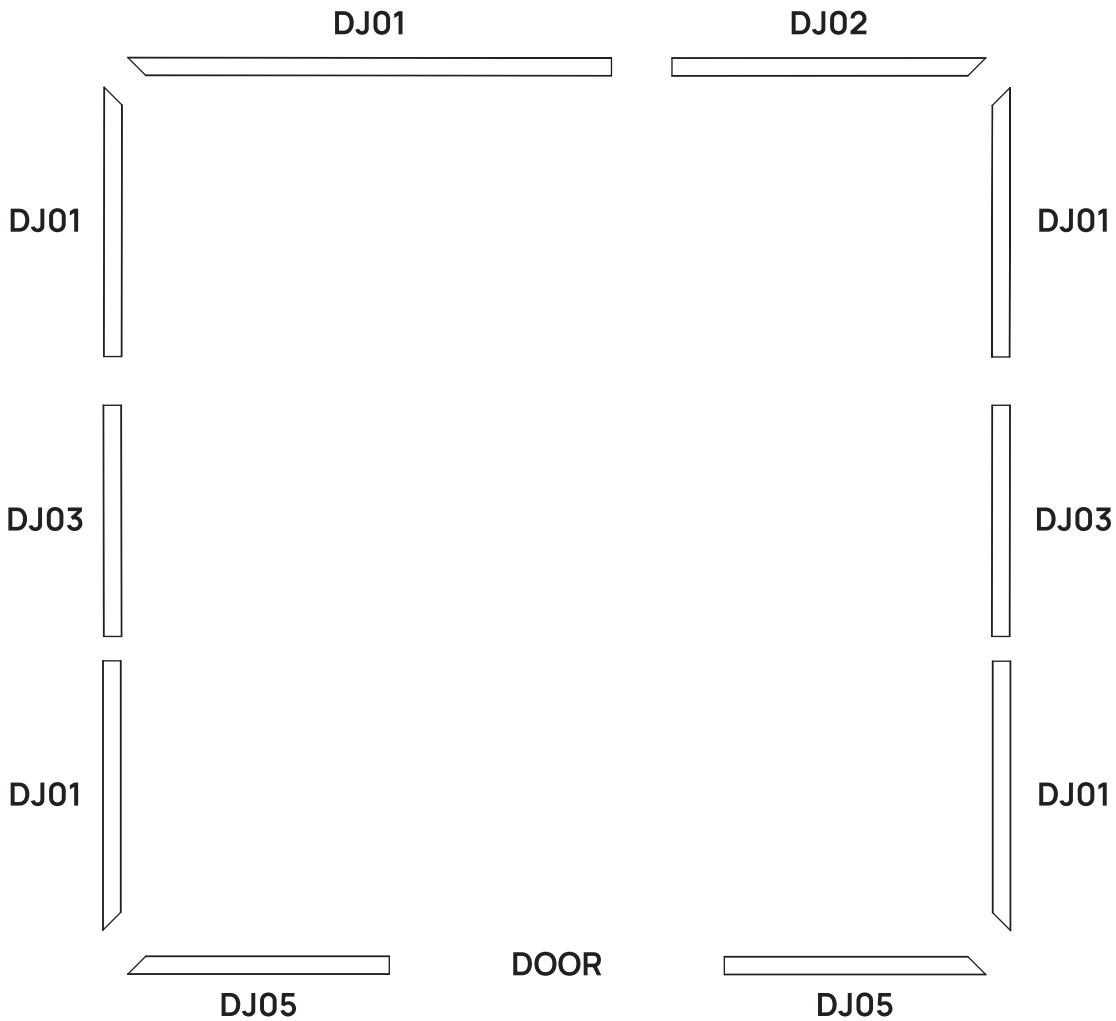
# Foundation Dimensions



STEP  
**02**

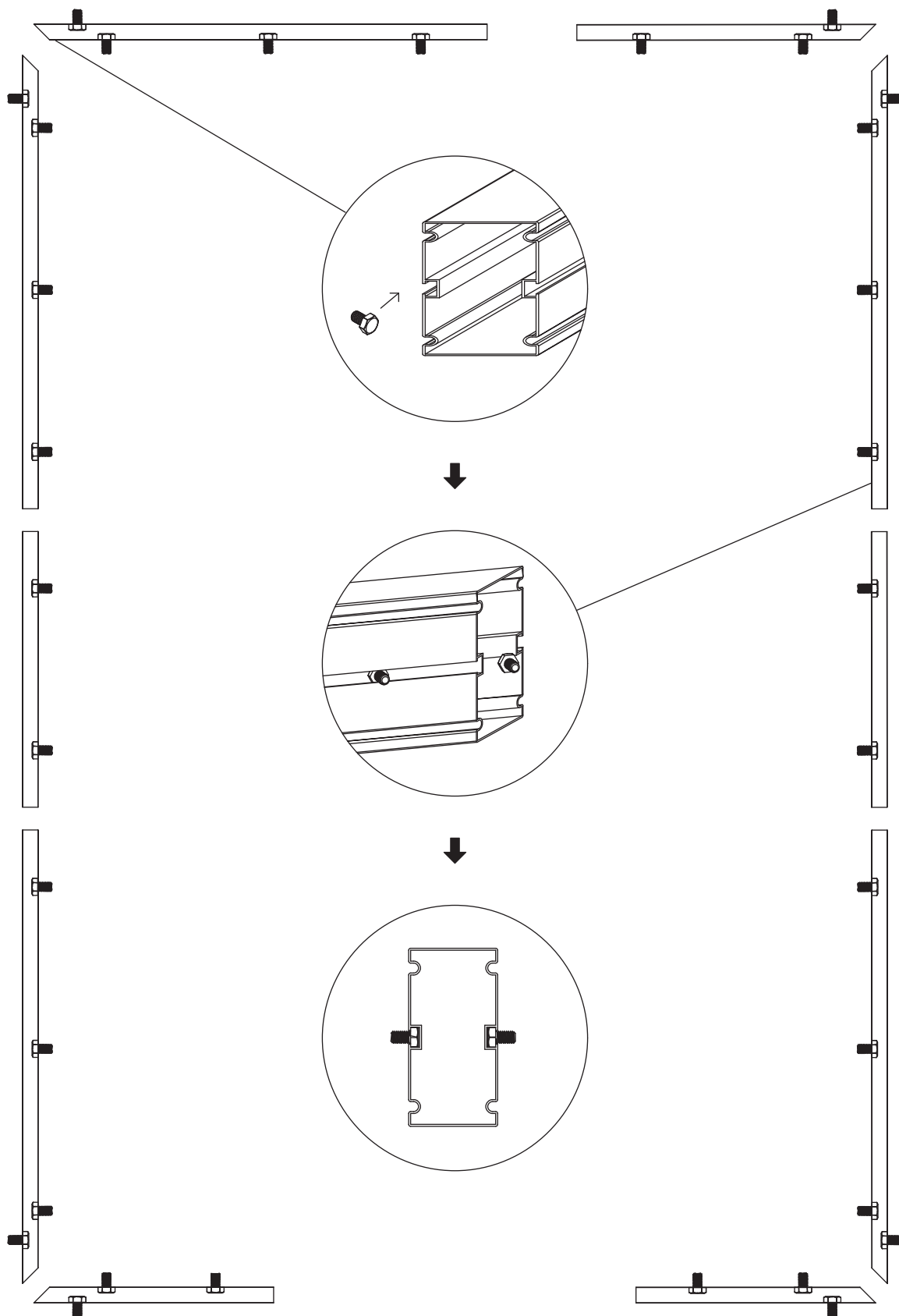
Lay out the foundation pieces as diagrammed, using the door location as a reference.

BOX	PART	NO	QTY
ALBOX-2	 1913MM	DJ01	5
ALBOX-3	 1290MM	DJ02	1
ALBOX-3	 1245MM	DJ03	2
ALBOX-4	 959MM	DJ05	2
ALBOX-4		D366	4
ALBOX-4		D73	4
ALBOX-4		D74	5
ALBOX-4		S03A M6X10	69
ALBOX-4		M24 M6	44



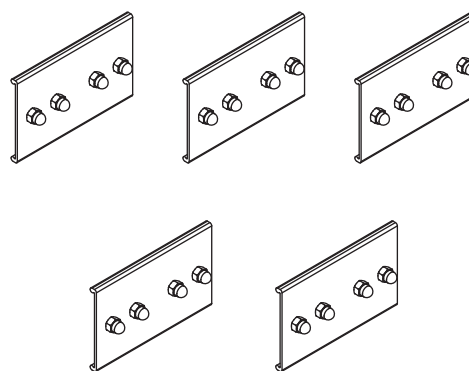
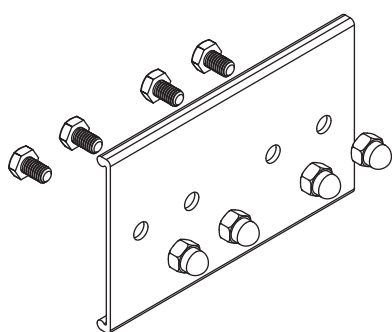
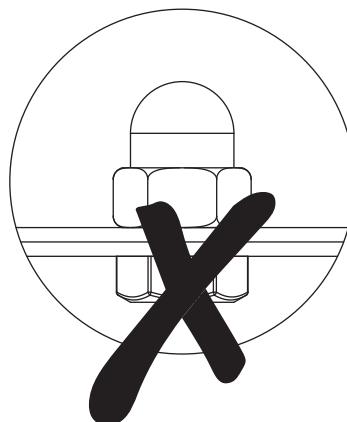
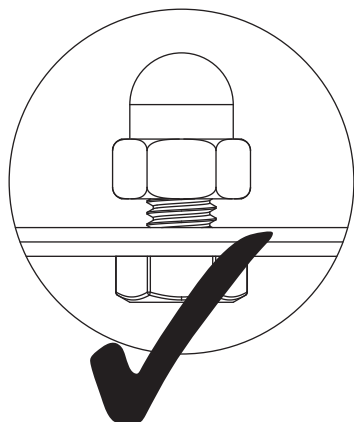
# STEP 03

Slide the heads of S03A (x33) bolts in the grooves of the frame, on the inside and outside, as shown below. These will hold the outside connectors and anchor brackets.

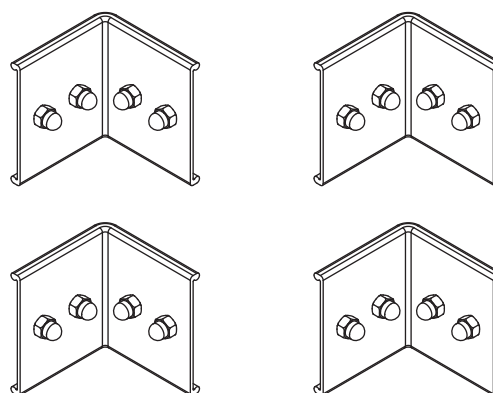
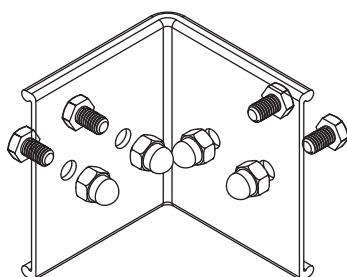


# STEP 04

Assemble 5 sets of Z1 and 4 sets of Z2 connection plates by loosely installing the bolts and cap nuts.



**Z1 X 5**

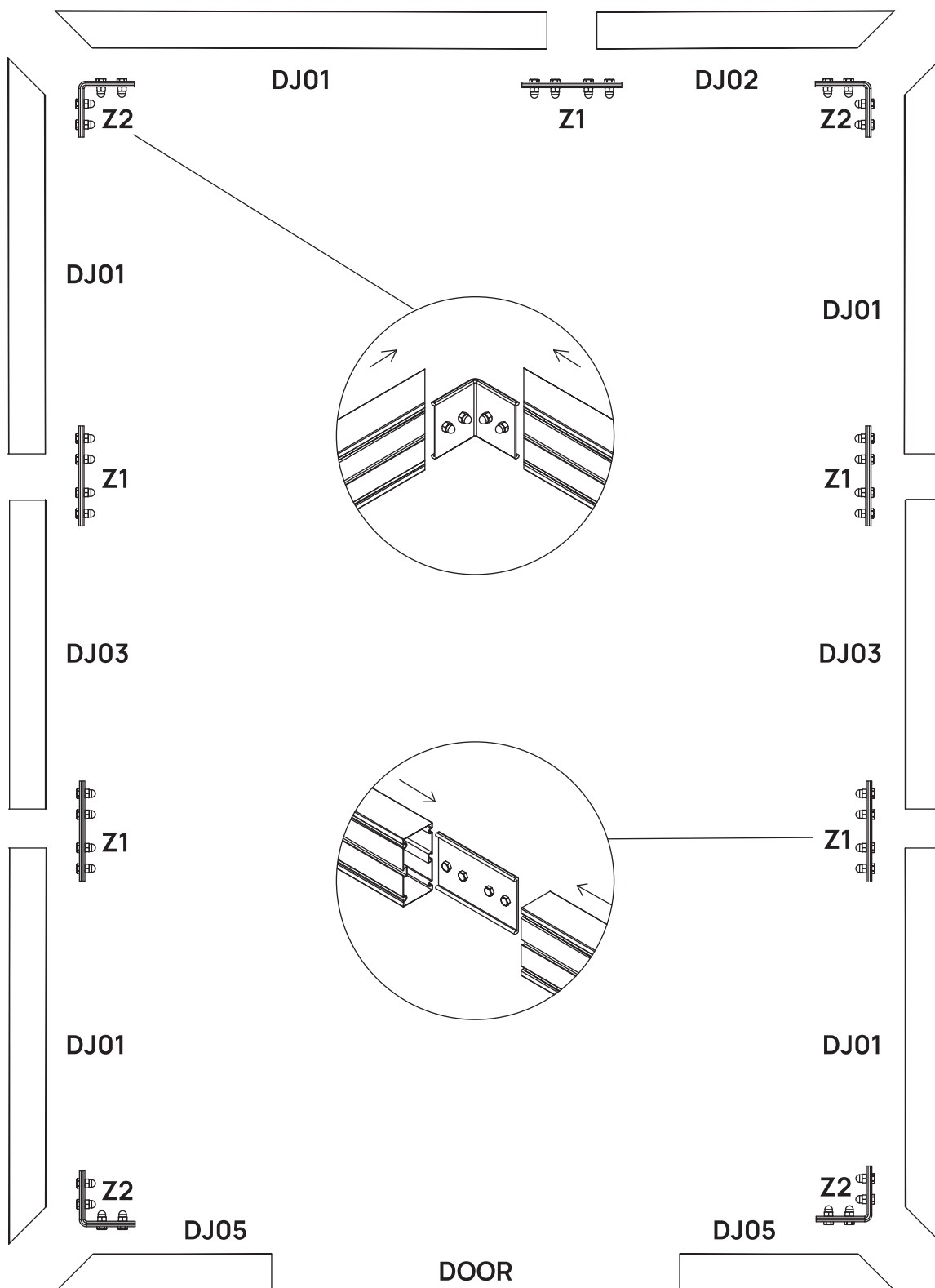


**Z2 X 4**



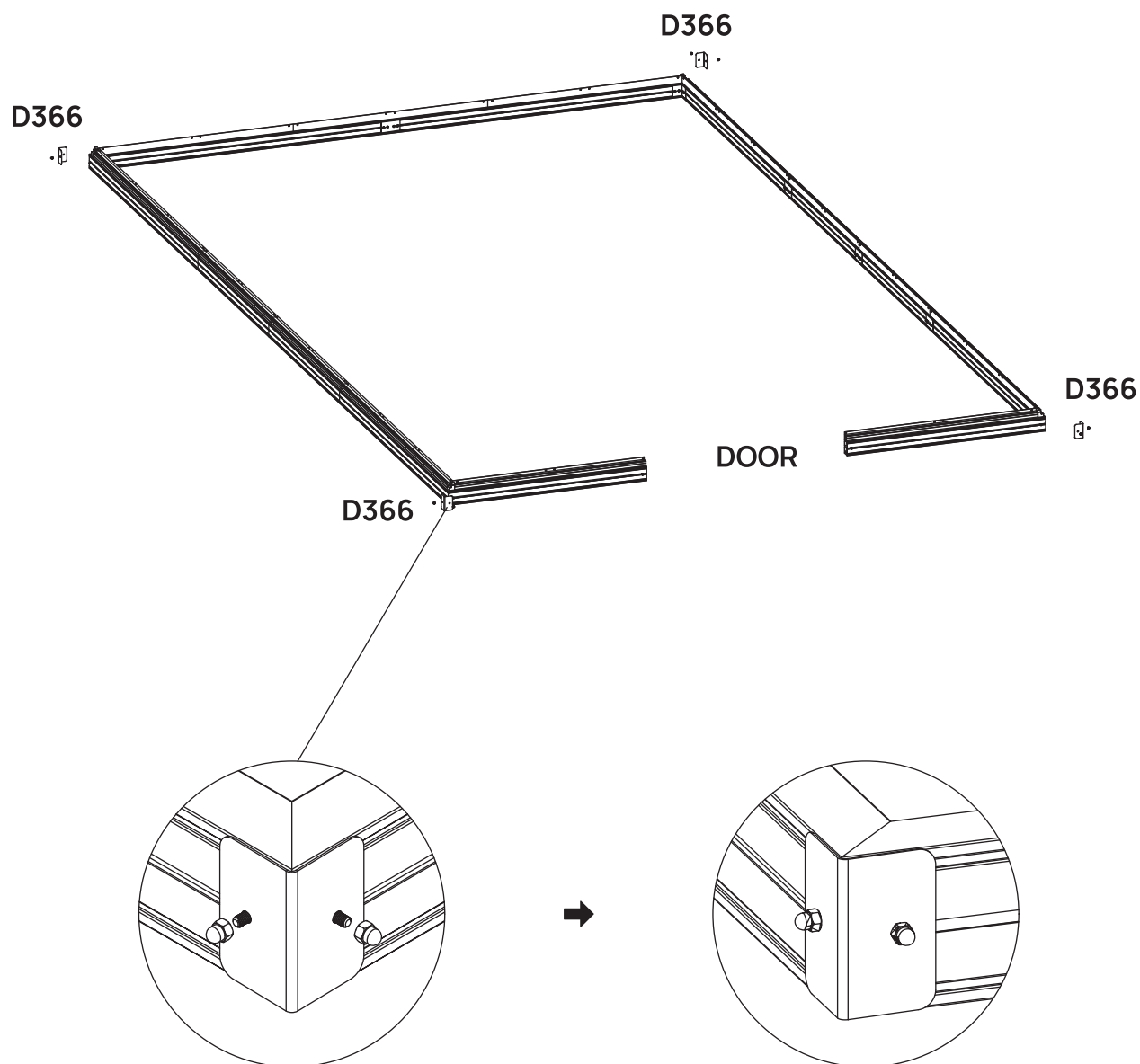
# STEP 05

Slide Z1 & Z2 in the grooves of foundation pieces to connect each section and tighten the bolts until the frame is flush and square.

















## STEP 06

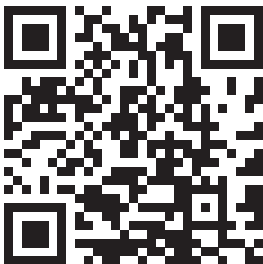
Connect the 4 corners with D366 L brackets using the previously installed S03A bolts. Secure with cap nuts.



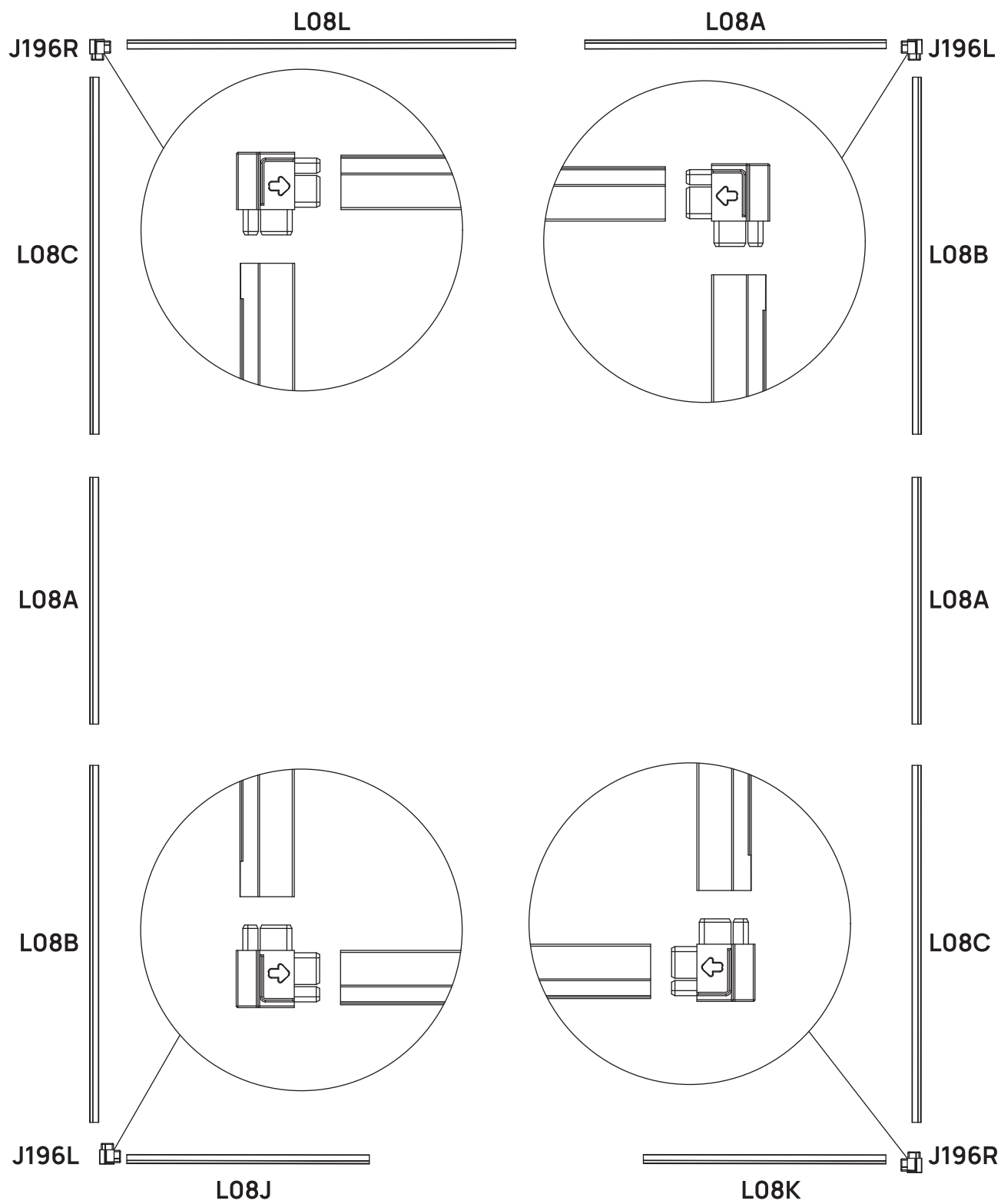
STEP  
**07**

Lay out the base frame pieces as shown in the diagram, noting that there are two types of corner pieces.

BOX	PART	NO	QTY
ALBOX-3		L08A	3
ALBOX-2		L08B	2
ALBOX-2		L08C	2
ALBOX-4		L08J	1
ALBOX-4		L08K	1
ALBOX-2		L08L	1
ALBOX-4		J196L	2
ALBOX-4		J196R	2
ALBOX-4		D76	25
ALBOX-4		D75	25
ALBOX-4		M24	25
		M6	
ALBOX-4		S08A	25
		M8X60	
ALBOX-4		Z13A	25
		Ø5X40	
ALBOX-4	 Ø6.5X16X1.2	H79	25

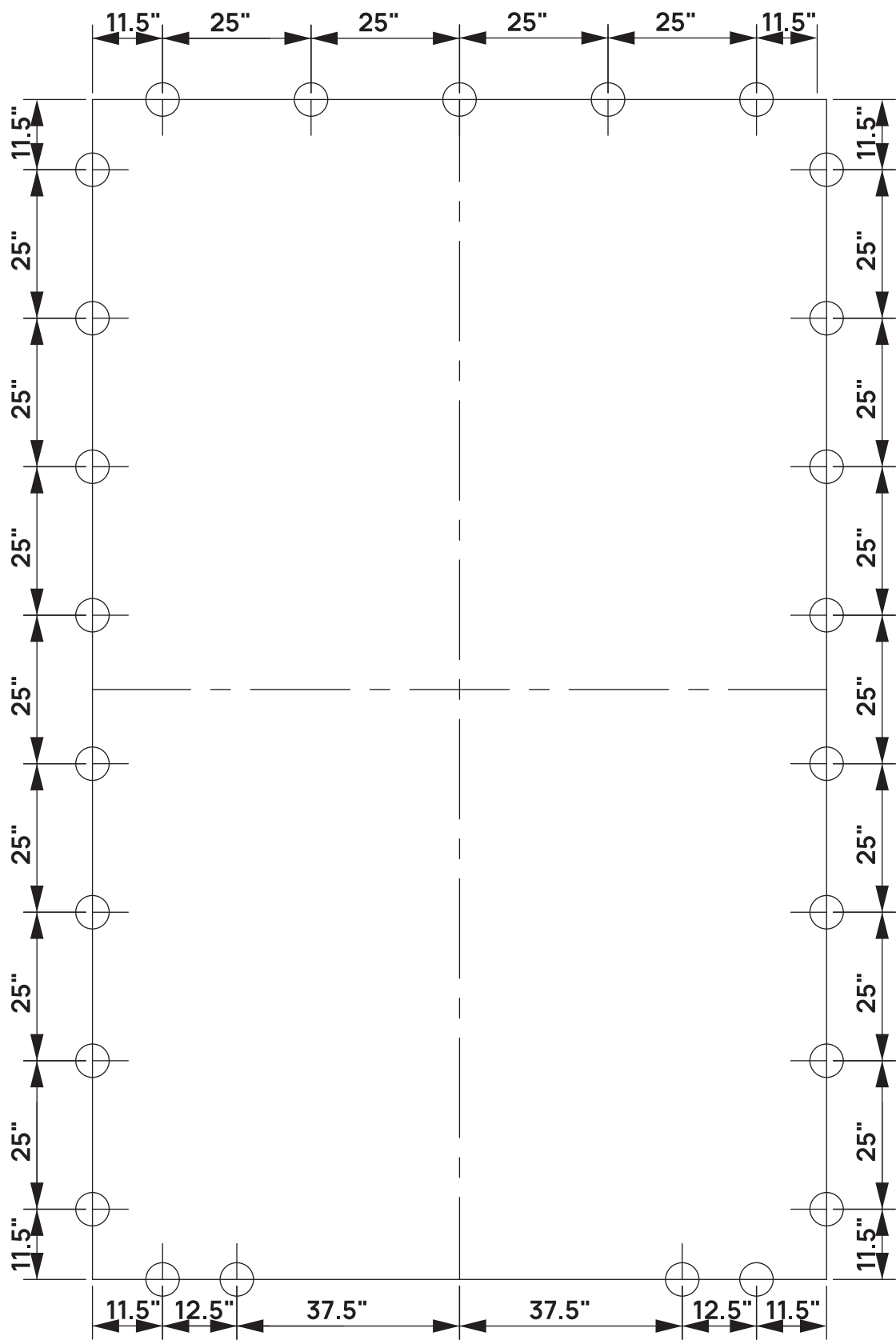


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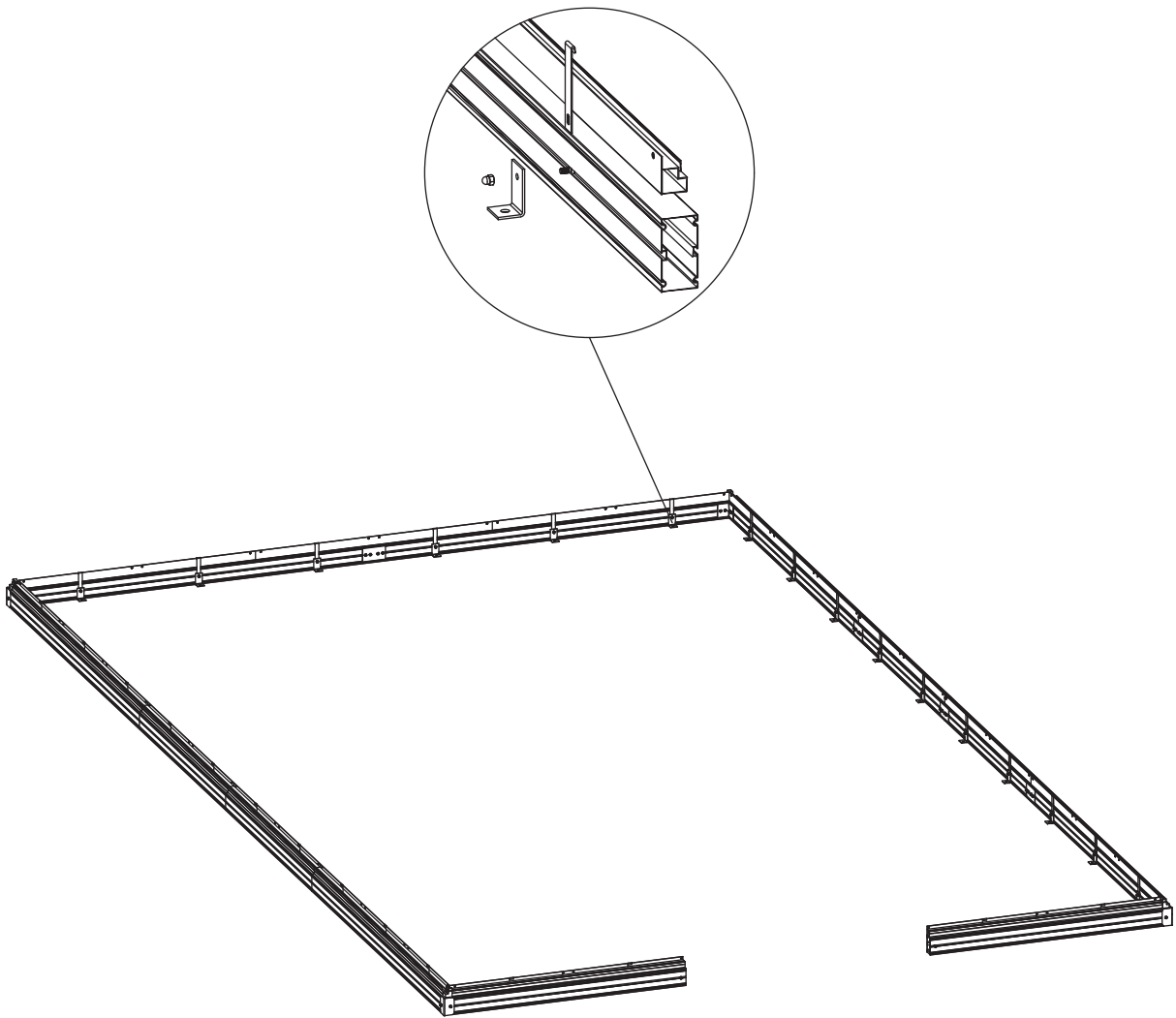
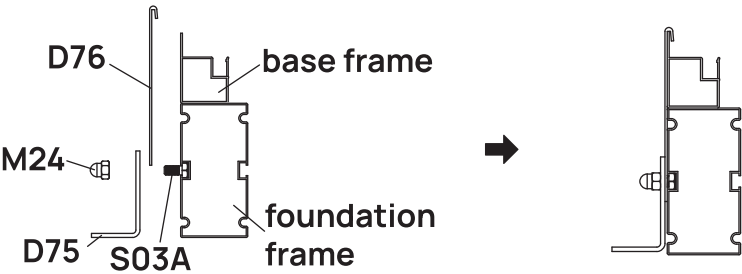
STEP  
**08**

Mark 25 anchor holes on ground per the template below.

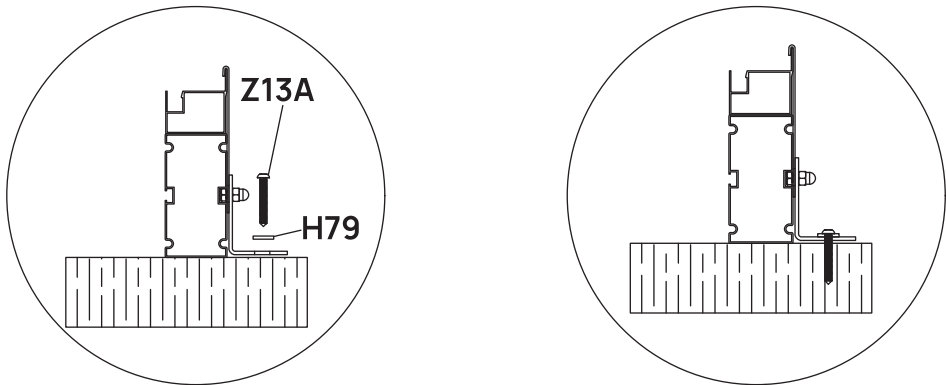


# STEP 09

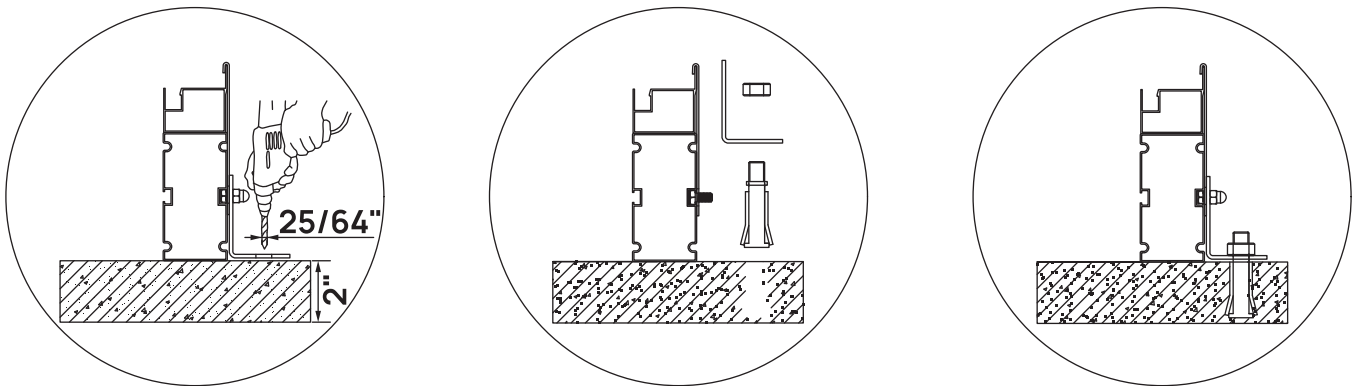
When connecting the base frame to the foundation frame, connect D75 and D76 brackets using the previously installed bolts and secure with cap nuts. Slide the assembled brackets over the marked anchor holes.



**a.** For wood surfaces, use Z13A wood screws and H79 washers to affix the base through the D75 bracket.



**b.** For cement surfaces, drill holes at a 2" depth with a hammer drill and 25/64" drill bit. Insert S08 expansion bolts into the holes, and attach D75 bracket using the included nuts.







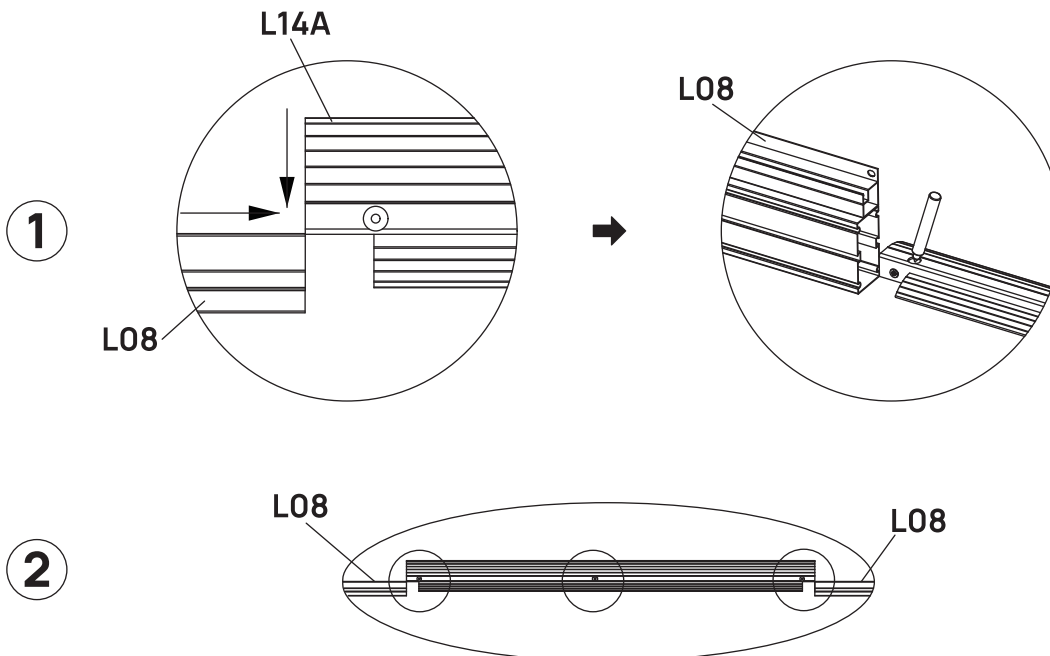
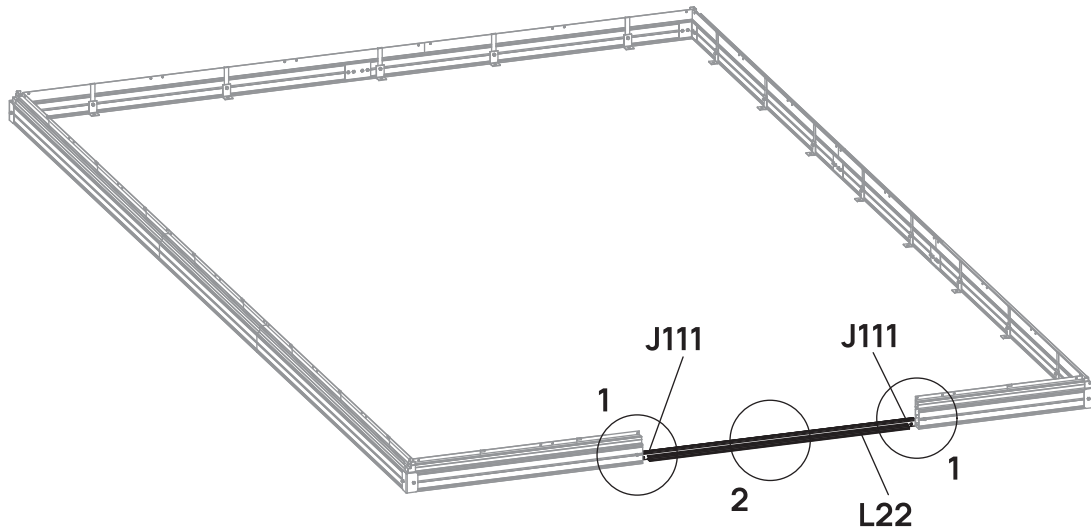
**c.** For bare ground installation, purchase heavy duty landscape stakes at least 12" long with a diameter of  $\leq 3/8$ ". Drive the stakes through the brackets and into the soil.

# Wall Assembly

## STEP 01

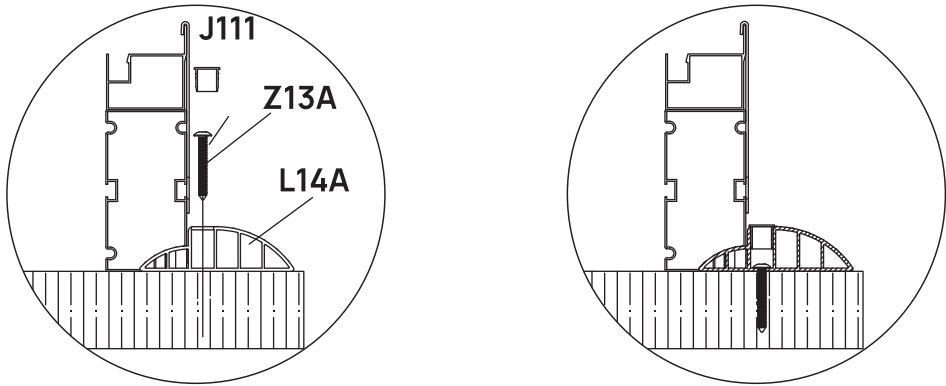
Align the L22 threshold piece with the base frame as shown in the diagram. Make a mark through each of the three holes.

BOX	PART	NO	QTY
ALBOX-3		L22	1
ALBOX-4		J111	2
ALBOX-4		J129	3
ALBOX-4		Z13 Ø5X40	3

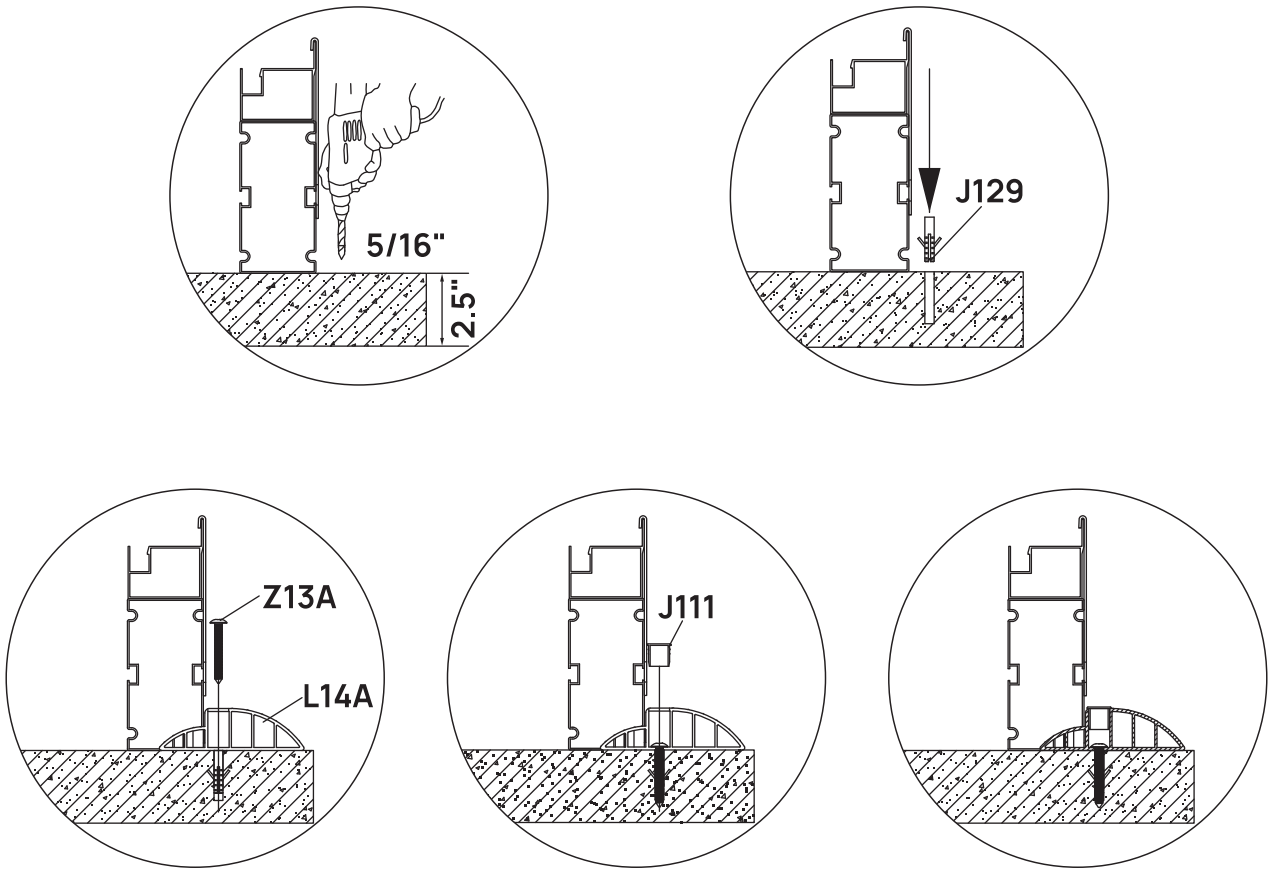




**a.** For wood surfaces, use Z13A screws to affix the threshold directly to the ground.













**b.** For cement surfaces, remove the threshold piece, drill pilot holes at 2.5" depth with a 5/16" drill bit, insert J129 expansion anchors into the holes, then use 13A screws to affix threshold back to the ground. Finally use J111 caps to seal the holes.

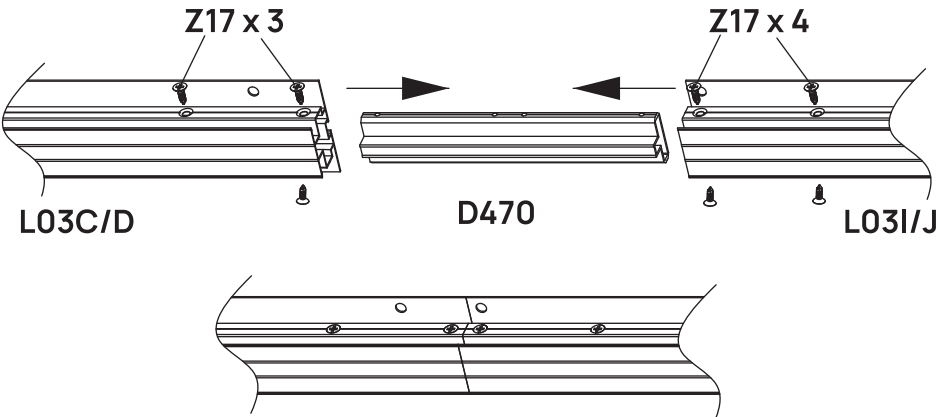
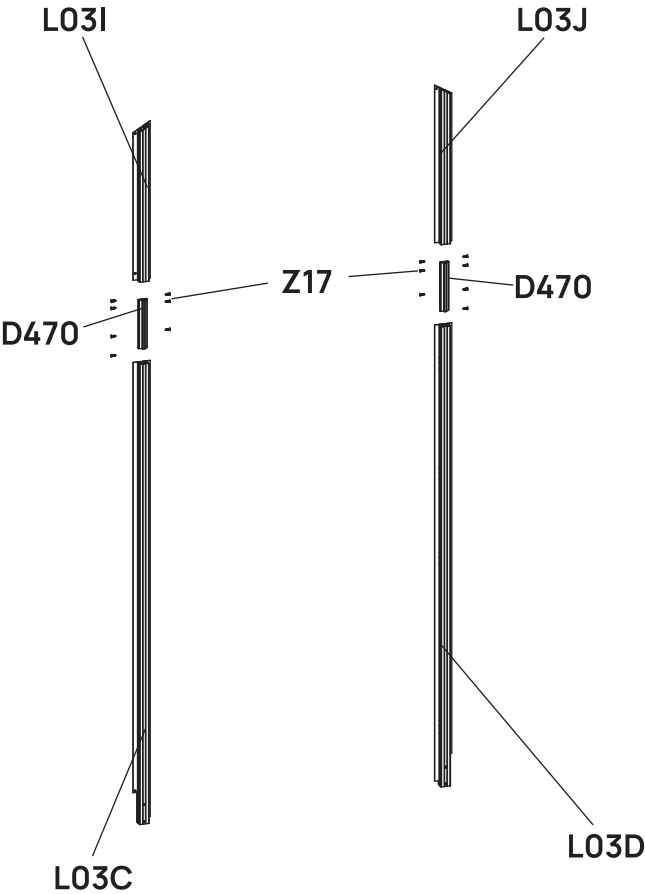


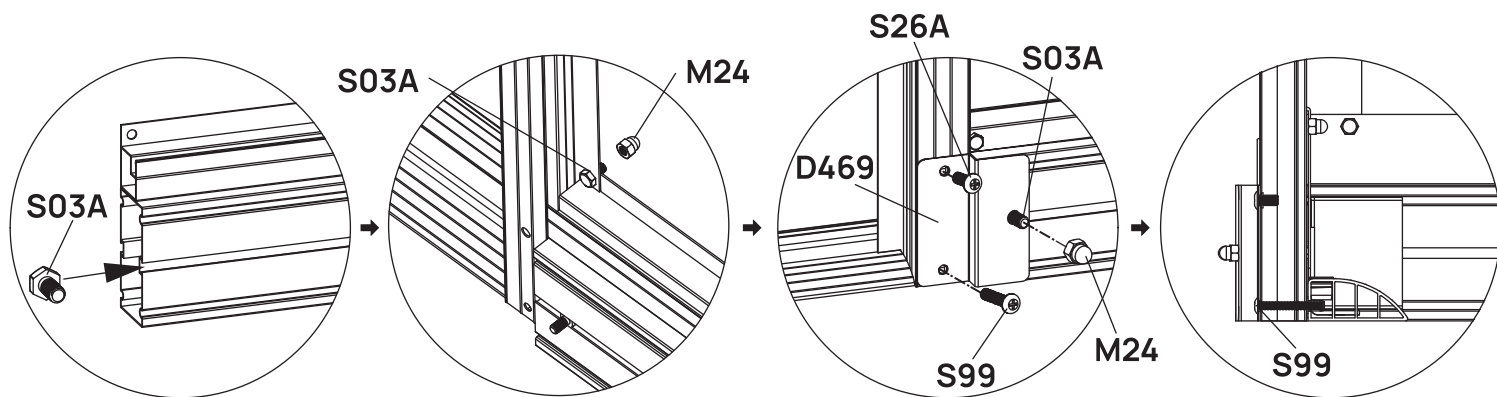
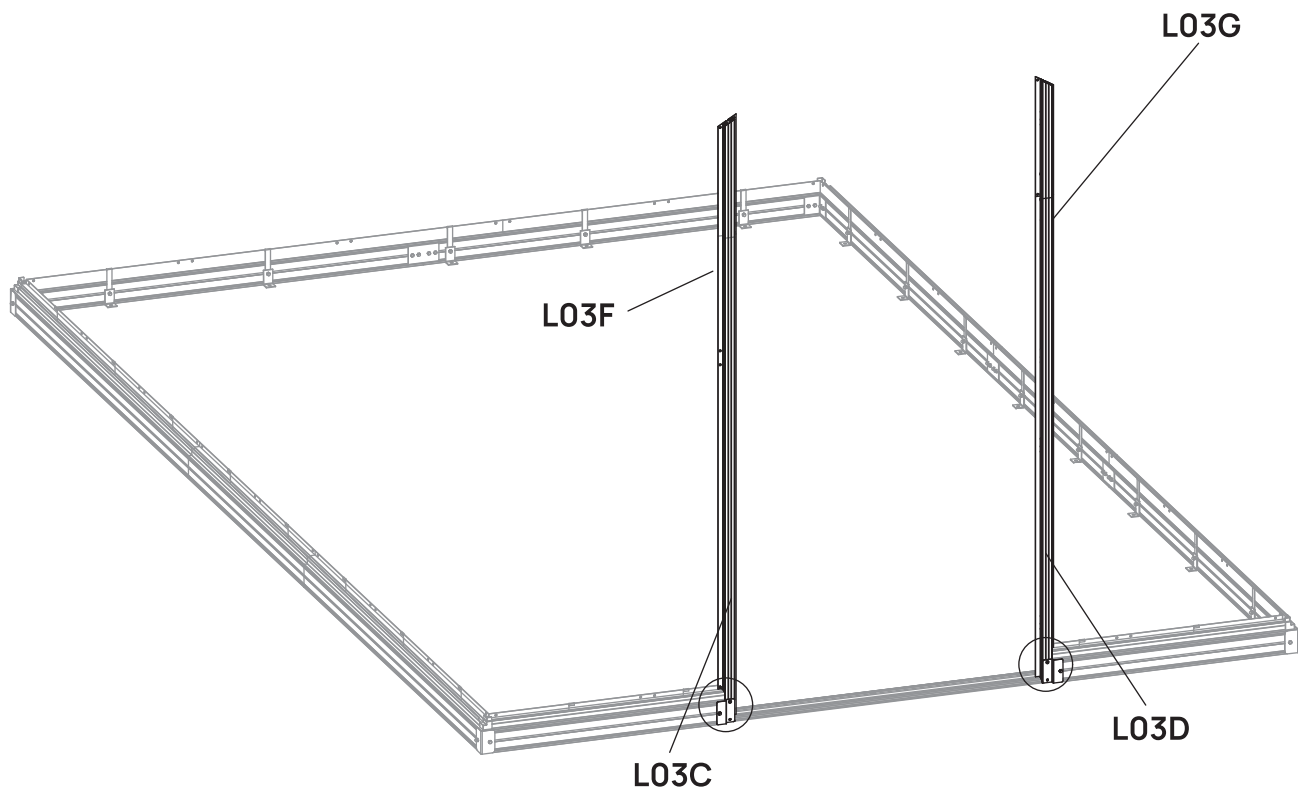
**Note:** The middle hole is not equipped with J111.

STEP  
**02**

Assemble 2 sets of L03 door frame pieces as shown, using D470 connectors and Z17A screws. Use only one Z17A screw on the inner side of L03C and L03D as shown.

BOX	PART	NO	QTY
ALBOX-2		L03C	1
ALBOX-2		L03D	1
ALBOX-4		L03F	1
ALBOX-4		L03G	1
ALBOX-4		D470	2
ALBOX-4		D469	2
Pre-installed		S26A M5X12	2
		S99 M5X45	2
ALBOX-4		Z17 M4.8X16	2
ALBOX-4		S03A M6X10	4
ALBOX-4		M24 M6	4










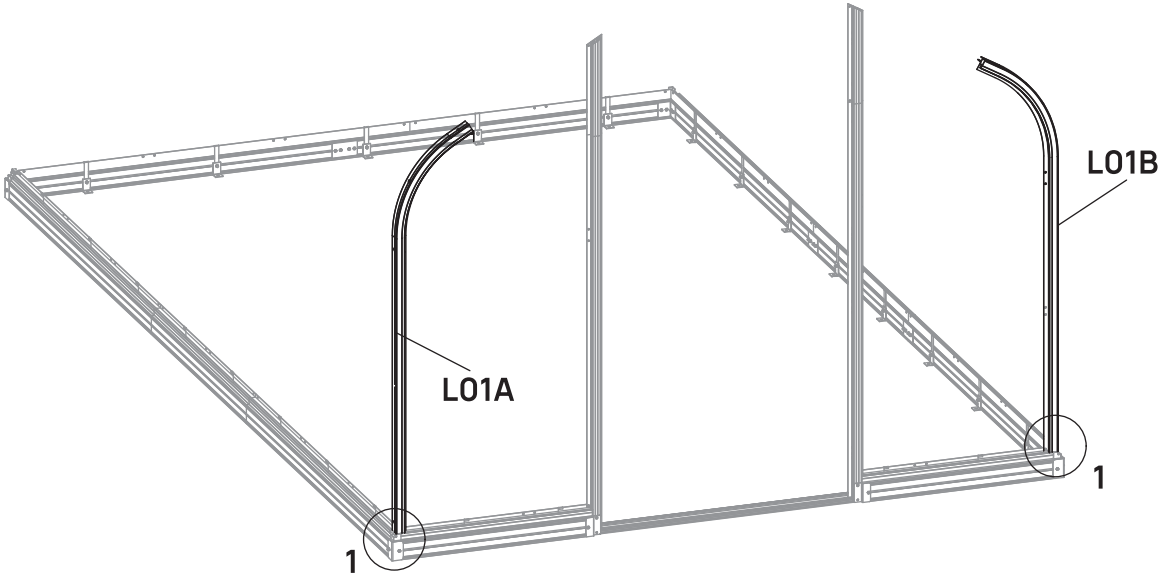
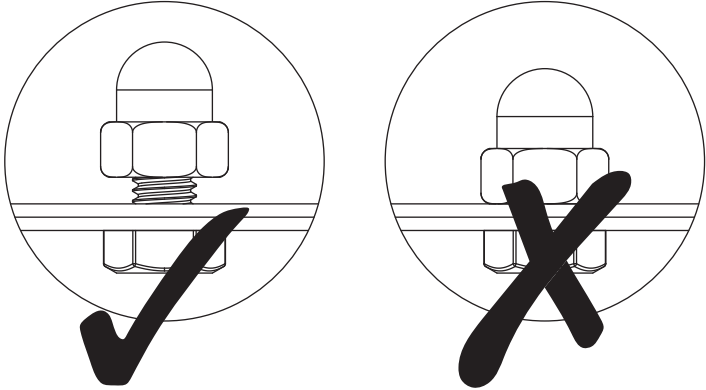
Slide one S03A in the groove of the foundation piece in the front as shown. Attach the L03 door frame to the base and foundation, secure it with the mounting plate D469, using different bolts as shown.

**Note:** S26A is pre-installed.

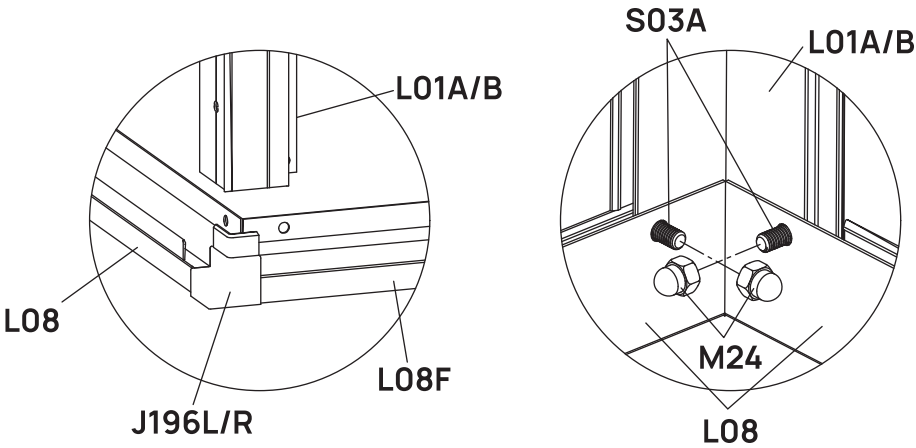
STEP  
**03**

Assemble L01A/B curve frames on both sides as shown. Loosely attach all bolts and nuts. Do not tighten until the entire wall frame is completely assembled.

BOX	PART	NO	QTY
ALBOX-1		L01A	1
ALBOX-1		L01B	1
ALBOX-4		L05C	2
ALBOX-4		S03A M6X10	12
ALBOX-4		M24 M6	12

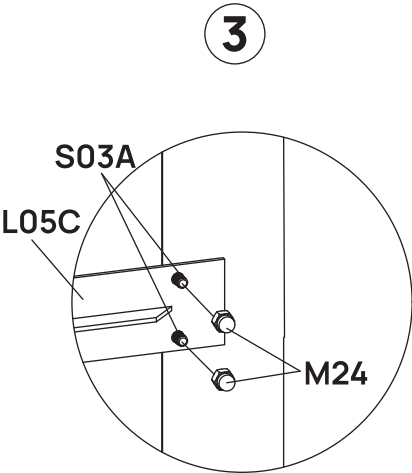
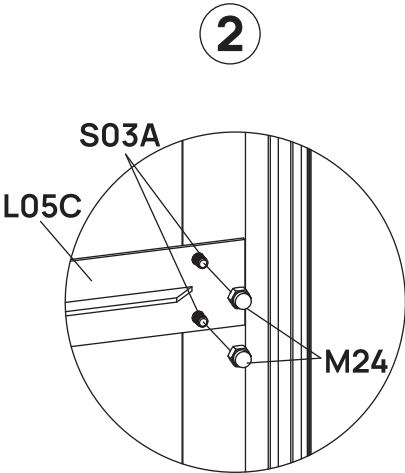
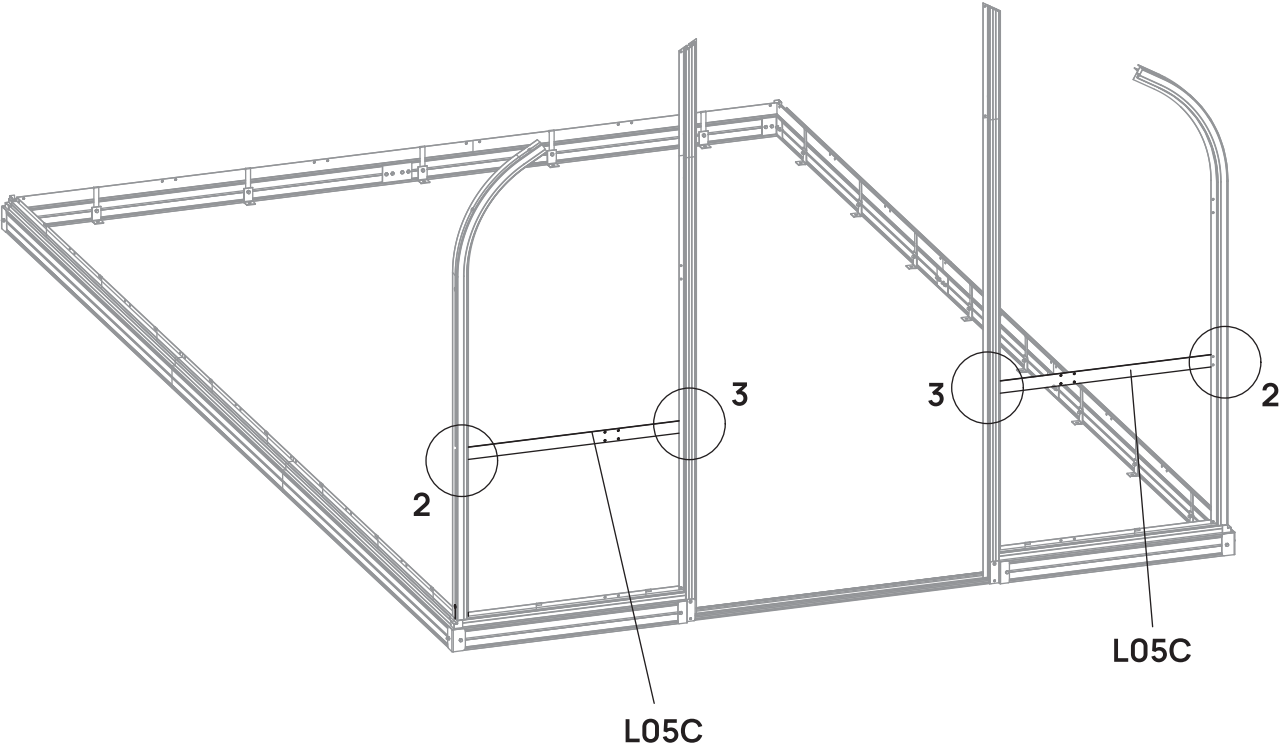


1









STEP  
**04**

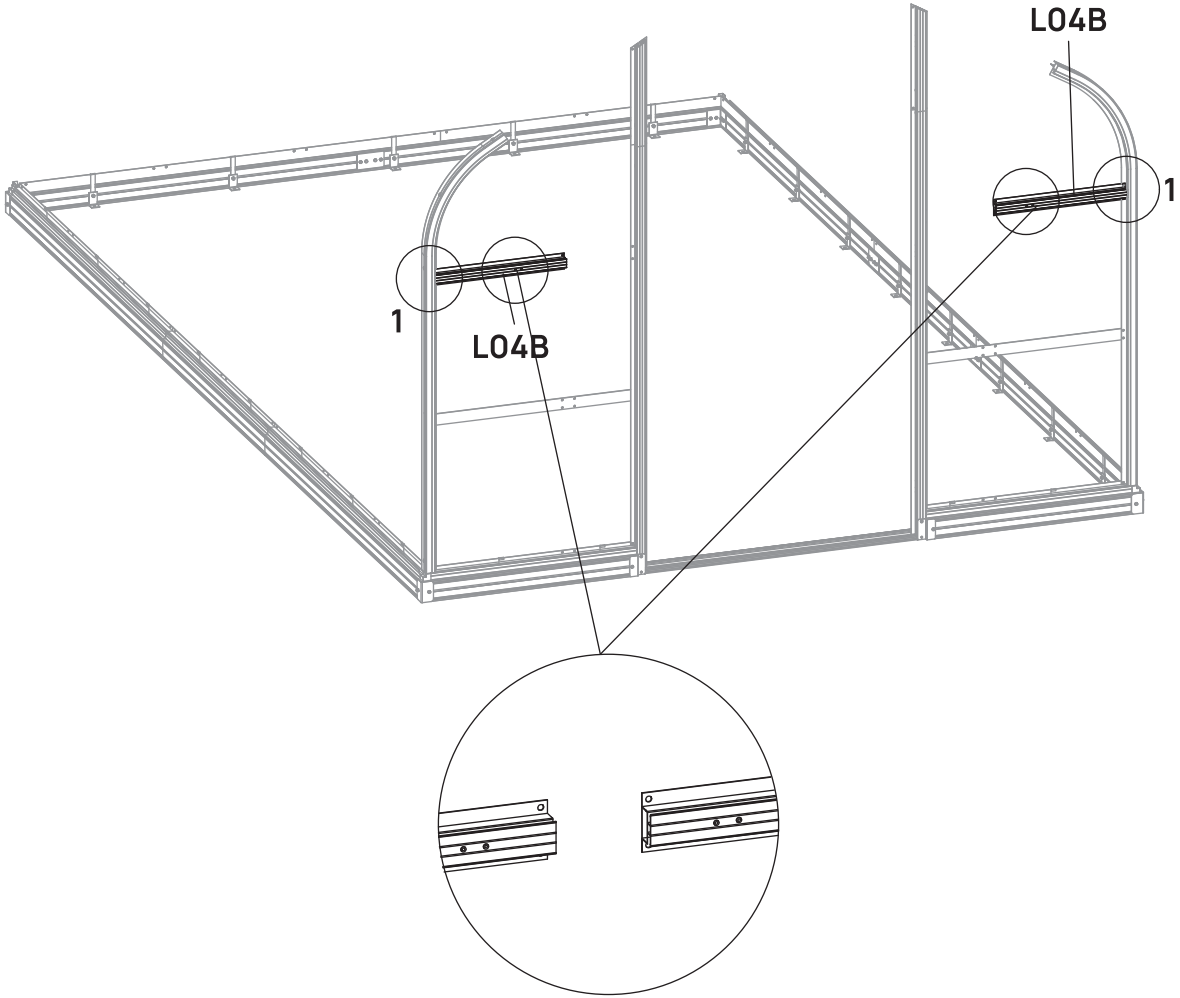
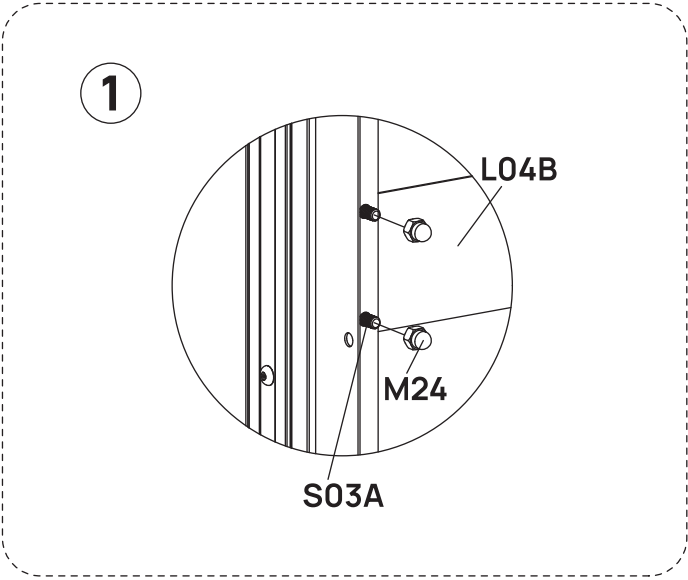
Assemble L05C inner connecting frames as shown.



STEP  
**05**

Assemble L04B frames on both sides as shown.

BOX	PART	NO	QTY
ALBOX-4		L04B	2
ALBOX-4		S03A	4
ALBOX-4		M24	4
PCBOX-3		Y1	1
PCBOX-3		Y2	1
PCBOX-3		Y5	2
PCBOX-2		H158	1

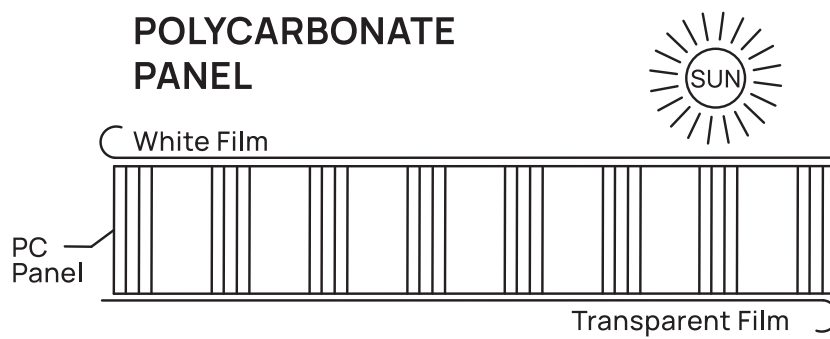


The ends of L04B with screws face to the door.

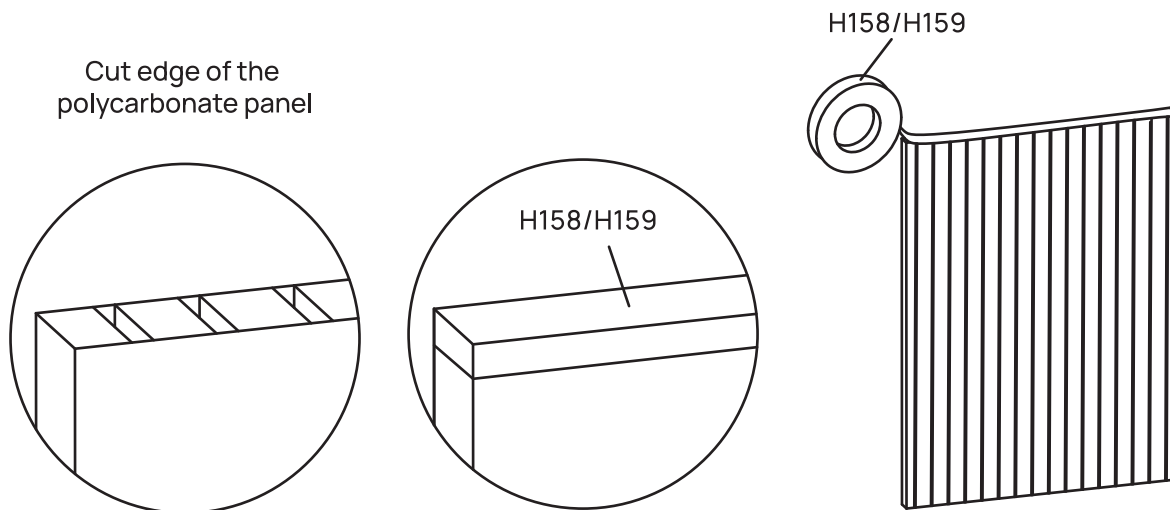
## STEP 06

### For PC Panels,

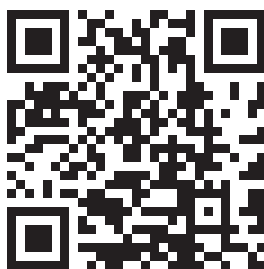
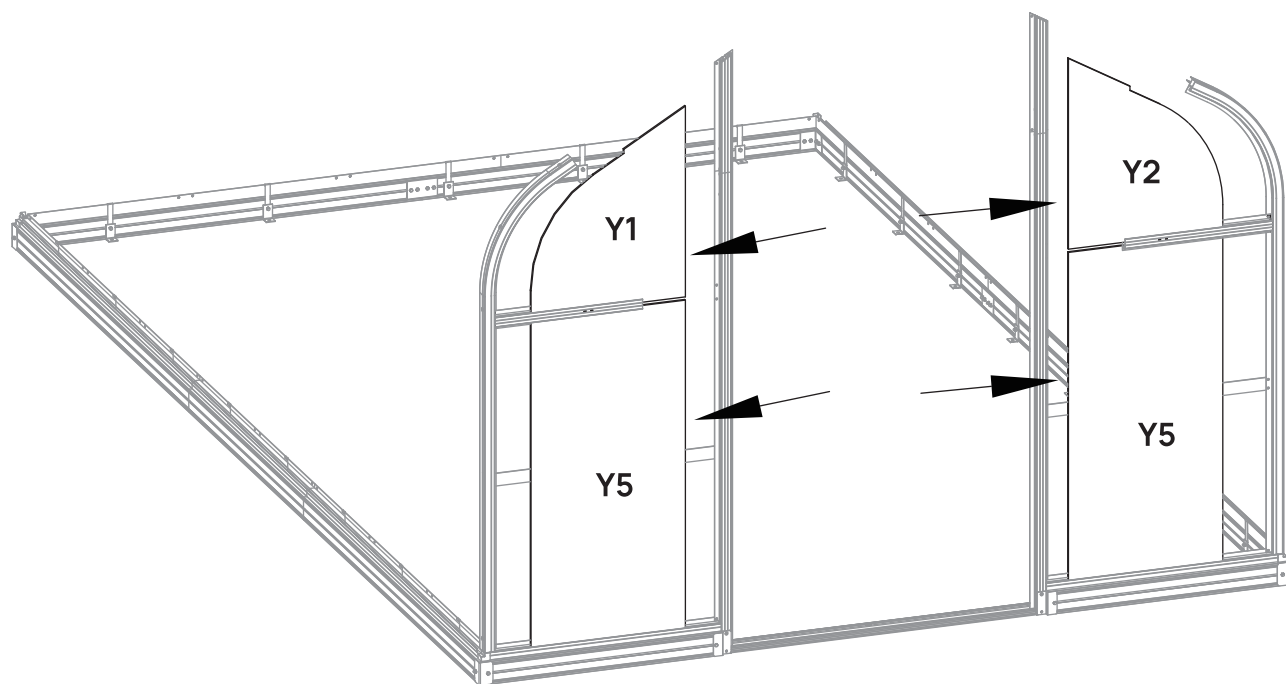
Remove the clear film prior to assembly. The white film indicates the UV-Protected side of the panels. Peel back the white film to expose only the edges (until the panels are in place) to ensure that the UV-Protected side is facing outwards in final assembly.



Cover the two cut edges of the PC panels with the provided tape before installation to seal the channels & prevent moisture from getting trapped inside.



Insert Y1/2 and Y5 PC panels into place as shown.







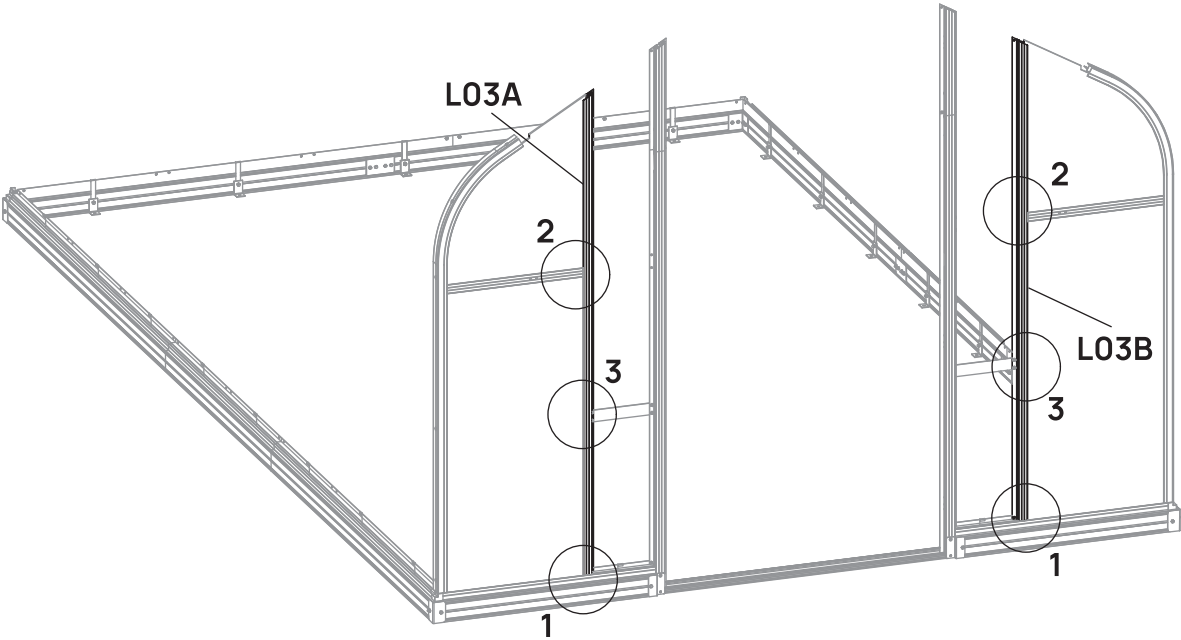
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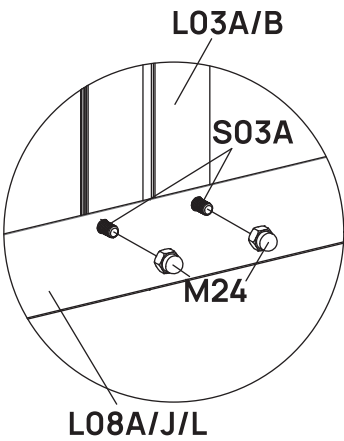
STEP  
**07**

Assemble L03A and L03B frames as shown.

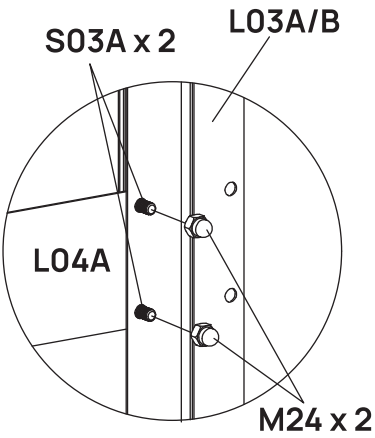
BOX	PART	NO	QTY
ALBOX-2		L03A	1
ALBOX-2		L03B	1
ALBOX-4		S03A M6X10	16
ALBOX-4		M24 M6	16



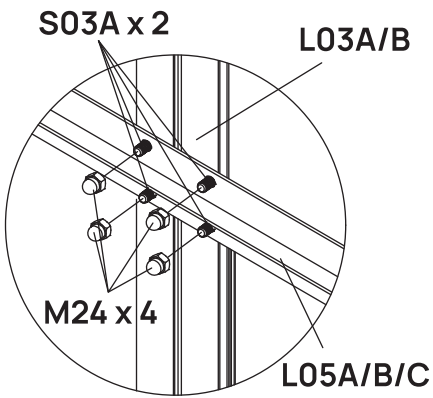
1



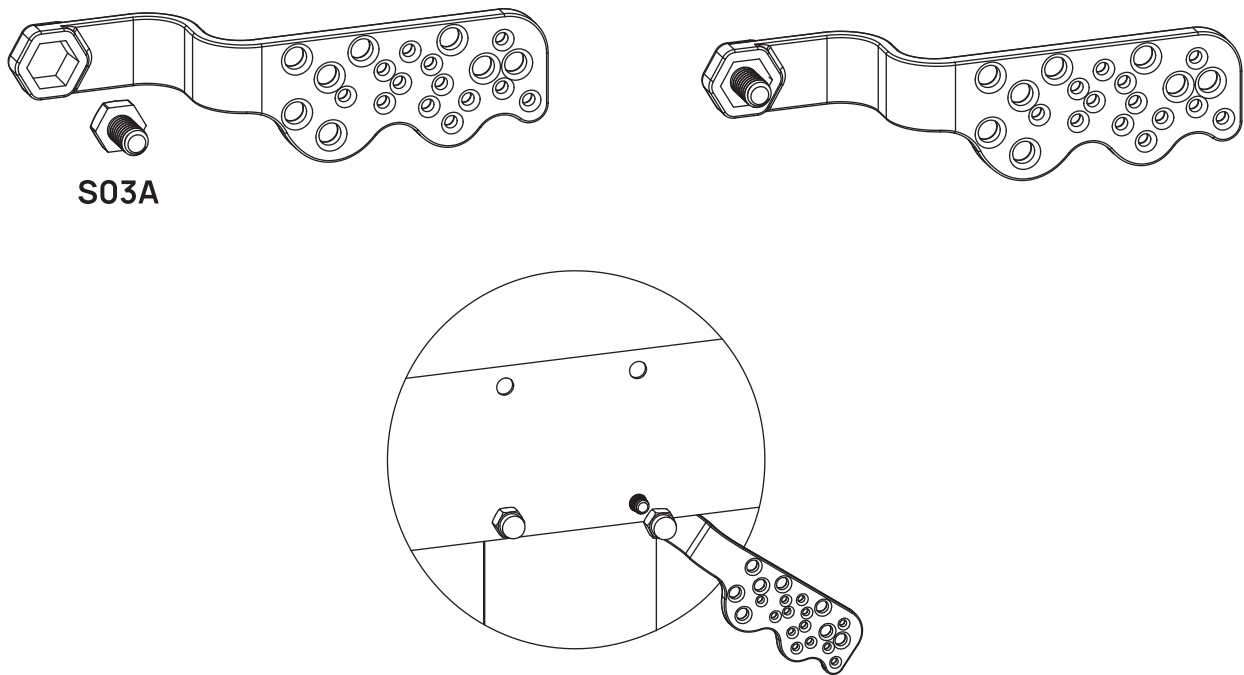
2



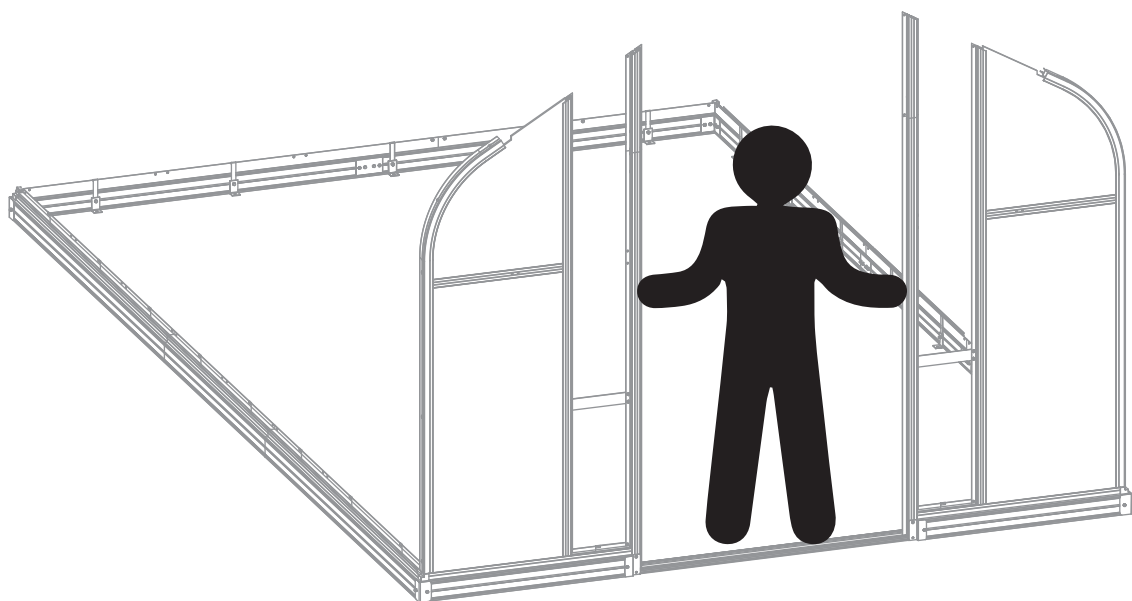
3



**Note:** For easier installation, use the provided hex tool.  
Position the head of S03A bolt in the tool, then use it to insert the bolt into the frames and secure with M24 nut.  
Repeat this process for all hard-to-access locations.










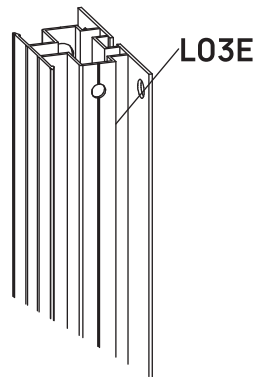
As the front panel section has been partially assembled, have it temporarily supported to prevent tipping at this stage.



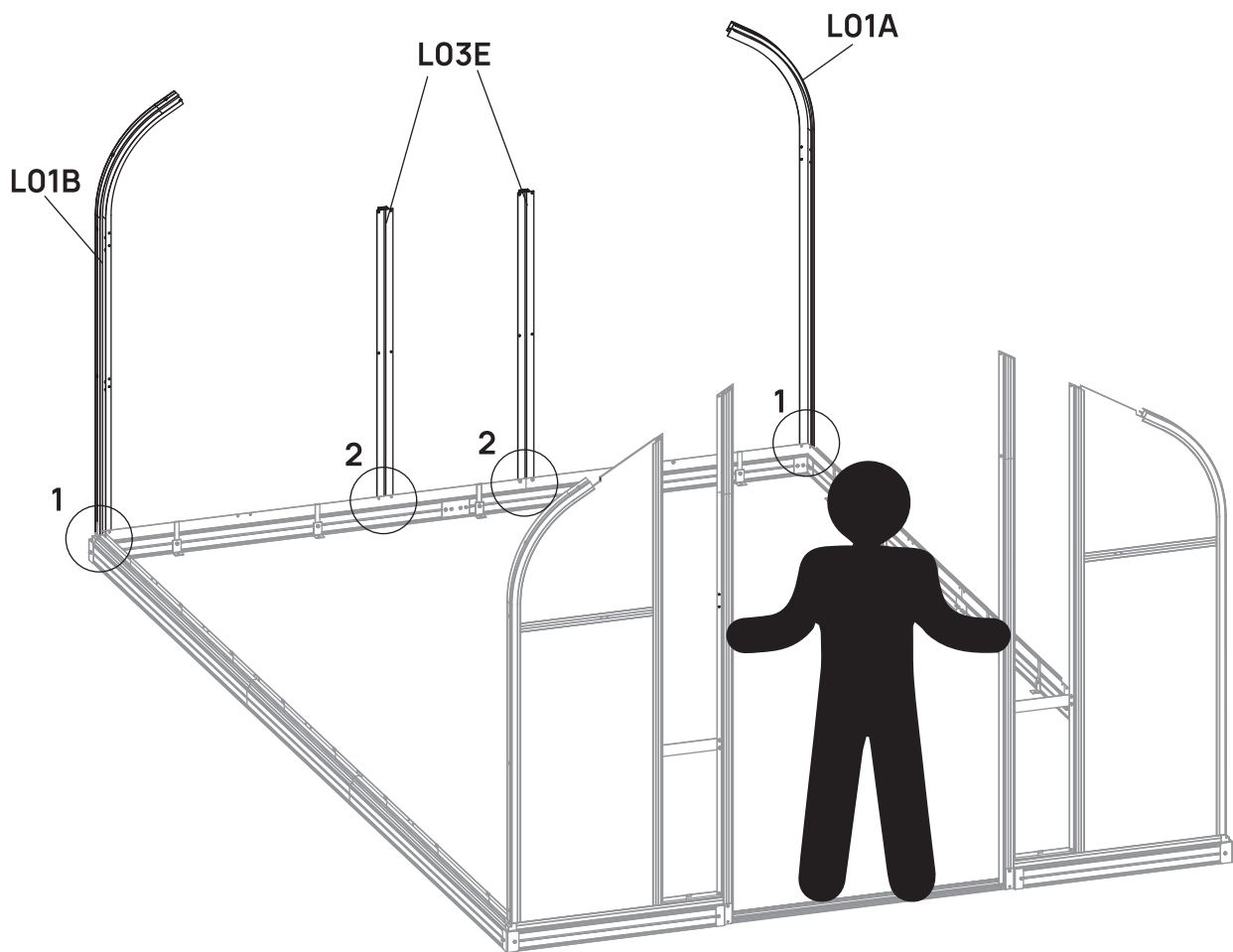
STEP  
**08**

Install L01A/B and L03E frames in place as shown.

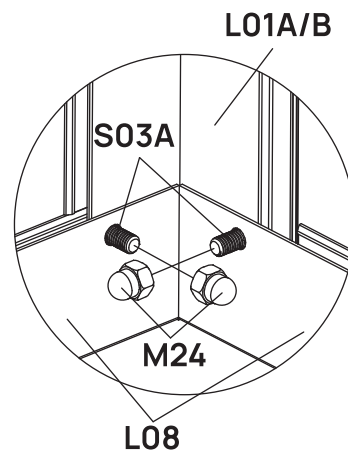
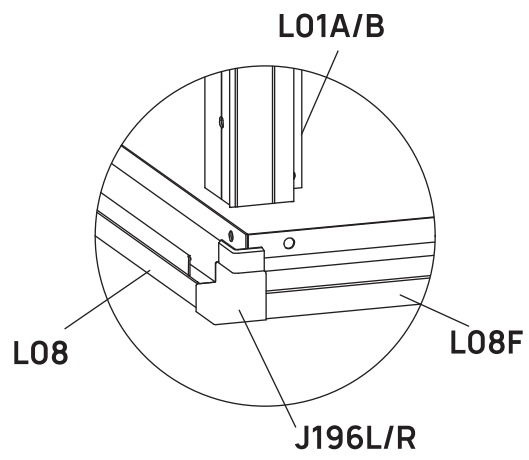
BOX	PART	NO	QTY
ALBOX-1		L01A	1
ALBOX-1		L01B	1
ALBOX-3		L03E	2
ALBOX-3		L05A	1
ALBOX-2		L05B	1
ALBOX-4		S03A M6X10	20
ALBOX-4		M24 M6	20



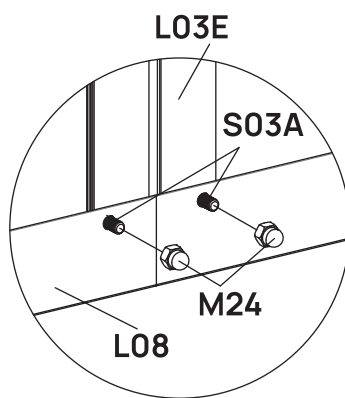
The end of L03E with  
holes face upward.



1

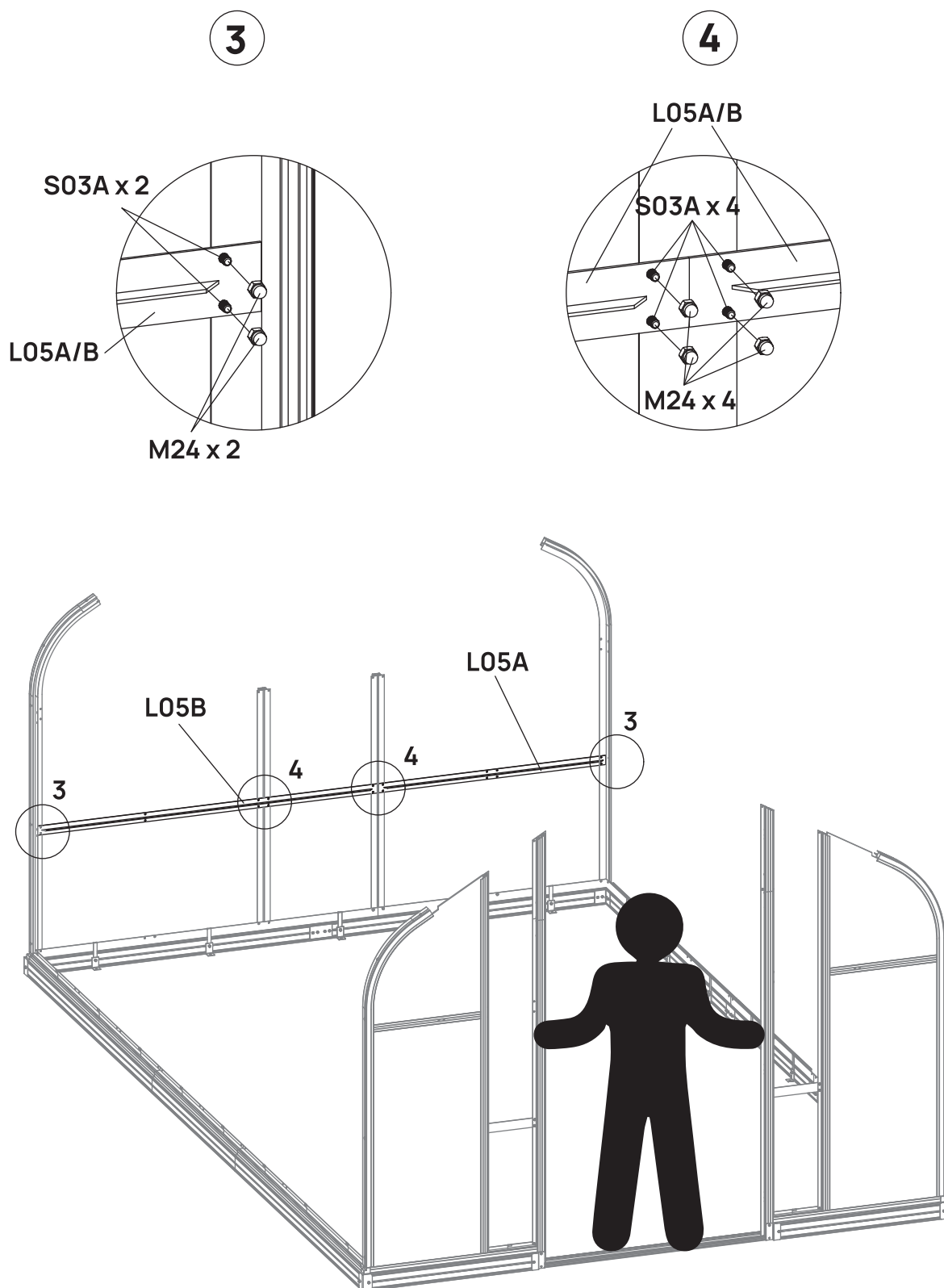


2






# STEP 09

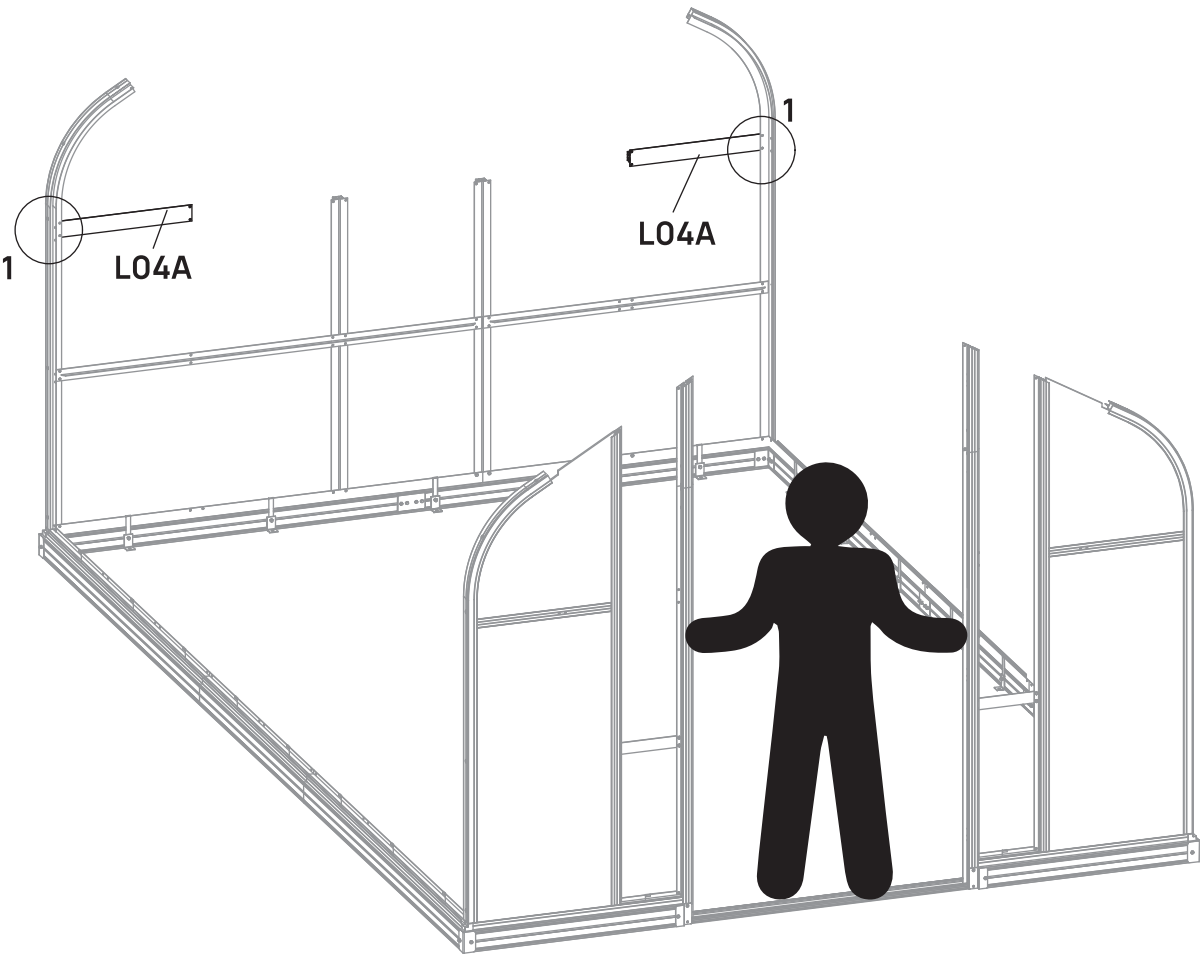
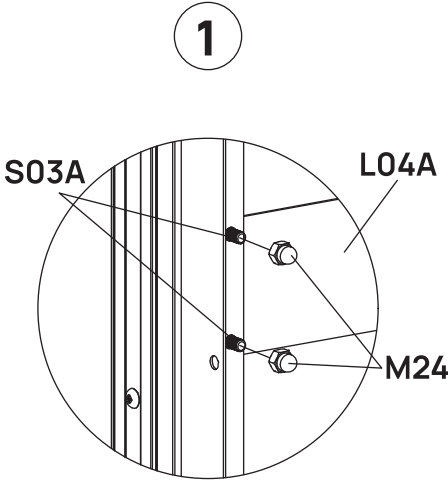
Assemble L05A/B inner connecting frames as shown.



STEP  
**10**









Assemble L04A frames as shown.

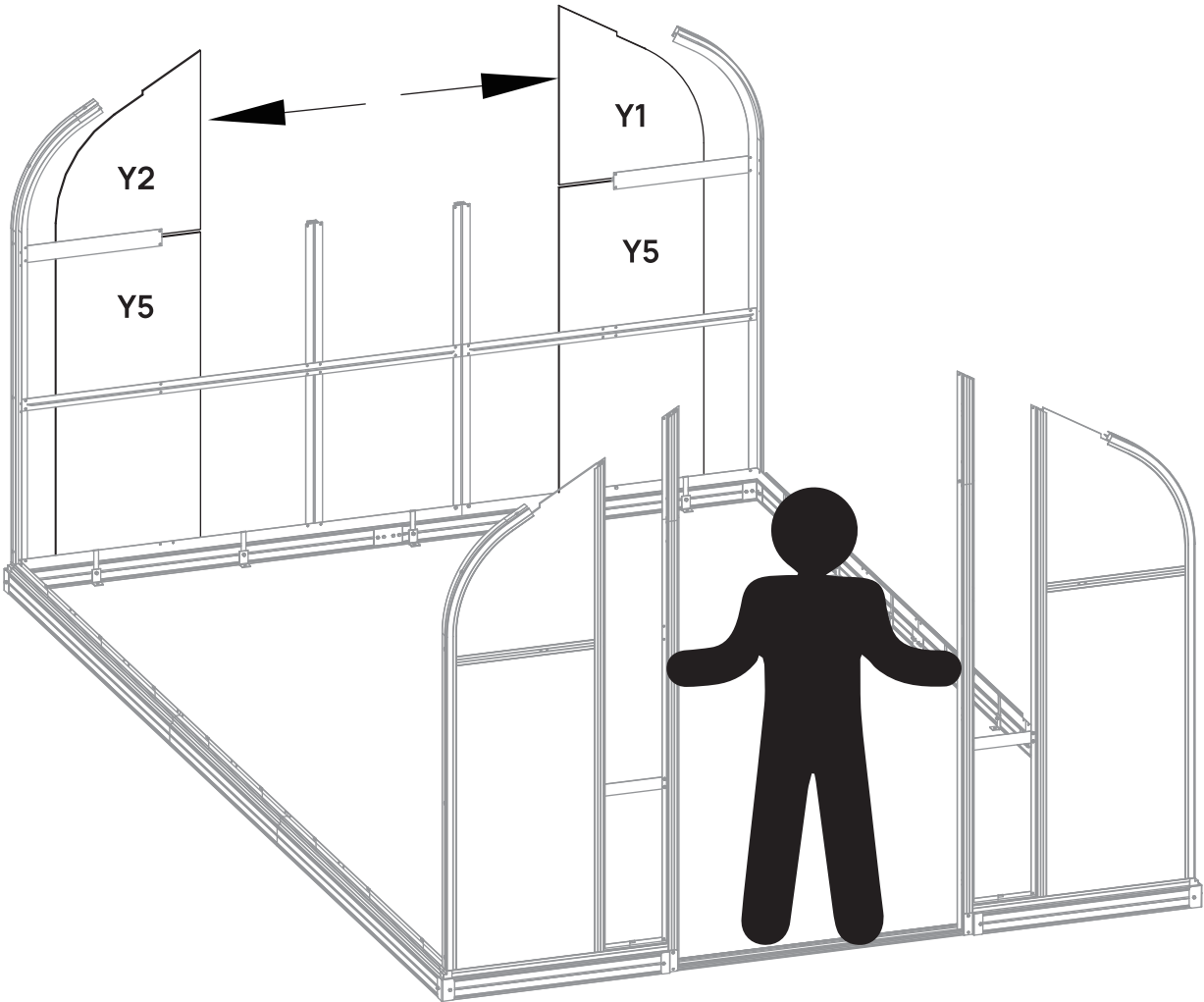
BOX	PART	NO	QTY
ALBOX-4		L04A	2
ALBOX-4		S03A M6X10	4
ALBOX-4		M24 M6	4

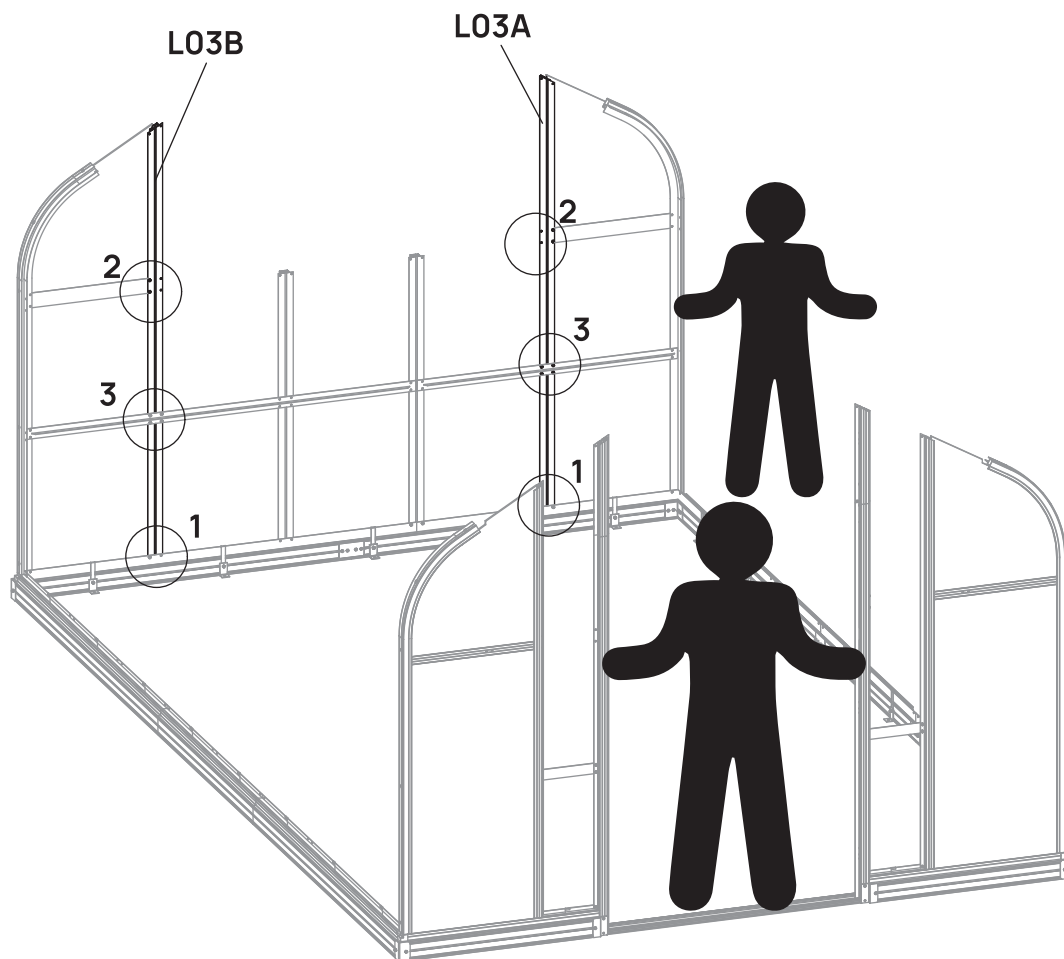
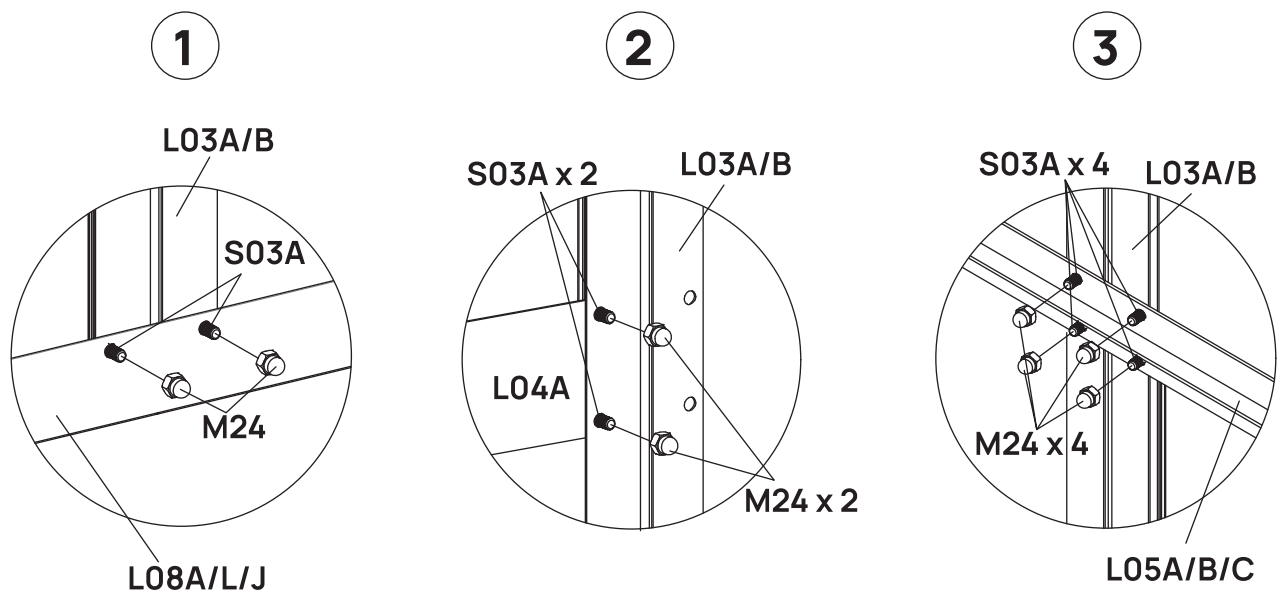


STEP  
**11**

Insert Y1, Y2 and Y5 PC panels into place, then install L03A and L03B frames as shown.

BOX	PART	NO	QTY
PCBOX-3		Y1	1
PCBOX-3		Y2	1
PCBOX-3		Y5	2
PCBOX-2		H158	1
ALBOX-2		L03A	1
ALBOX-2		L03B	1
ALBOX-4		S03A M6X10	16
ALBOX-4		M24 M6	16













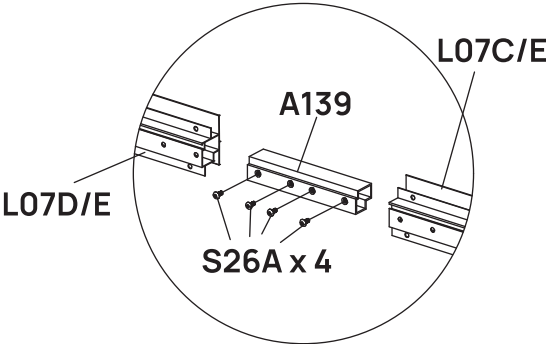
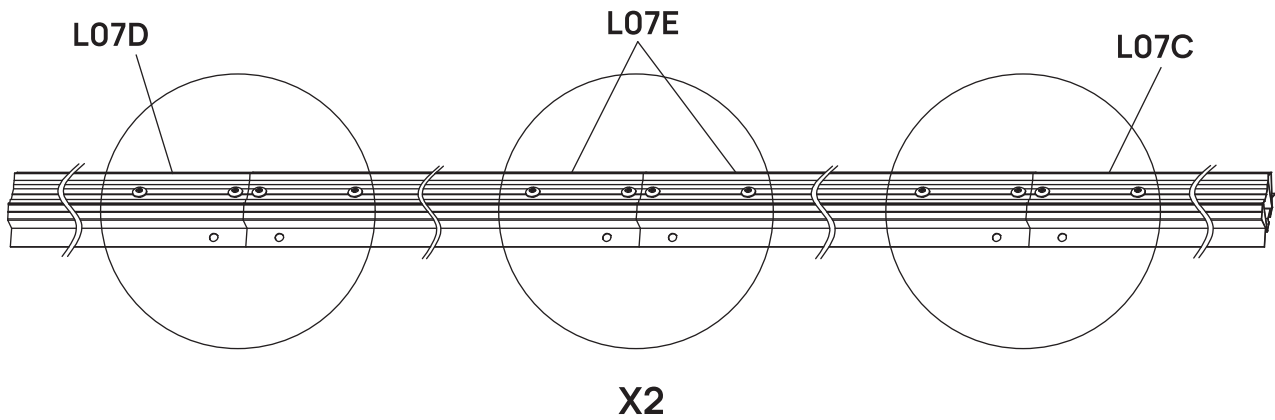
**Note:** As both front and back panel sections have been partially assembled, have them temporarily supported to prevent tipping.



STEP  
**12**

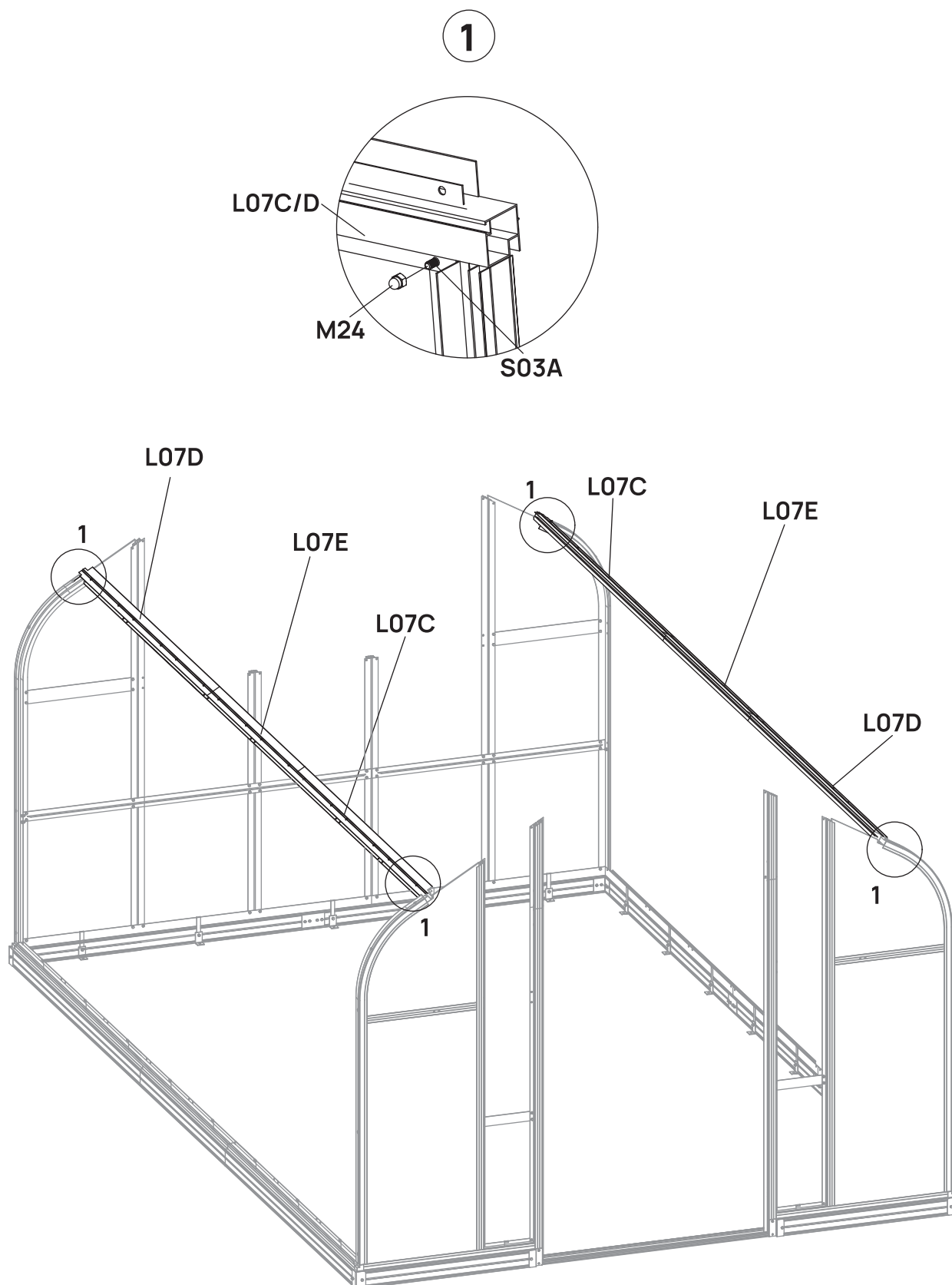
Assemble the horizontal eave pieces with A139 connectors and S26A bolts as shown.

BOX	PART	NO	QTY
ALBOX-1		L02B	2
ALBOX-2		L07C	2
ALBOX-2		L07D	2
ALBOX-3		L07E	2
ALBOX-4		A139	4
ALBOX-4		S03A M6X10	12
ALBOX-4		M24 M6	12
Pre-installed		S26A M5X12	16



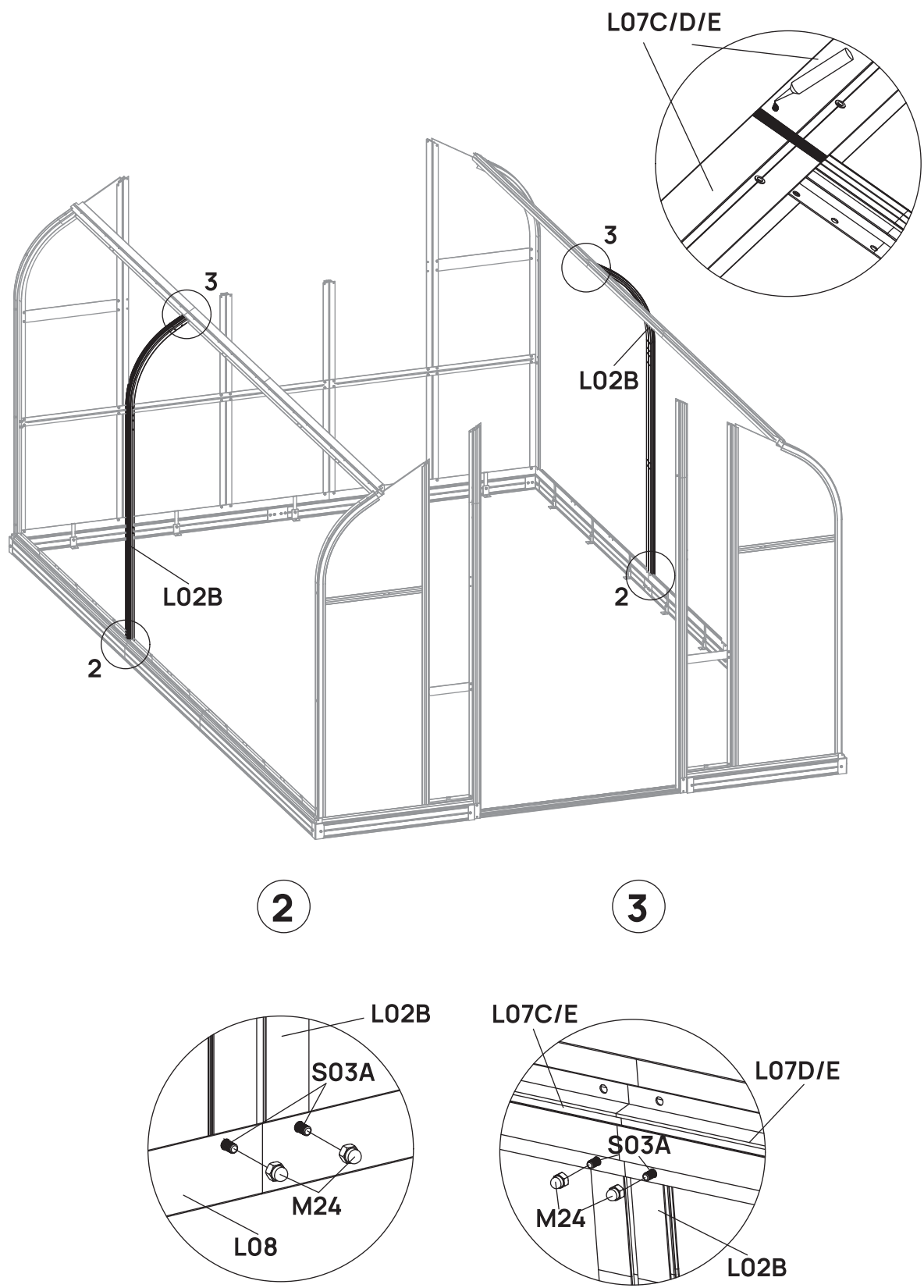
# STEP 13

Hold the horizontal eave frames carefully and attach them to the front and back curve frames as shown.









STEP  
**14**

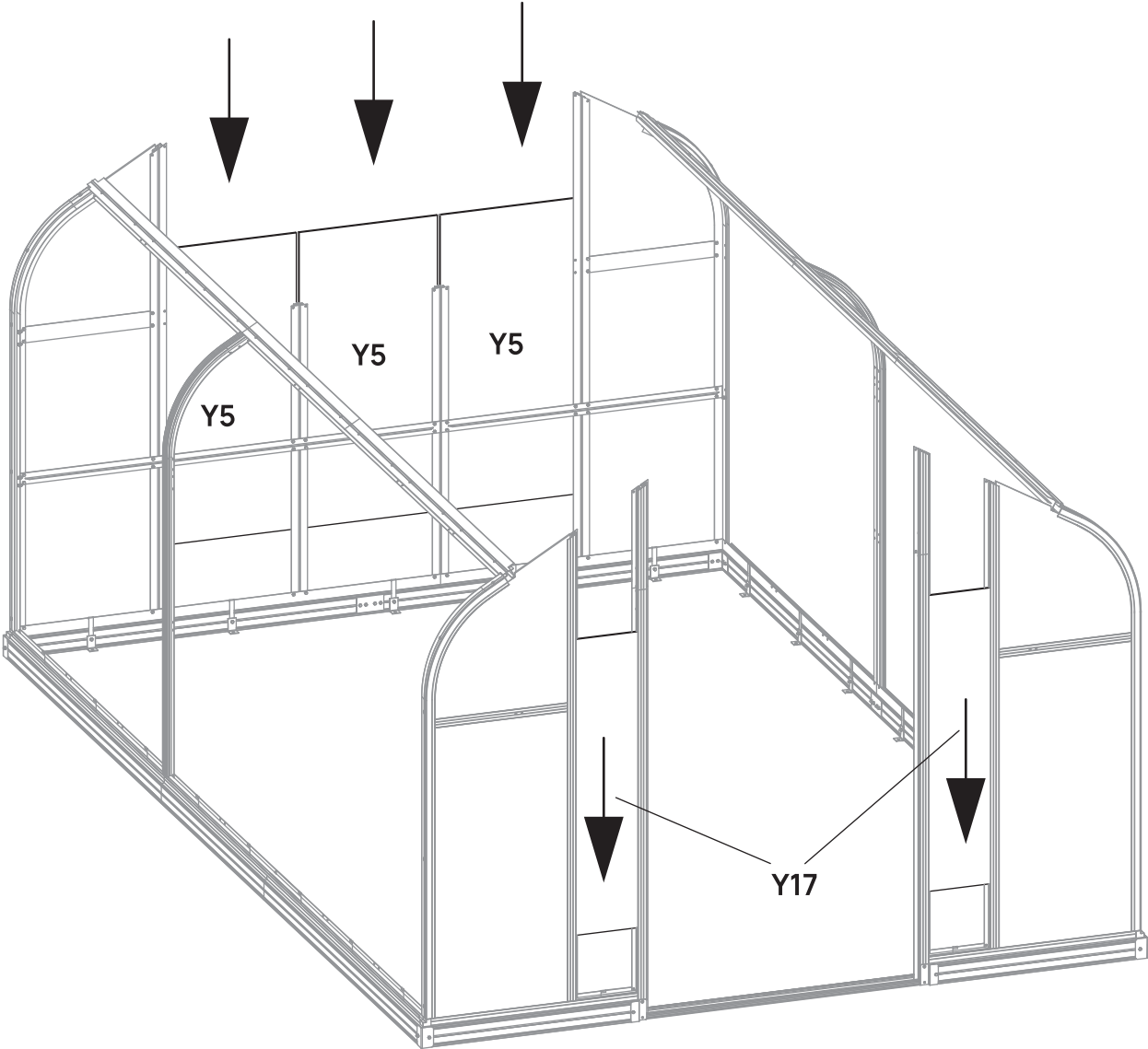
Assemble L02B curve frames as shown.  
Apply silicone caulk (not included) between the gaps of each eave pieces to seal.



STEP  
**15**

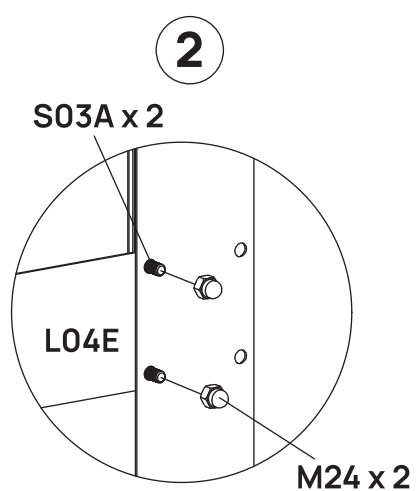
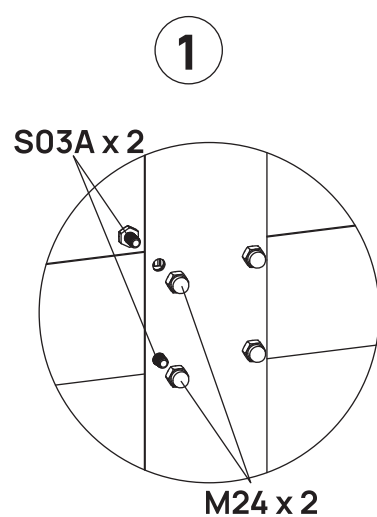
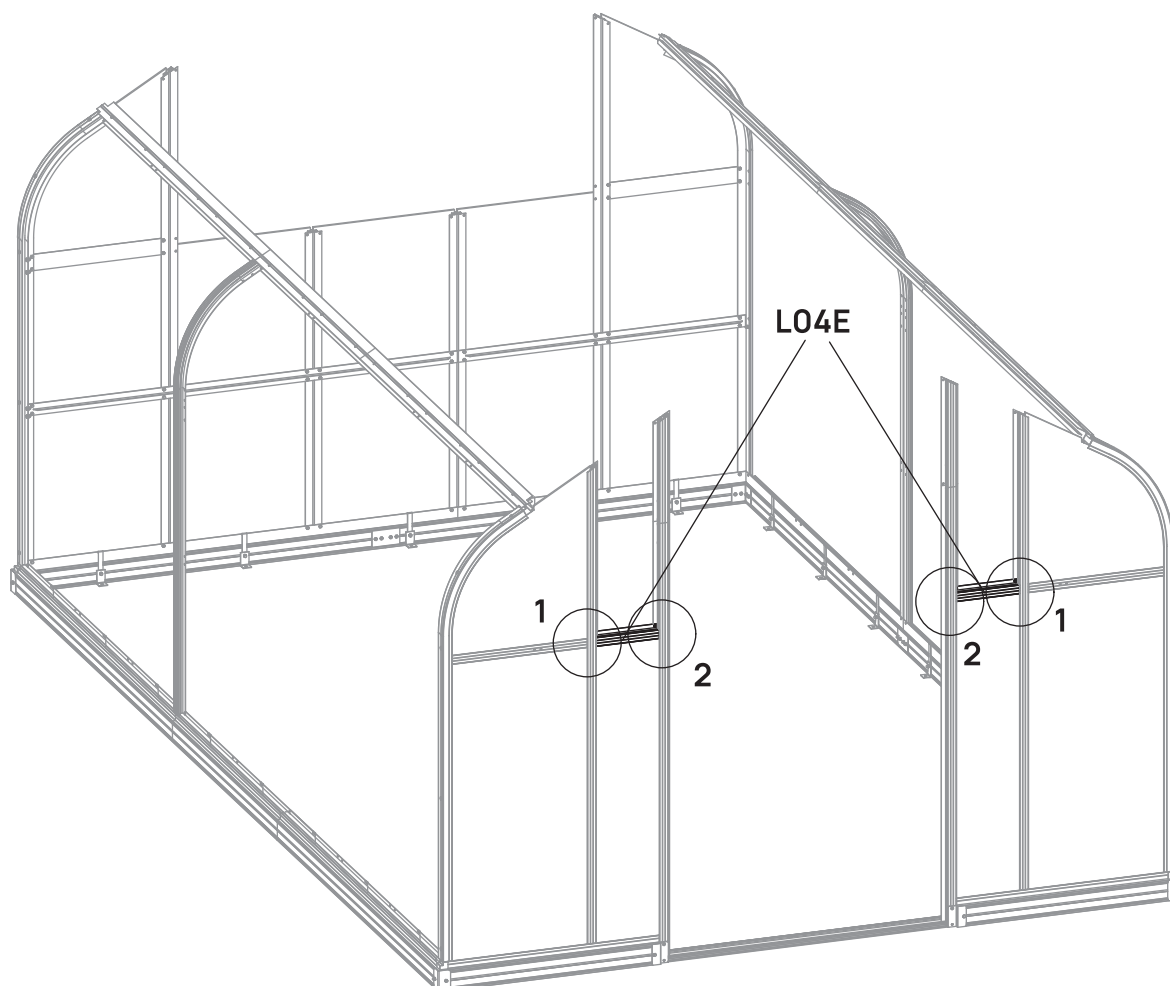
Insert Y5 and Y17 panels into place as shown.

BOX	PART	NO	QTY
ALBOX-4		L04E	2
PCBOX-3		Y5	3
PCBOX-3		Y17	2
ALBOX-4		S03A M6X10	8
ALBOX-4		M24 M6	8
PCBOX-2		H158	1









# STEP 16

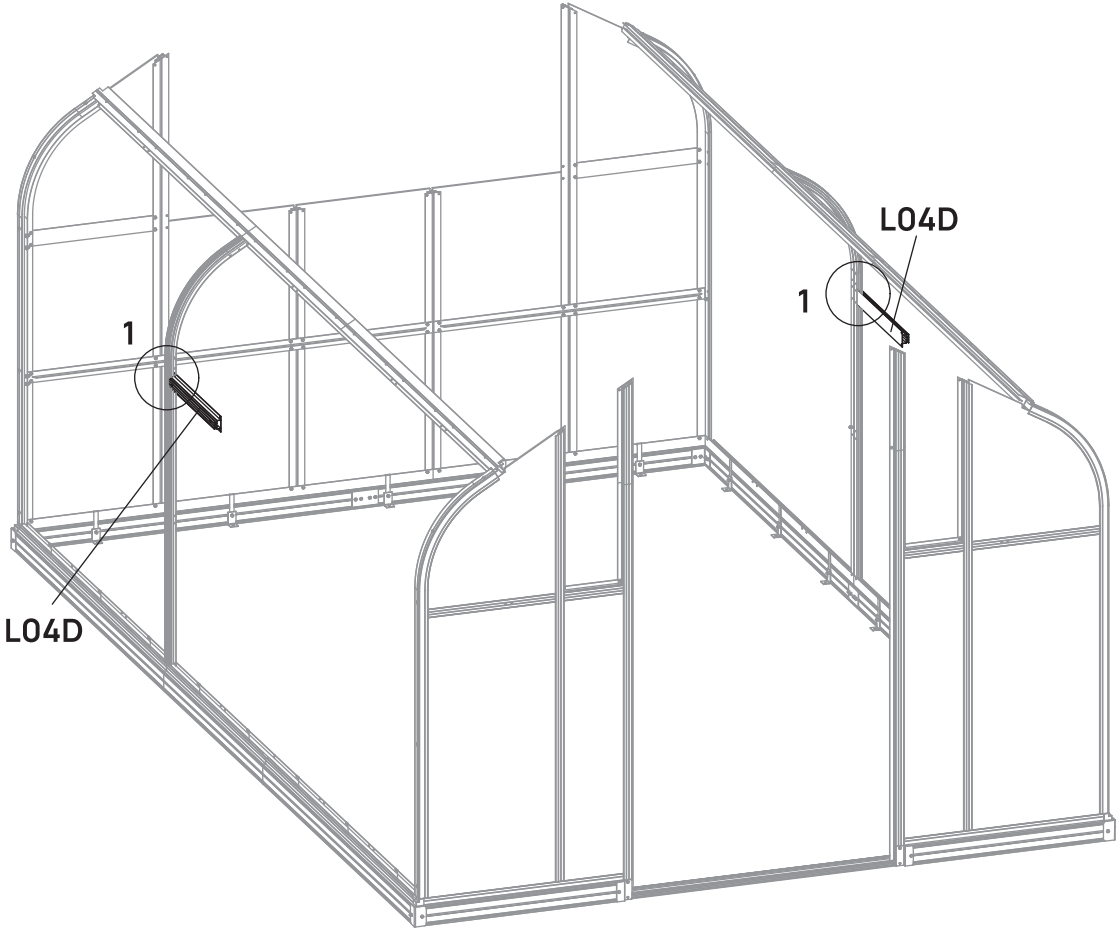
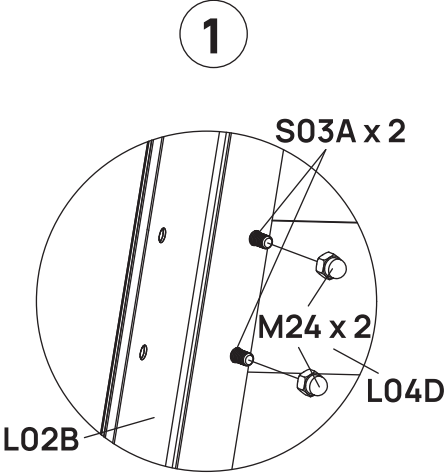
Attach L04E frames as shown.

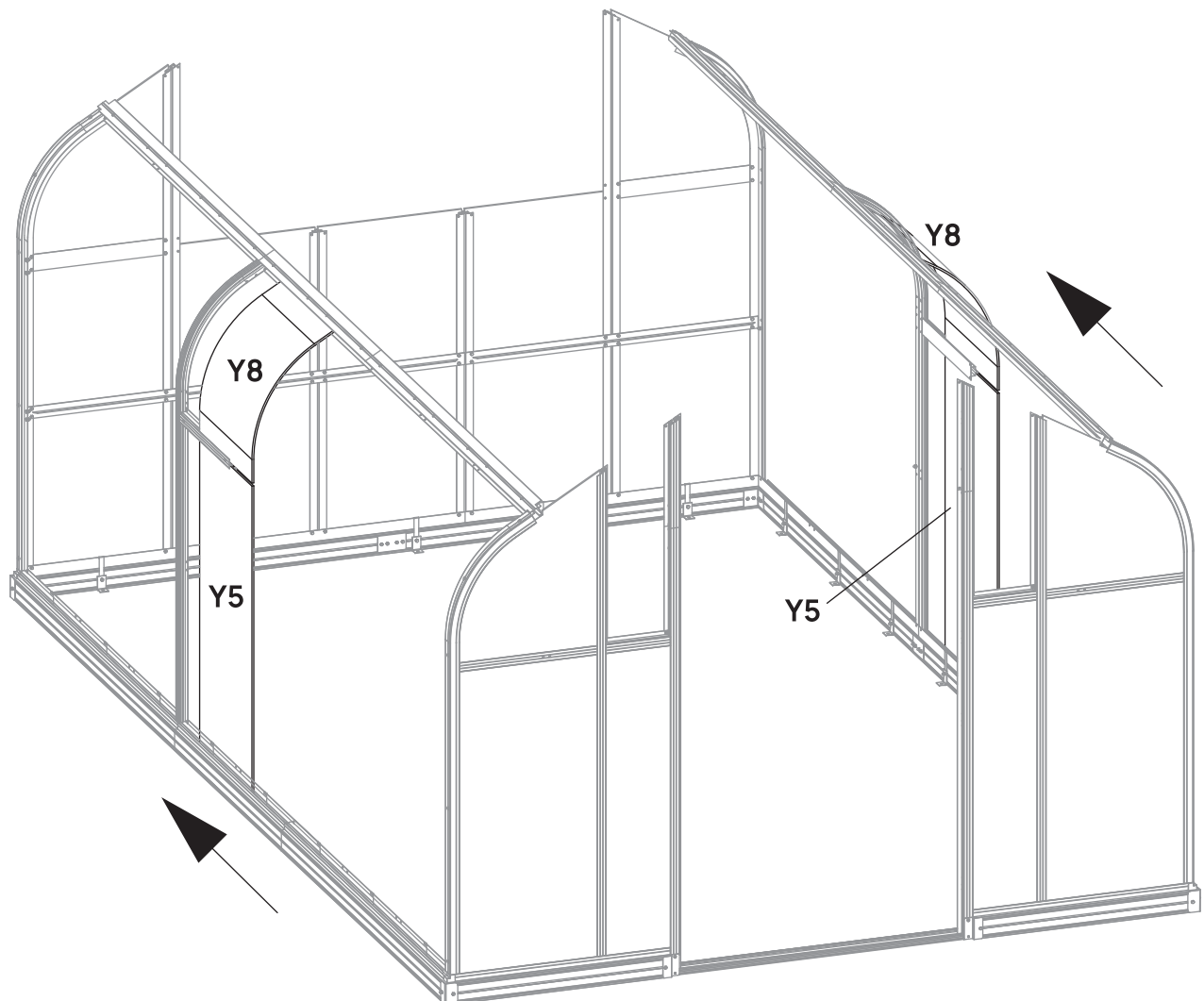
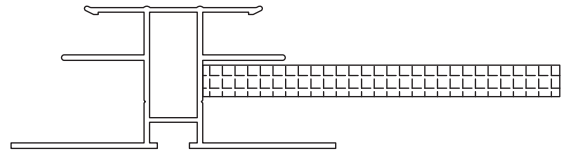
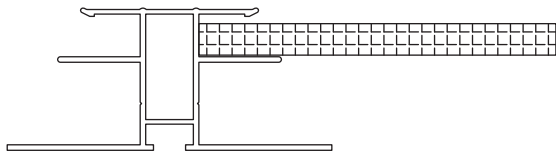


STEP  
**17**

Assemble L04D frames as shown, then slide Y8 and Y5 panels into place.





BOX	PART	NO	QTY
ALBOX-4		L04D	2
PCBOX-3		Y5	2
PCBOX-2		Y8	2
ALBOX-4		S03A M6X10	4
ALBOX-4		M24 M6	4
PCBOX-2		H158	1

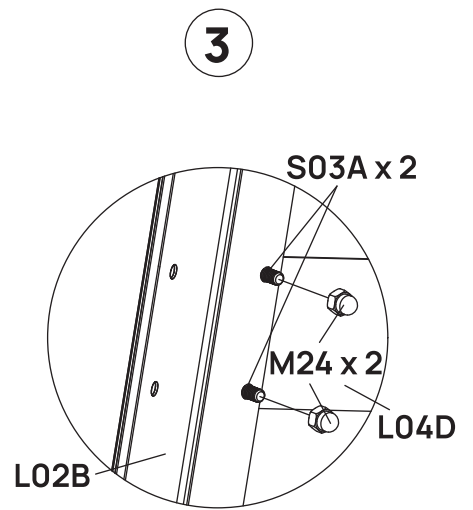
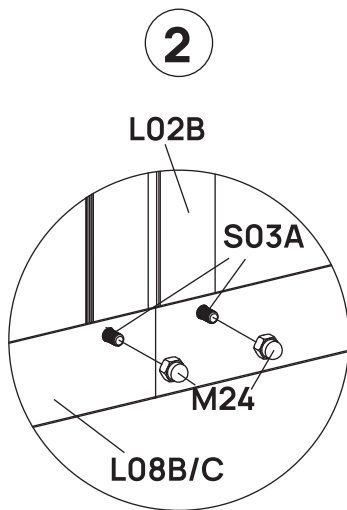
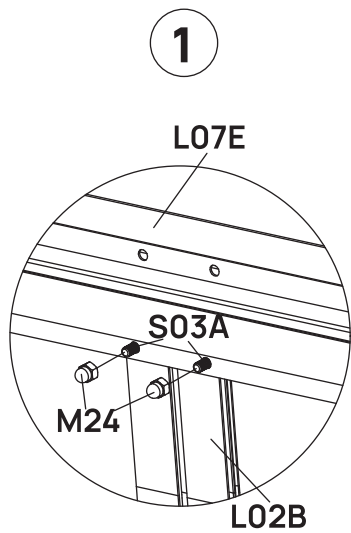
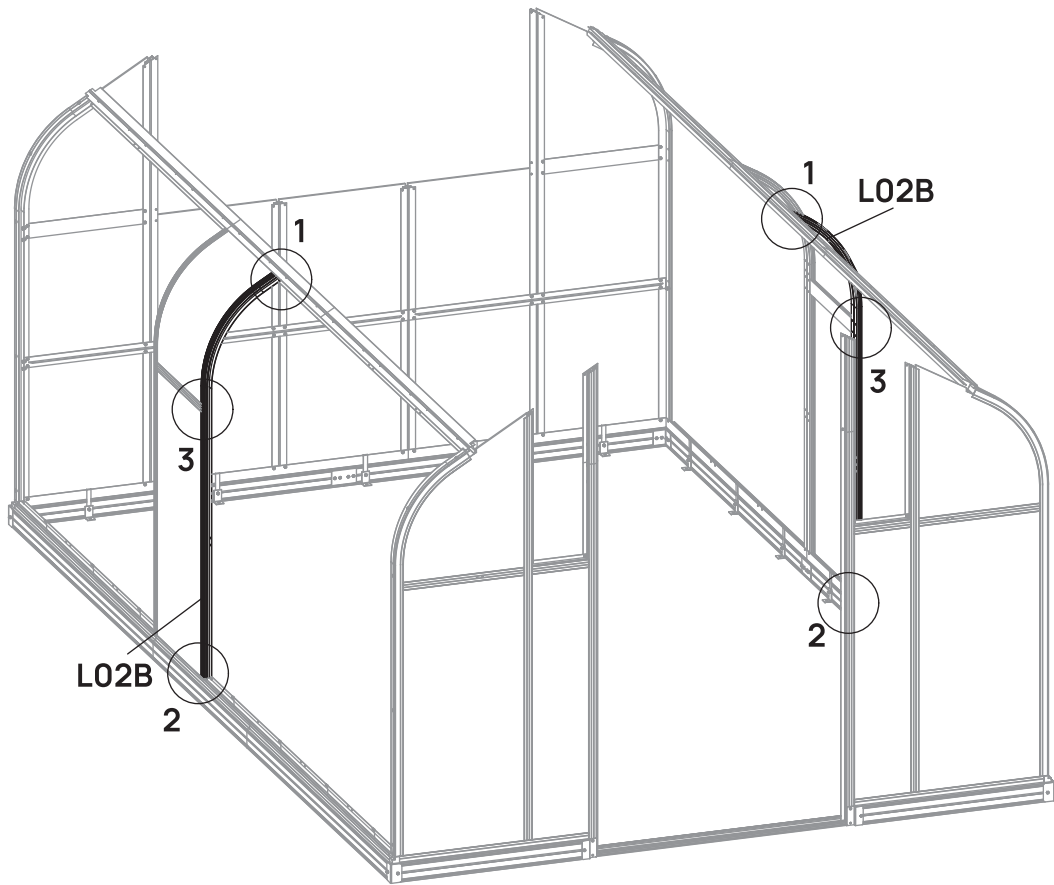




STEP  
**18**

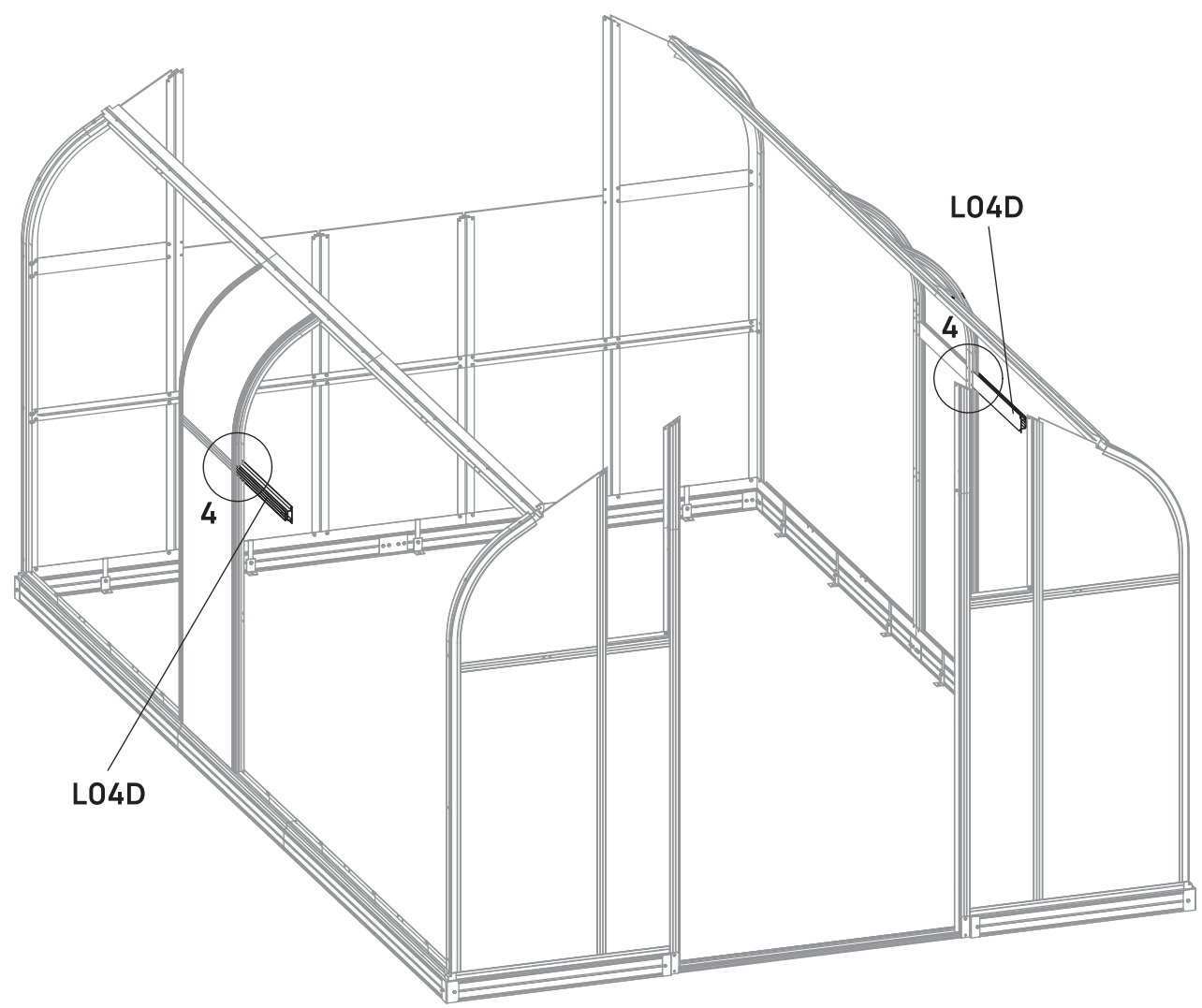
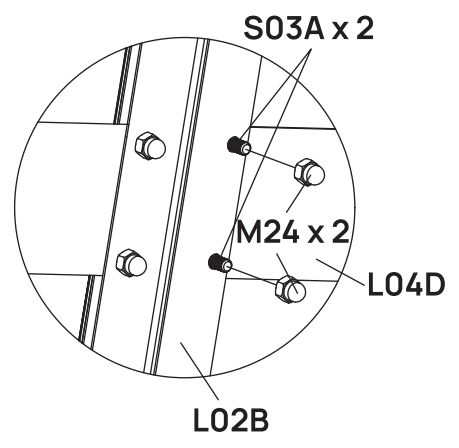
Assemble more L02B and L04D frames on both sides as shown.

BOX	PART	NO	QTY
ALBOX-1		L02B	2
ALBOX-4		L04D	2
ALBOX-4		S03A M6X10	16
ALBOX-4		M24 M6	16









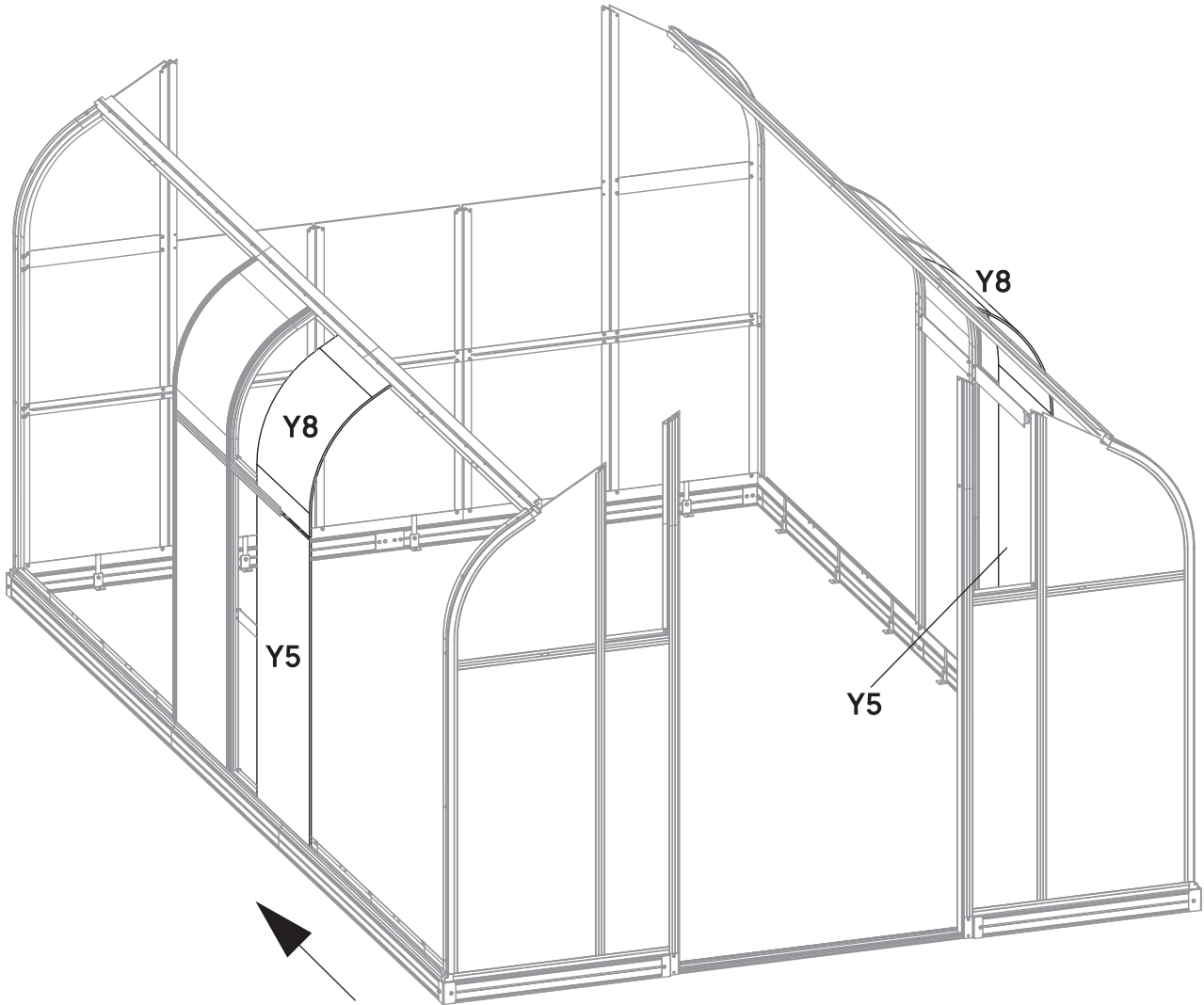


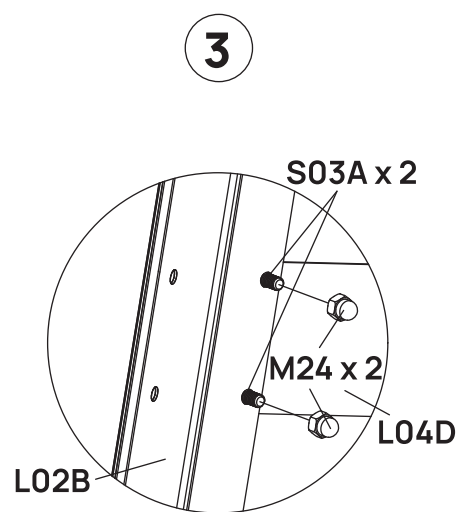
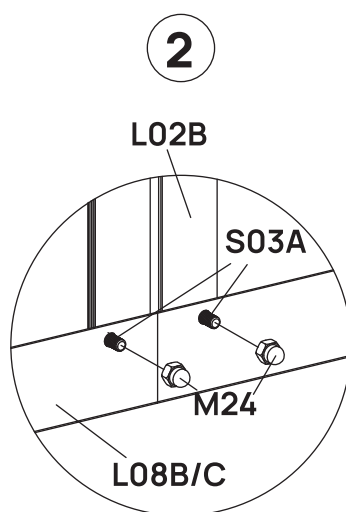
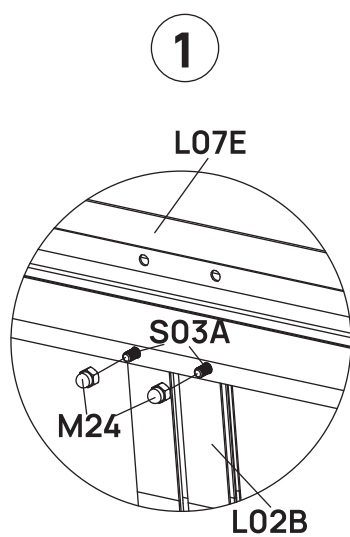
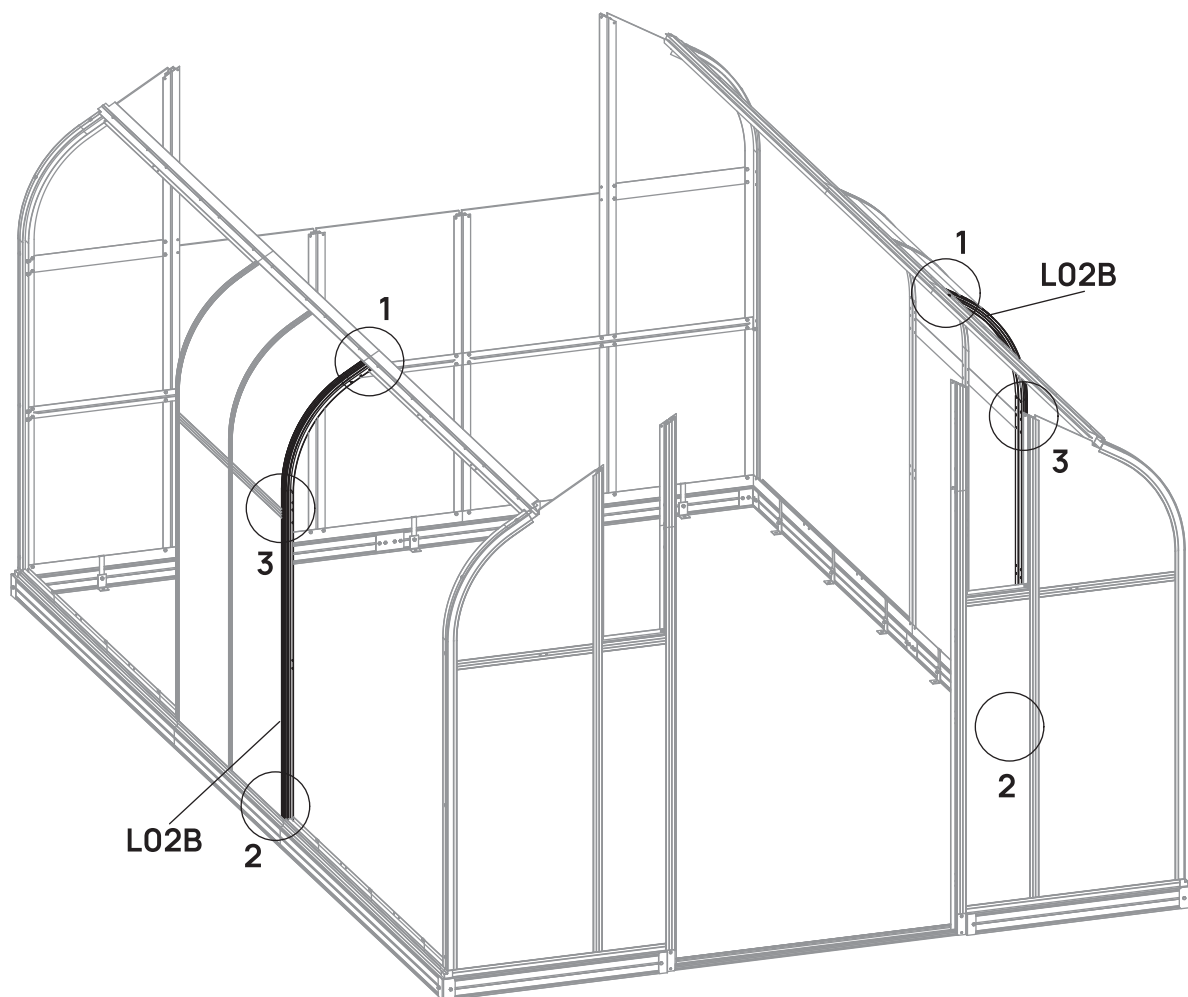
4



Slide more Y8 and Y5 panels into place as shown, then secure with L02B curve frames.





BOX	PART	NO	QTY
ALBOX-1		L02B	2
PCBOX-3		Y5	2
PCBOX-2		Y8	2
ALBOX-4		S03A M6X10	12
ALBOX-4		M24 M6	12
PCBOX-2		H158	1

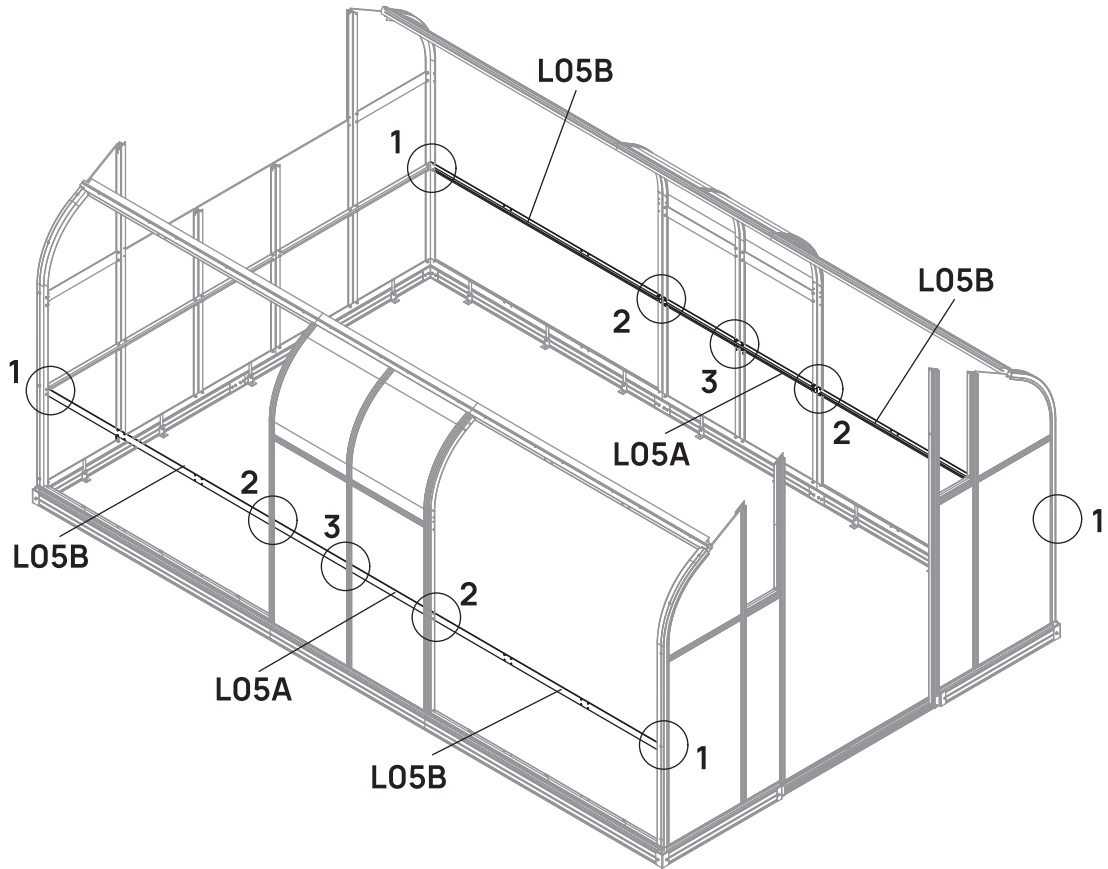




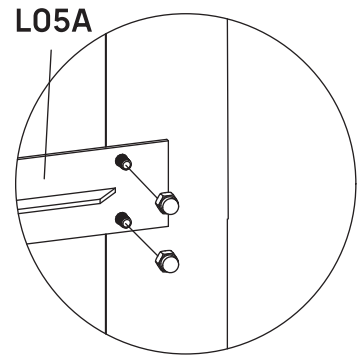
STEP  
**20**

Assemble L05A/B inner connecting frames as shown.

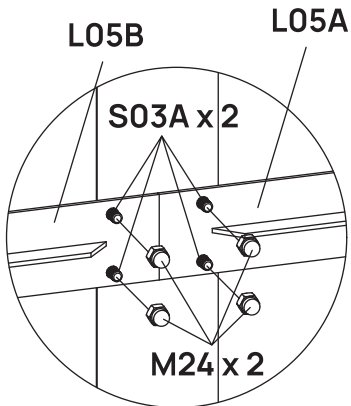
BOX	PART	NO	QTY
ALBOX-3		L05A	2
ALBOX-2		L05B	4
ALBOX-4		S03A M6X10	32
ALBOX-4		M24 M6	32



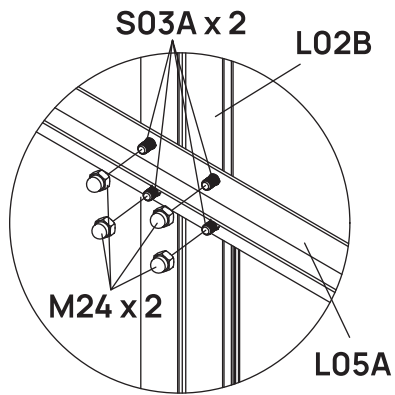
1



2









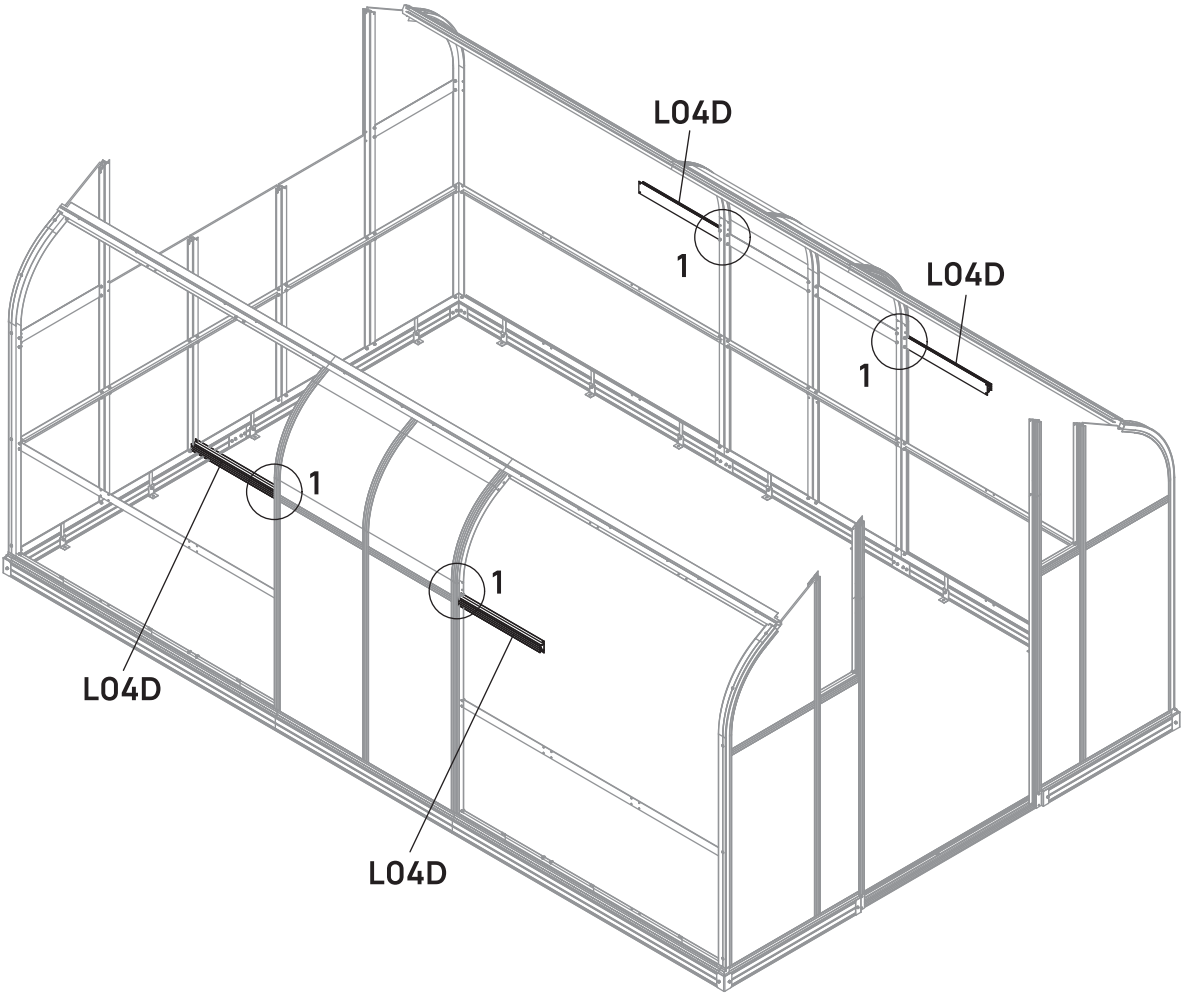
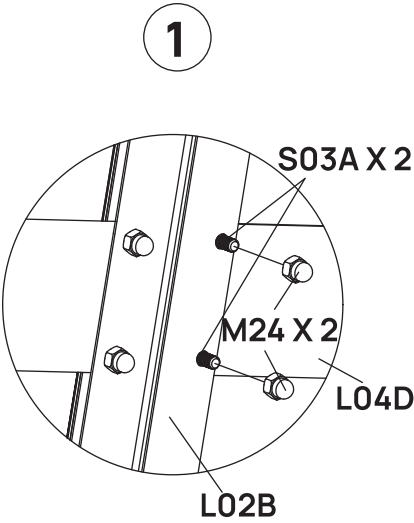
3

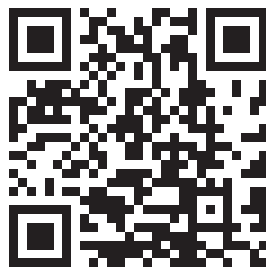
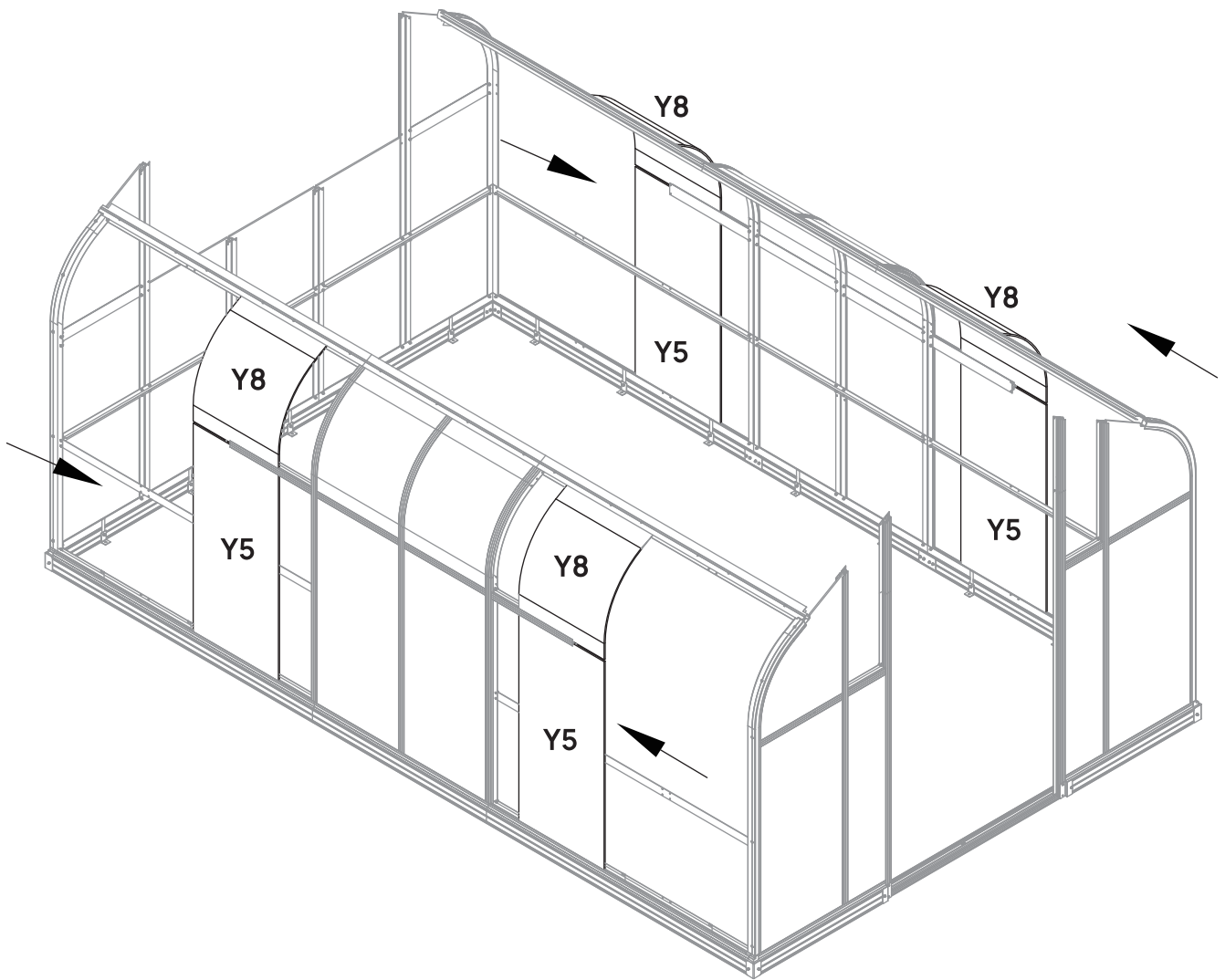


STEP  
**21**

Assemble L04D frames as shown, then slide Y8 and Y5 panels into place.

BOX	PART	NO	QTY
ALBOX-4		L04D	4
PCBOX-3		Y5	4
PCBOX-2		Y8	4
ALBOX-4		S03A M6X10	8
ALBOX-4		M24 M6	8
PCBOX-2		H158	1






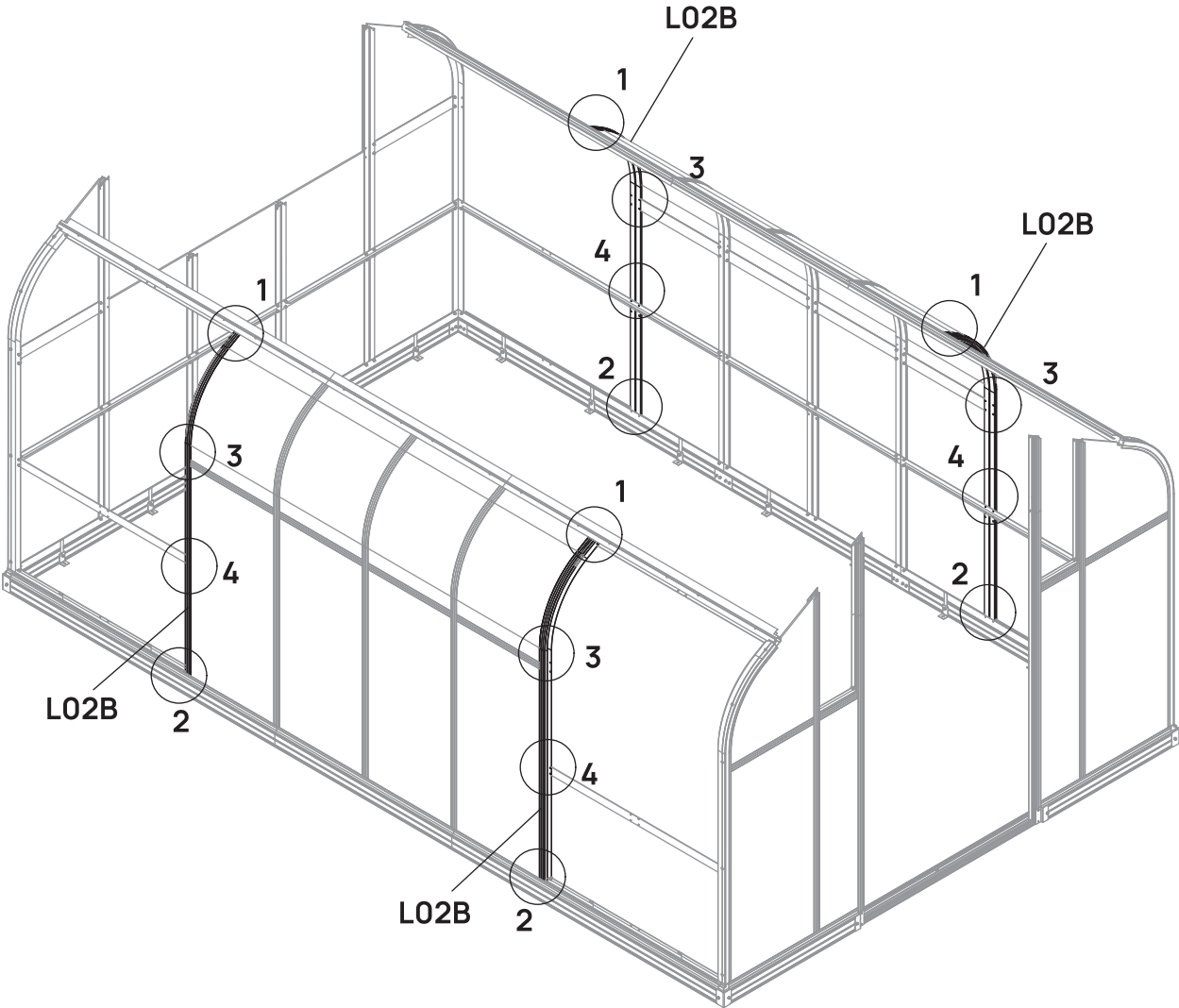


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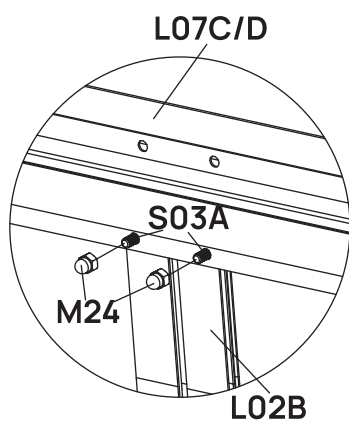
STEP  
**22**

Assemble L02B curve frames as shown.

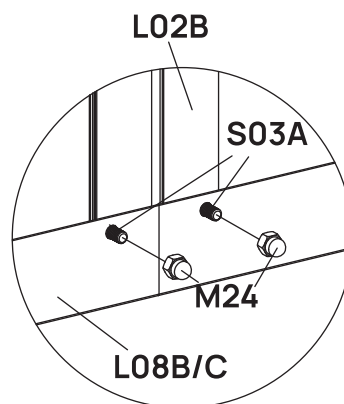
BOX	PART	NO	QTY
ALBOX-1		L02B	4
ALBOX-4		S03A M6X10	40
ALBOX-4		M24 M6	40



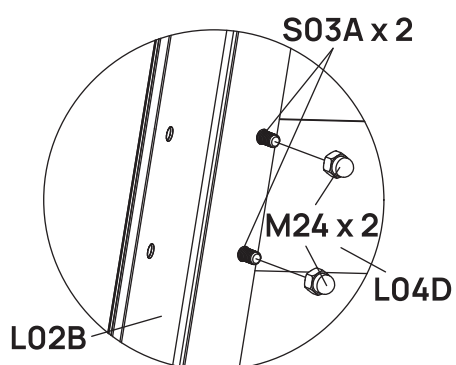
1



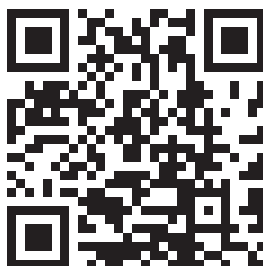
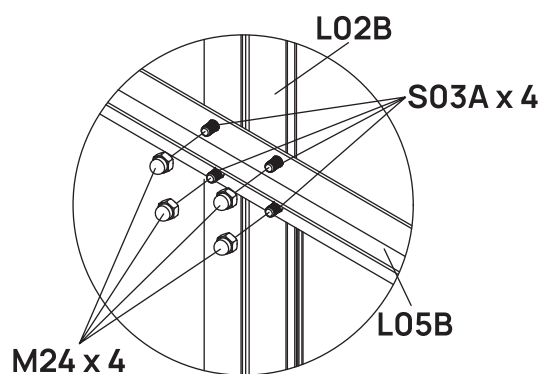
2



3



4








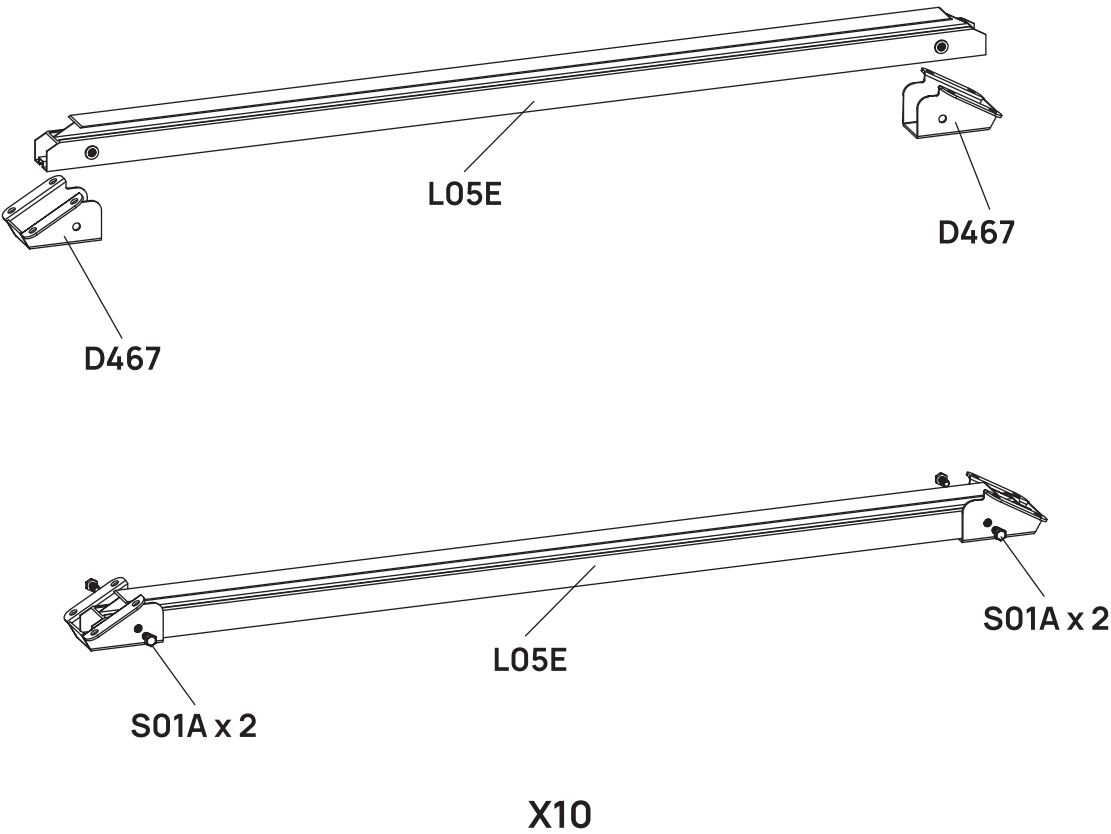
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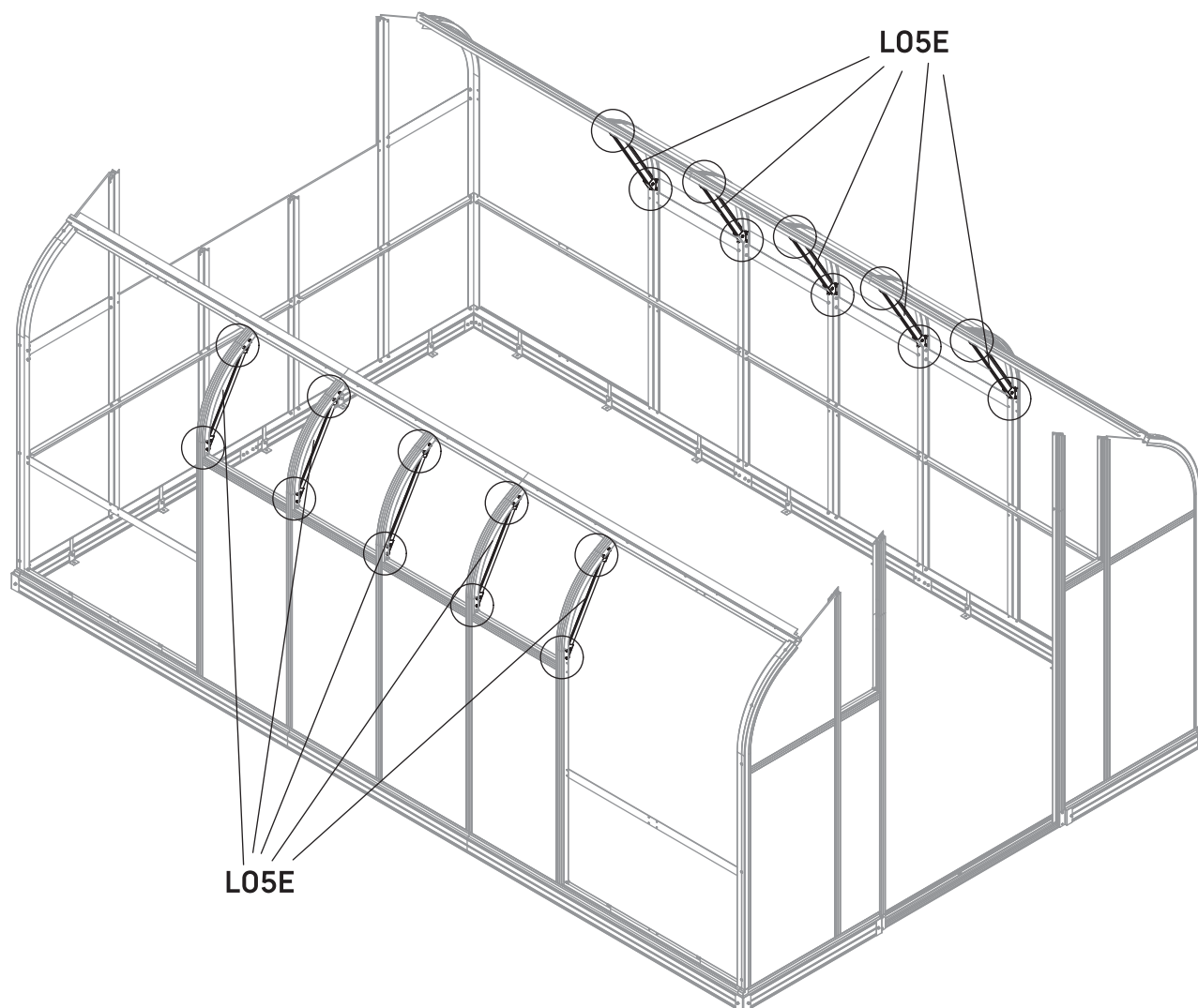
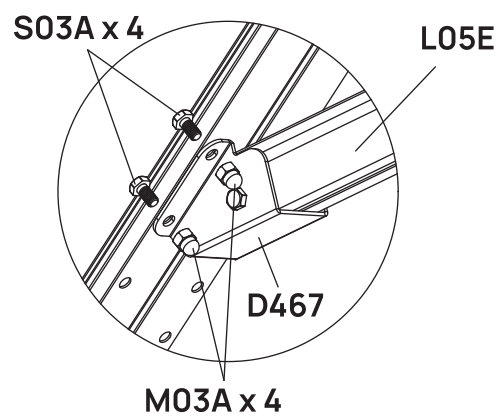
STEP  
**23**

Assemble 10 sets of support braces as shown, then attach them to the curve frames.

BOX	PART	NO	QTY
ALBOX-4		L05E	10
ALBOX-1		D467	20
Pre-installed		S01A M6X12	40
ALBOX-4		S03A M6X10	80
ALBOX-4		M24 M6	80











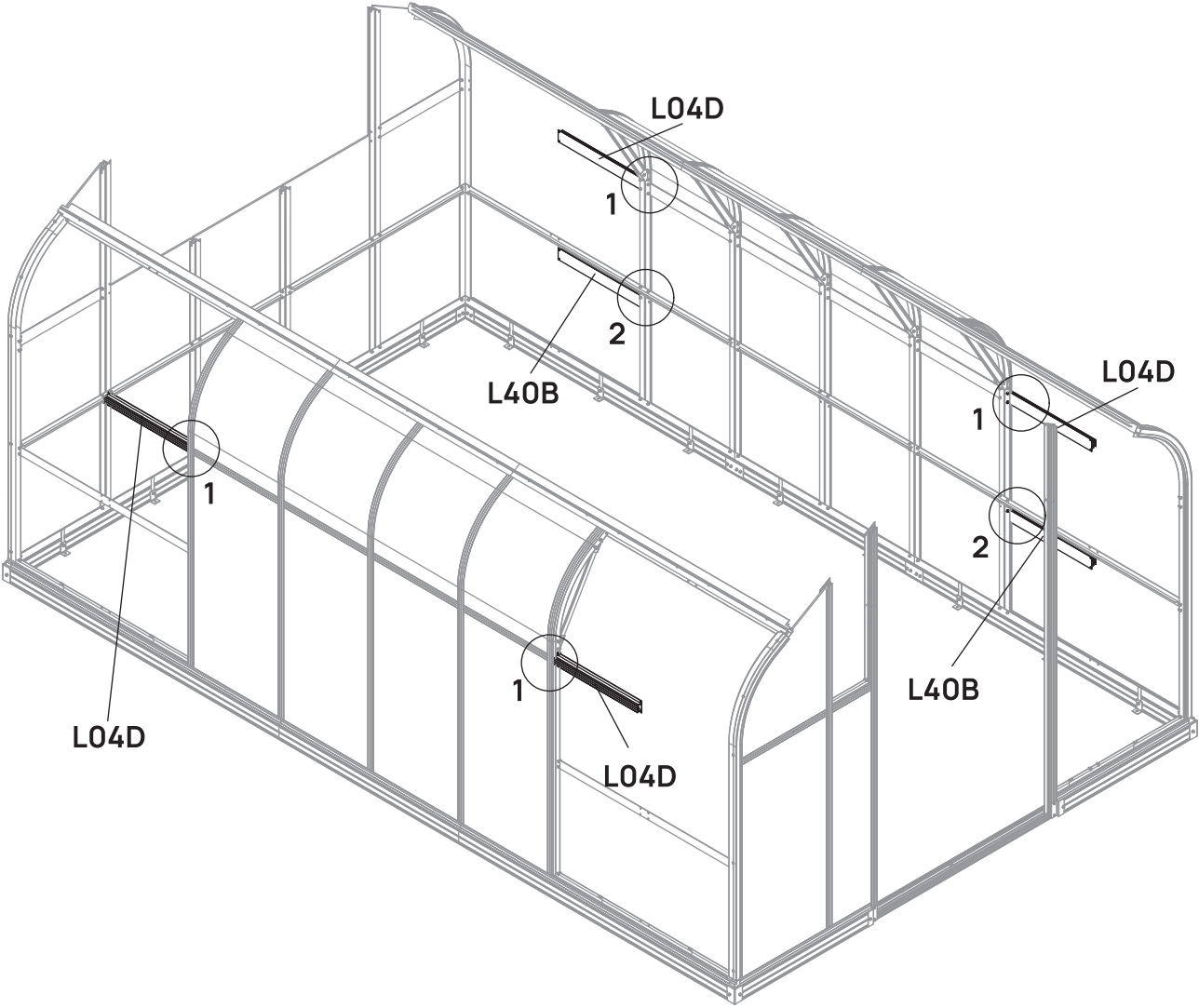
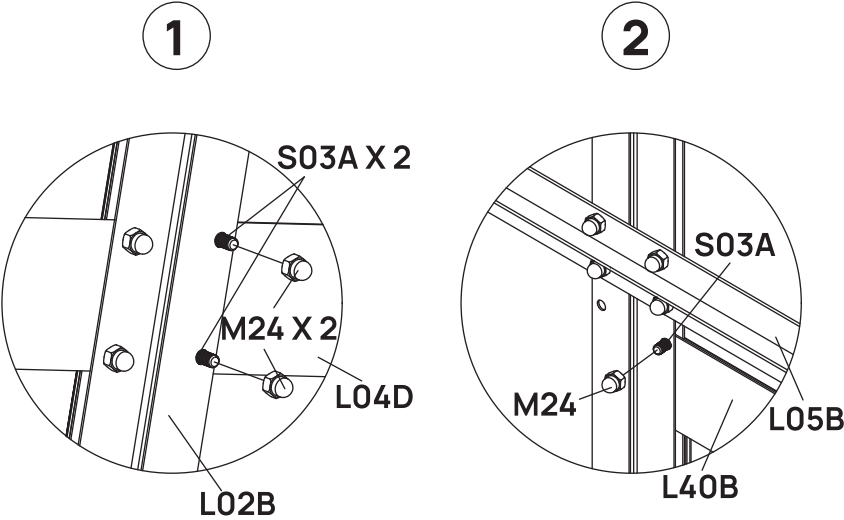
1



STEP  
**24**

Assemble L04D and L40B frames as shown.

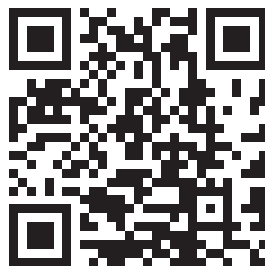
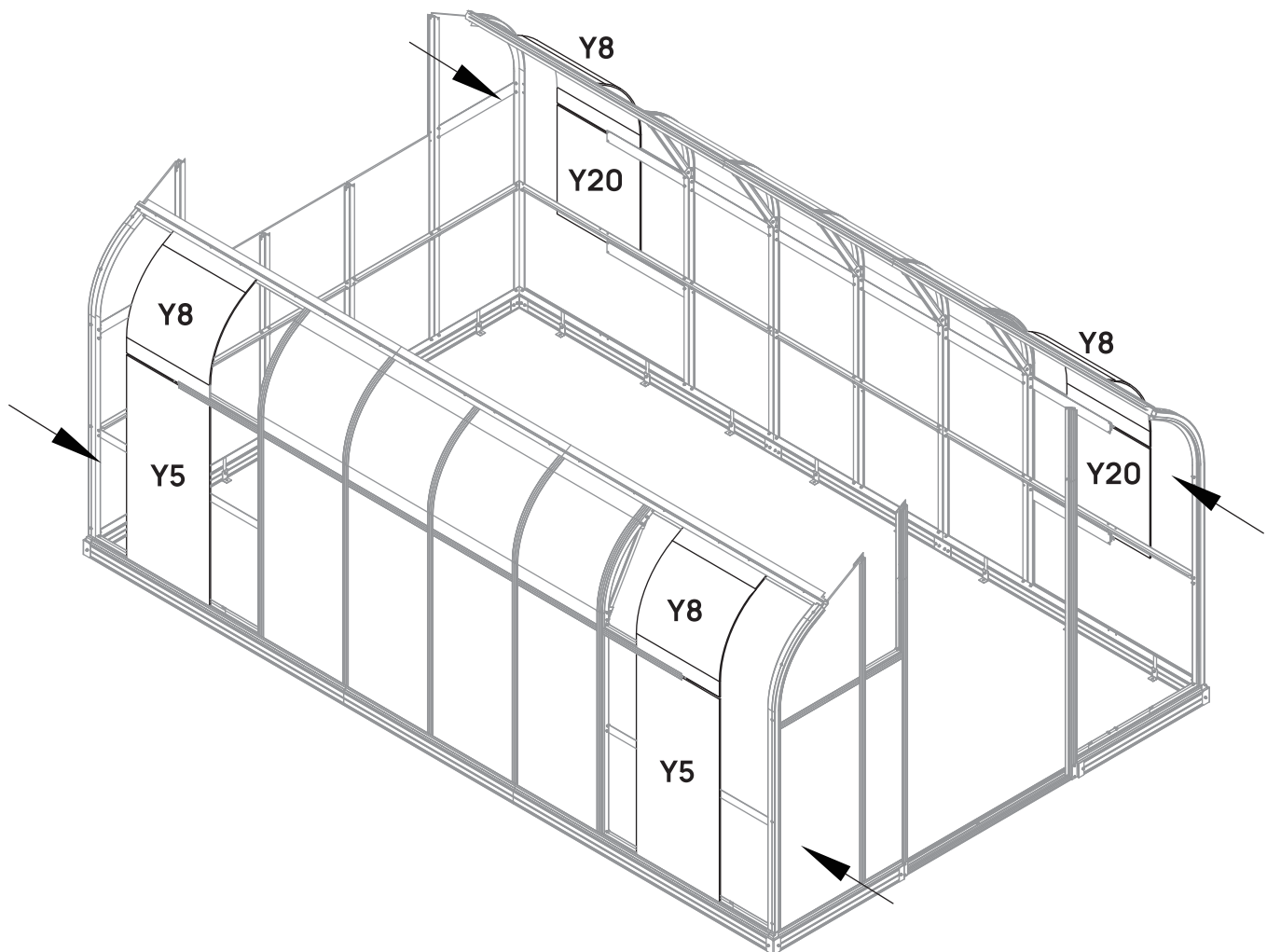
BOX	PART	NO	QTY
PCBOX-1		L40B	2
ALBOX-4		L04D	4
PCBOX-3		Y5	2
PCBOX-2		Y8	4
PCBOX-3		Y20	2
ALBOX-4		S03A M6X10	10
ALBOX-4		M24 M6	10
PCBOX-2		H158	1



## STEP 25

Slide Y8, Y5 and Y20 panels into place as shown.




**Note:** The positions of Y20 panels are where the louvered windows will be installed.

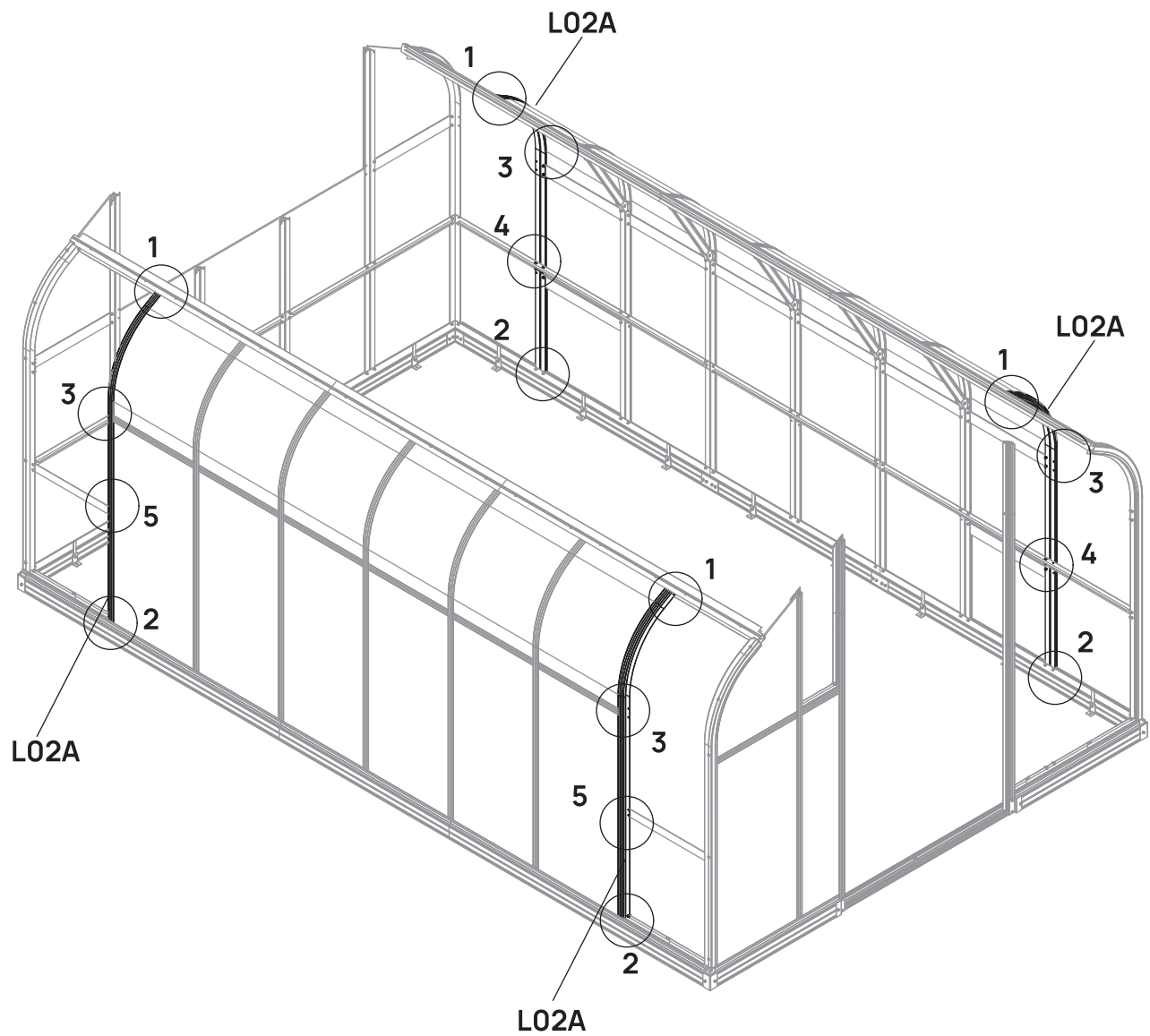


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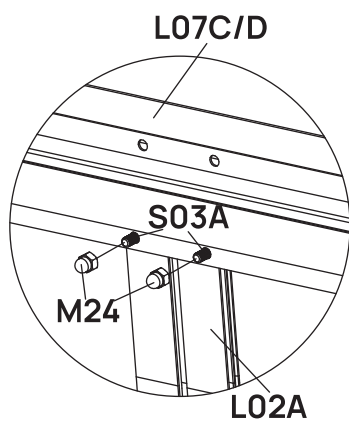
STEP  
**26**

Assemble L02A curve frames as shown.

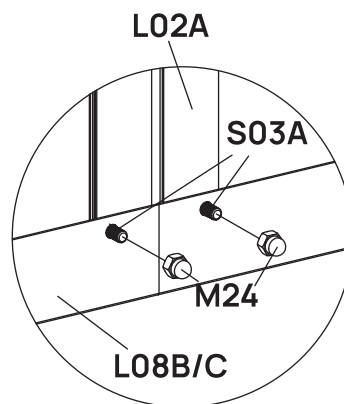
BOX	PART	NO	QTY
ALBOX-1		L02A	4
ALBOX-4		S03A M6X10	42
ALBOX-4		M24 M6	42



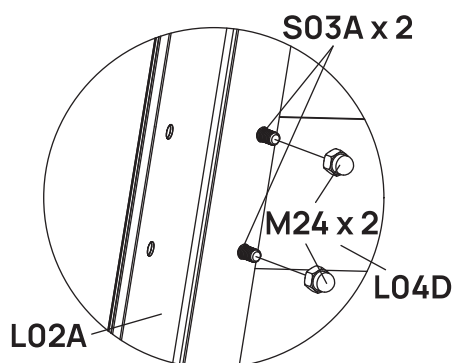
1



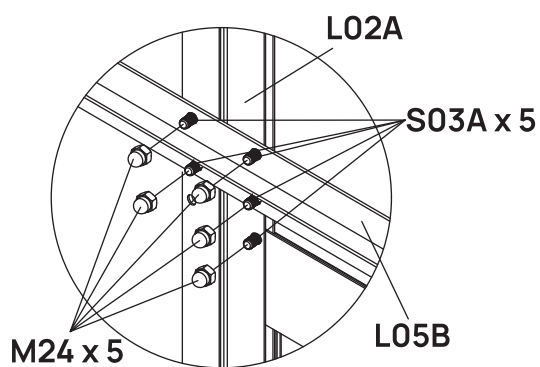
2



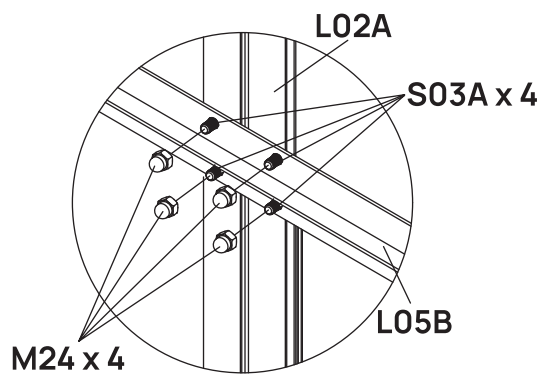
3



4









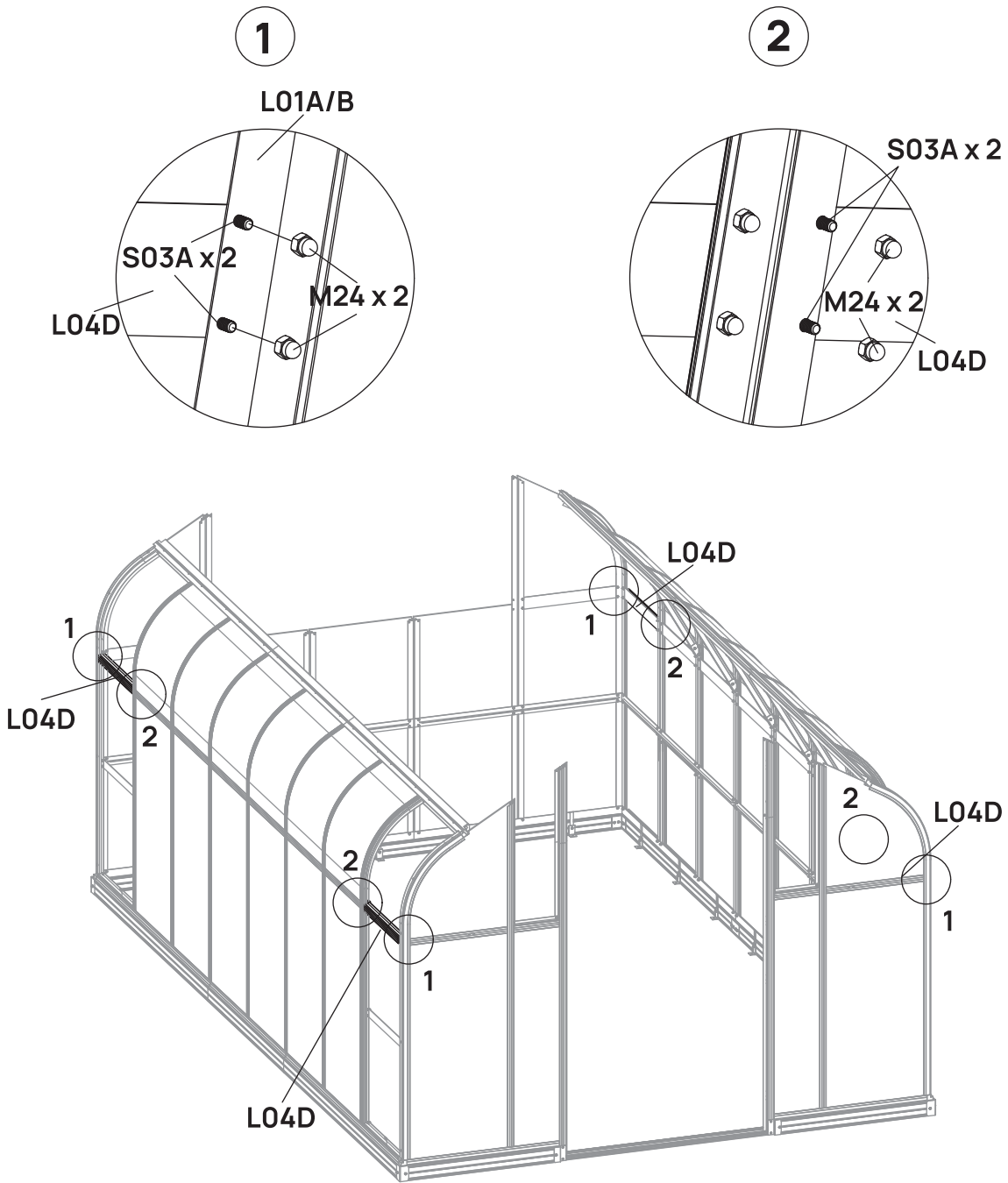
5

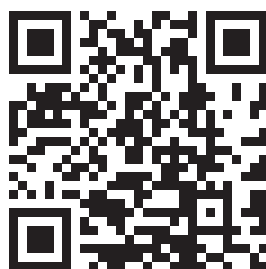
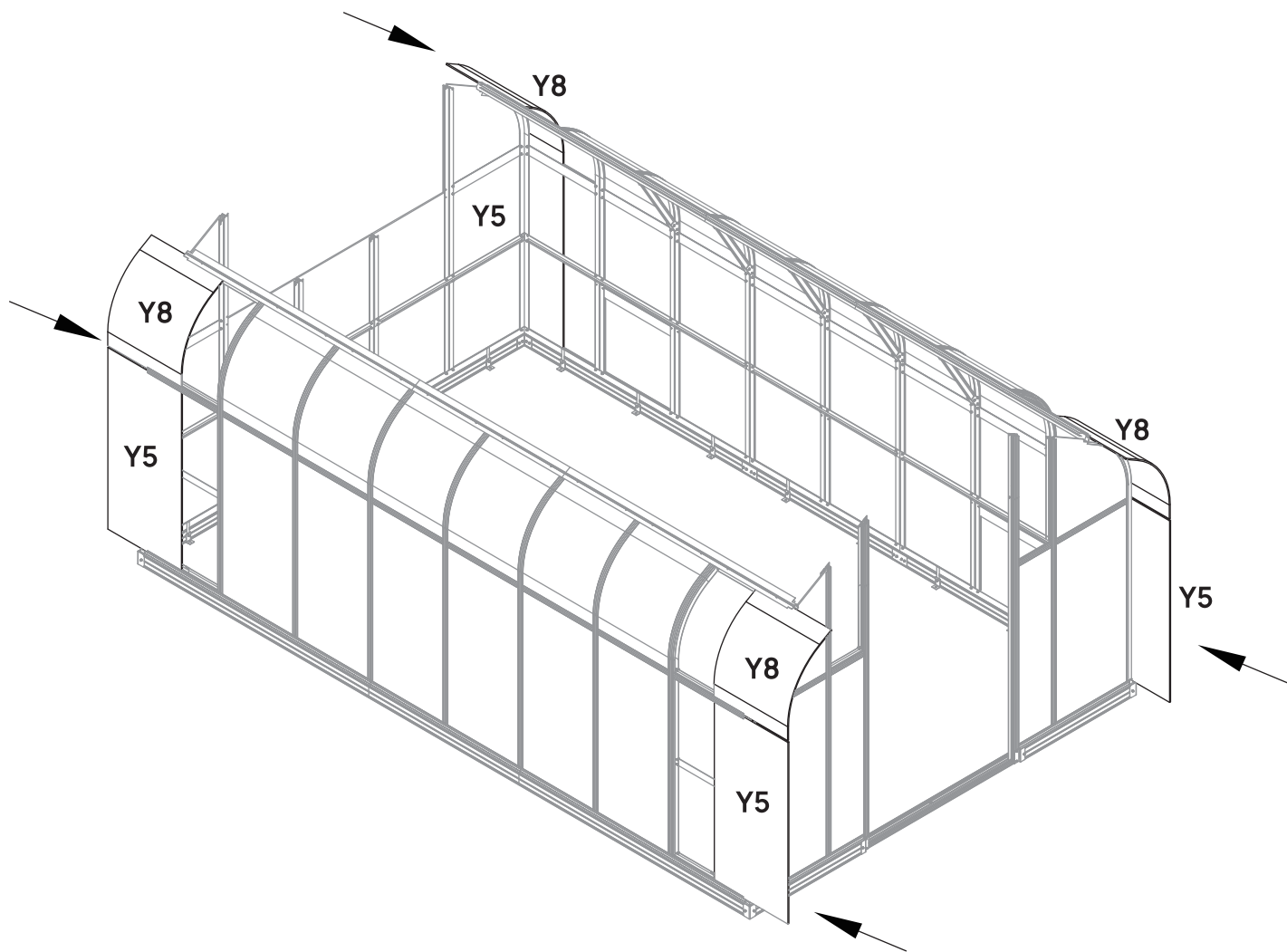


STEP  
**27**

Assemble the last L04D frames as shown, then slide the last Y8 and Y5 panels into place.

BOX	PART	NO	QTY
ALBOX-4		L04D	4
PCBOX-3		Y5	4
PCBOX-2		Y8	4
ALBOX-4		S03A M6X10	16
ALBOX-4		M24 M6	16
PCBOX-2		H158	1








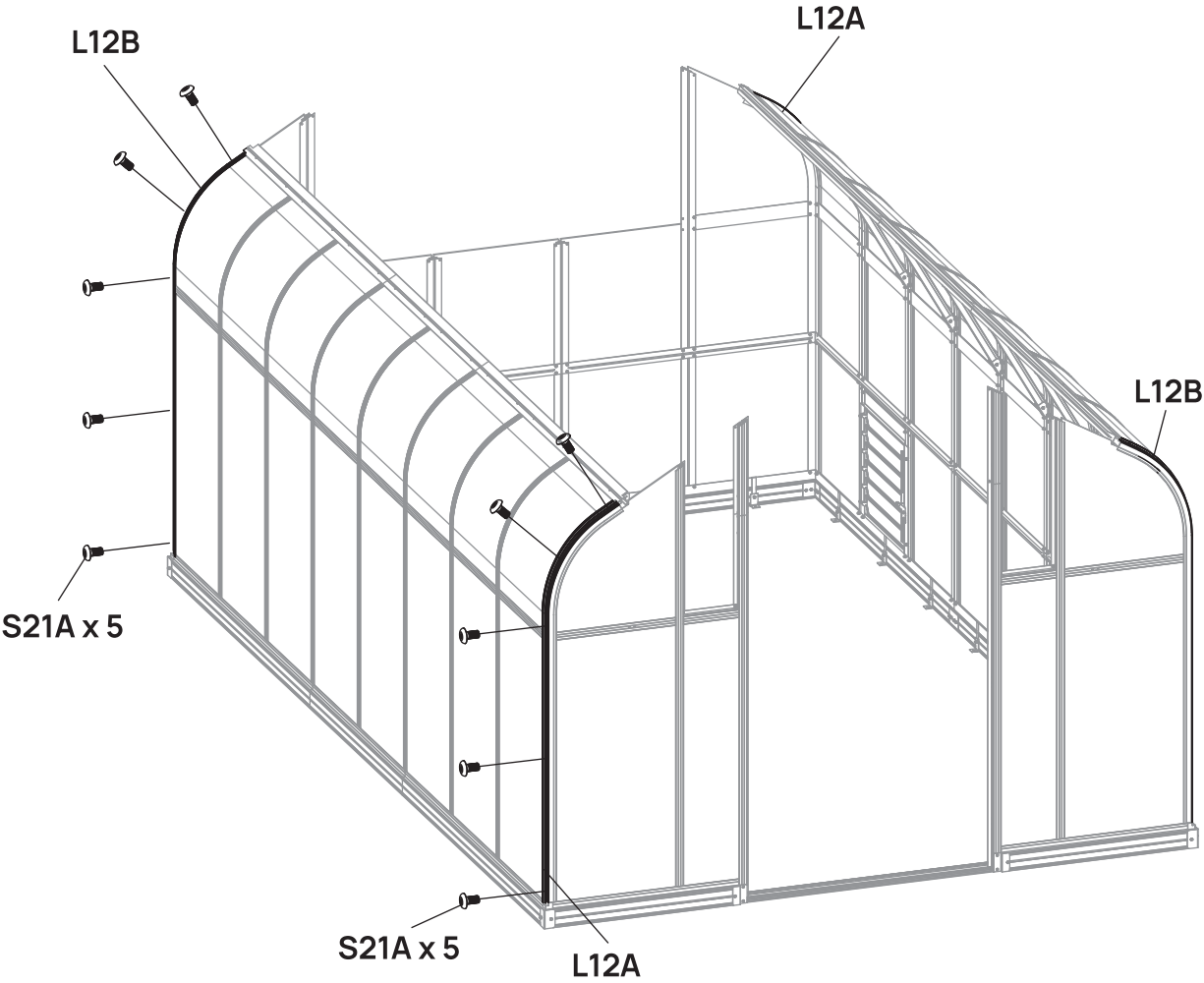
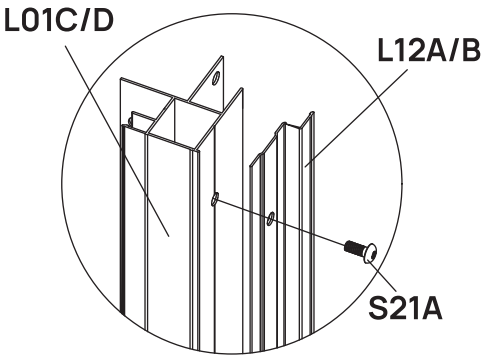
[vegogarden.com](http://vegogarden.com)



STEP  
**28**

Remove the pre-installed S21A bolts from the four corner curve frames.  
Attach L12A/B corner cover frames onto L01 frames to secure the outermost PC panels as shown, using the removed S21A bolts.

BOX	PART	NO	QTY
ALBOX-1		L12A	2
ALBOX-1		L12B	2
Pre-installed		S21A M6X10	20













STEP  
**29**

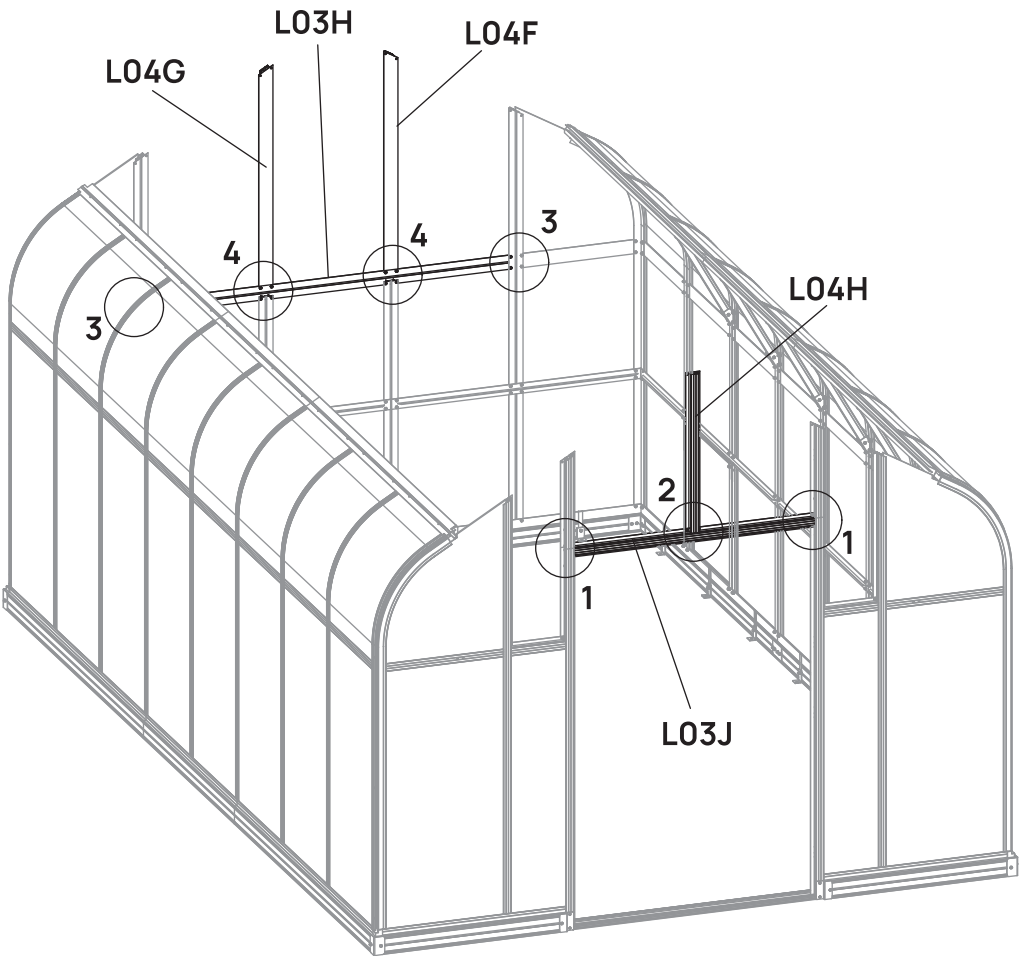
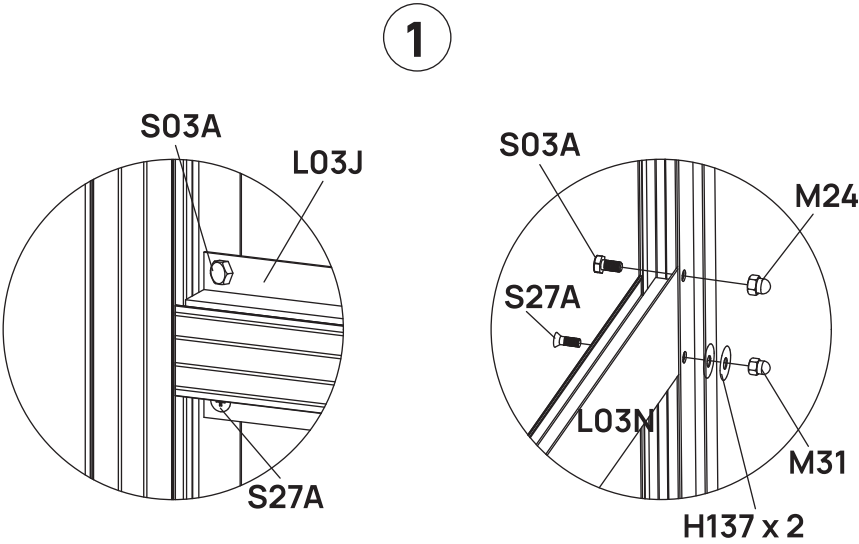
Assemble L04H/F/G and L03J/H frames as shown.

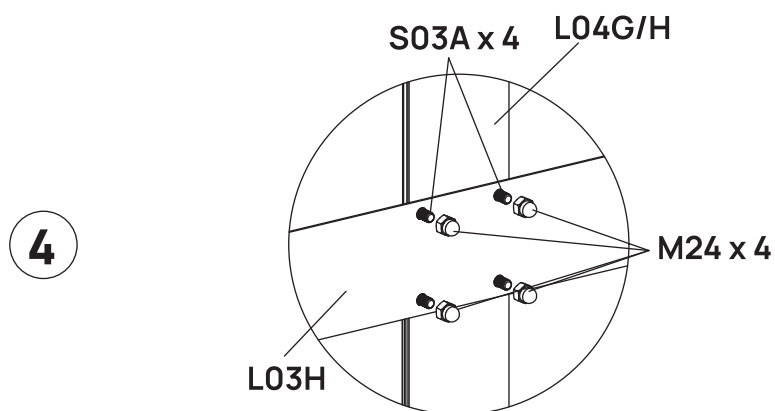
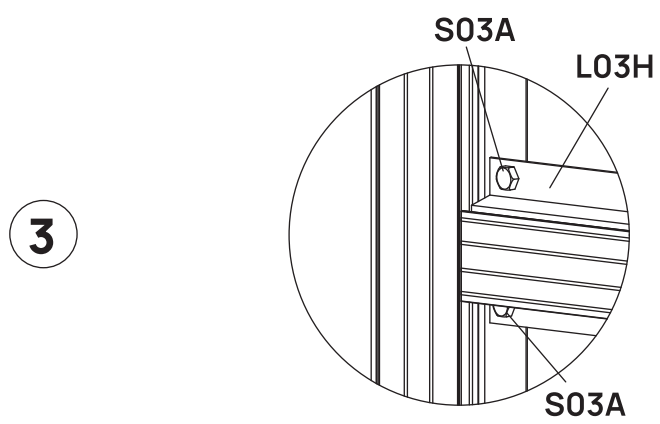
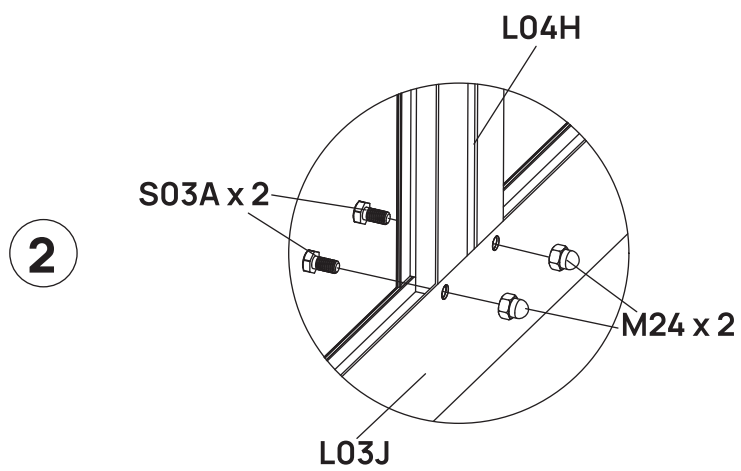
**Note:** Different hardware is required for top and bottom holes on L03

**Top holes:** S03A, M24







**Bottom holes:** S27A, H137, M31

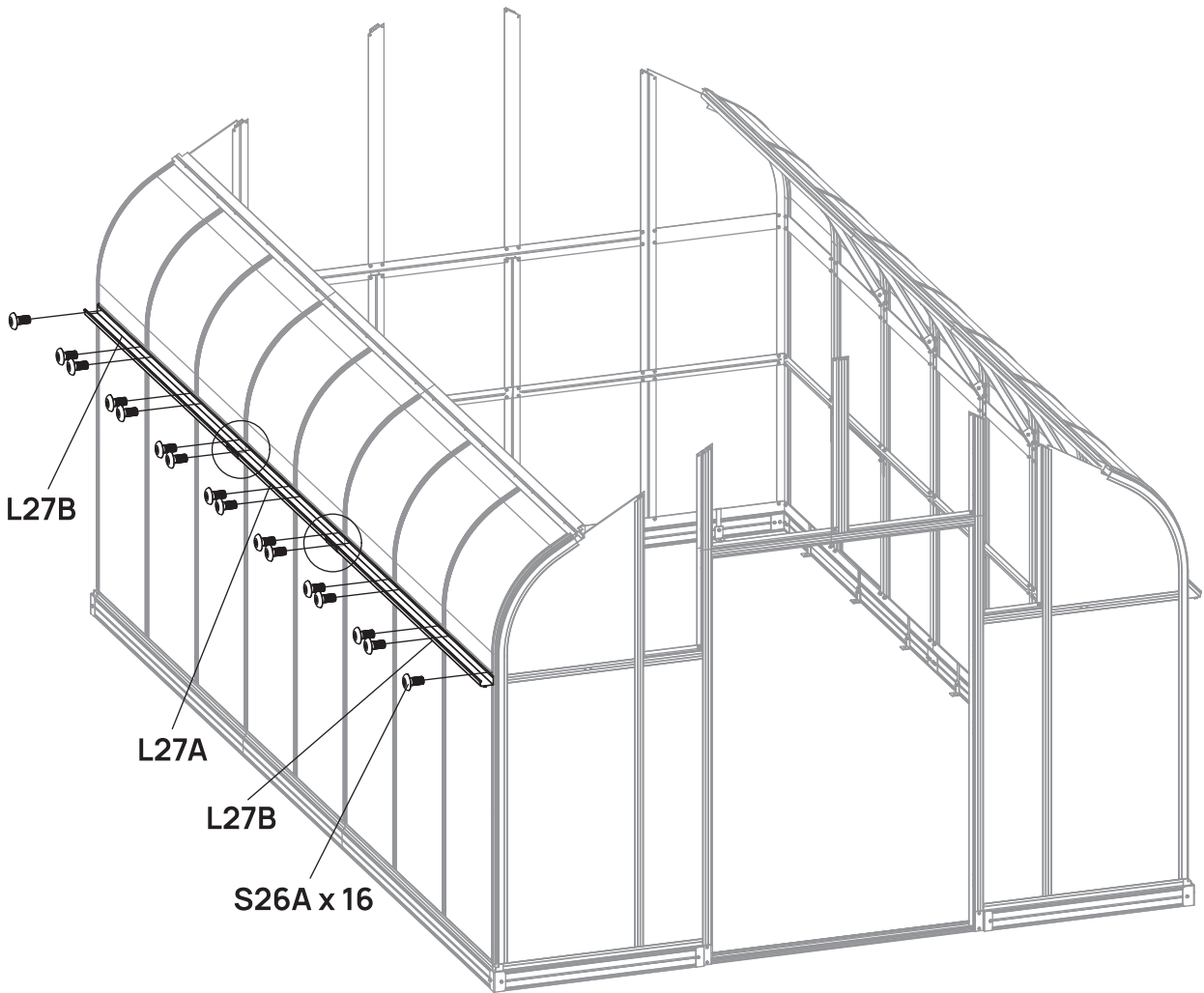
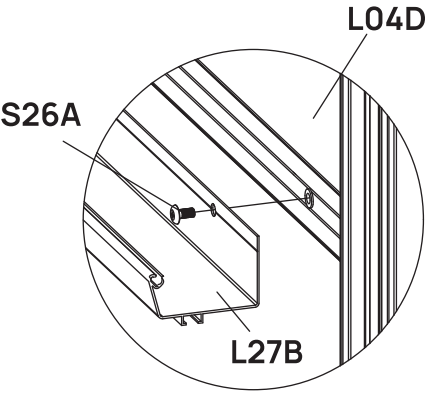
BOX	PART	NO	QTY
ALBOX-3		L03J	1
ALBOX-2		L03H	1
ALBOX-3		L04F	1
ALBOX-3		L04G	1
ALBOX-4		L04H	1
ALBOX-4		S03A M6X10	16
ALBOX-4		M24 M6	16
ALBOX-4		S27A M5X12	2
ALBOX-4		M31 M5	2
ALBOX-4		H137	4



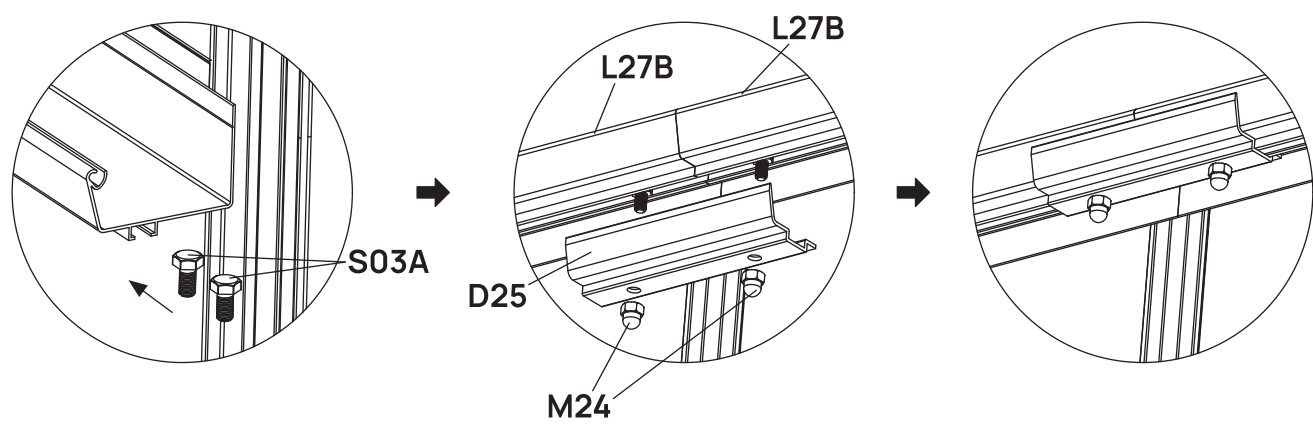


Remove the pre-installed S26A bolts from L04 frames, then attach the gutter frames onto L04 frames as shown, using S26A.

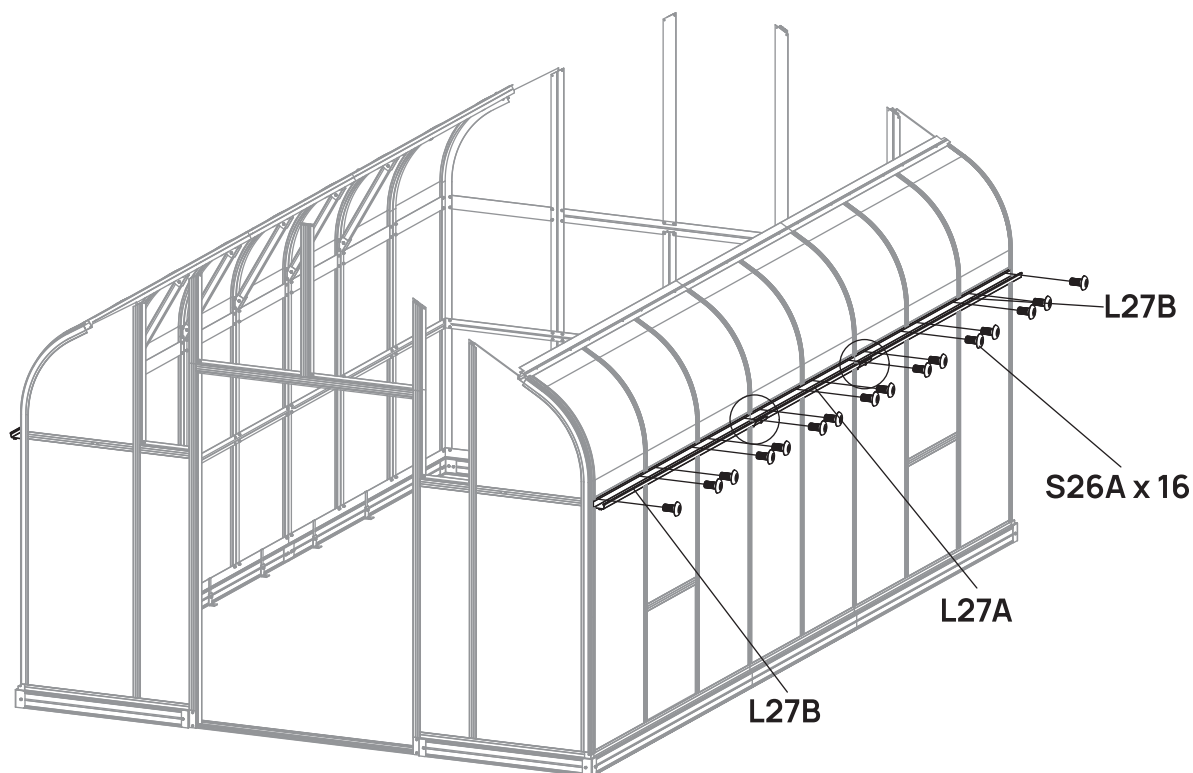
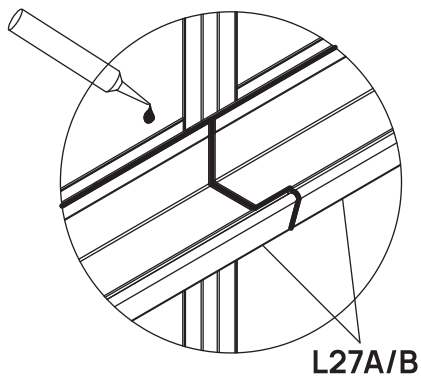
BOX	PART	NO	QTY
ALBOX-3		L27A	2
ALBOX-2		L27B	4
ALBOX-4		D25	4
ALBOX-4		S03A M6X10	8
ALBOX-4		M24 M6	8
Pre-installed		S26A M5X12	32



Slide S03A bolts in the grooves of the frames, position them as shown in the diagram. Secure the D25 gutter connectors with M24 nuts.





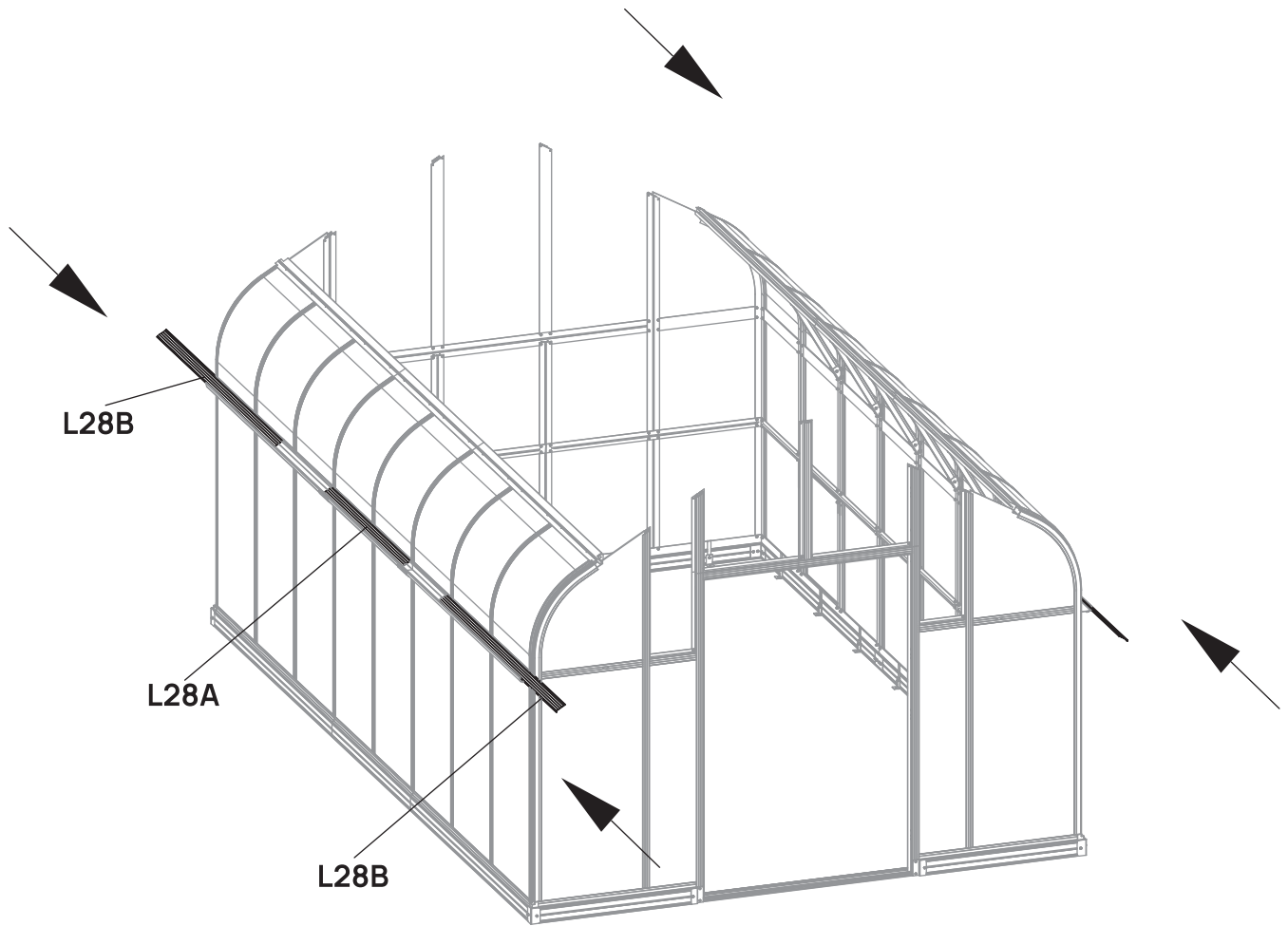
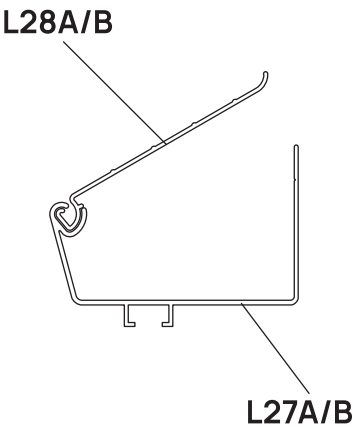
Apply silicone caulk (not provided) between the gaps of each gutter frame pieces, as well as the gaps between eave frames and gutter frames to seal.



STEP  
**31**

















Slide the gutter cover in place as shown, test to make sure the cover can flip open easily.

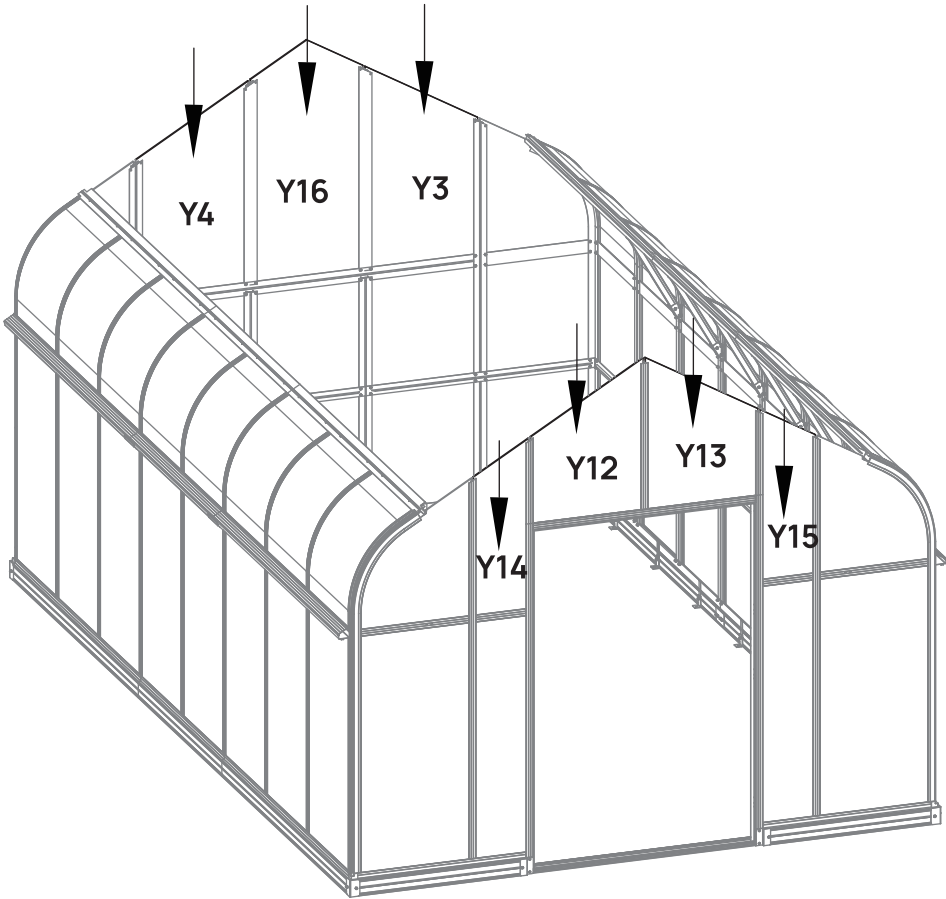
BOX	PART	NO	QTY
ALBOX-3		L28A	2
ALBOX-2		L28B	4



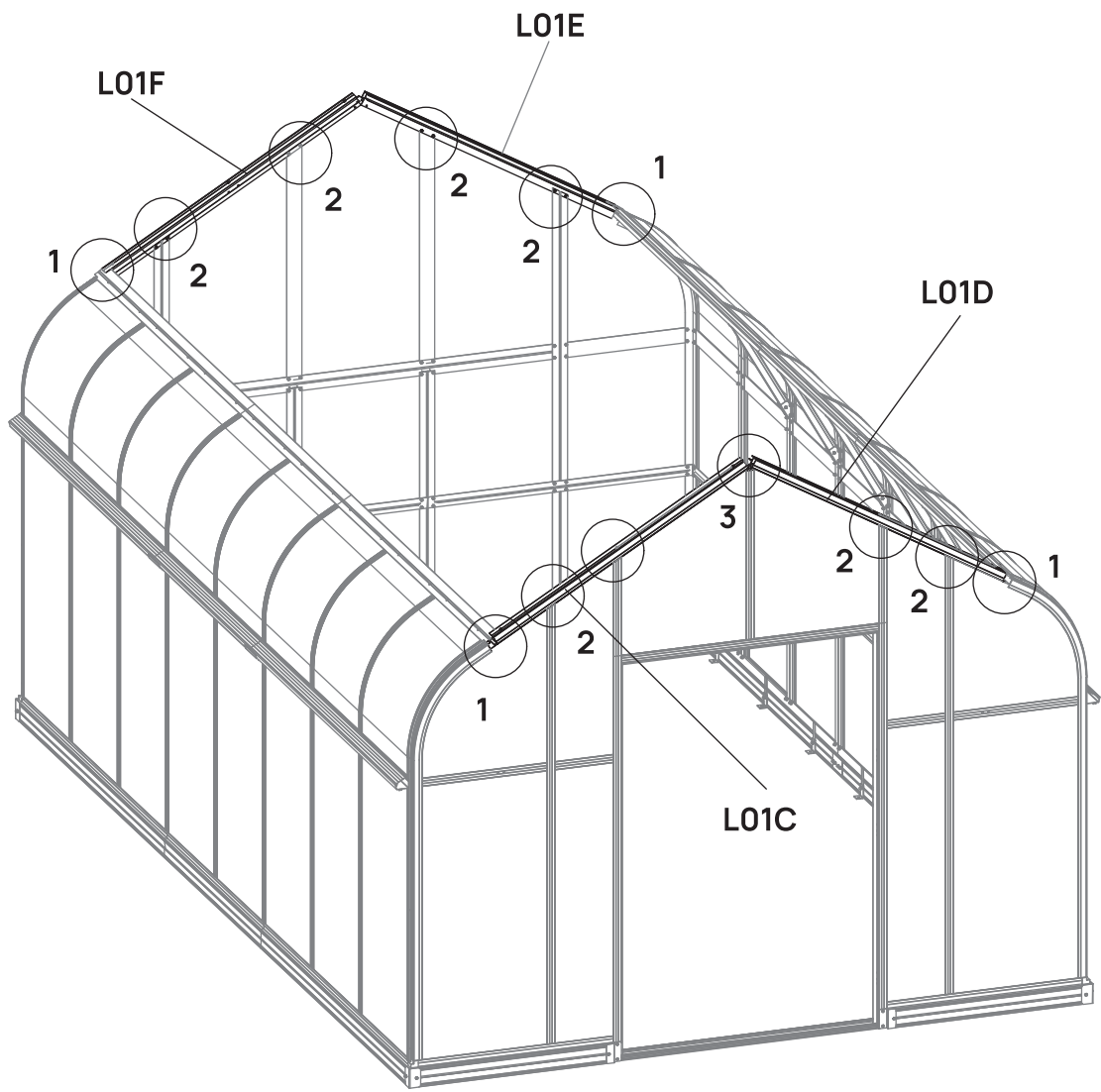
STEP  
**32**

Insert the front and back gable panels as shown.

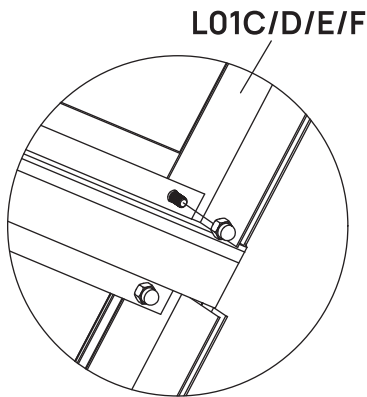
BOX	PART	NO	QTY
ALBOX-3		L01C	1
ALBOX-3		L01D	1
ALBOX-3		L01E	1
ALBOX-3		L01F	1
ALBOX-4		S03A	22
		M6X10	
ALBOX-4		M24	22
		M6	
PCBOX-3		Y3	1
PCBOX-3		Y4	1
PCBOX-3		Y12	1
PCBOX-3		Y13	1
PCBOX-3		Y14	1
PCBOX-3		Y15	1
PCBOX-3		Y16	1
PCBOX-2		H158	1



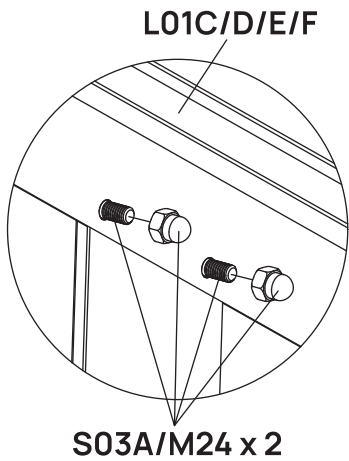
Assemble the front and back gable frames as shown.



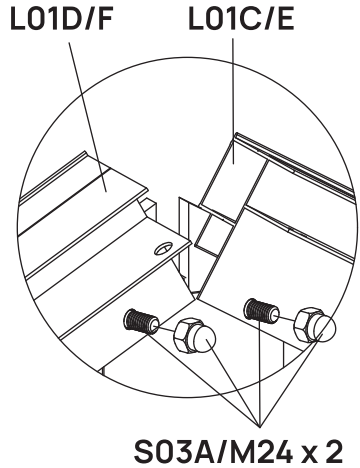
1



2



3










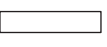


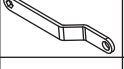
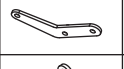










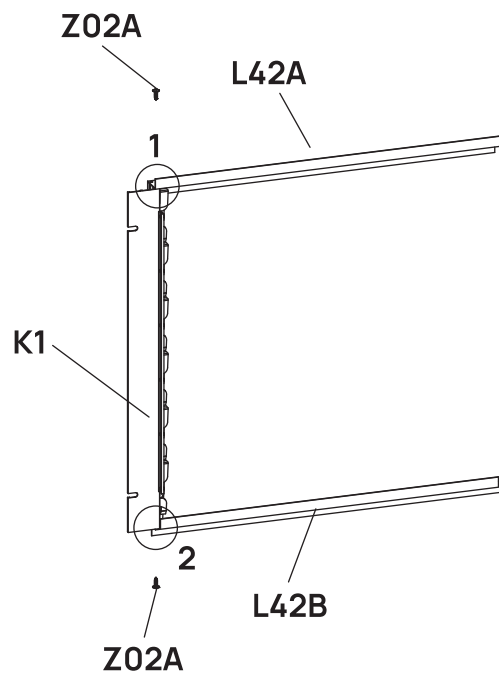
# Louvered window Assembly

STEP

01

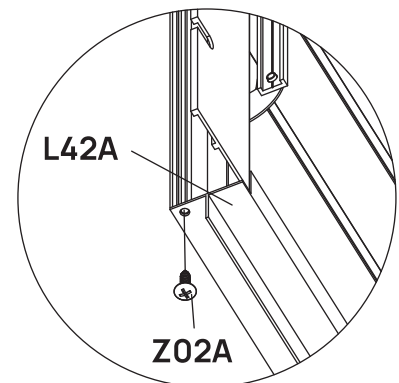
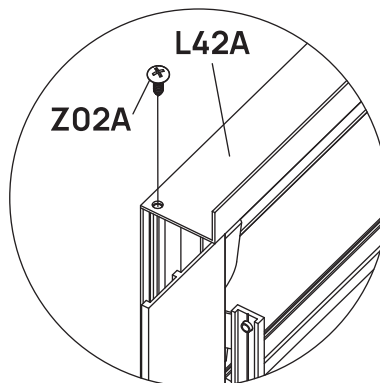
Assemble the L42A and L42B frame to the K1 control frame as shown, secure with Z02A screws.

BOX	PART	NO	QTY
PCBOX-1		K1	2
PCBOX-1		K2	2
PCBOX-1		L42A	2
PCBOX-1		L42B	2
PCBOX-1		L44A	24
PCBOX-1		Y41	12
PCBOX-1		D530	6
PCBOX-1		D532	2
PCBOX-1		D534	2
PCBOX-1		D535	2
PCBOX-1		D536	2
PCBOX-1		H232	6
PCBOX-1		Z02A Ø4X16D	8
PCBOX-1		S101 M5X8	4
PCBOX-1		S103 M5X15	4
PCBOX-1		S92 M4X10	4
PCBOX-1		M30 M4	4
PCBOX-1		M18 M5	4



1

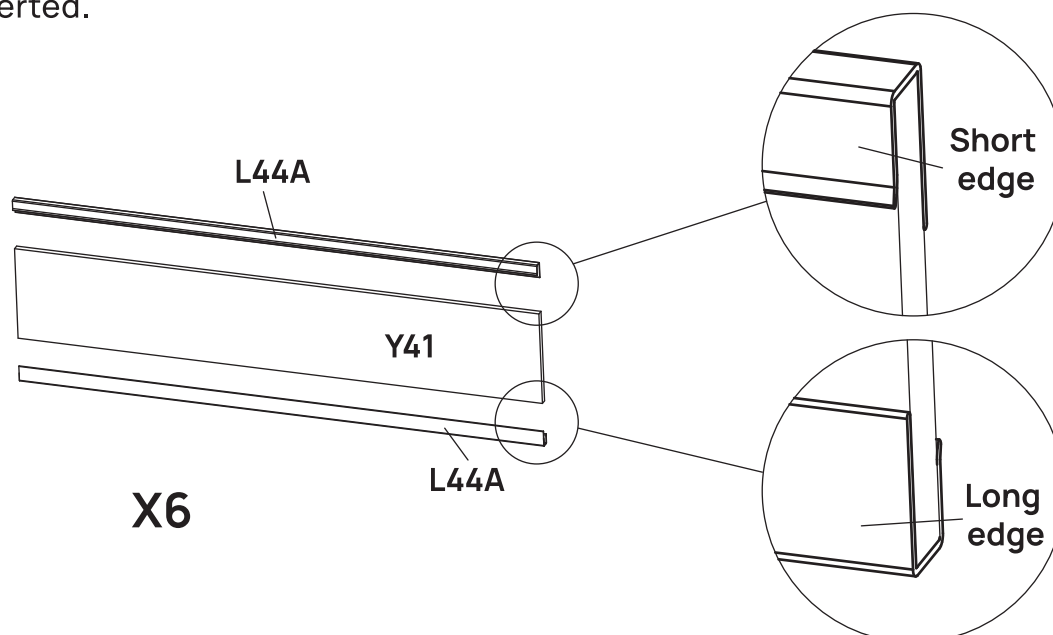
2



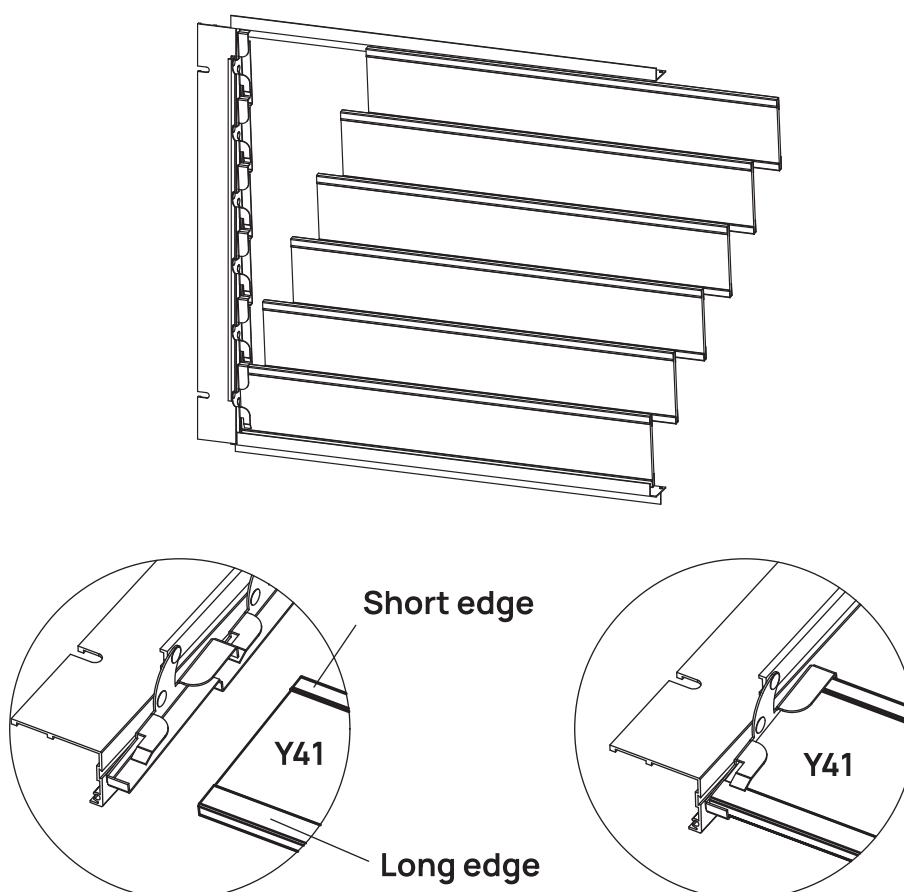
## STEP 02

Assemble 6 sets of louver blades as shown.

Ensure the L44A trim profiles are oriented correctly - the top and bottom are symmetrical when inverted.

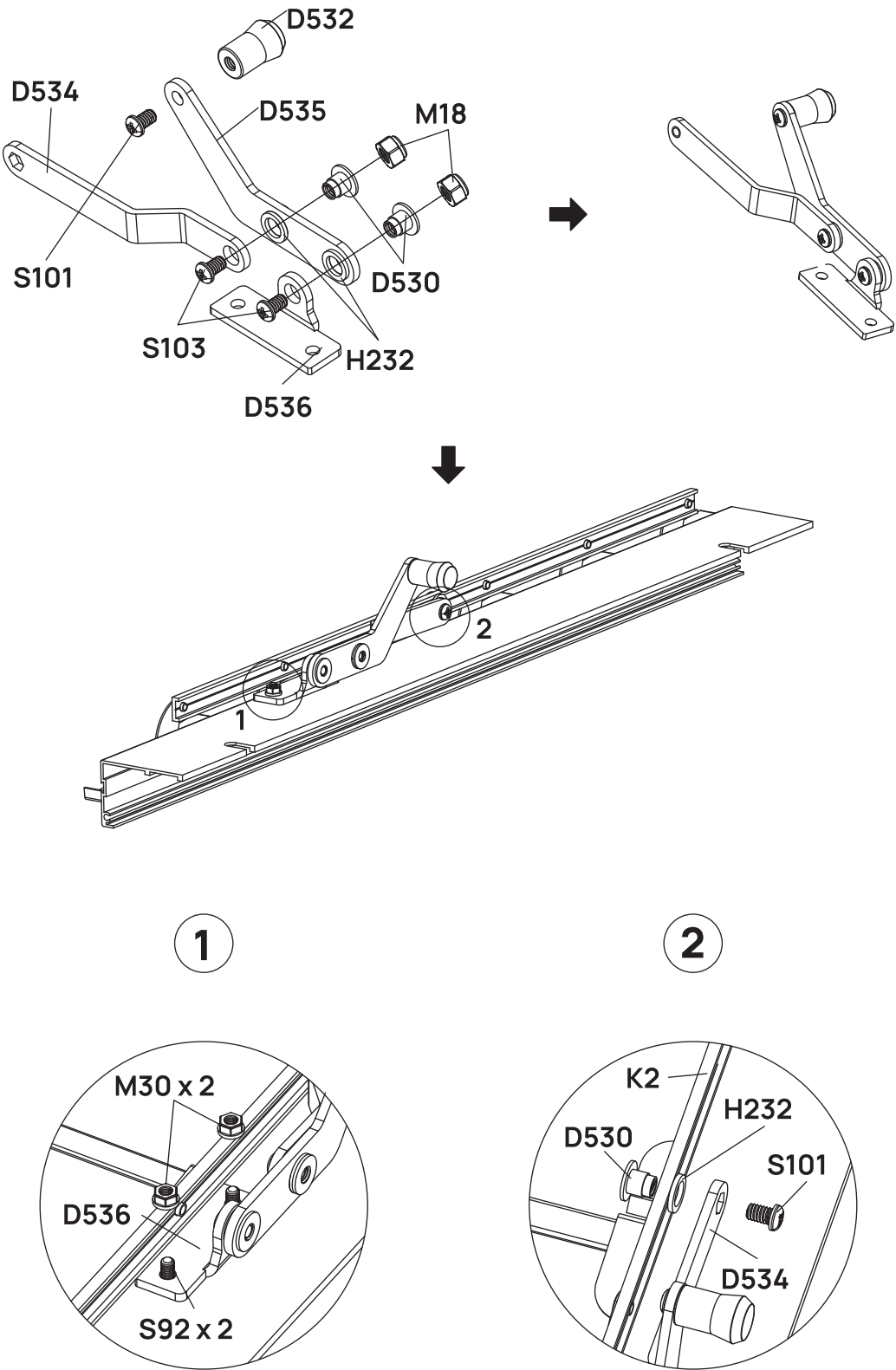


Insert all louver blades into the control frames, with the short edges of the L44A profiles facing inward and upward.



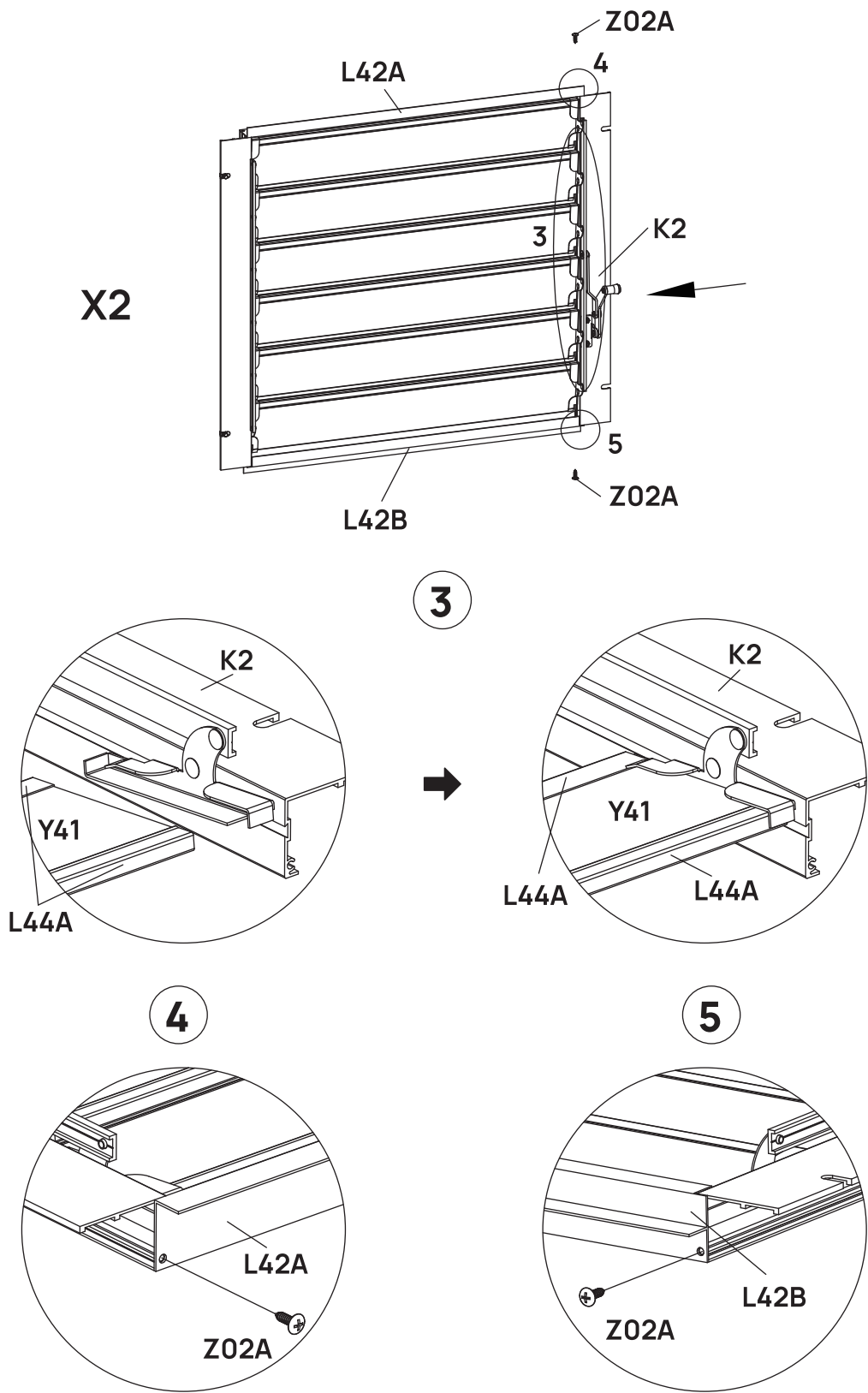
STEP  
**03**

Assemble the louver control handle as shown, then attach it to the K2 control frame.






STEP  
**04**

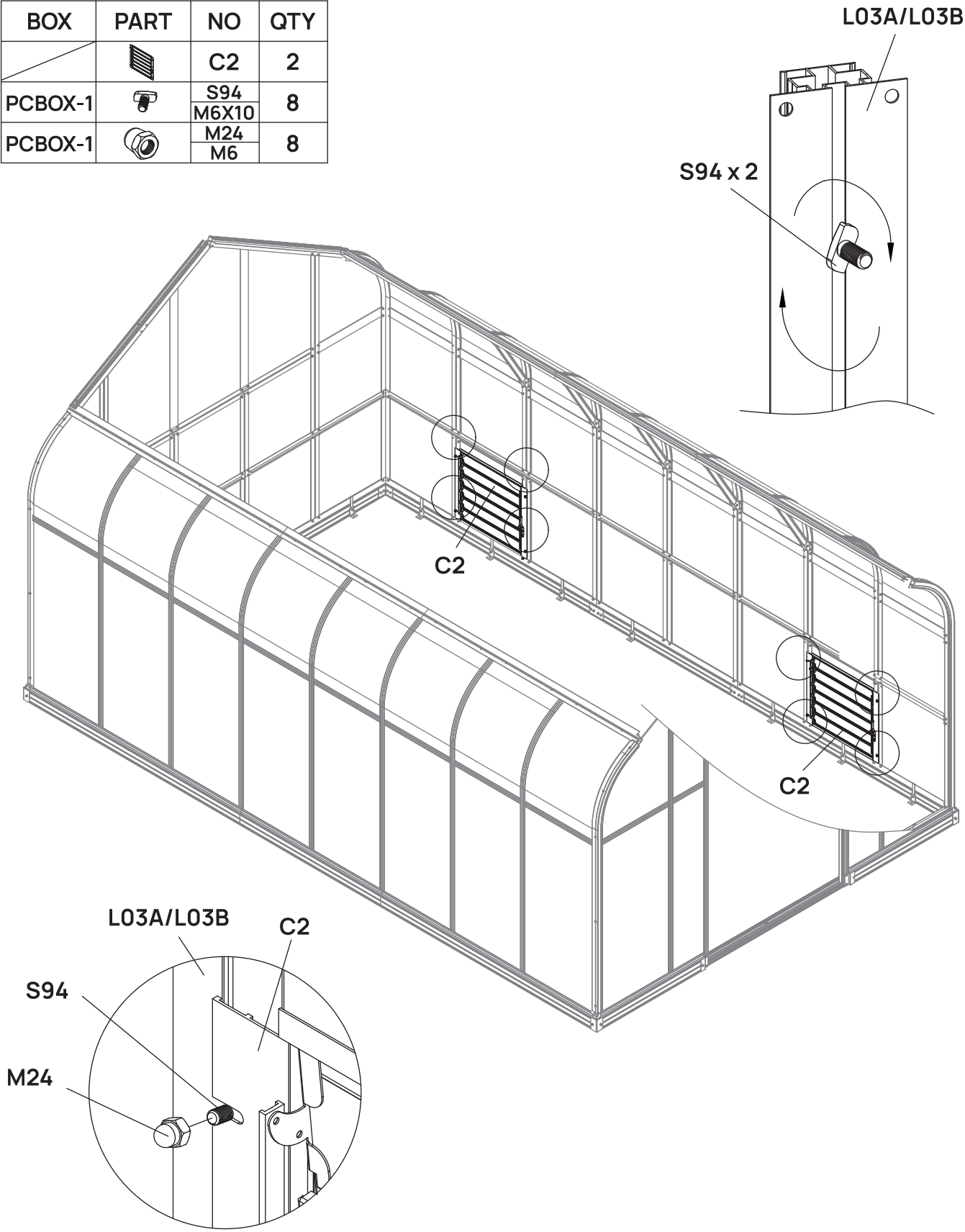
Attach K2 control frame with handle to L42 frames and blades, secure with Z02A screws as shown. Repeat these steps and assemble a total of 2 louvered windows.



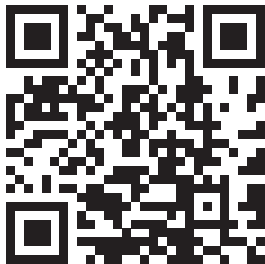
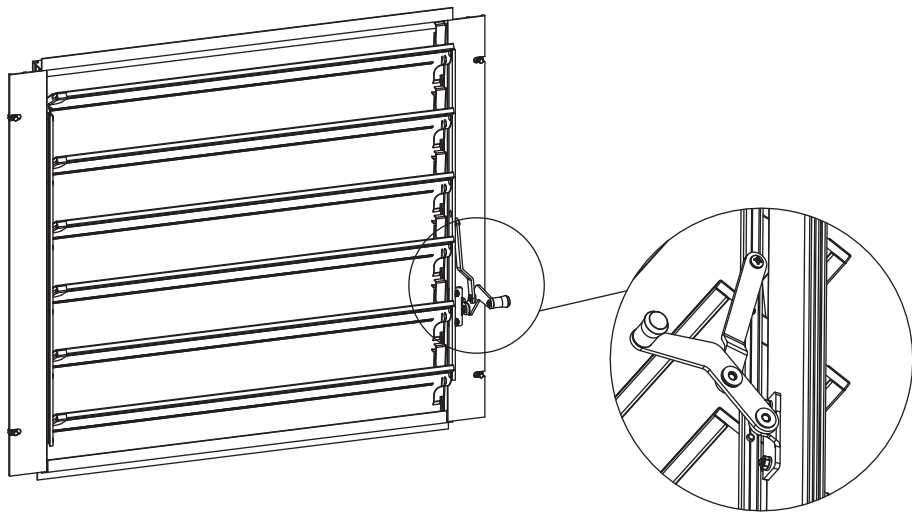
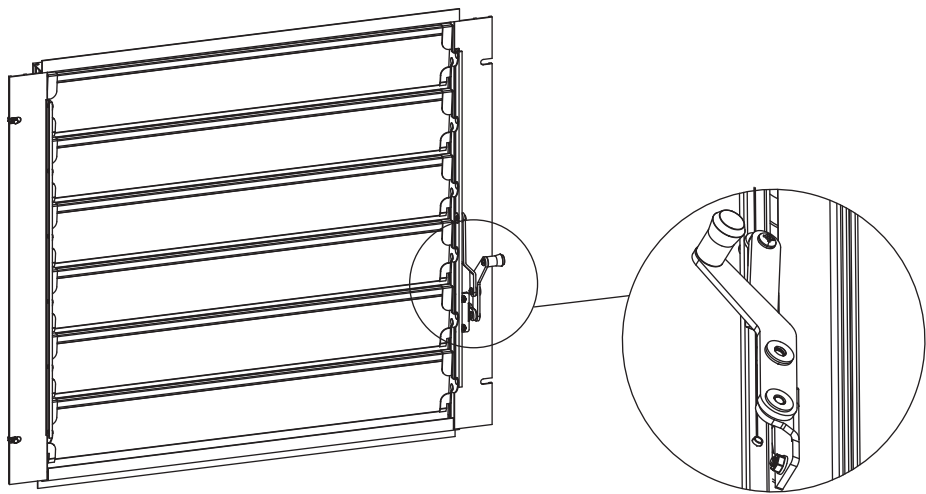
STEP  
**05**

Attach the 2 sets of louvered windows as shown, using S94 T-bolts and M24 nuts.

BOX	PART	NO	QTY
		C2	2
PCBOX-1		S94 M6X10	8
PCBOX-1		M24 M6	8



Test to make sure the louver blades could be opened and closed smoothly with the handle.










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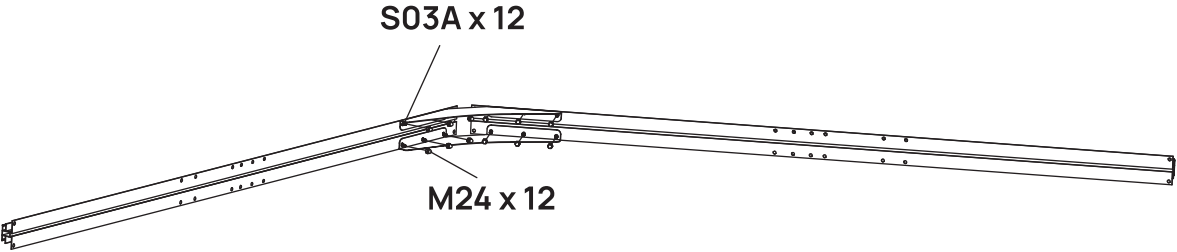
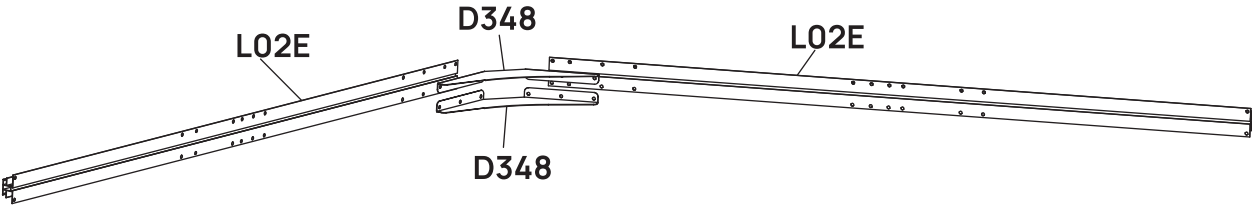
# Roof Assembly

STEP  
**01**

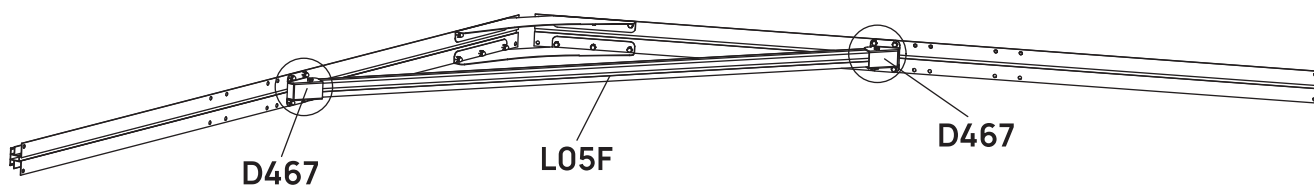
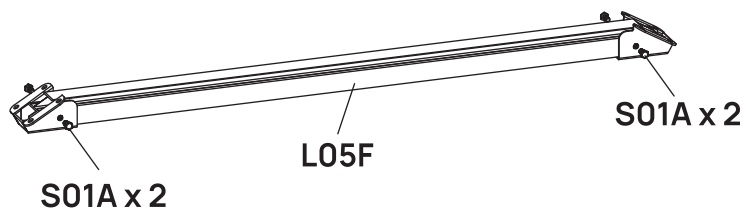
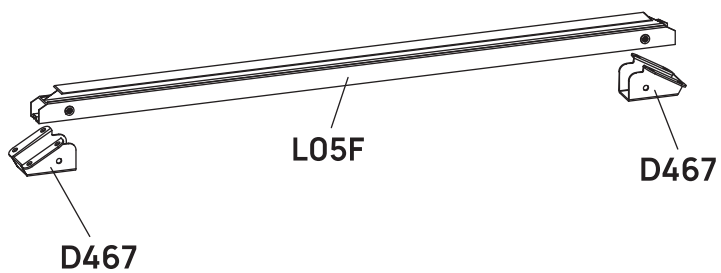
Assemble 2 sets of roof rafter pieces with D348 brackets, then attach support bars to the rafters as shown.

BOX	PART	NO	QTY
ALBOX-3		L02E	4
ALBOX-4		L05F	2
ALBOX-4		D348	4
ALBOX-1		D467	4
ALBOX-4		S03A M6X10	48
ALBOX-4		M24 M6	48
Pre-installed		S01A M6X12	8

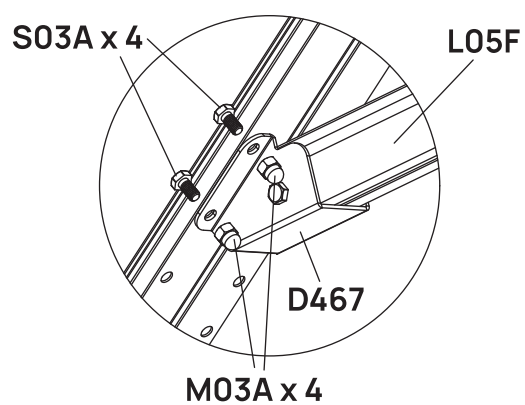
**1**



2



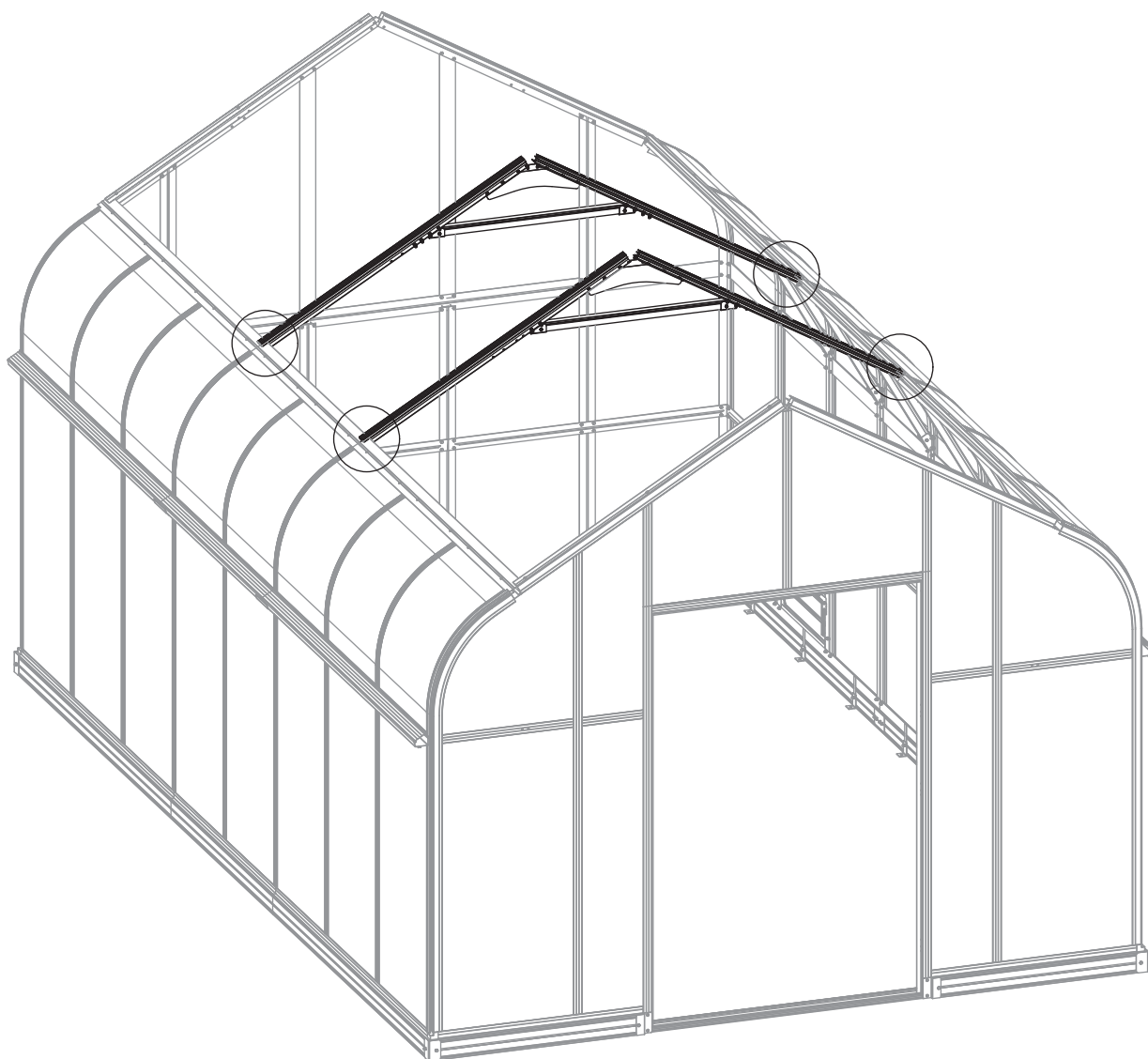
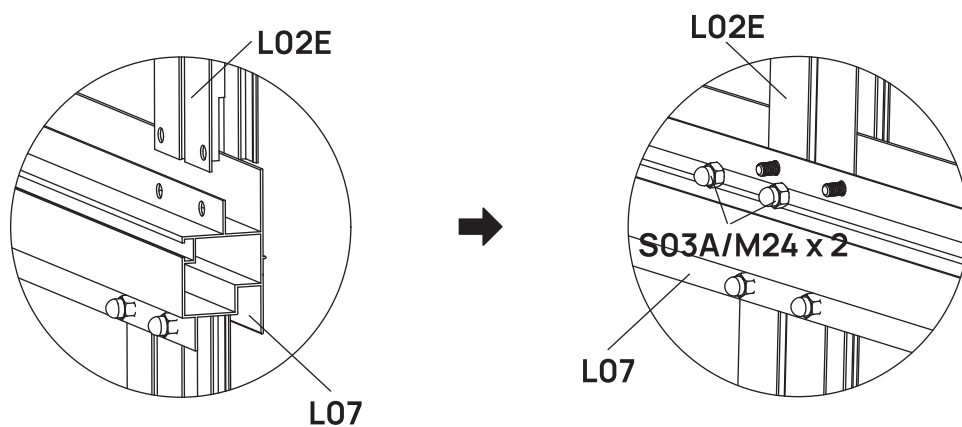
X2













## STEP 02

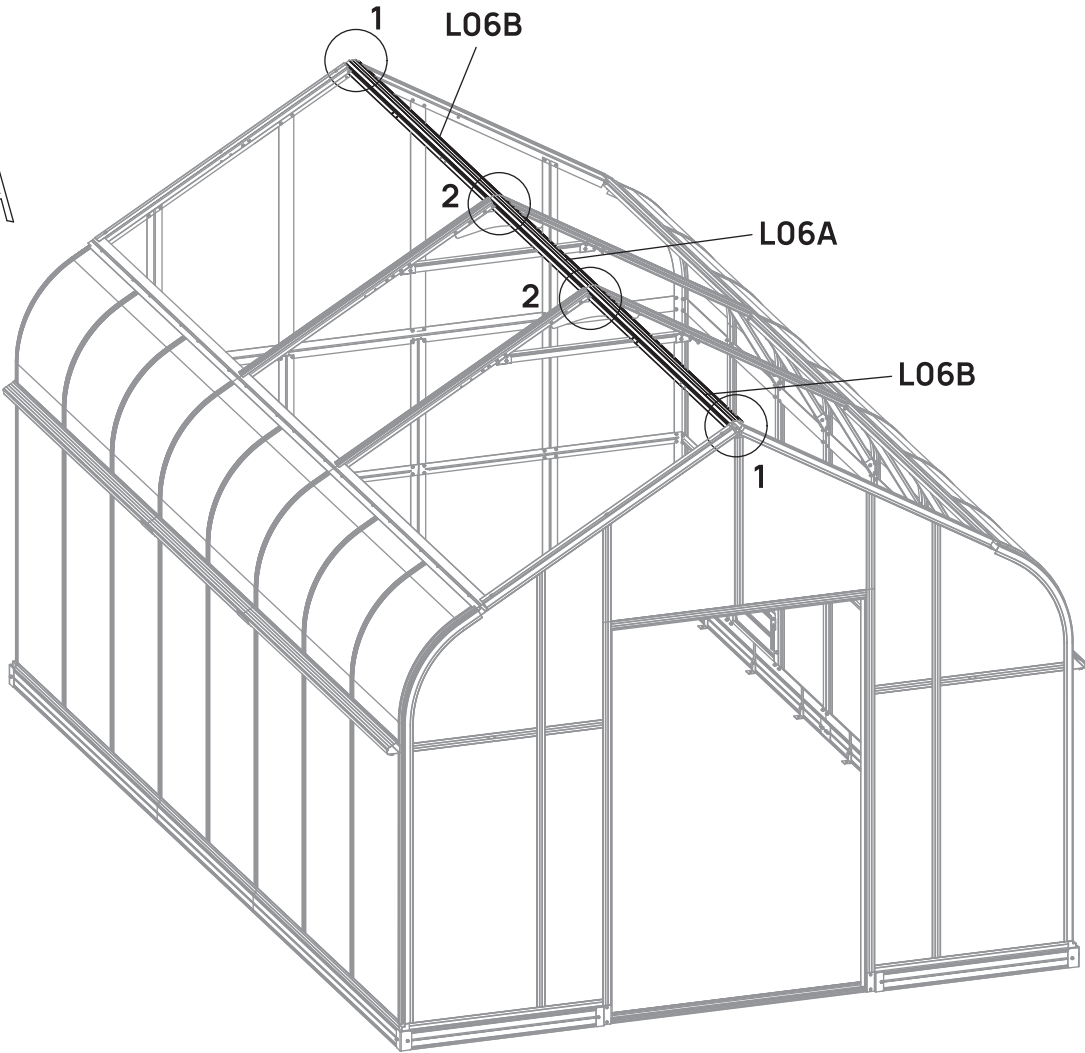
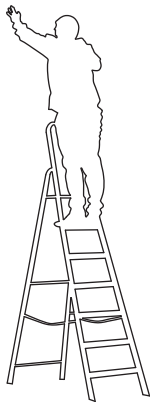
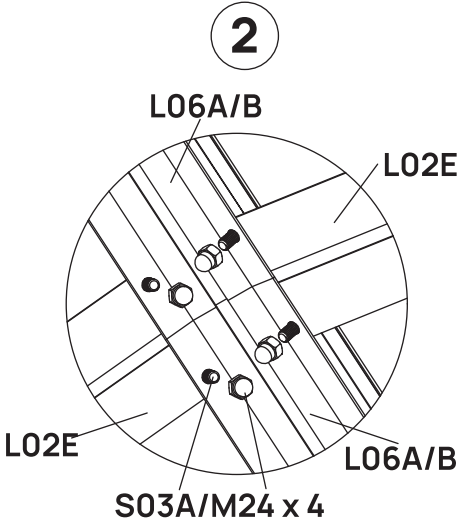
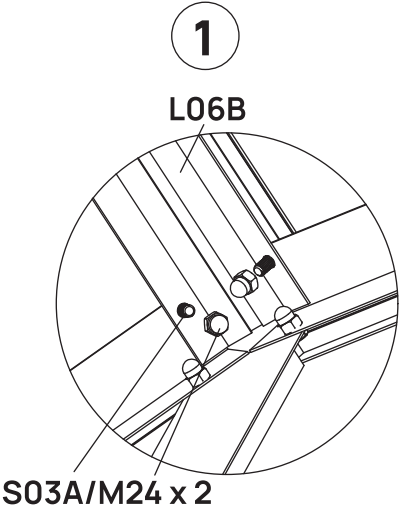
Attach the roof rafters to the eave frames as shown.



STEP  
**03**

Assemble ridge frames on the roof rafters as shown.

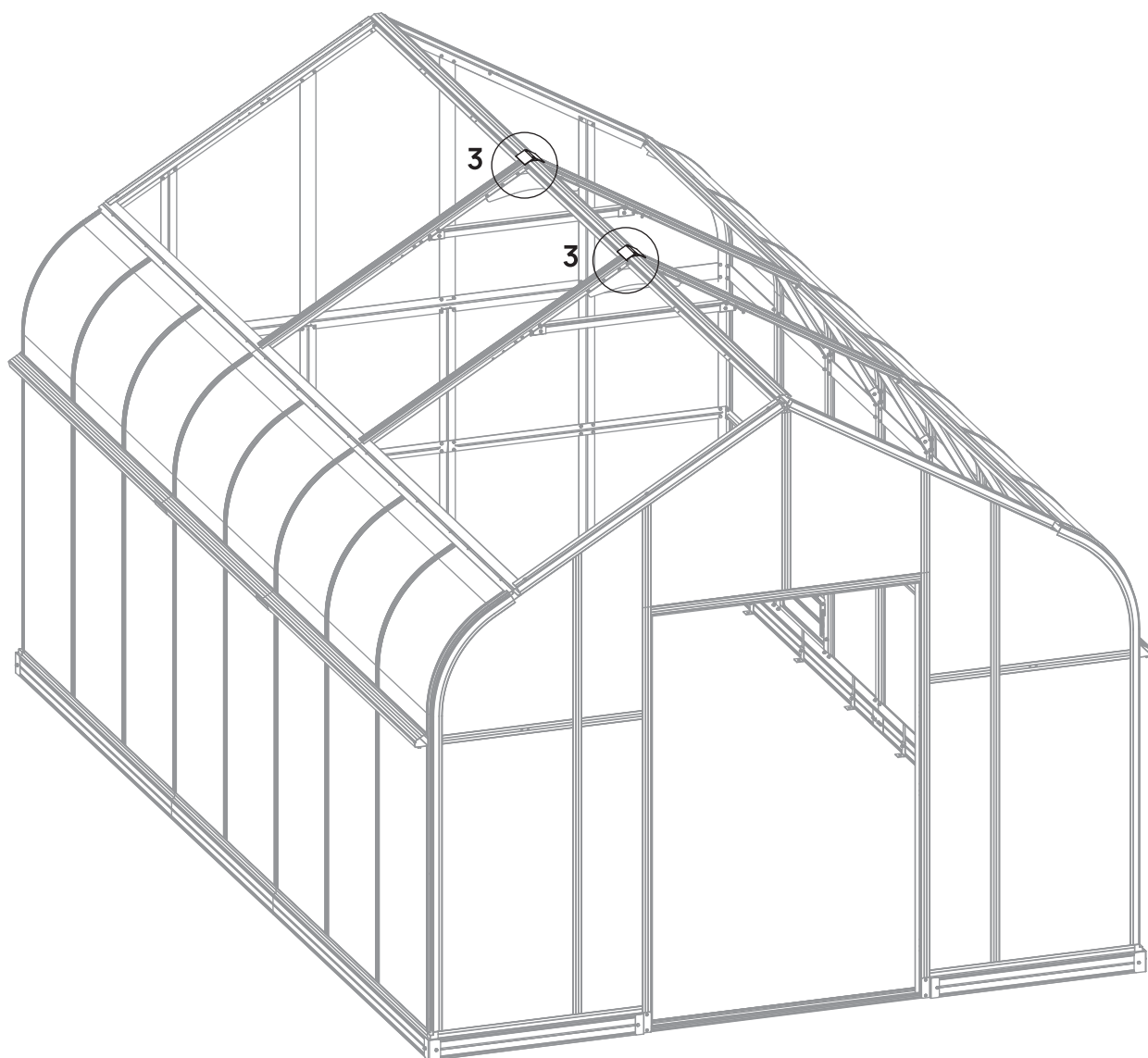
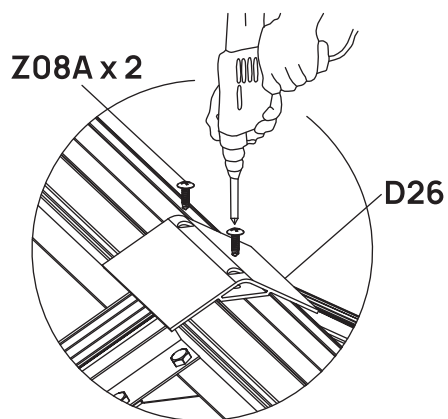
BOX	PART	NO	QTY
ALBOX-3		L05A	2
ALBOX-2		L05B	4
ALBOX-3		L06A	1
ALBOX-2		L06B	2
ALBOX-4		D26	2
ALBOX-4		S03A M6X10	36
ALBOX-4		M24 M6	36
ALBOX-4		Z08A M4.2X16	4



STEP  
**04**

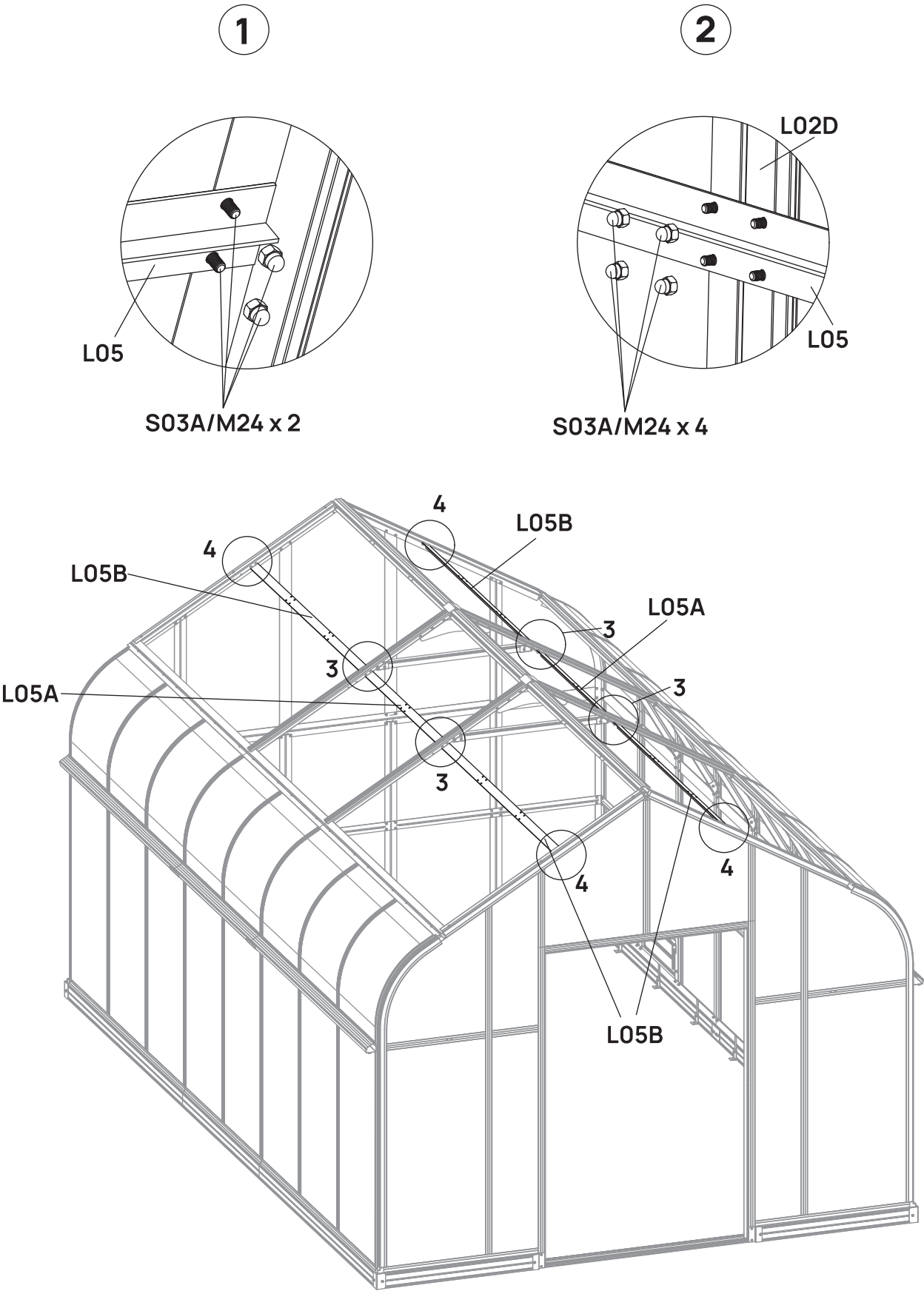
Secure the D26 ridge cap with Z08A screws to reinforce the ridge structure.

**3**







STEP  
**05**

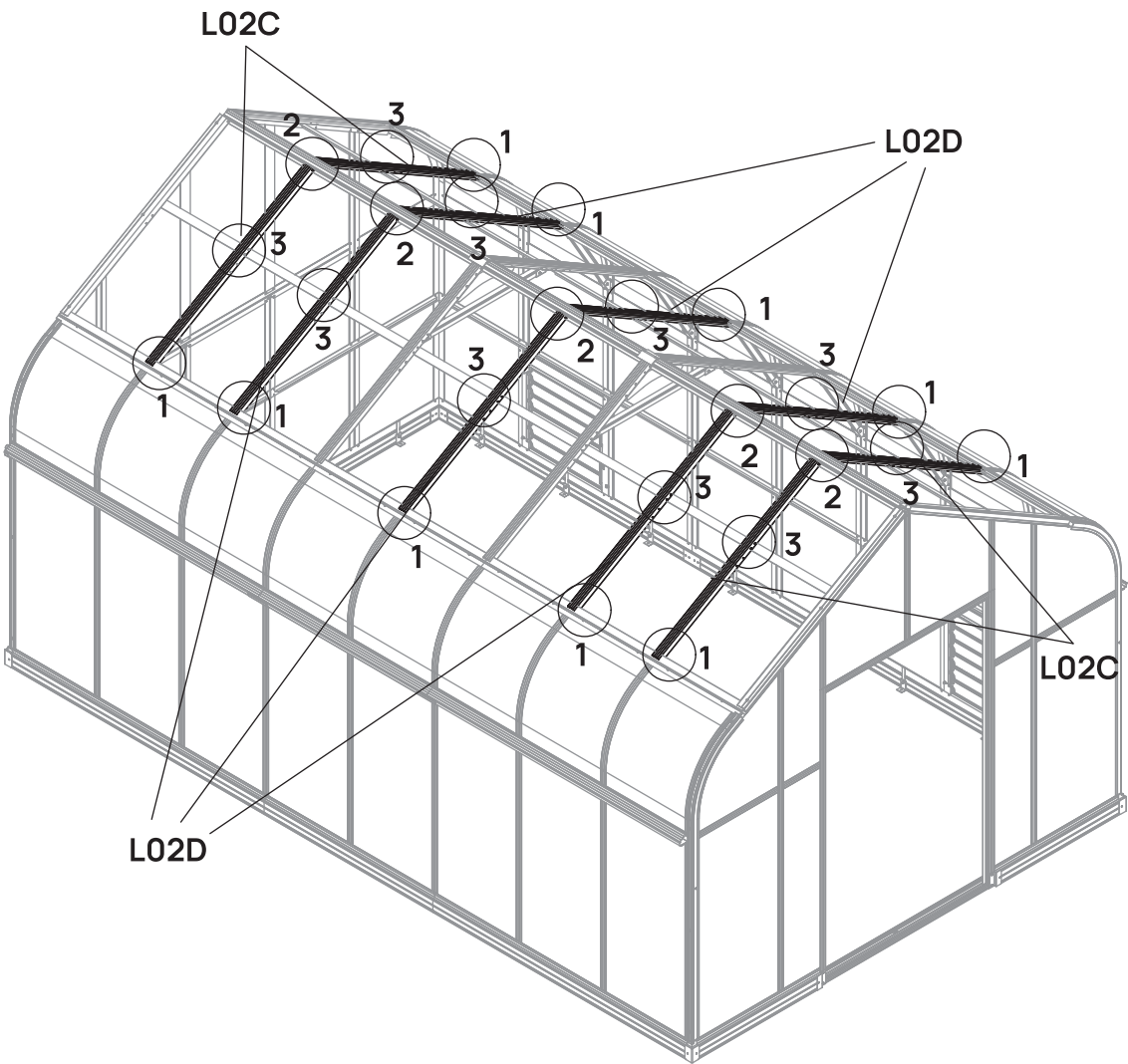
Assemble L05 roof connecting frames as shown.



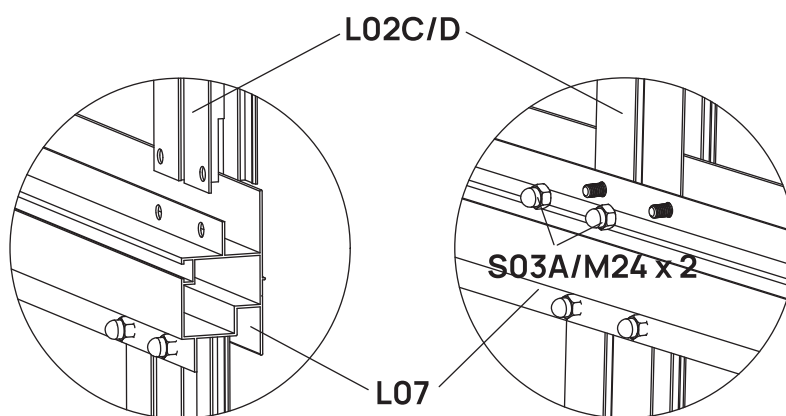
STEP  
**06**

Assemble the rest of L02C and L02D roof rafters as shown.

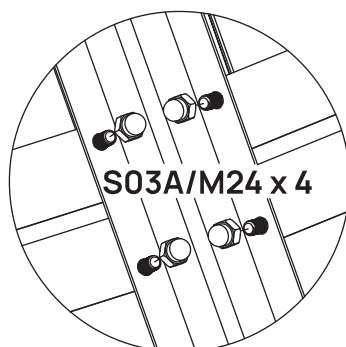
BOX	PART	NO	QTY
ALBOX-3		L02C	4
ALBOX-3		L02D	6
ALBOX-4		S03A M6X10	80
ALBOX-4		M24 M6	80



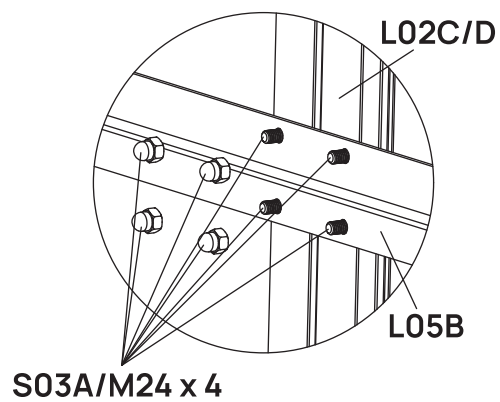
1



2








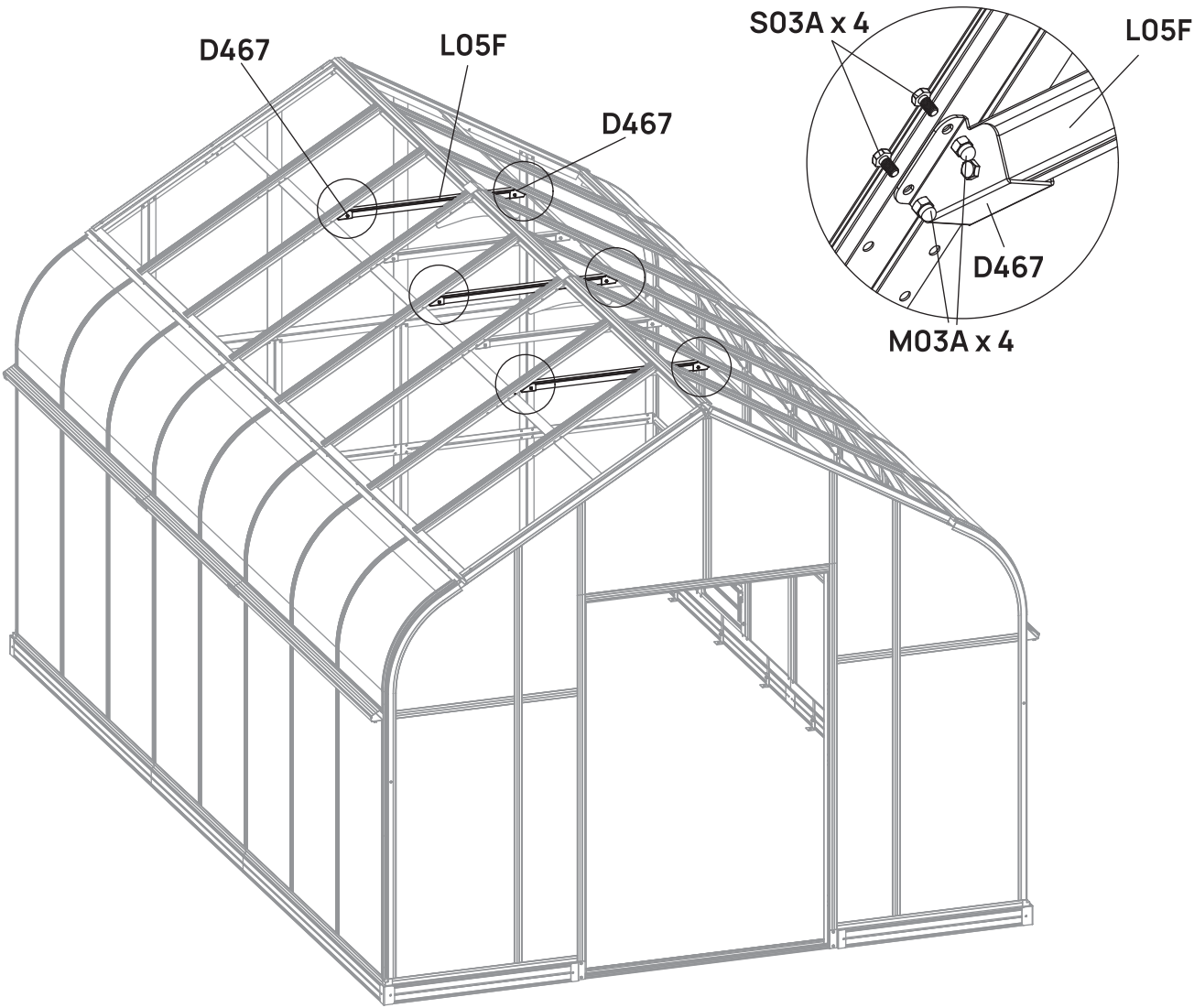
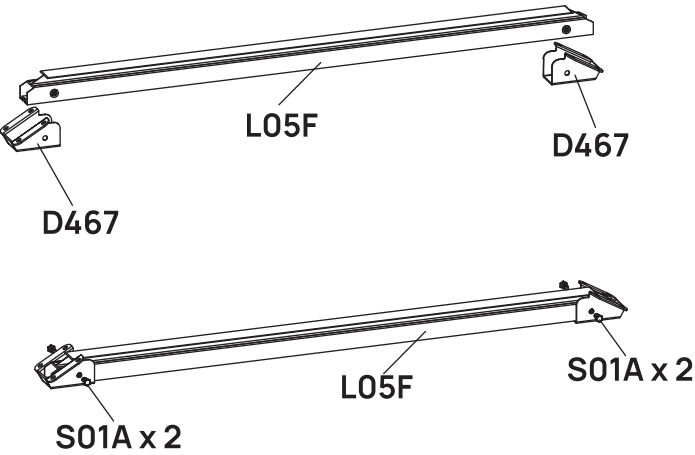
3



STEP  
**07**

Assemble the rest of support bars, then attach them to the rafters as shown.

BOX	PART	NO	QTY
ALBOX-4		L05F	3
ALBOX-1		D467	6
Pre-installed		S01A M6X12	12
ALBOX-4		S03A M6X10	24
ALBOX-4		M24 M6	24












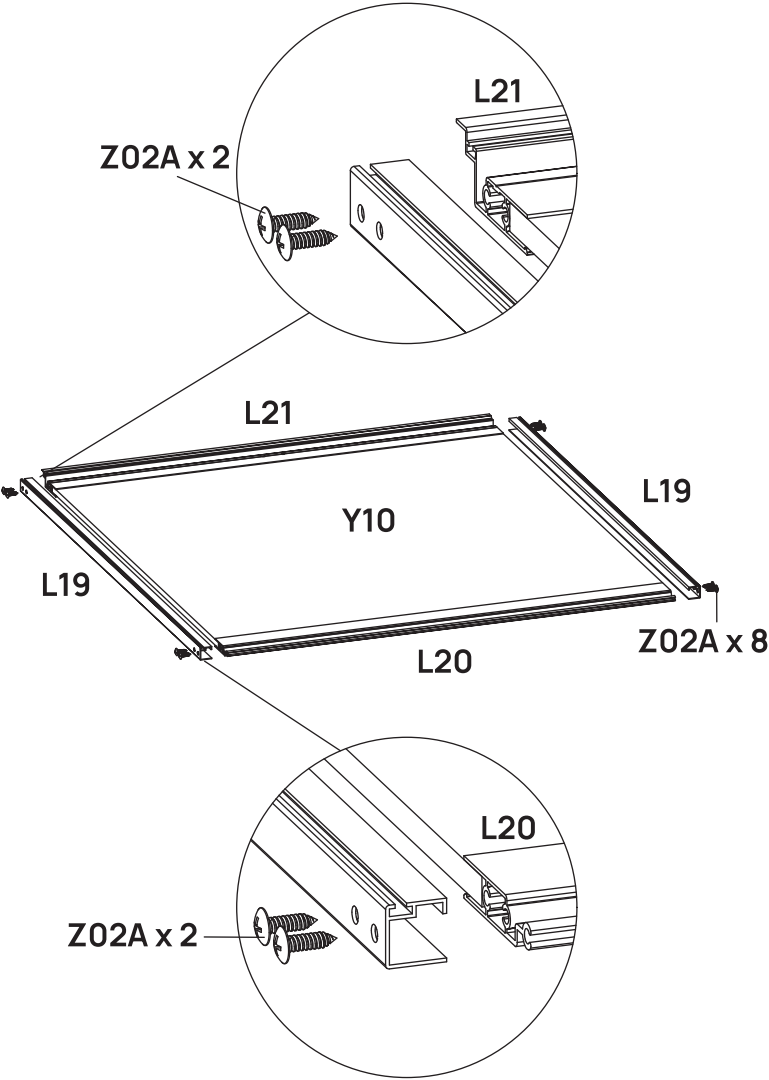


# Vent Assembly

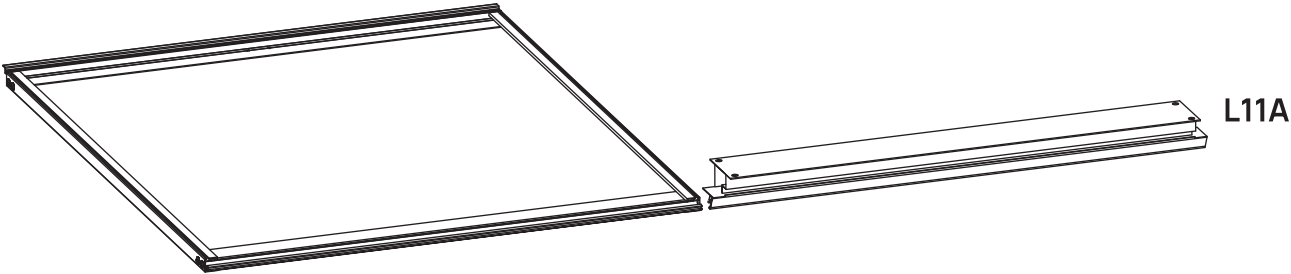
STEP  
**01**

With the UV-Protected side of the PC panel facing downward, assemble the vent as shown, using Z02A screws. Make sure the profiles with weather stripping are positioned on the same side, trim any excess stripping from the ends.

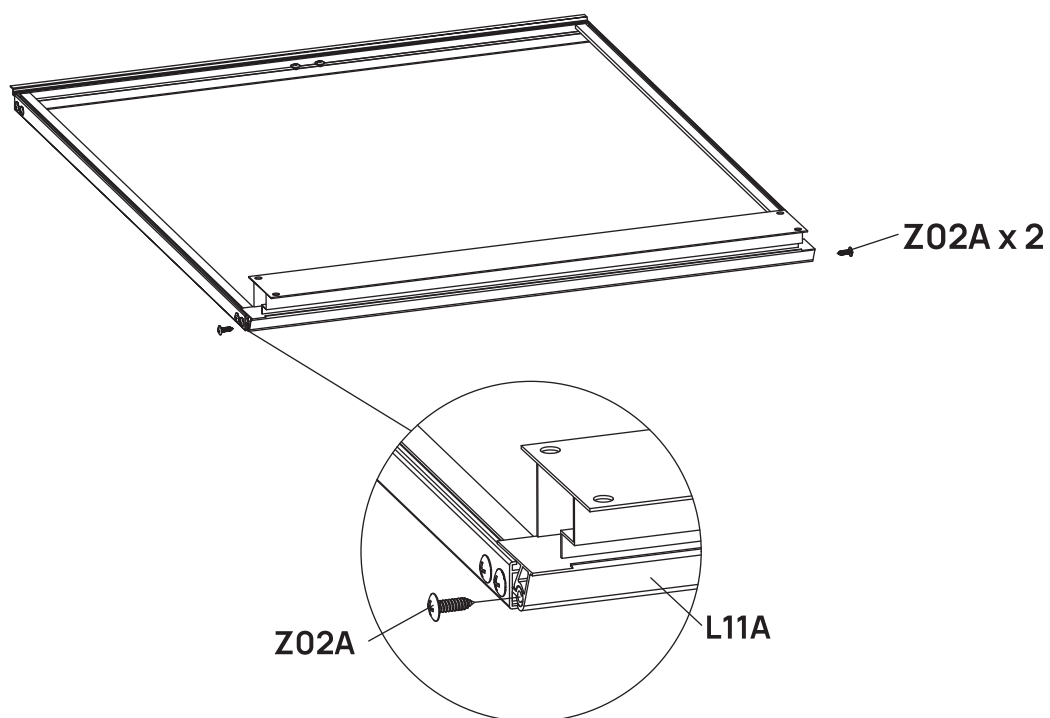
BOX	PART	NO	QTY
ALBOX-4		L11A	8
ALBOX-4		L19	16
ALBOX-4		L20	8
ALBOX-4		L21	8
PCBOX-1		Y10	8
ALBOX-4		Z02A Ø4X16D	80
PCBOX-2		H158	1



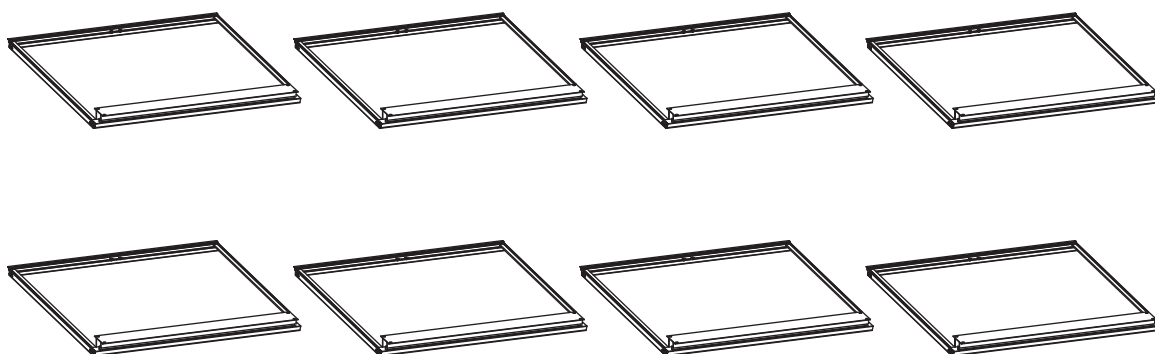
Slide L11A hinge frame onto L20 as shown. Ensure it is oriented the correct way, then secure with Z02A screws as shown.








Repeat these steps to assemble a total of 8 vents.

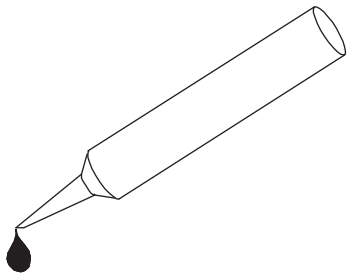


**C1X8**

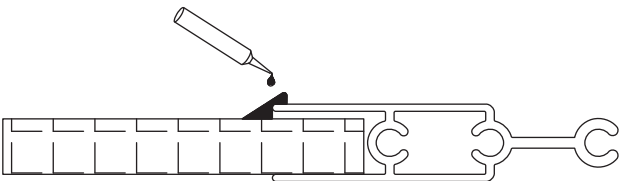
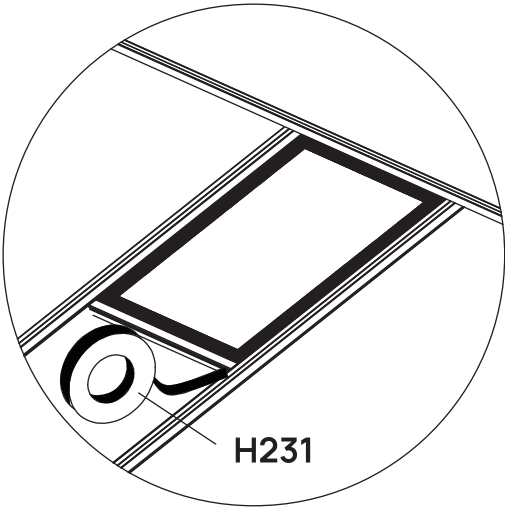
STEP  
**02**

Apply silicone caulk (not provided) or H231 butyl tape around all PC panels to seal.

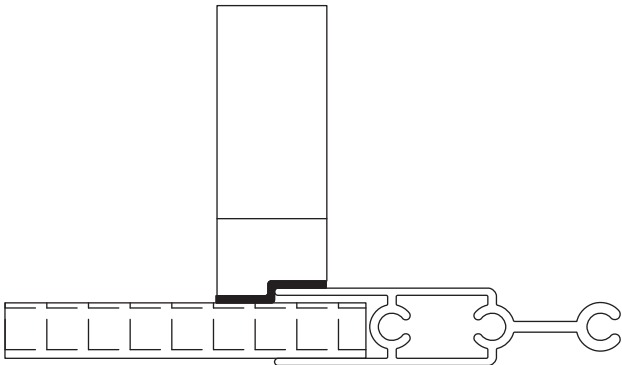
BOX	PART	NO	QTY
PCBOX-2		H231	1



OR







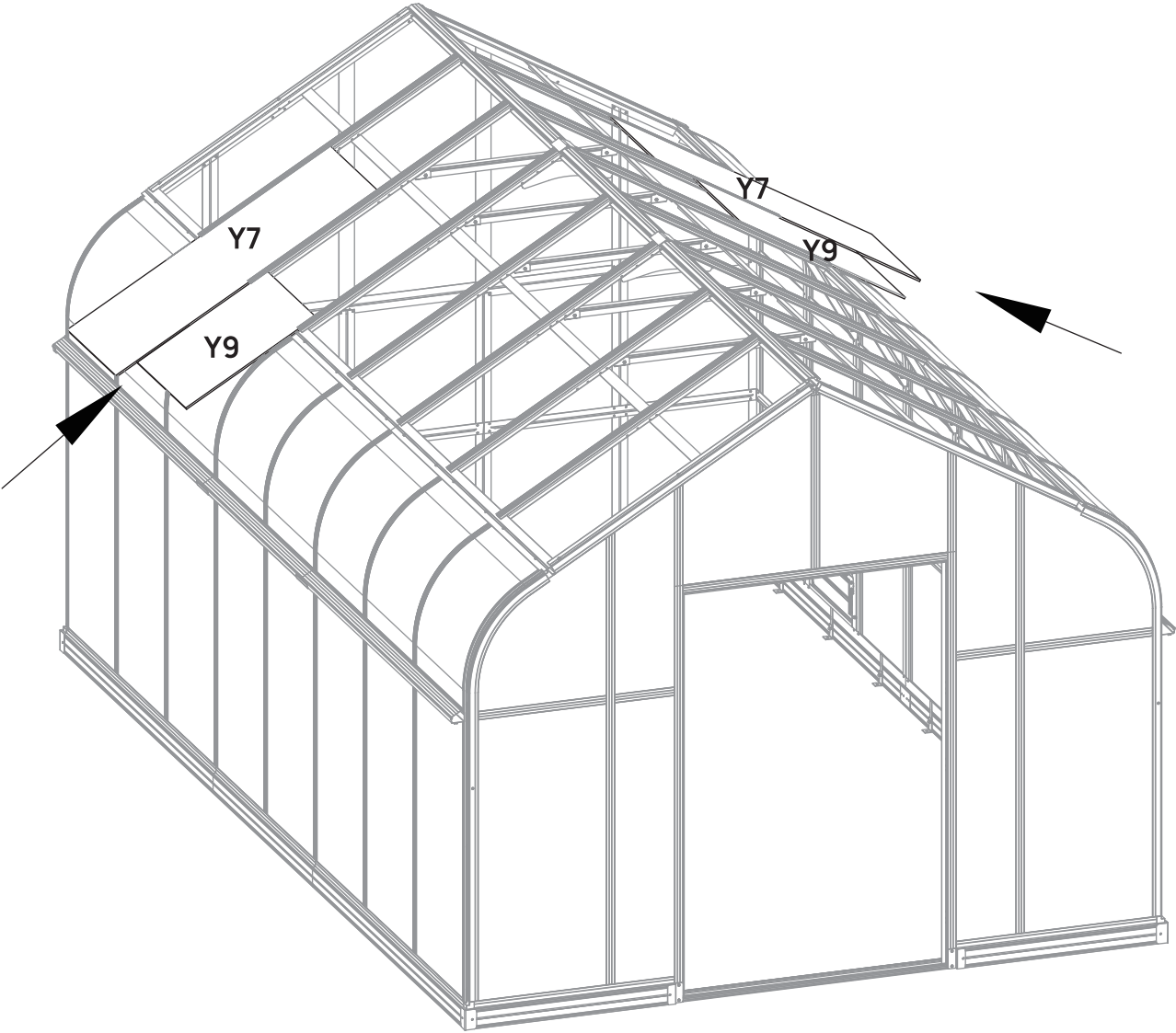
OR



STEP  
**03**





Slide Y7 and Y9 panels into place as shown.

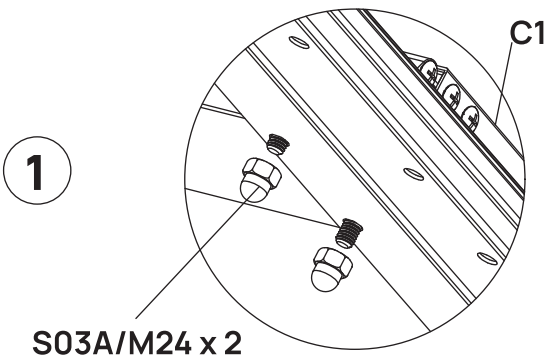
BOX	PART	NO	QTY
PCBOX-1		Y7	2
PCBOX-1		Y9	2
PCBOX-2		H158	1
PCBOX-2		H231	1



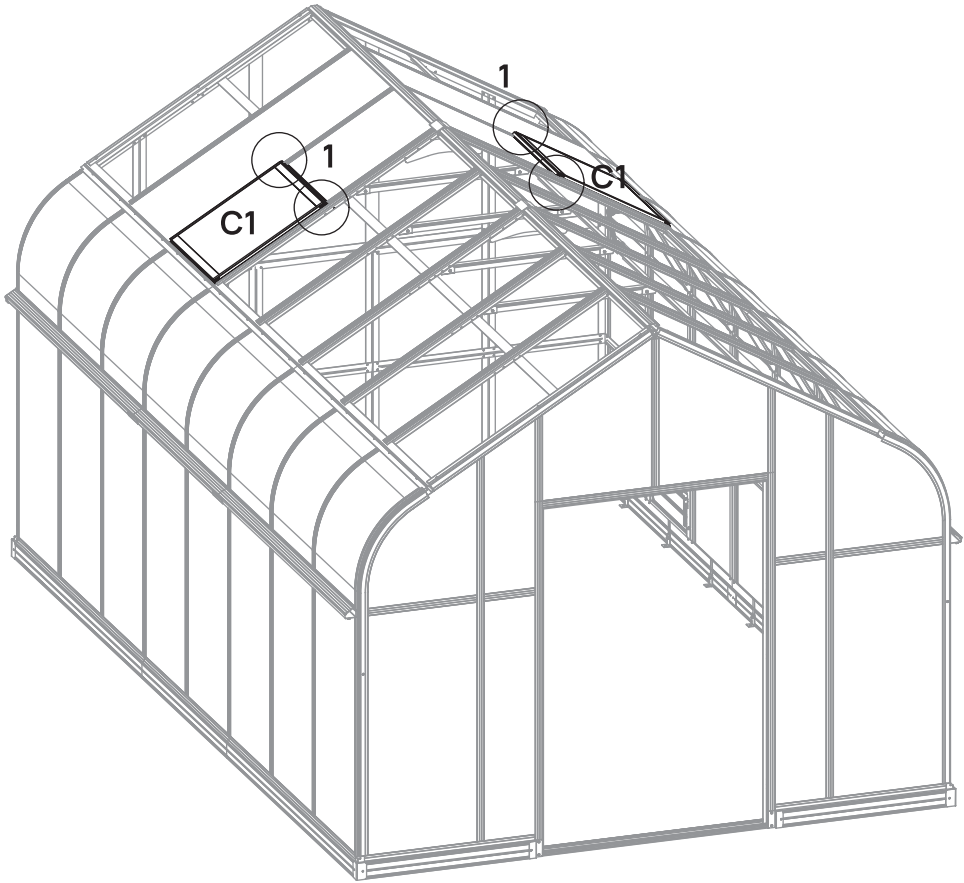
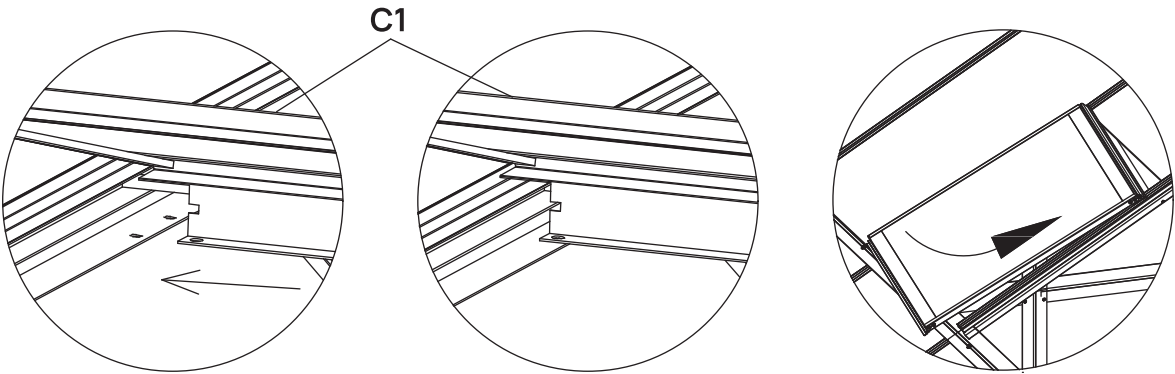
STEP  
**04**

Attach vents to the roof as shown in diagram.

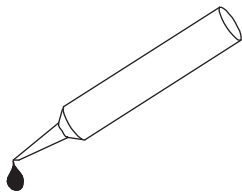
BOX	PART	NO	QTY
		C1	2
ALBOX-4		S03A M6X10	8
ALBOX-4		M24 M6	8
PCBOX-2		H231	1



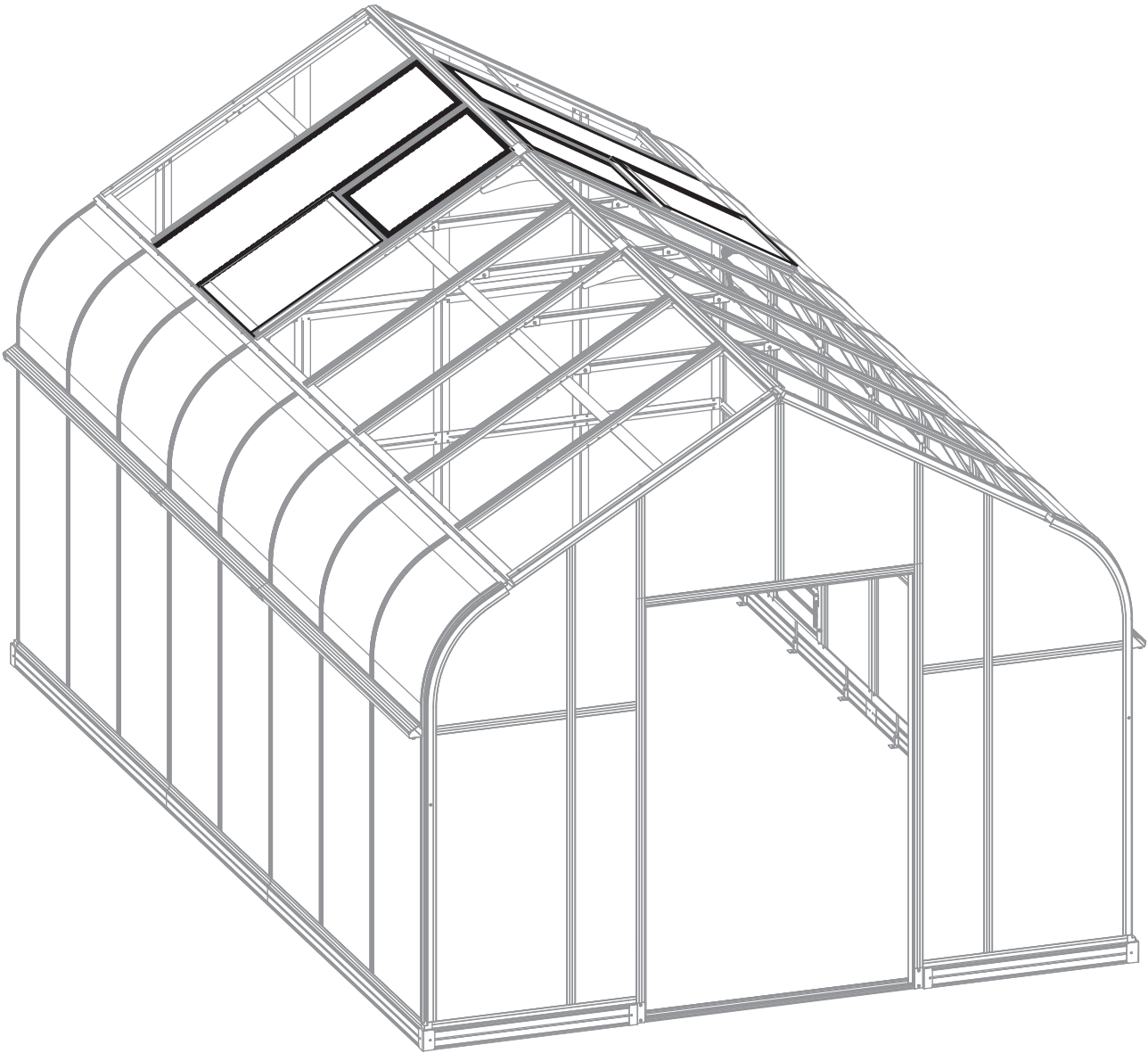
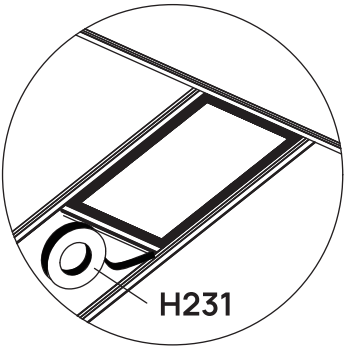
**Note:** Gently slide the vent along the rafters at a slight angle, aligning the groove on the vent frame with the ridge on the rafter frame. Once aligned, adjust the vent to the correct position and secure it in place.



Apply silicone caulk (not provided) or H231 butyl tape around all roof PC panels to seal.










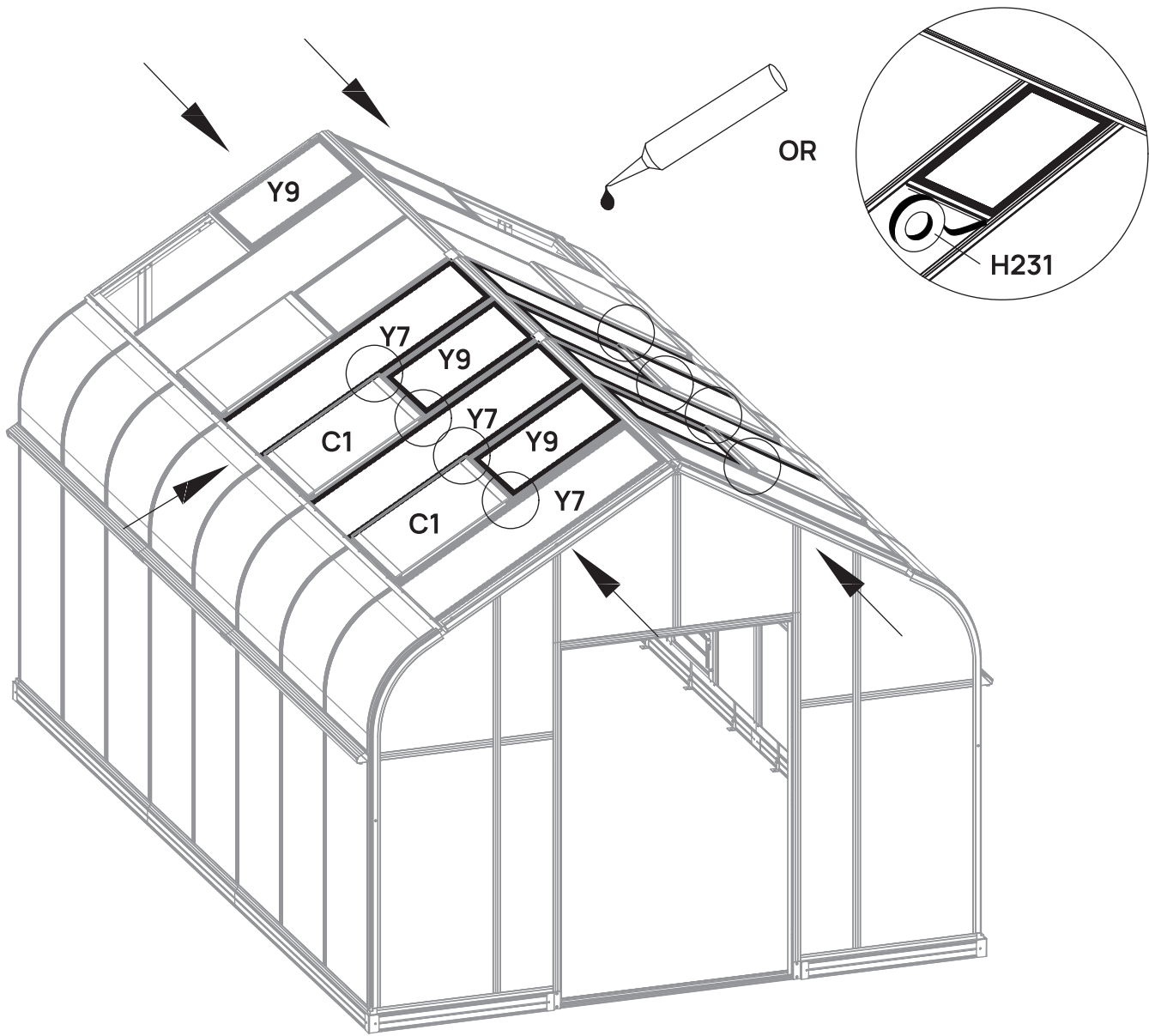
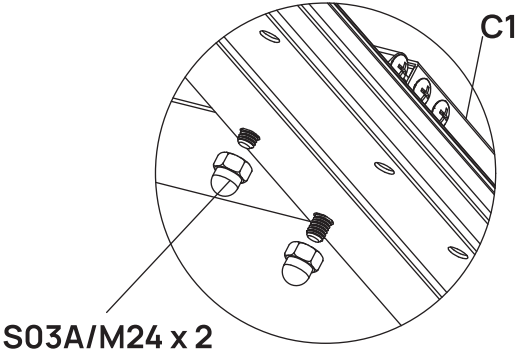
OR



STEP  
**05**




Repeat the last three steps to install the rest of panels and vents as shown.  
Apply silicone caulk (not provided) or H231 butyl tape around all roof PC panels to seal.

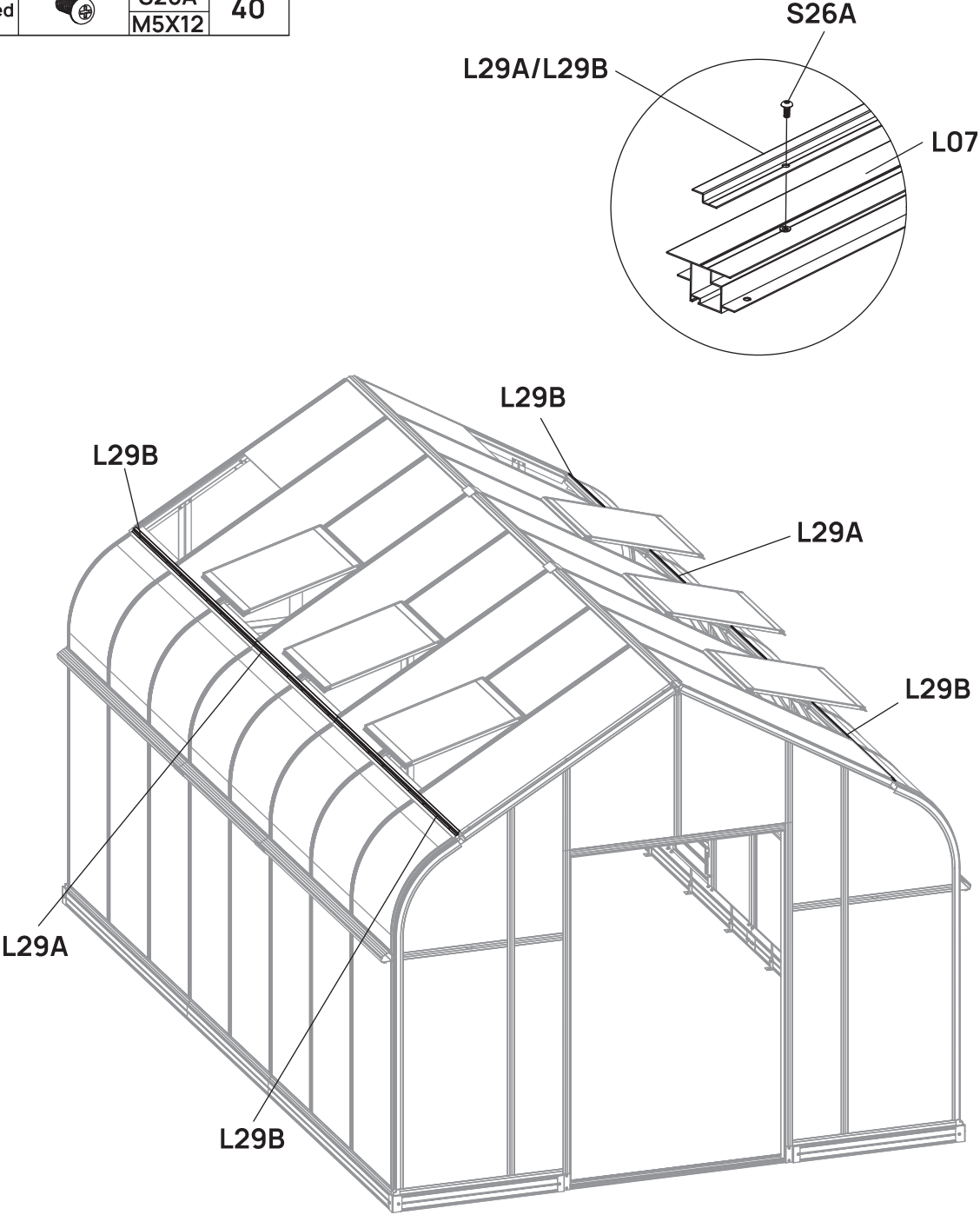
BOX	PART	NO	QTY
PCBOX-1		Y7	6
PCBOX-1		Y9	6
		C1	4
ALBOX-4		S03A M6X10	16
ALBOX-4		M24 M6	16
PCBOX-2		H158	1
PCBOX-2		H231	1



STEP  
**06**



Remove the pre-installed S26A from eave frames.  
Attach L29A/B cover frames onto eave frames to secure the roof panels as shown, using the removed S26A bolts.

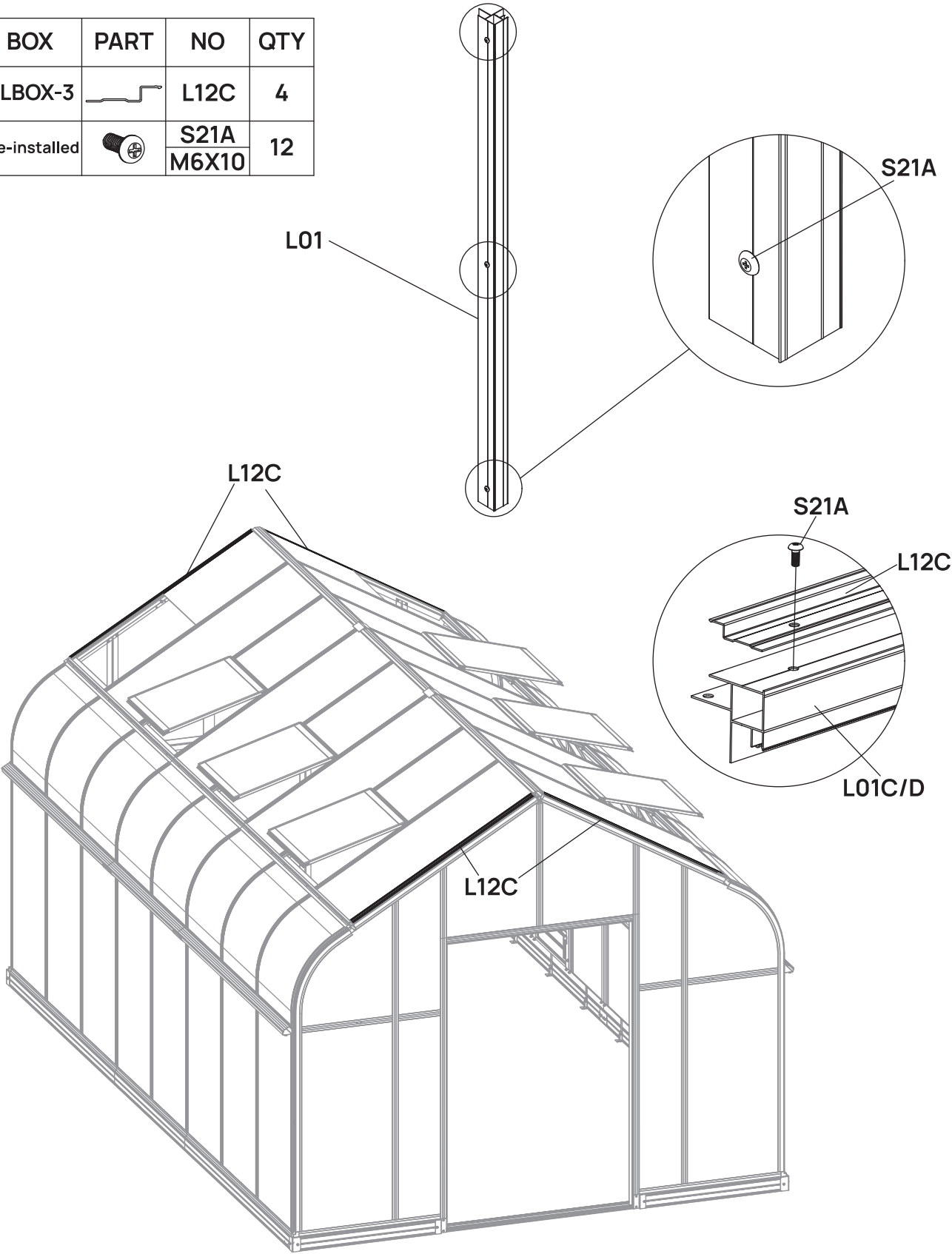
BOX	PART	NO	QTY
ALBOX-3		L29A	2
ALBOX-2		L29B	4
Pre-installed		S26A M5X12	40



STEP  
**07**

Remove the pre-installed S21A bolts from the front and back gable frames. Attach L12C cover frames onto L01 gable frames to secure the outermost PC panels as shown, using the removed S21A bolts.







BOX	PART	NO	QTY
ALBOX-3		L12C	4
Pre-installed		S21A M6X10	12

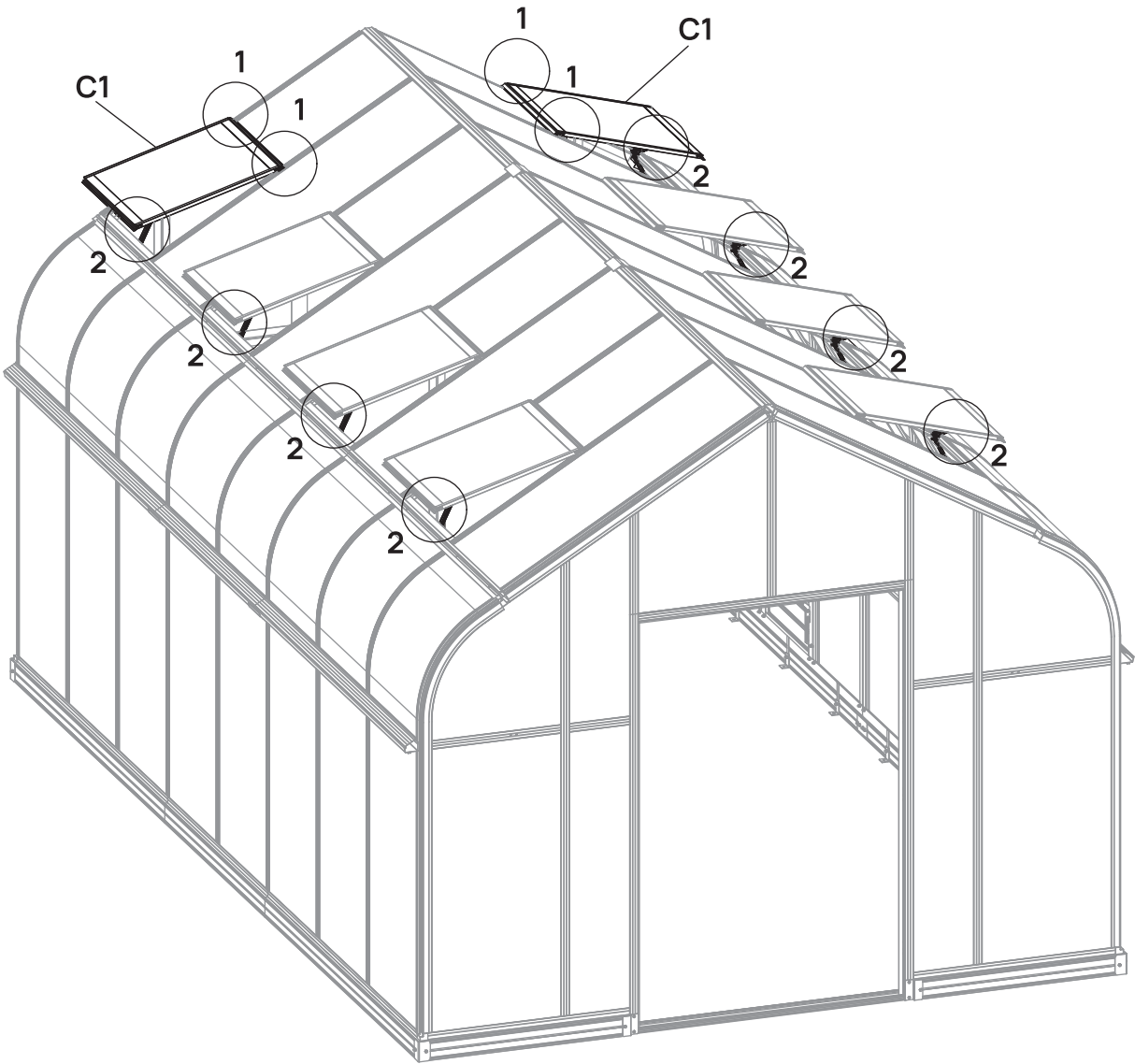




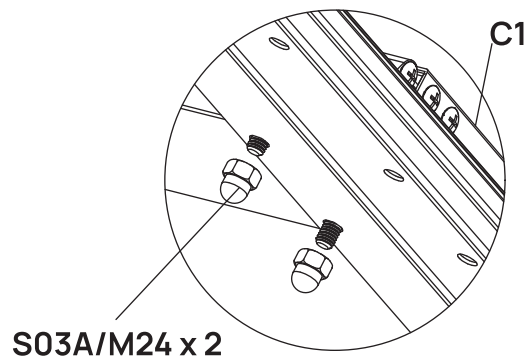
STEP  
**08**

Attach the last vents on the roof, then install the manual vent openers as shown.

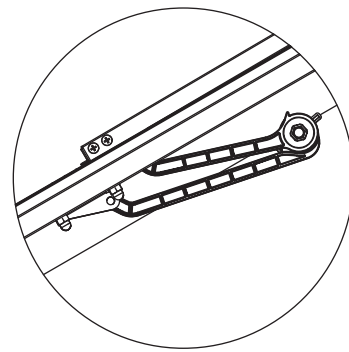
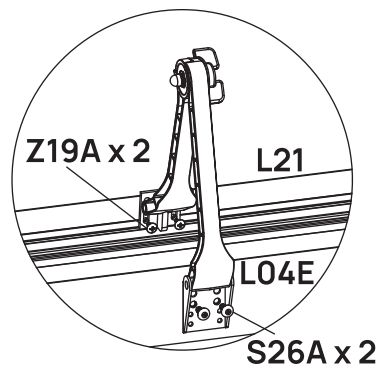
BOX	PART	NO	QTY
		C1	2
ALBOX-1		A111	8
Pre-installed		S26A M5X12	16
ALBOX-4		S03A M6X10	8
ALBOX-4		M24 M6	8
ALBOX-4		Z19A M4.2X10	16



1



2








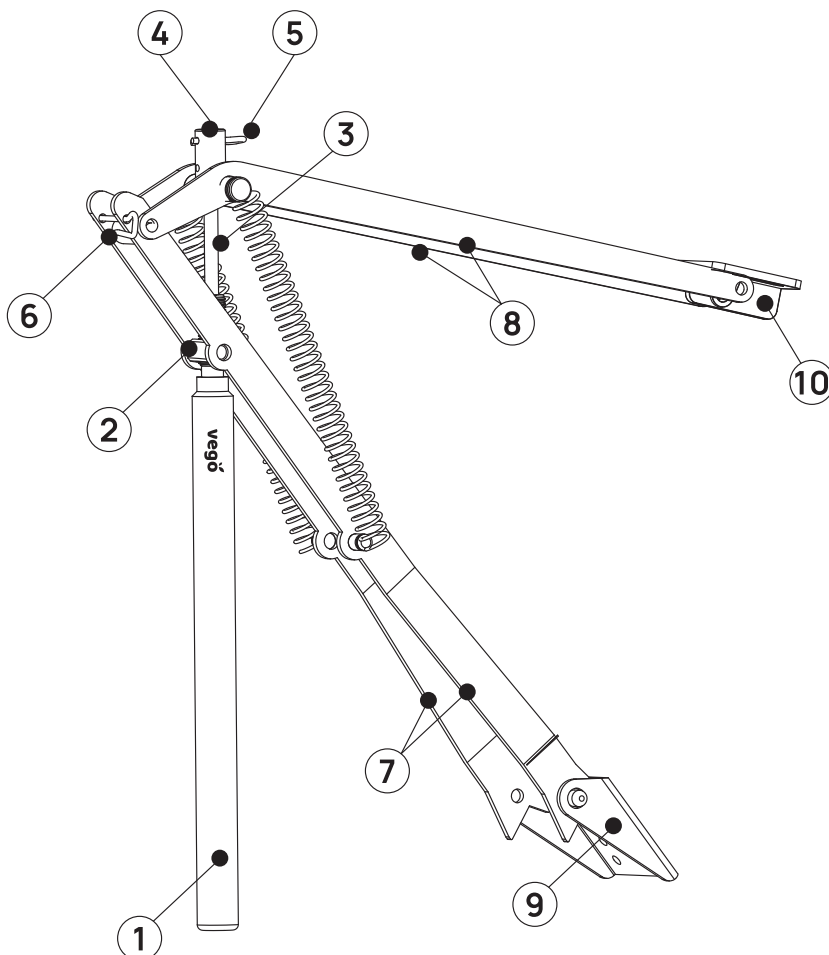
# Auto Vent Opener Assembly

STEP

## 01

Assemble 2 sets of H244 Auto Vent openers as shown.

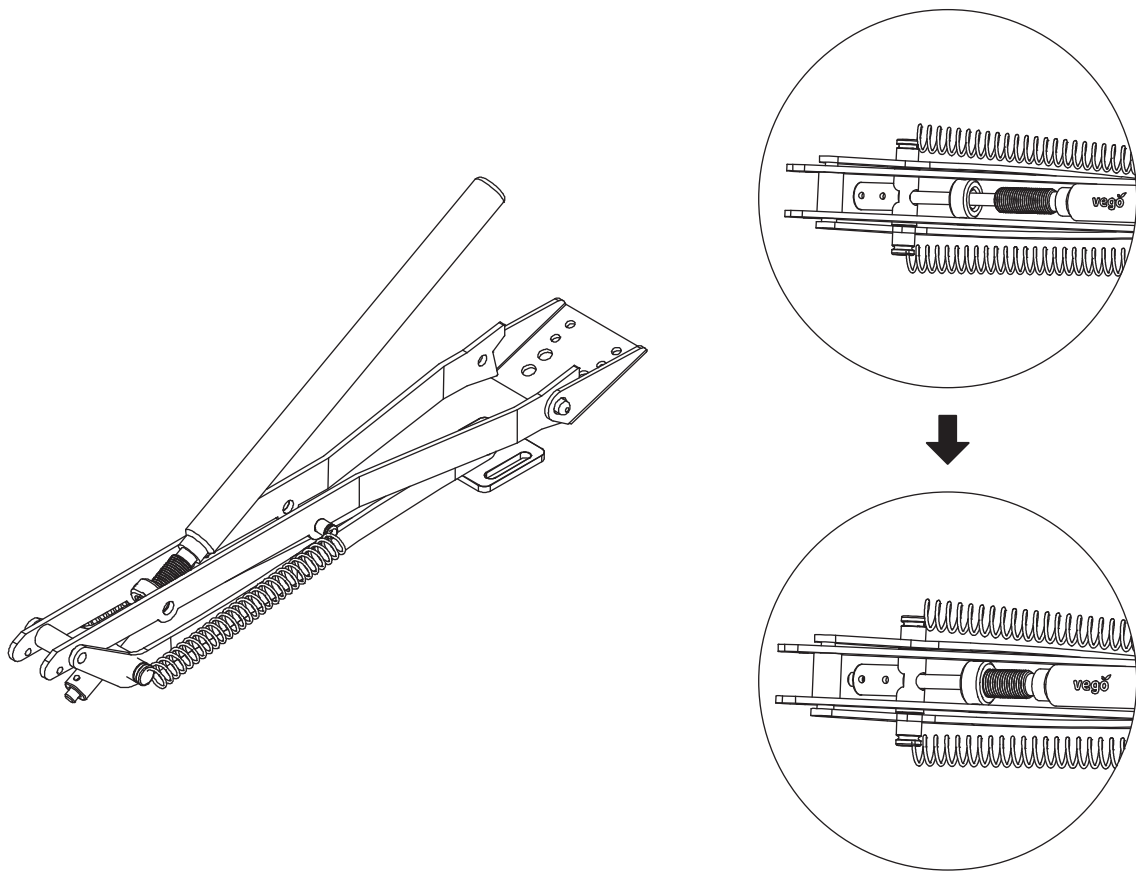
BOX	PART	NO	QTY
ALBOX-1		H244	2
Pre-installed		S26A M5X12	4
ALBOX-4		Z19A M4.2X10	4



- ① Cylinder
- ② Cylinder Housing
- ③ Piston Rod
- ④ Clutch T
- ⑤ Hair Pin
- ⑥ Stop Pin
- ⑦ Arm B
- ⑧ Arm A
- ⑨ Frame Bracket
- ⑩ Vent Bracket

Thread the Cylinder through the Cylinder Housing so that the end of the Piston Rod enters the Clutch T.

**Tips:** For easy assembly, chill the cylinder at a temperature below 41°F for 15–20 minutes to reduce tension.



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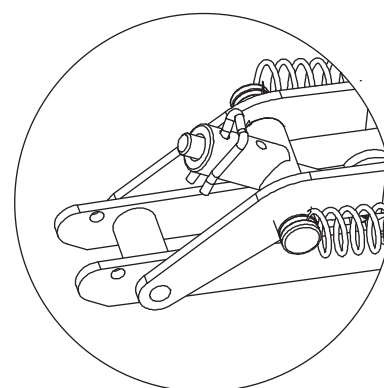
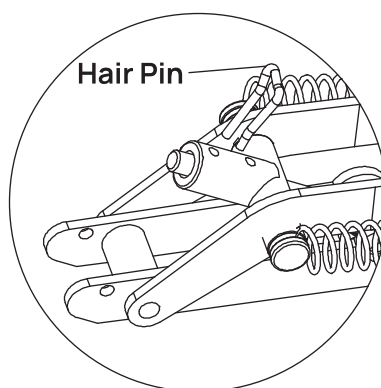
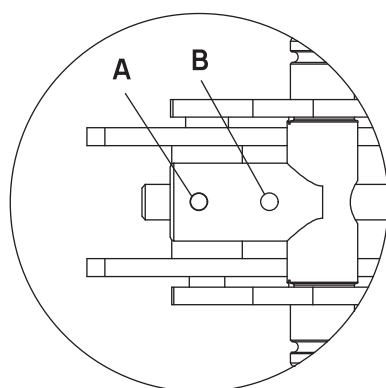
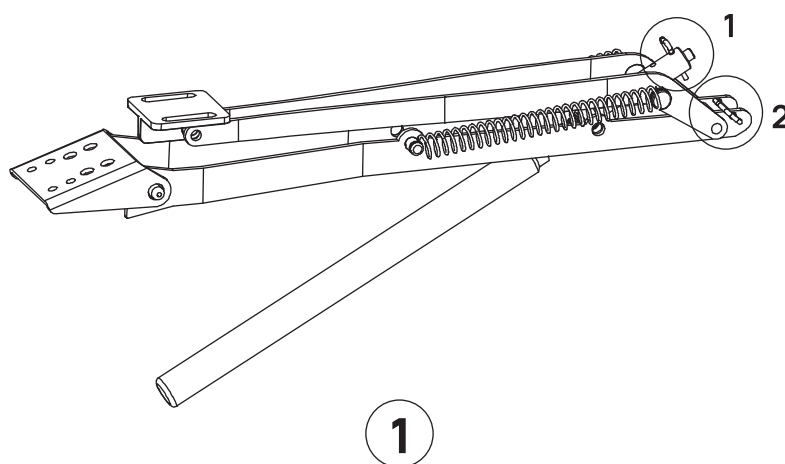
## STEP 02

If the maximum vent opening measures more than 16.5 inches, place the Hair Pin into hole A.

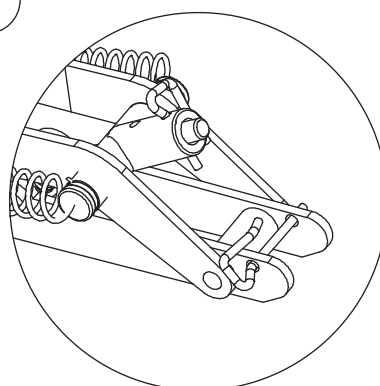
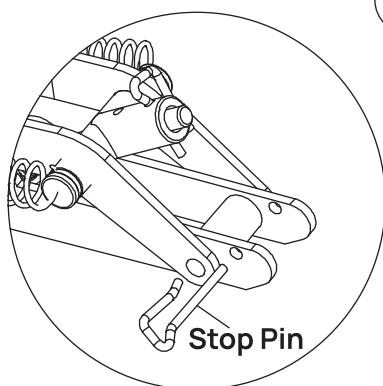
If the maximum opening measures less than 16.5 inches, place the Hair Pin into hole B.

Insert the longer Stop Pin into the end of into the end of Arm B frame as shown in blue.

**Note:** Do not install Stop Pin until Hair Pin has been installed.

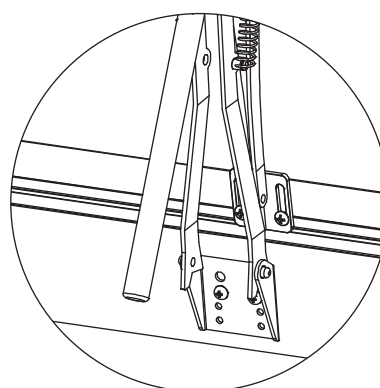
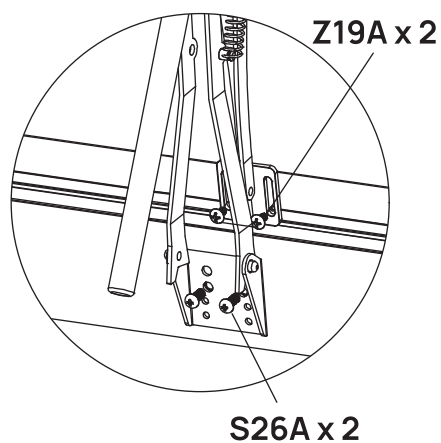
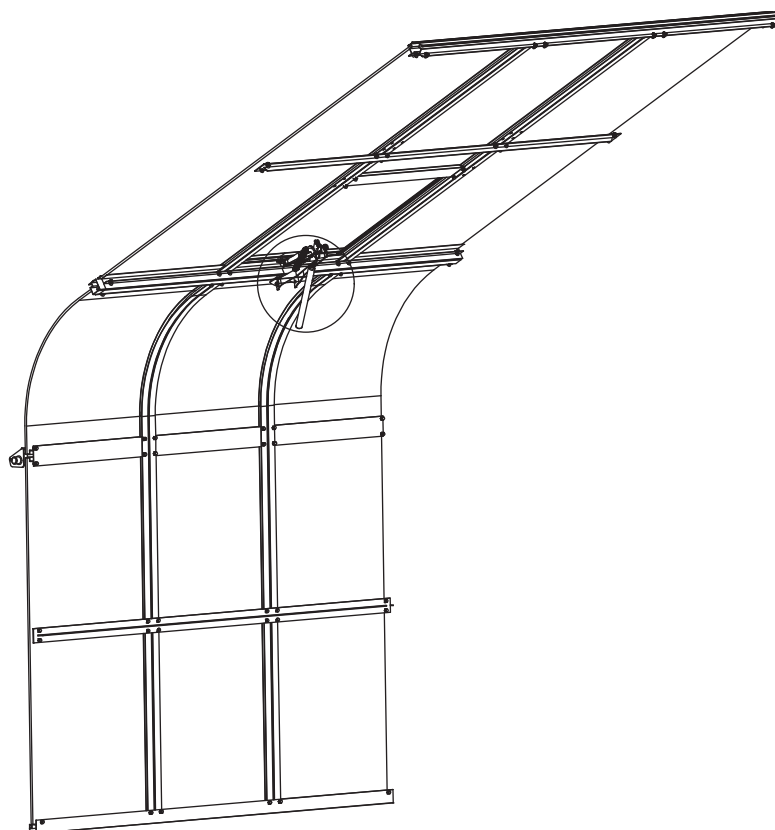


2



# STEP 03

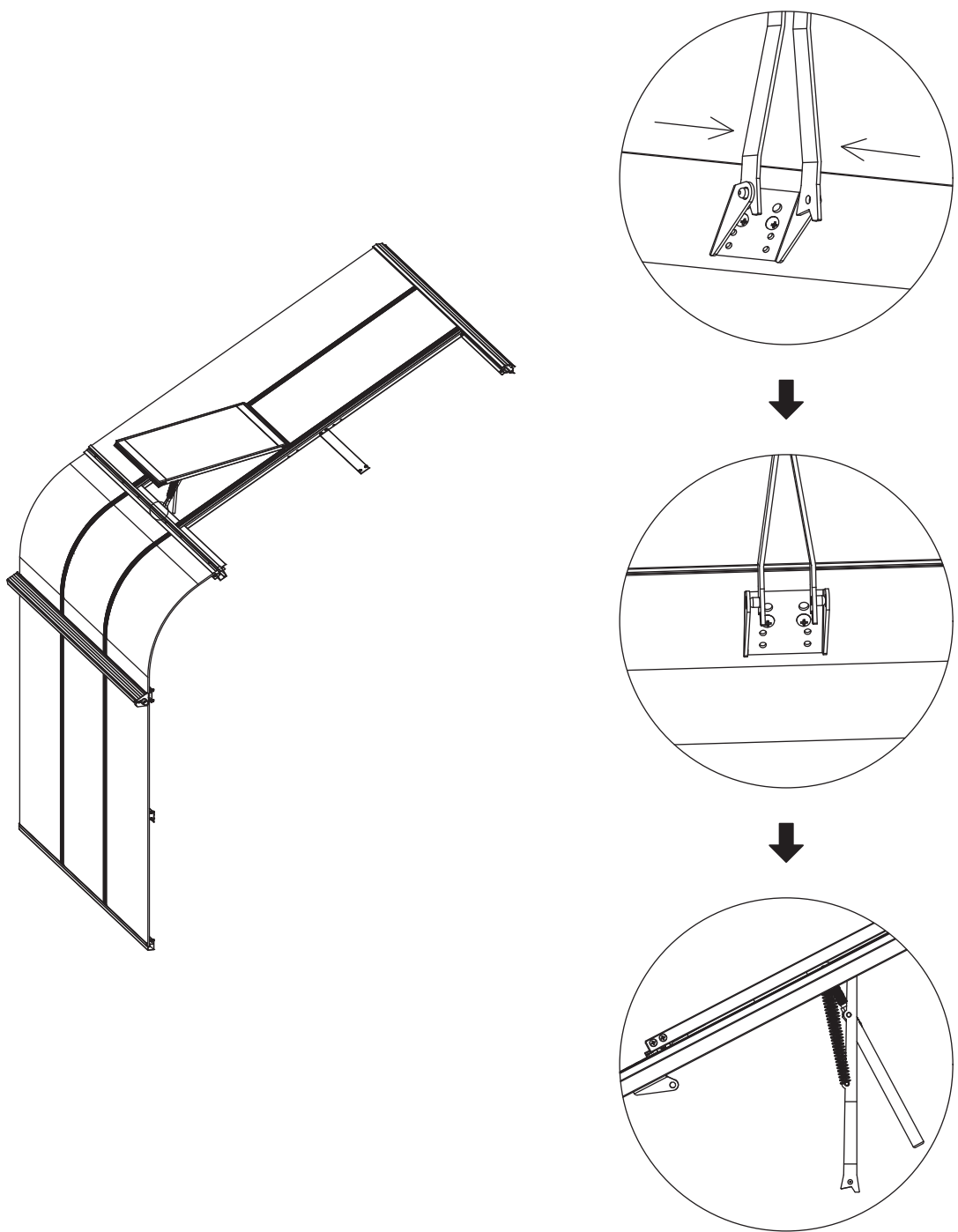
Replace any 2 sets of the manual vent openers with the assembled auto vent openers as shown.



In case of sudden rain, strong winds, or other extreme weather while the auto vent opener is in the open position:

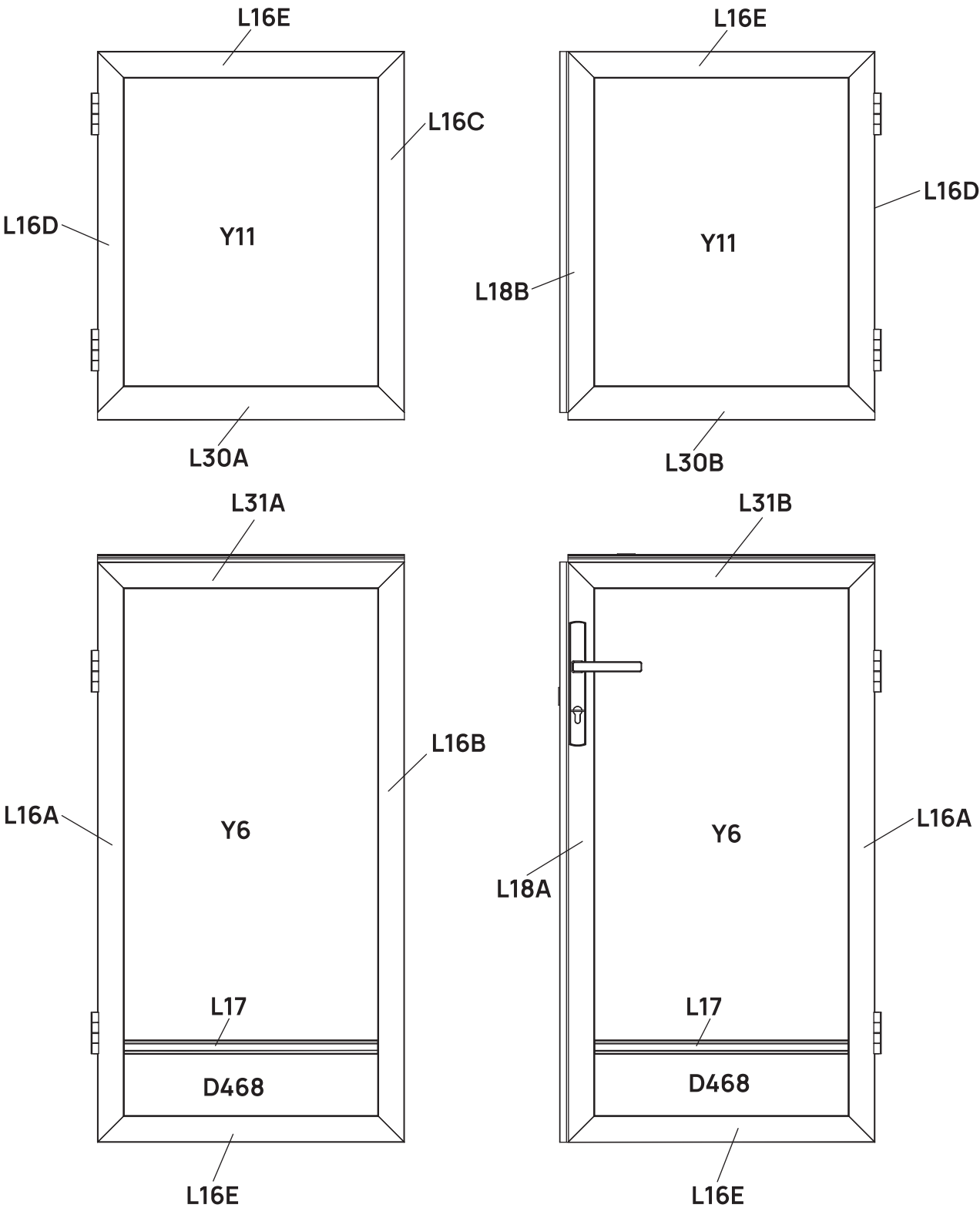
Push the frame arm inward as shown to release it from the bracket and quickly close the vent.

To secure it, tie the opener to a fixed point with a rope during storms to prevent the vent from being blown open.








Dutch Door Diagram

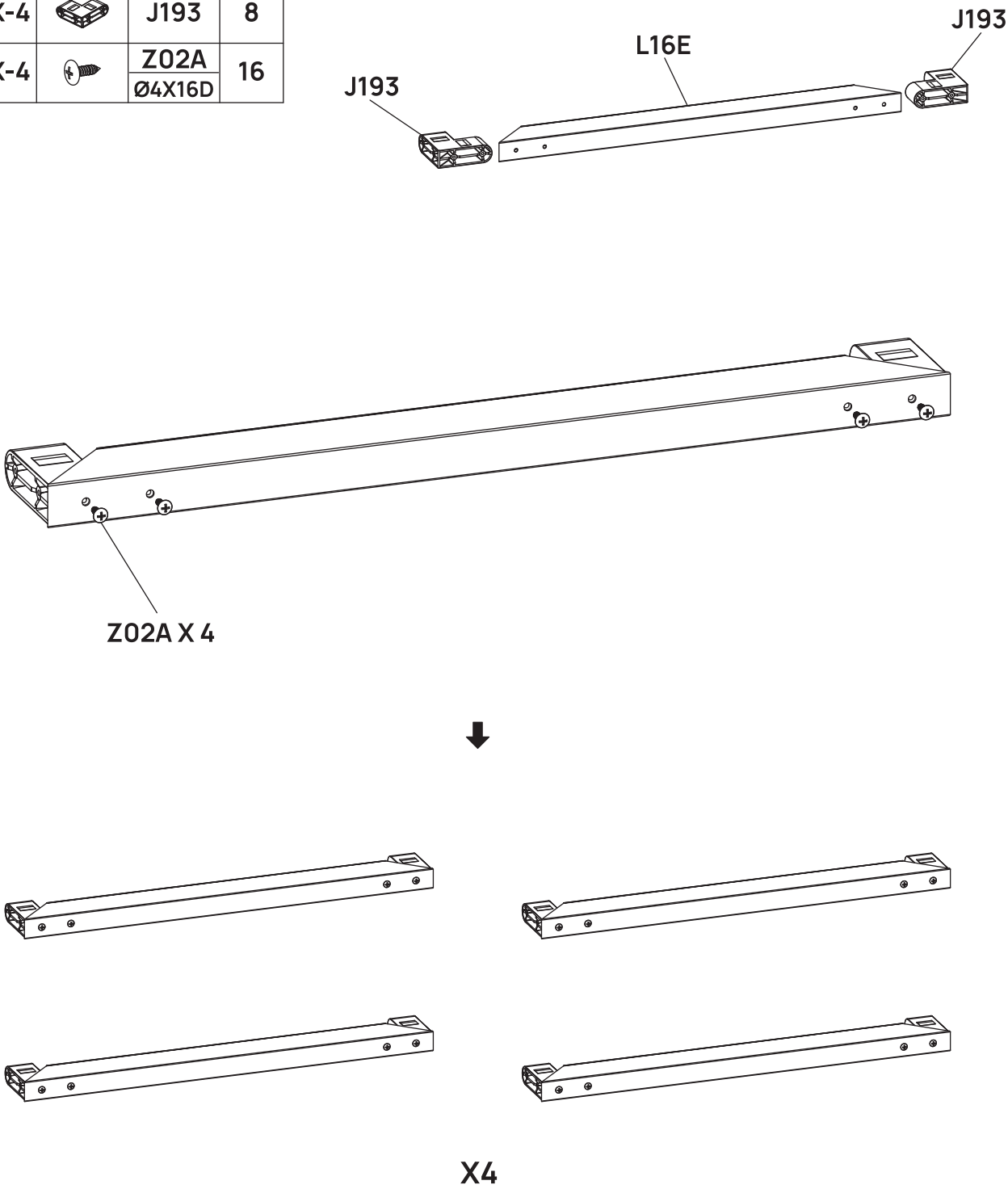




STEP  
**01**







Assemble 4 sets of L16E pieces as shown, attach J193 pieces to each ends and secure with Z02A screws.

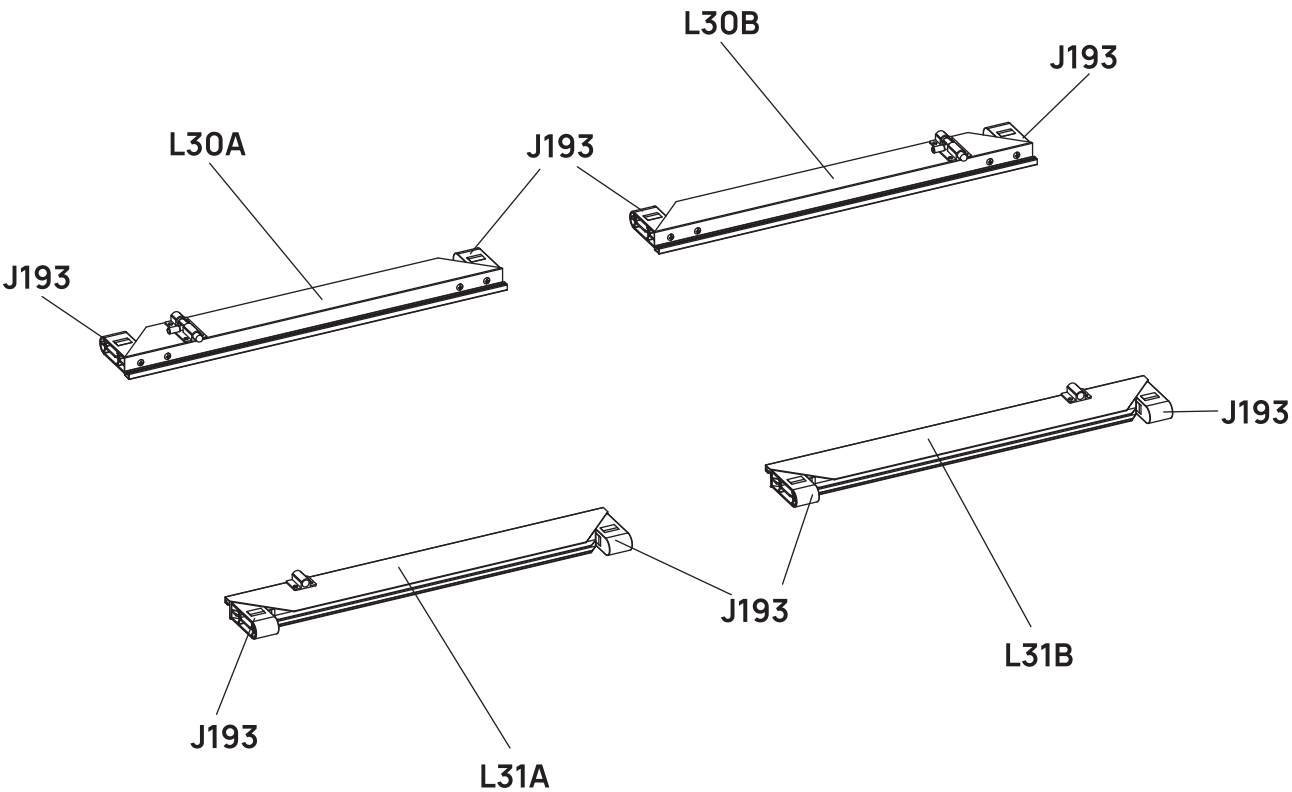
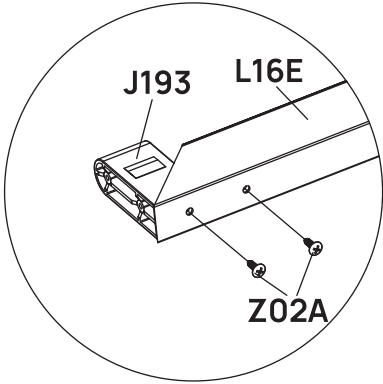
BOX	PART	NO	QTY
ALBOX-4		L16E	4
ALBOX-4		J193	8
ALBOX-4		Z02A Ø4X16D	16



STEP  
**02**















Assemble L30A, L30B, L31A and L31B in the same way as shown.

BOX	PART	NO	QTY
ALBOX-4		L30A	1
ALBOX-4		L30B	1
ALBOX-4		L31A	1
ALBOX-4		L31B	1
ALBOX-4		J193	8
ALBOX-4		Z02A Ø4X16D	16

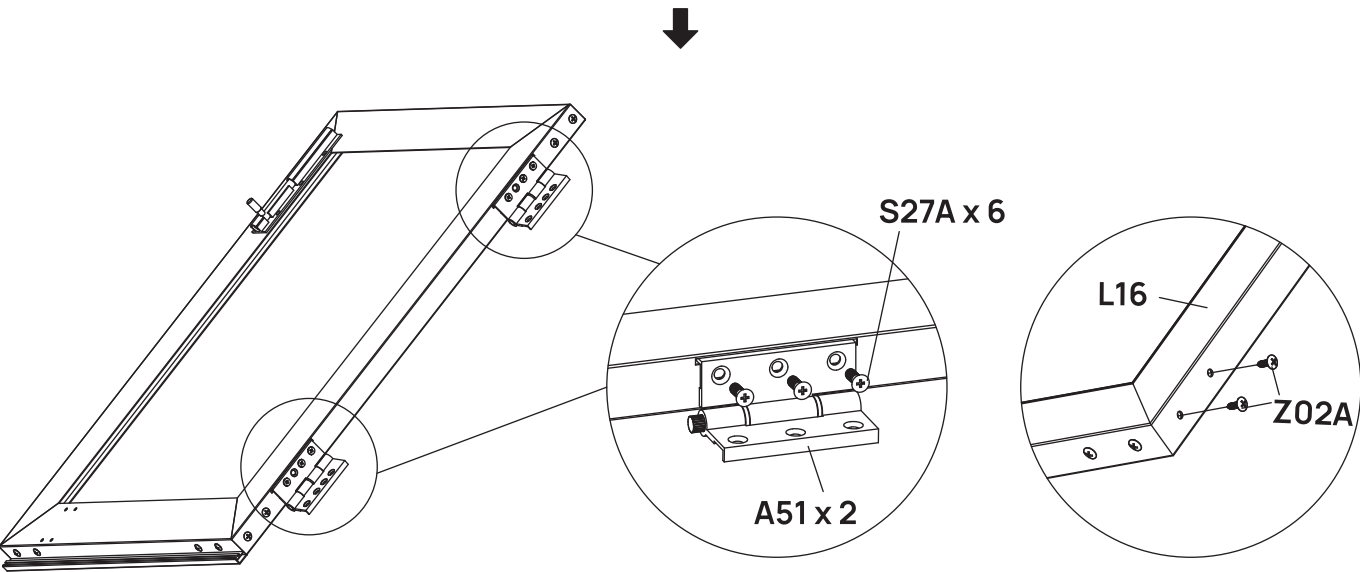
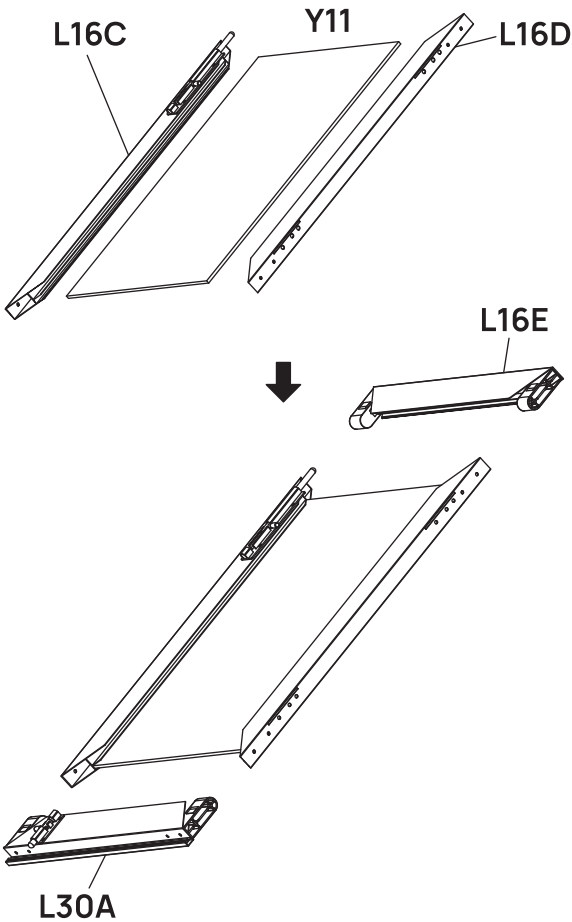


STEP  
**03**

Assemble the upper-left door using Z02A screws, then attach the hinges as shown.

BOX	PART	NO	QTY
ALBOX-3		L16A	1
ALBOX-3		L16B	1
ALBOX-4		L16C	1
ALBOX-4		L16D	1
ALBOX-4		L17	1
ALBOX-4		Z02A Ø4X16D	16
ALBOX-4		S03A M6X10	2
ALBOX-4		M24 M6	2
PCBOX-3		Y11	1
PCBOX-3		Y6	1
PCBOX-2		H158	1
ALBOX-4		A51	4
Pre-installed		S27A M4.8X16	12
ALBOX-4		D468	1

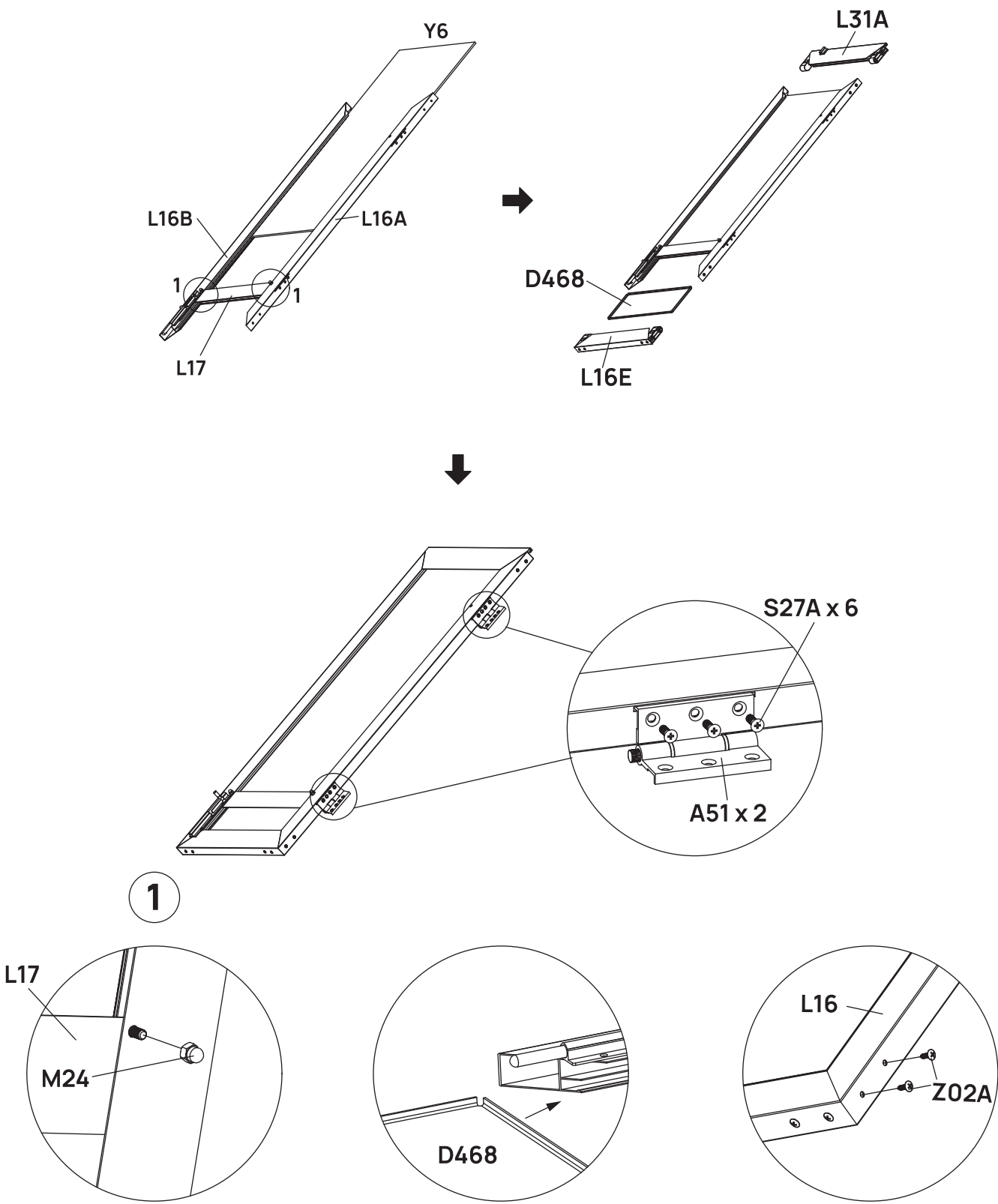
Upper-left door



STEP  
**04**















Assemble the lower-left door as shown, secure the L17A frame and D468 aluminum plate at the bottom.  
Finally attach the hinges as shown.

**Lower-left door**

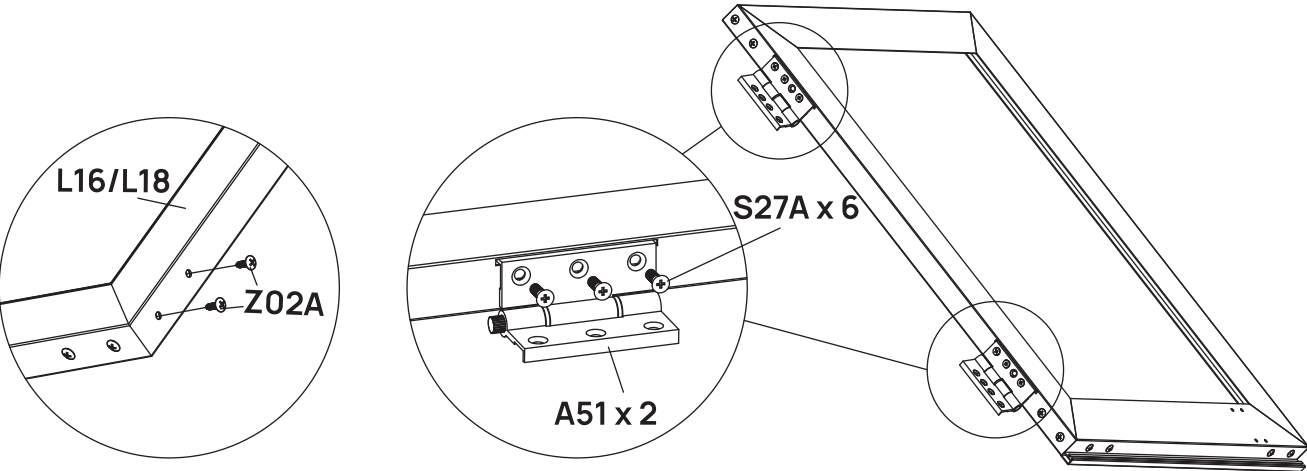
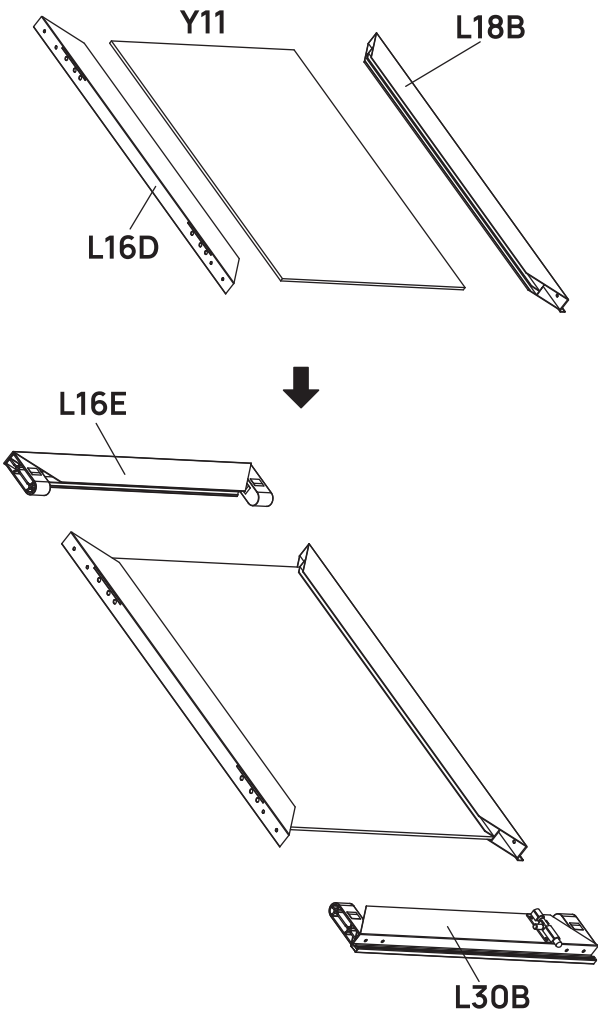


STEP  
**05**

Assemble the upper-right door using Z02A screws, then attach hinges as shown.

BOX	PART	NO	QTY
ALBOX-3		L16A	1
ALBOX-4		L16D	1
ALBOX-3		L18A	1
ALBOX-4		L18B	1
ALBOX-4		L17	1
ALBOX-4		Z02A Ø4X16D	16
ALBOX-4		S03A M6X10	2
ALBOX-4		M24 M6	2
PCBOX-3		Y11	1
PCBOX-3		Y6	1
PCBOX-2		H158	1
ALBOX-4		A51	4
Pre-installed		S27A M4.8X16	12
ALBOX-4		D468	1

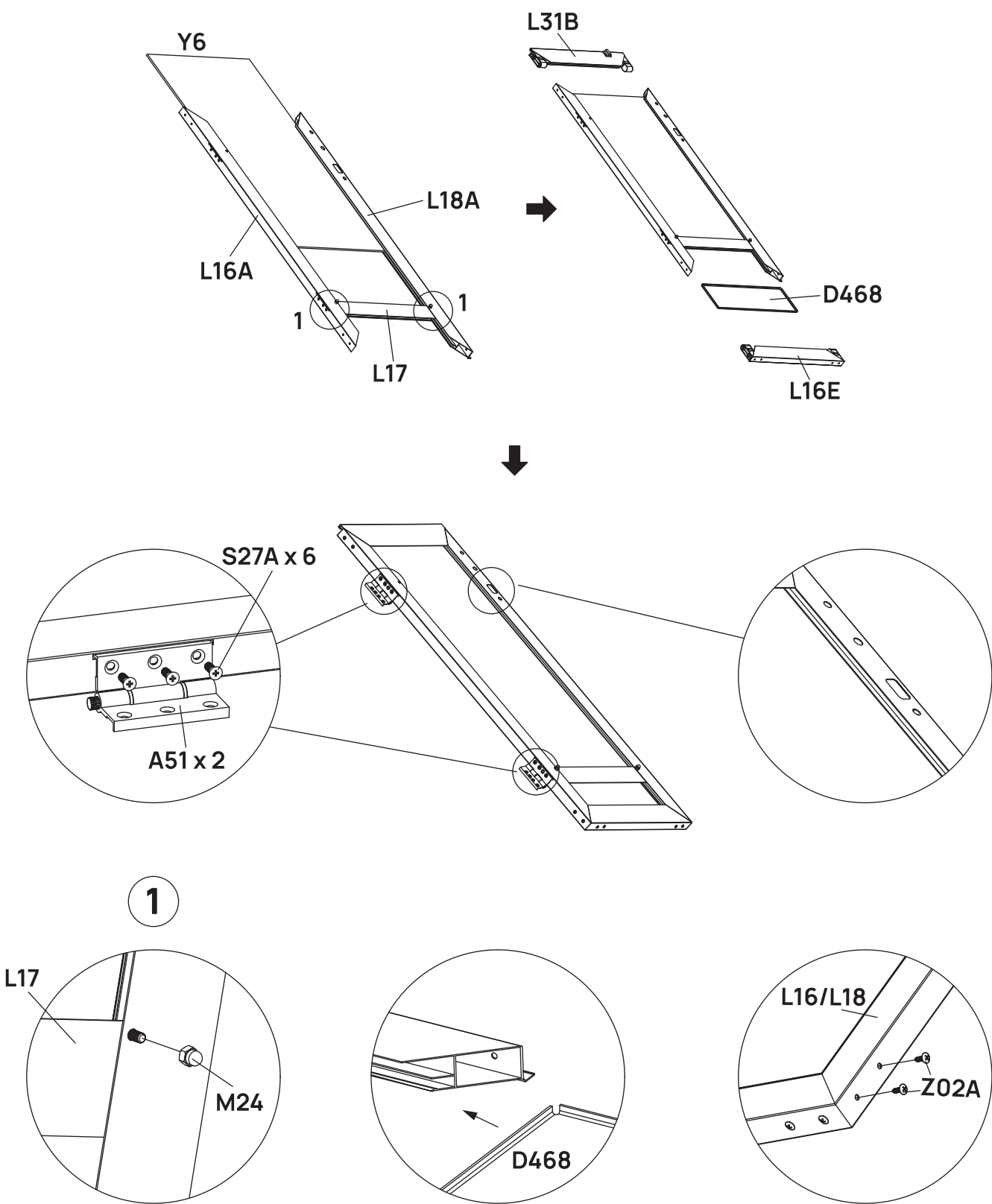
Upper-right door



STEP  
**06**





Assemble the lower-right door as shown, secure the L17A frame and D468 aluminum plate at the bottom.  
Finally attach the hinges as shown.

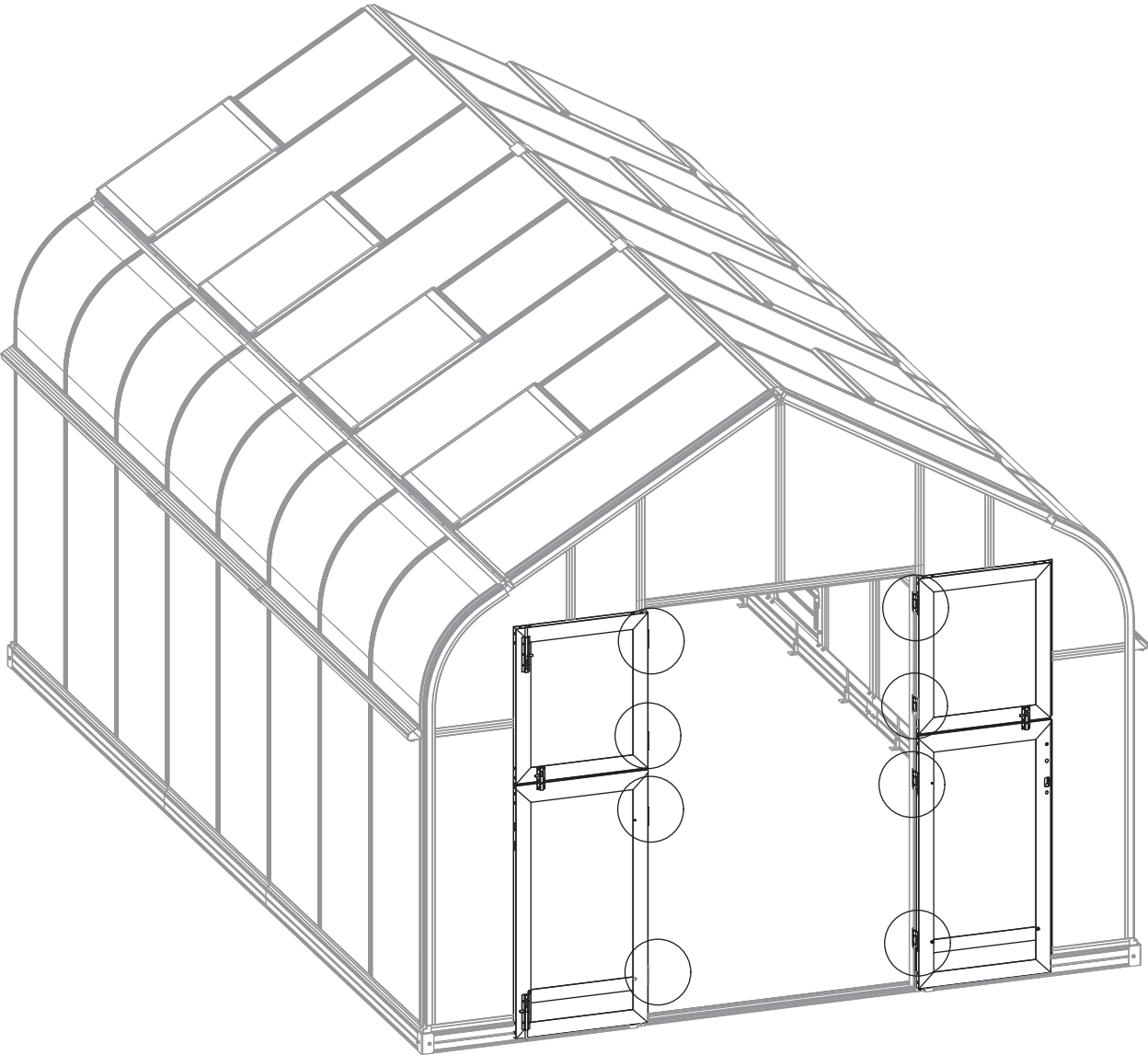
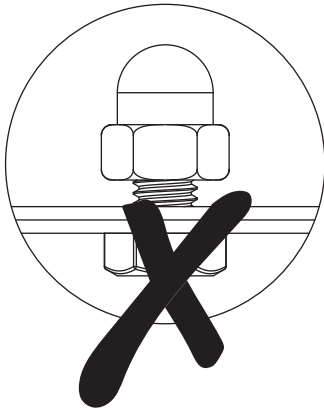
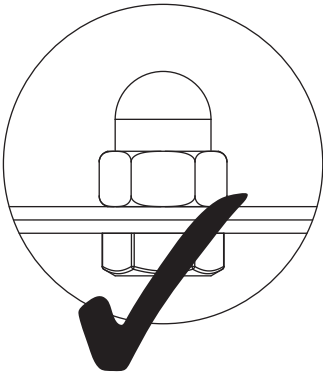
**Lower-right door (with lock holes)**



STEP  
**07**

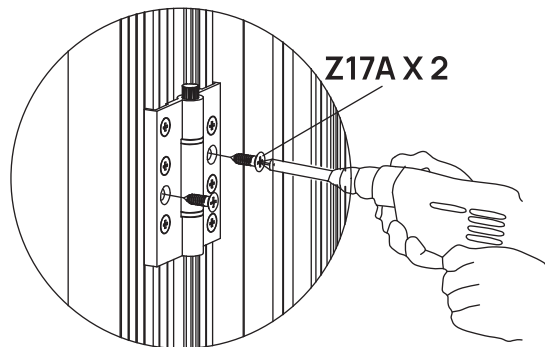
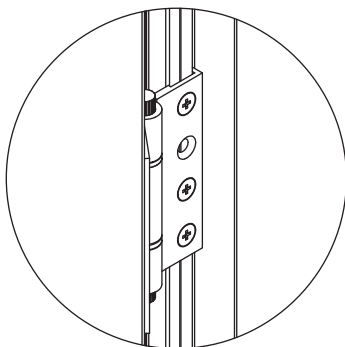
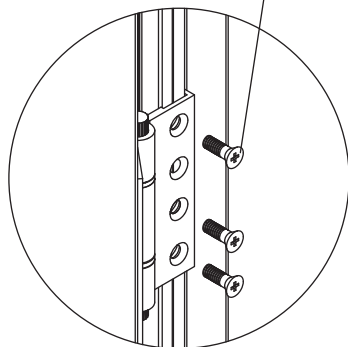
Remove S27A bolts from the L03 door frames. Hold the door in place, affix the hinges to the door frames, and secure them with S27A bolts. Finally, reinforce the structure with Z17A screws.

BOX	PART	NO	QTY
		DOOR-L	1
		DOOR-R	1
ALBOX-4		Z17A M4.8X16	16
Pre-installed		S27A M4.8X16	24



1

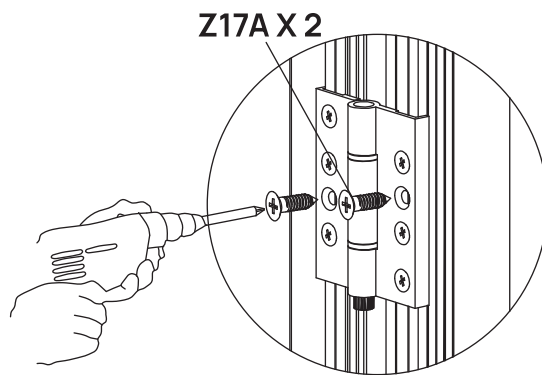
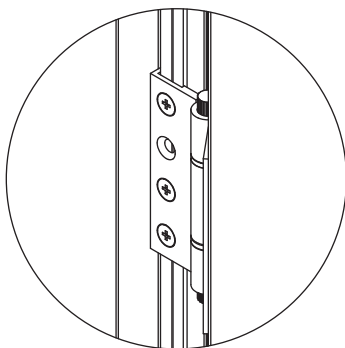
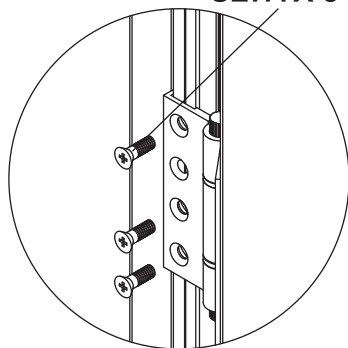
S27A X 6



Z17A X 2

2

S27A X 6




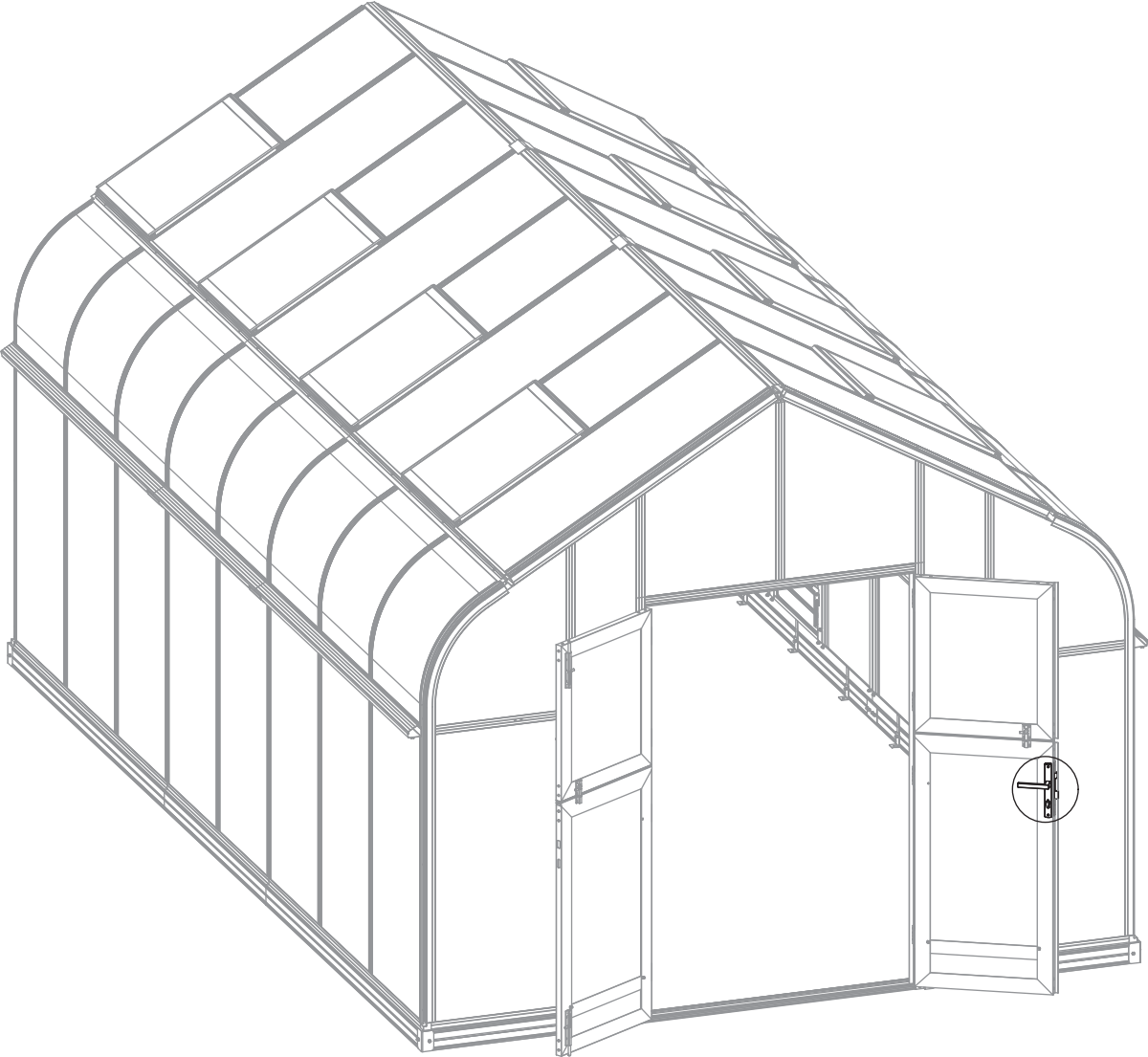
Z17A X 2



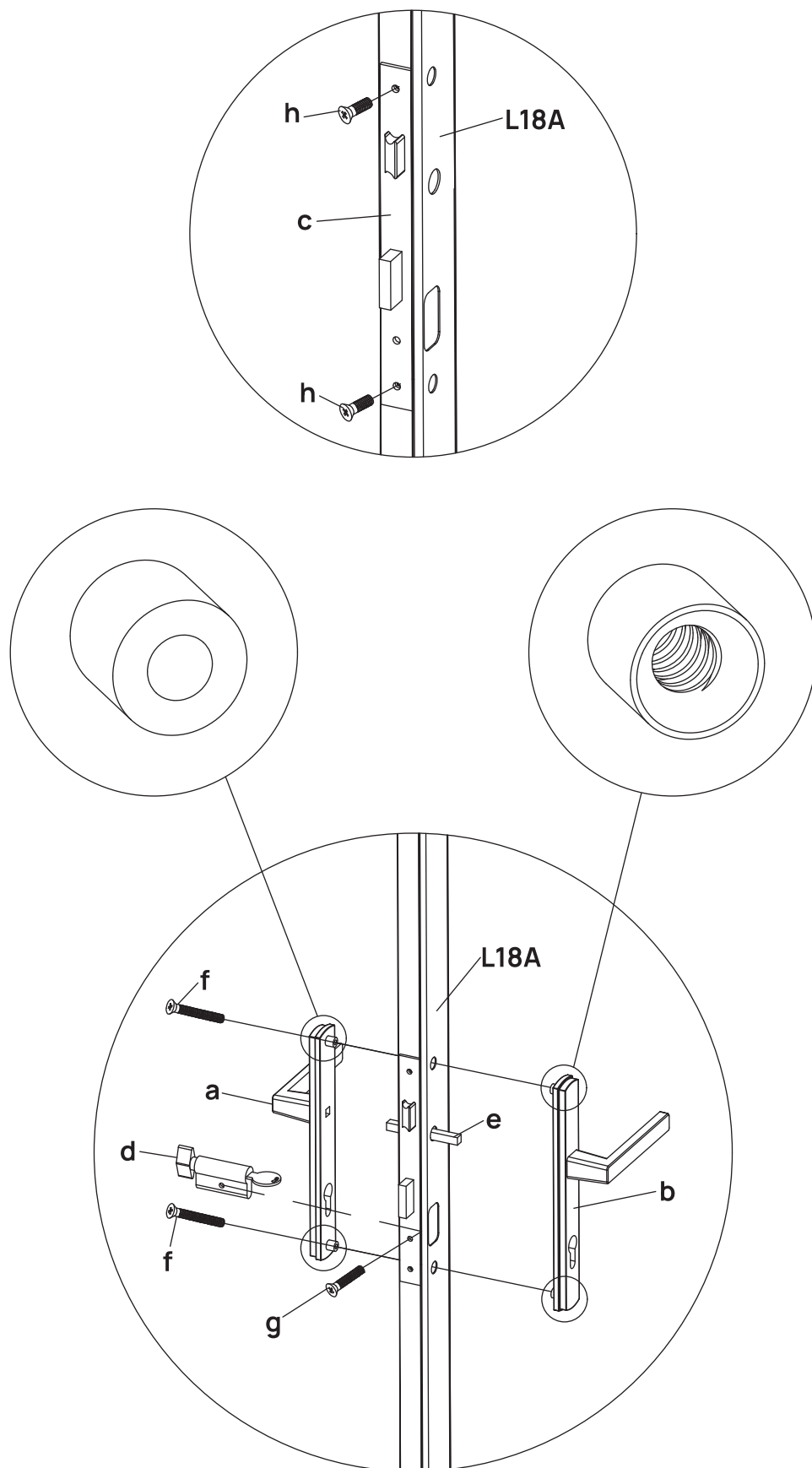
STEP  
**08**

Lock installation.

BOX	PART	NO	QTY
ALBOX-3		H199	1




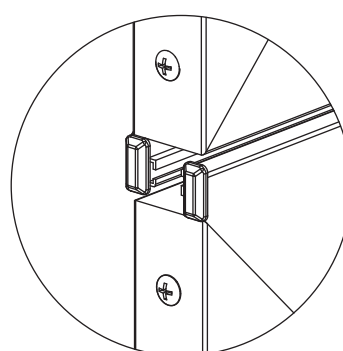
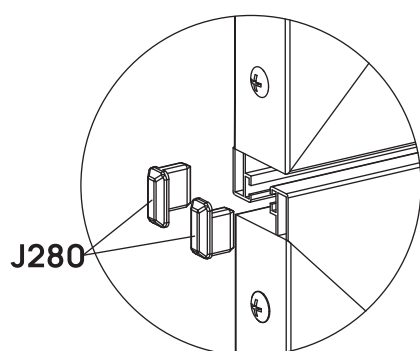
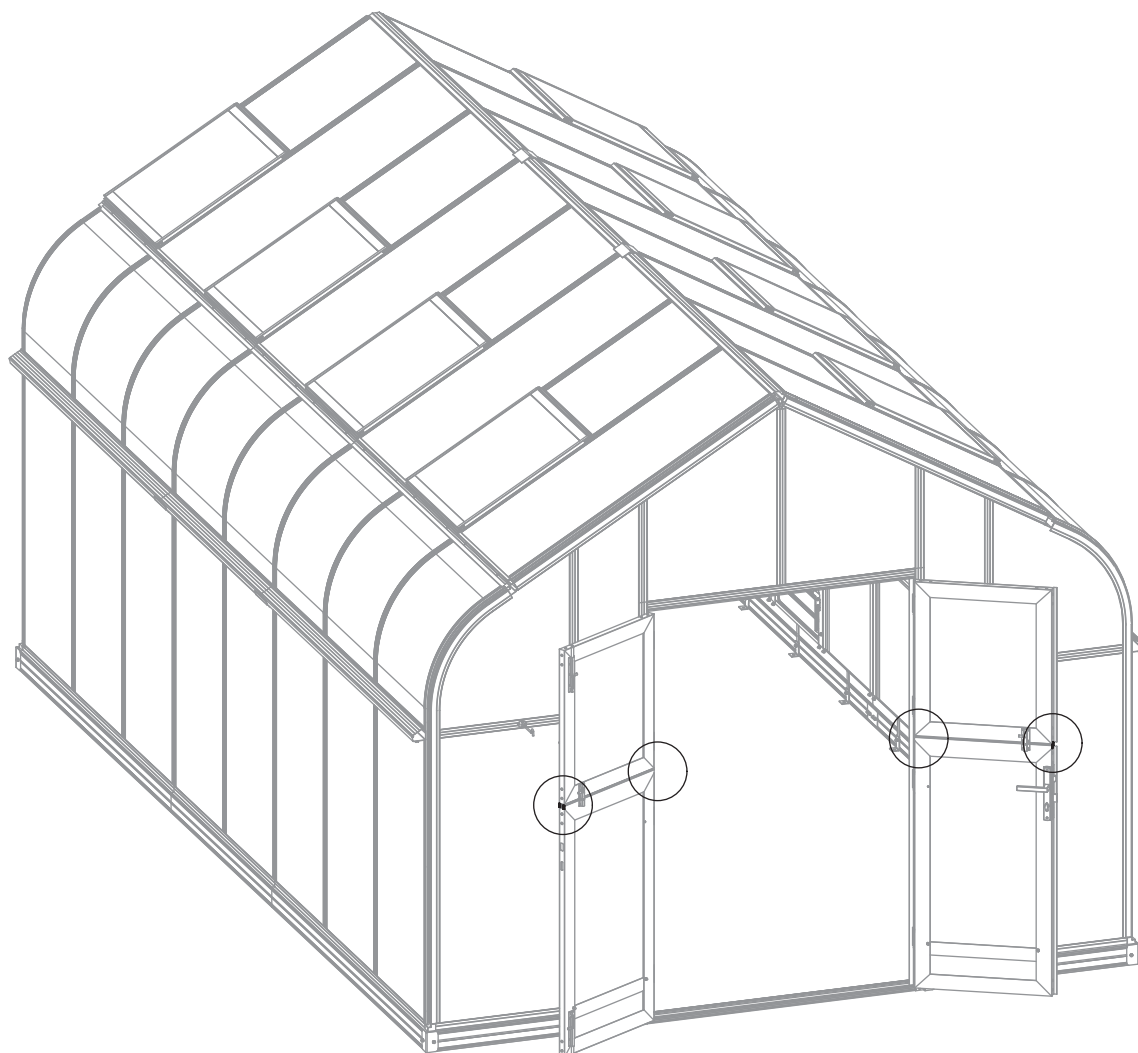
Disassemble the door lock and install it onto the right door. Make sure the keyhole faces outward and the handle rests horizontally as shown.



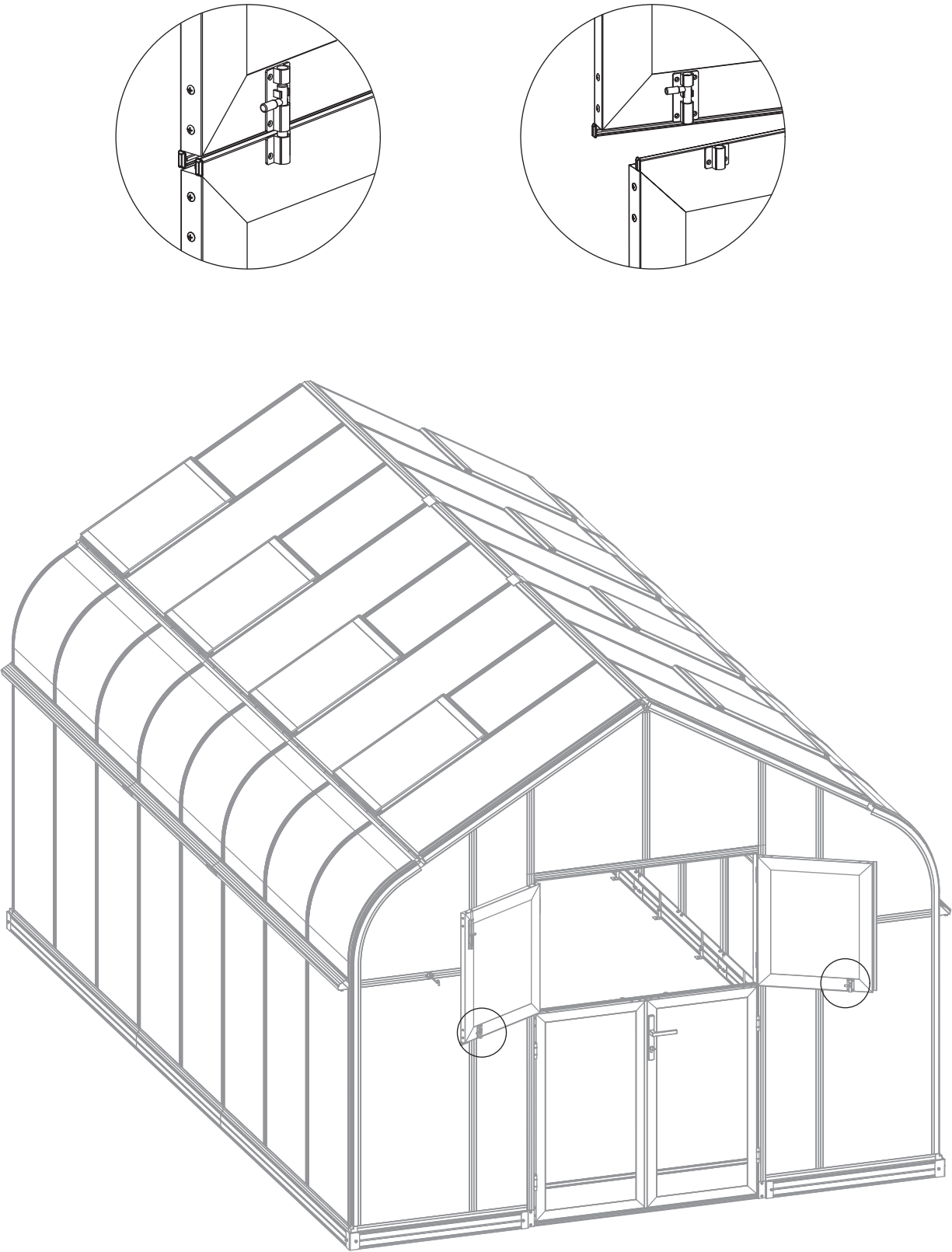
# STEP 09

Insert J280 caps to both ends of the door frames as shown.

BOX	PART	NO	QTY
ALBOX-4		J280	8



The upper doors can be opened separately by unlock the barrel bolt latches.



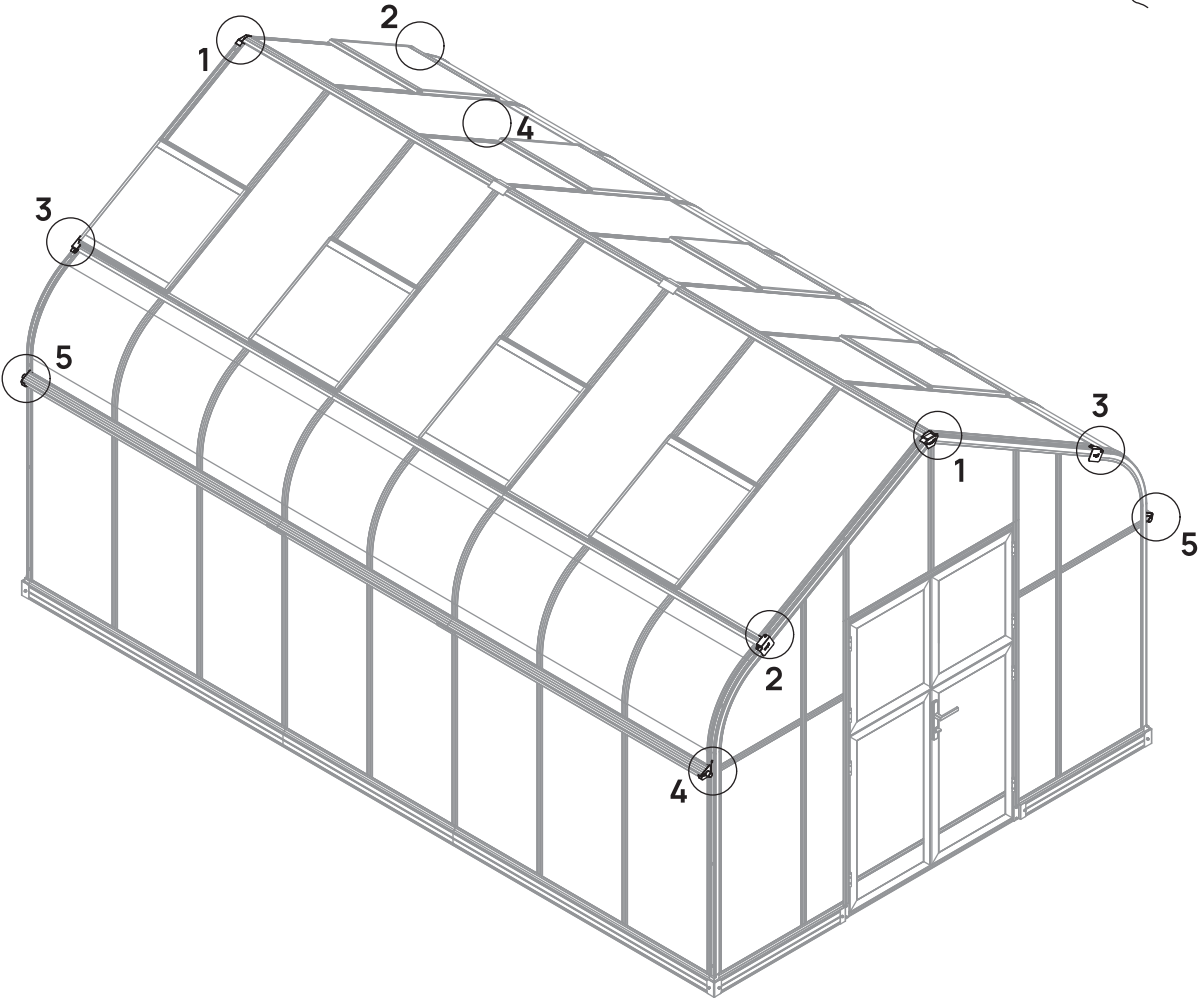
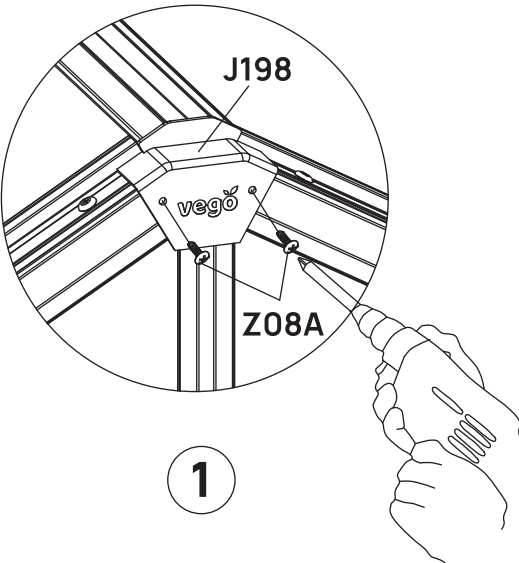


# End Caps Assembly

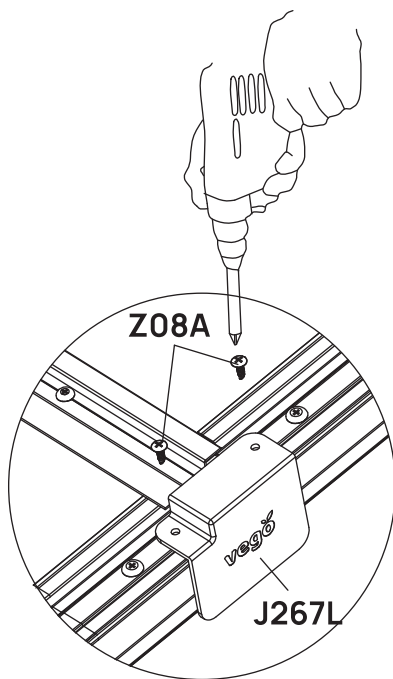
STEP  
**01**

Attach ridge end caps, eave end caps and gutter end caps as shown.

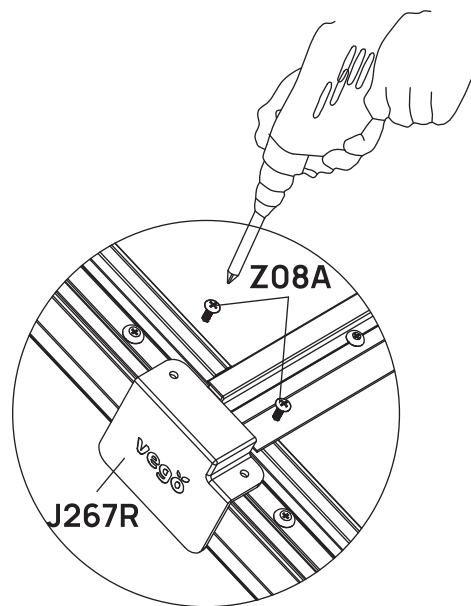
BOX	PART	NO	QTY
ALBOX-4		J198	2
ALBOX-4		J266L	2
ALBOX-4		J266R	2
ALBOX-4		J267L	2
ALBOX-4		J267R	2
ALBOX-4		Z08A M4.2X16	12
ALBOX-4		S03A M6X10	4
ALBOX-4		M24 M6	4



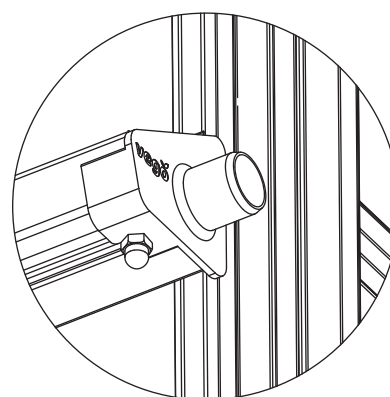
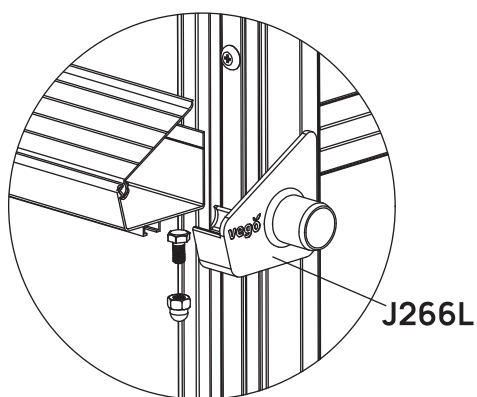
2



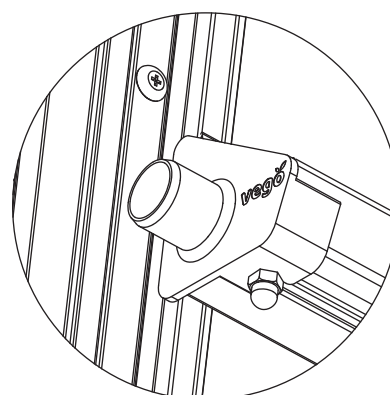
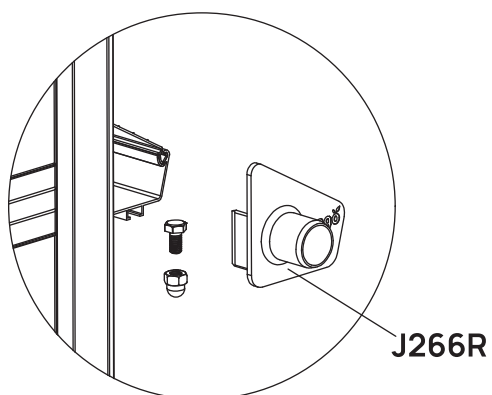
3



4





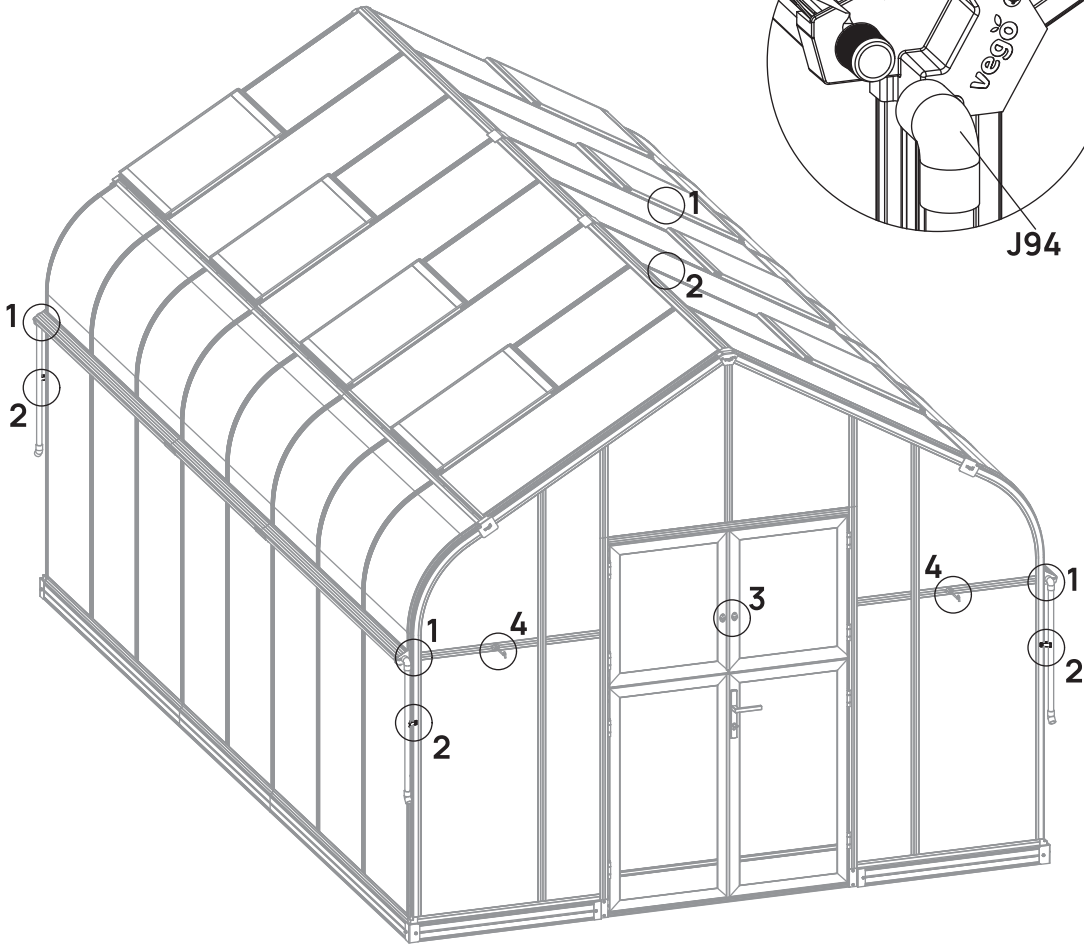
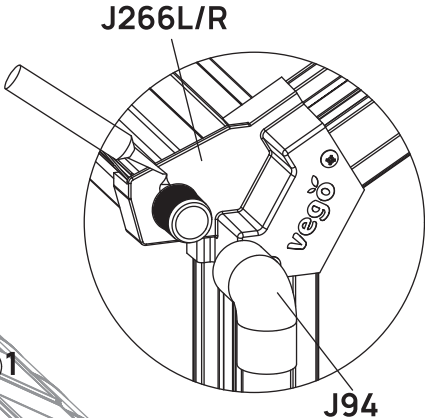
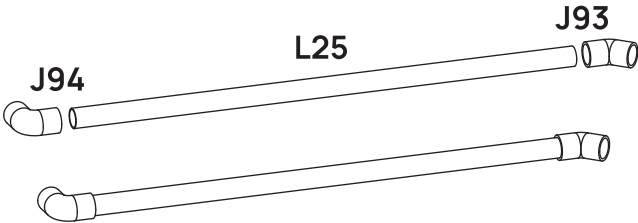
5



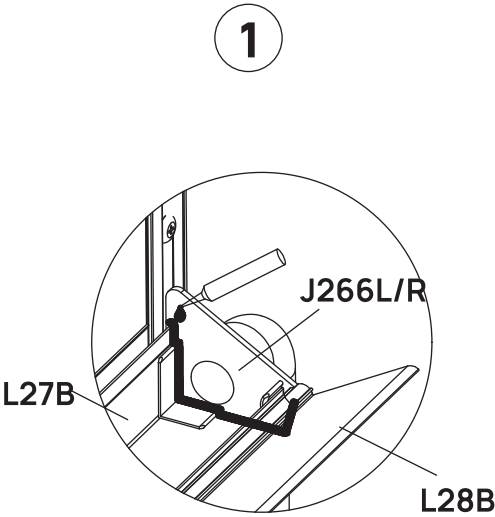
STEP  
**02**

Assemble the drainage pipes as shown, then attach them to the gutter end caps. Apply silicone caulk or waterproof tape to reinforce the connection between gutter end cap and pipe.

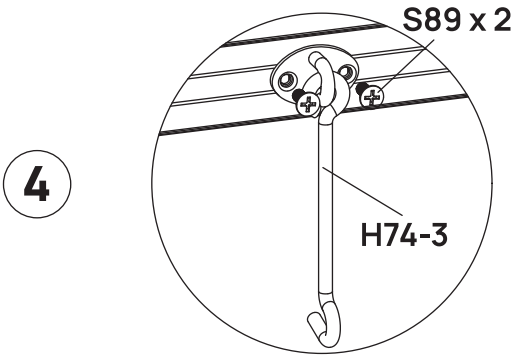
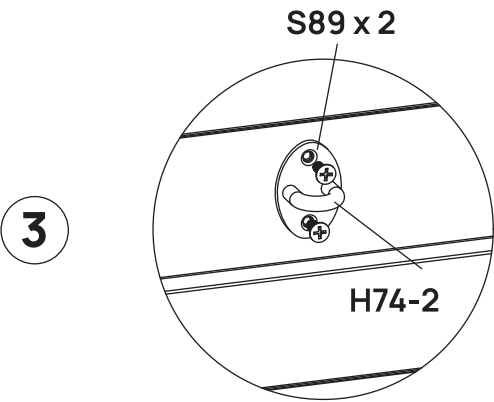
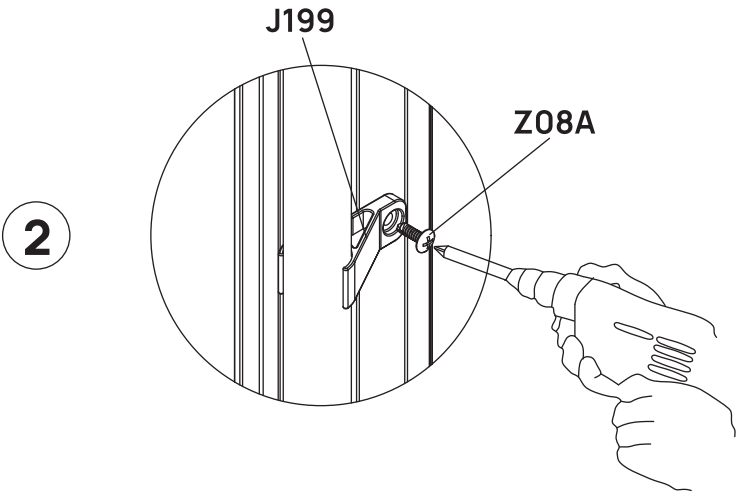
BOX	PART	NO	QTY
ALBOX-4		L25	4
ALBOX-4		J93	4
ALBOX-4		J94	4
ALBOX-4		J199	4
ALBOX-4		H74-3	2
ALBOX-4		H74-2	2
Pre-installed		S89 M3X12	8
ALBOX-4		Z08A Ø4.2X16	4



Apply silicone caulk (not provided) between the gaps of plastic caps and frames to ensure a watertight seal as shown.



Attach pipe bracket and wind latch as shown in diagram.



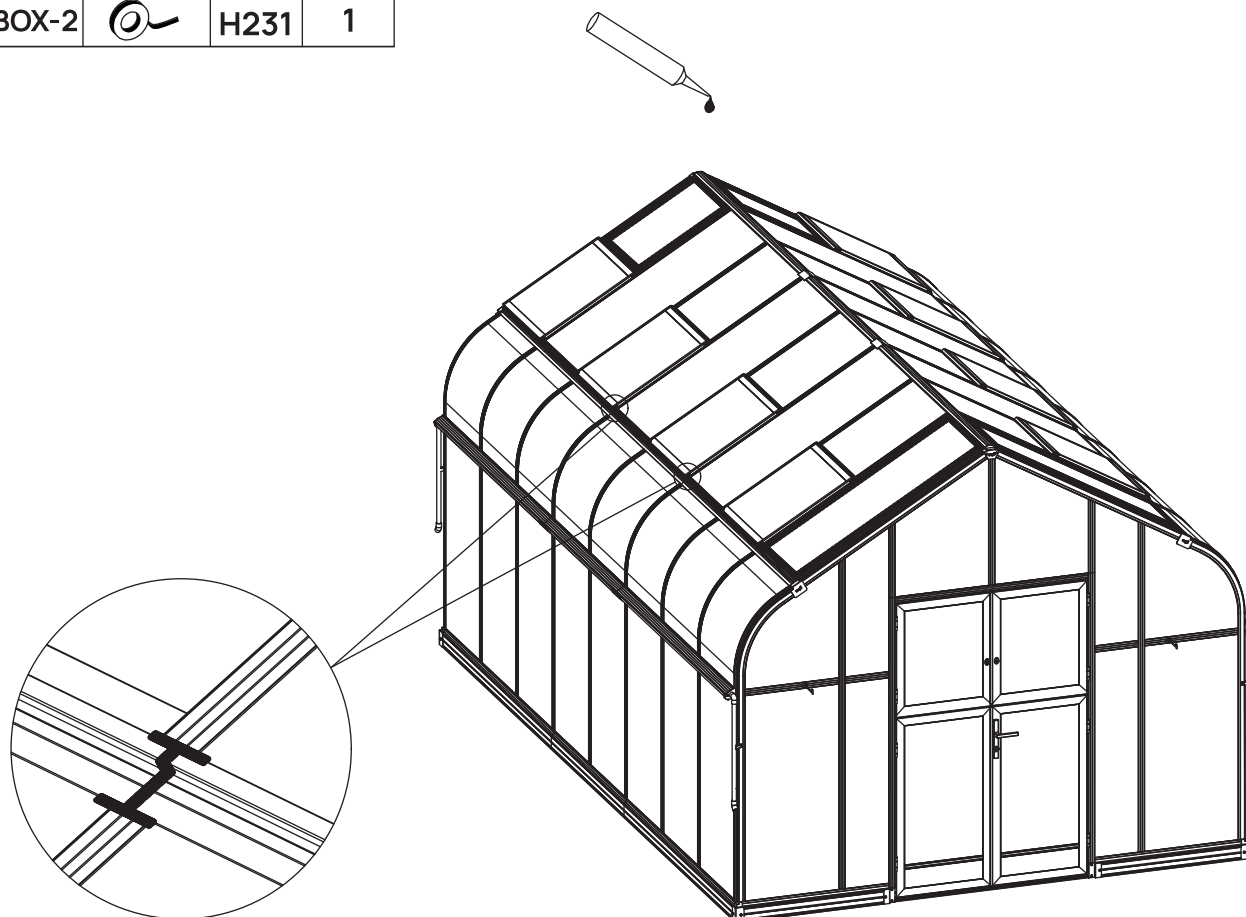


# STEP 03

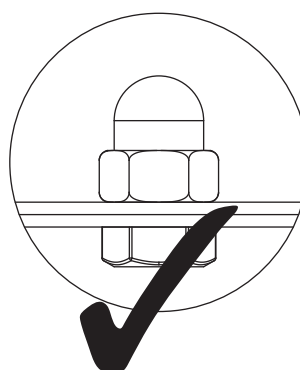
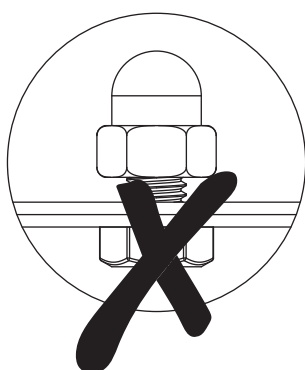
Apply silicone caulk (not provide) around all PC panels to ensure watertight sealing.

**Note:** For the roof, ensure to seal the joints between each profiles as well, using silicone caulk or the provided H231 butyl tape.

BOX	PART	NO	QTY
PCBOX-2		H231	1



Perform a final inspection of your greenhouse and ensure that all nuts are securely tightened.





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+1 (866) 597-1888



vegogarden.com



Vego Garden Academy



vego\_garden



hello@vegogarden.com



Houston, TX