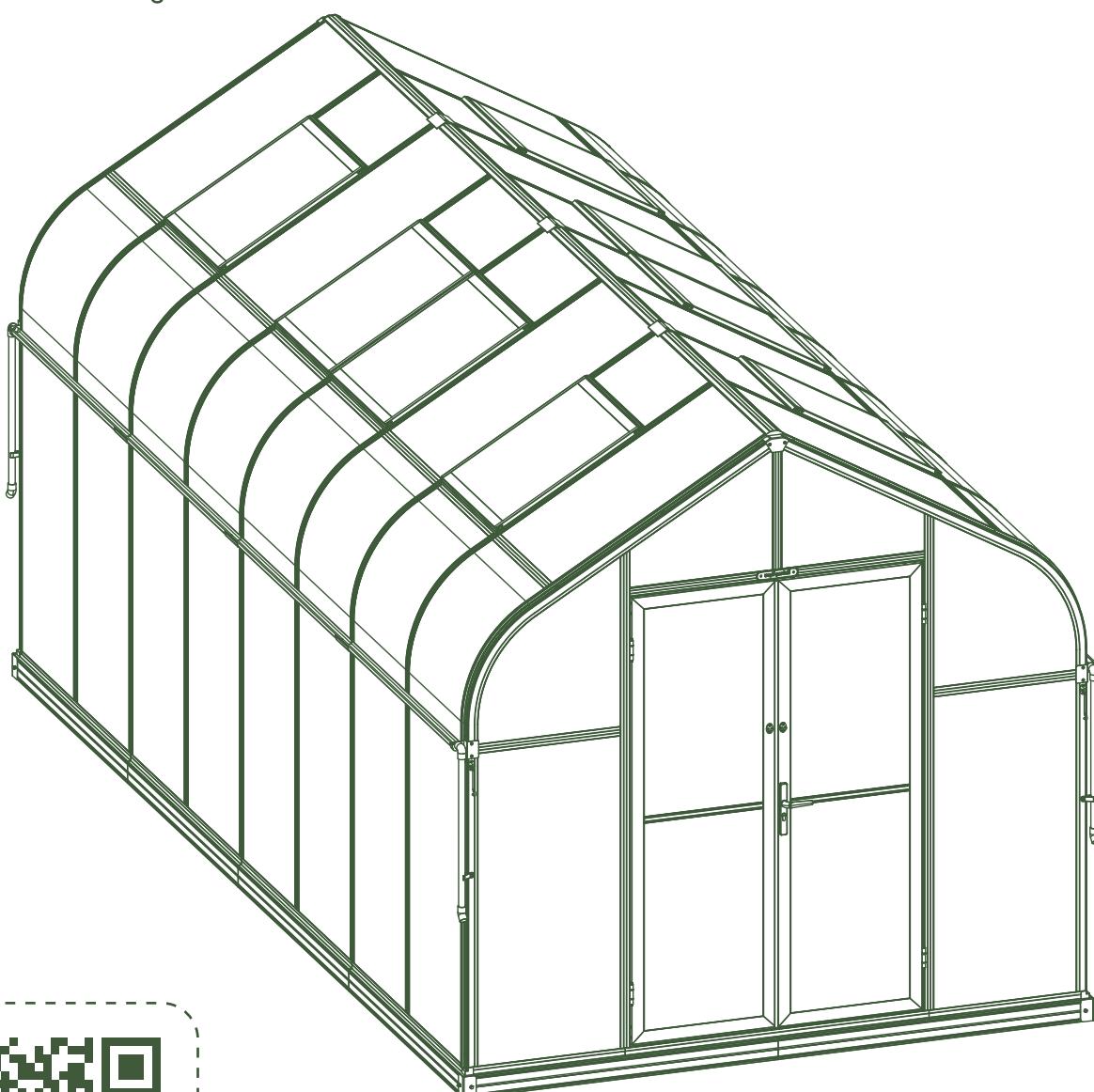


Manual for Vego Pacific Greenhouse 8.5 X 16.5 ft.

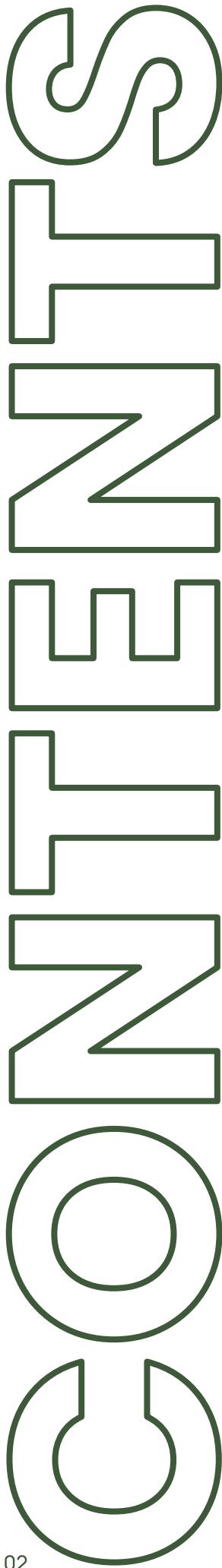
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vegogarden.com

Model:
VGH0816PCBK

Dimensions:
8.5' X 16.5' X 8.5' (H)

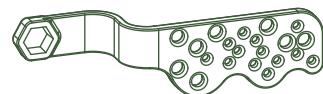
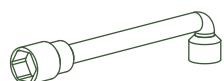
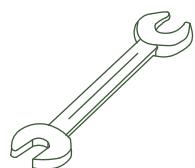
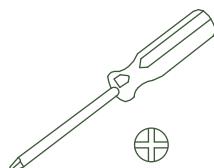


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Safety Advice	06
Assembly & Maintenance	06
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Base Assembly	16
Wall Assembly	21
Roof Assembly	37
Vent Assembly	79
Door Assembly	83

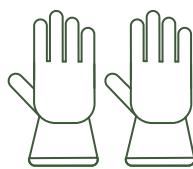


Tools & Packing Information

● Tools Provided



● Tools Required (Not Provided)



Gloves



Tape measure



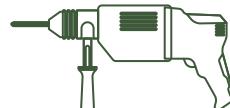
Scissors



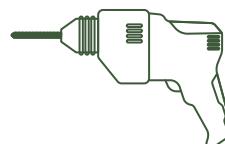
Rubber mallet



Level



Hammer drill +
25/64 Drill bit



Cordless driver
- Philips head



6ft Ladder

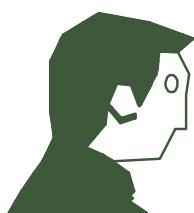


Painter's tape



Silicone Caulk

● 2+ Person Assembly



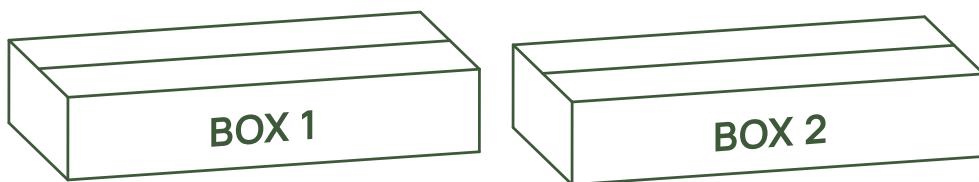
2+

● Packing Information

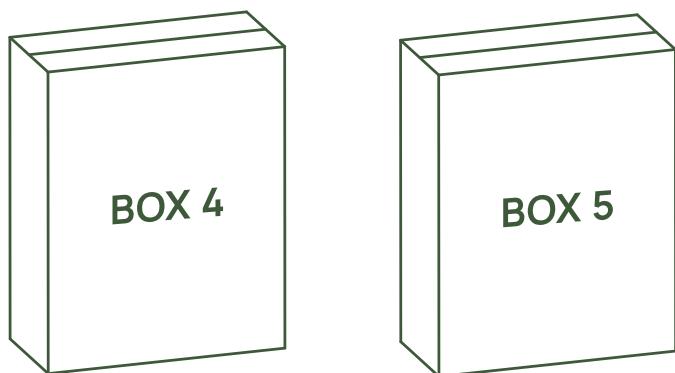
10 boxes in total:

Greenhouse Boxes

a. Aluminum Frame & Hardware:



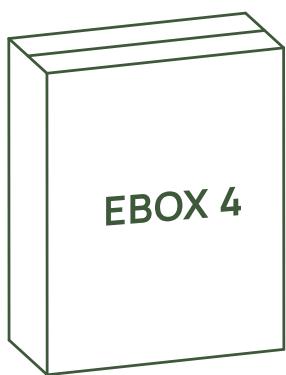
b. Polycarbonate Panels:



c. Foundation Frame & Hardware:



Extension Kit Boxes x 2 sets



Packing List:

Please refer to documents provided in the boxes.



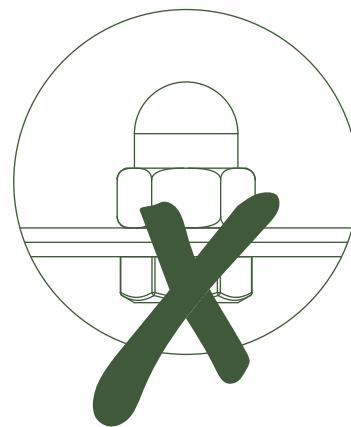
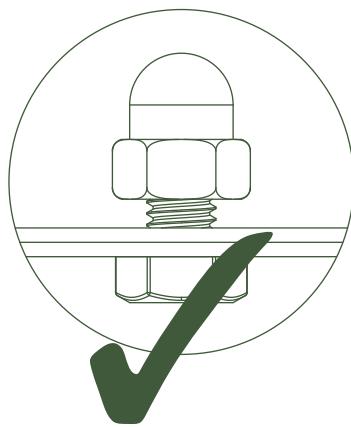
Safety Advice

1. This product is designed to be used as a greenhouse.
2. It is important to assemble the product according to this manual, do not skip or modify any steps.
3. Wear gloves, shoes and safety glasses during assembling to avoid injury.
4. Do not climb or stand on the roof.
5. Keep children away from the assembly area.
6. Do not assemble the product in windy, wet or bad weather conditions.
7. Do not assemble the product under the influence of medication, alcohol or drugs.



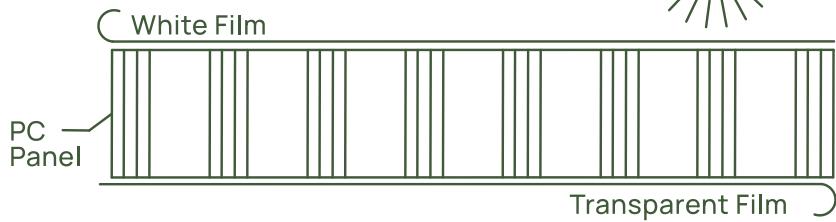
Assembly & Maintenance

1. Place the parts on a soft surface to avoid scratches and damage.
2. Loosely tighten bolts as you assemble. After the greenhouse is built, and still loosely connected, tighten all bolts completely.

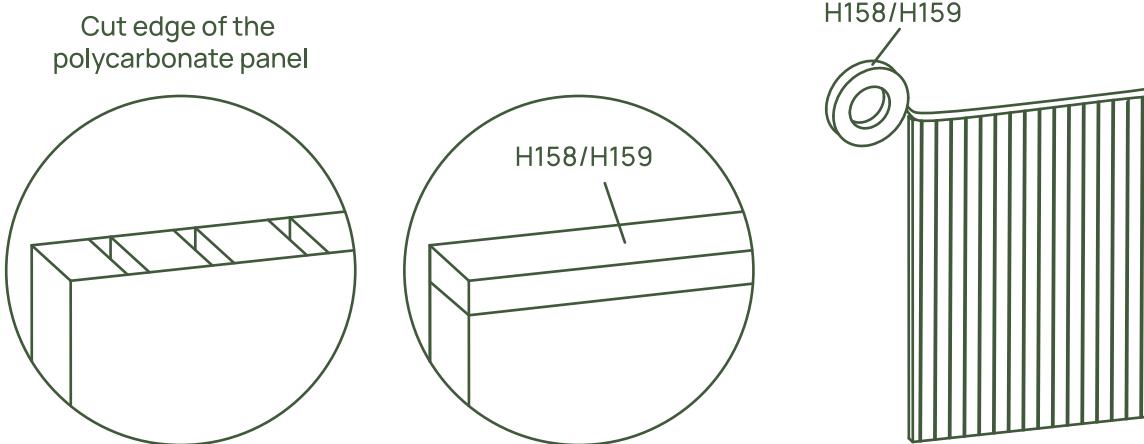


3. Keep the roof and gutters clear of snow, dirt and leaves in order to avoid damage to the product.
4. Clean the product with a mild soap and rinse with cold, clean water.
5. Do not use acetone, abrasive cleaners, or other special detergents to clean the product.
6. Remove the clear film prior to assembly. The white film indicates the UV-Protected side of the panels. Peel back the white film to expose only the edges (until the panels are in place) to ensure that the UV-Protected side is facing outwards in final assembly.

POLYCARBONATE PANEL



7. Cover the two cut edges of the PC panels with the provided H158/159 tape before installation to seal the channels & prevent moisture from getting trapped inside.



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Hardware List:

BOX	PART	NO	QTY
BOX 2		S03A	257
		M6X10	
BOX 6		S03A	60
		M6X10	
EBOX 1		S03A	214
		M6X10	
EBOX 4		S03A	26
		M6X10	
BOX 2		S08	14
		M8X60	
EBOX 1		S08	8
		M8X60	
BOX 2		S21A	4
		M5X12	
BOX 2		S26A	4
		M5X12	
EBOX 1		S26A	8
		M5X12	
BOX 2		S27A	5
		M5X12	
BOX 2		M24	257
		M6	
BOX 6		M24	58
		M6	
EBOX 1		M24	214
		M6	
EBOX 4		M24	26
		M6	
BOX 2		M31	5
		M5	
BOX 2		Z02A	80
		Ø4X16D	
EBOX 1		Z02A	42
		Ø4X16D	

BOX	PART	NO	QTY
BOX 2		Z02A	80
		Ø4X16D	
EBOX 1		Z02A	42
		Ø4X16D	
BOX 2		Z08A	30
		M4.2X16	
EBOX1		Z08A	10
		M4.2X16	
BOX 2		Z17 A	9
		M4.8X16	
BOX 2		Z19A	9
		M4.2X10	
EBOX1		Z19A	10
		M4.2X10	
BOX 6		Z13A	16
		Ø5X40	
EBOX 4		Z13A	10
		Ø5X40	
BOX 6		Ø6.5X16X1.2	H79
EBOX 4		Ø6.5X16X1.2	H79
BOX 2		H137	8
BOX 4		H158	2
EBOX 3		H158	2
BOX 4		H159	1



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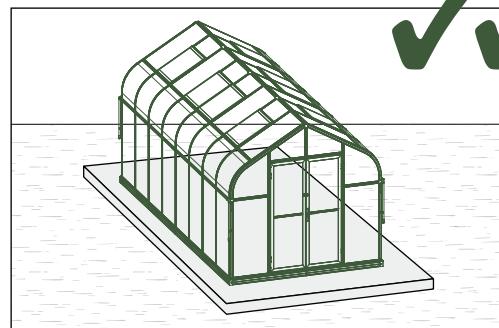
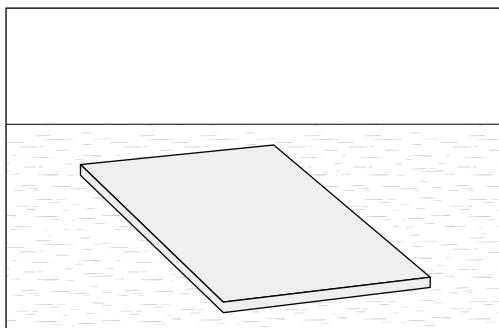


Foundation Assembly

STEP 01

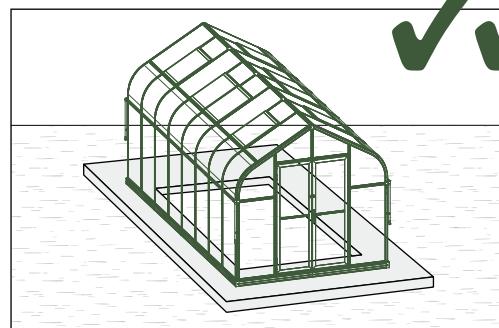
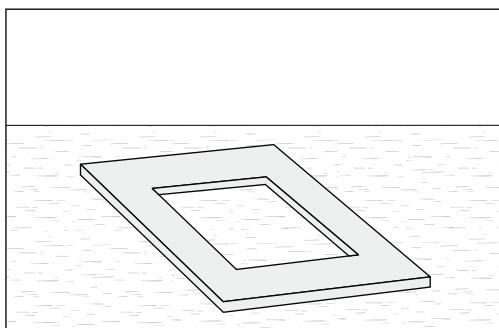
Choose a hard, level surface. Clean and position the greenhouse using a level to ensure it is flat. If the selected area is not level, clear and level the installation site first.

● Option 1: Solid foundation



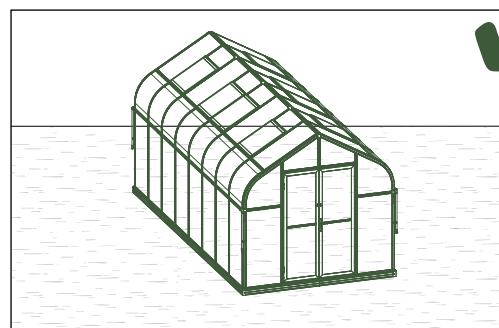
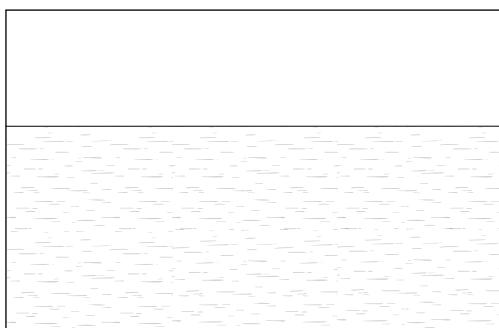
Preferred

● Option 2: Solid frame



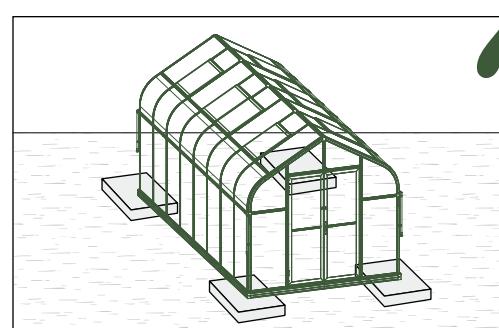
Preferred

● Option 3: Firm ground / grass



Possible

The size of the greenhouse displayed is for illustrative purposes only and may not reflect the size of your greenhouse.

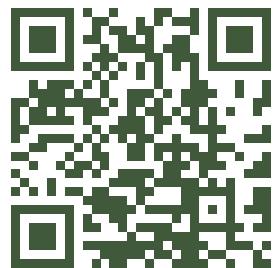


Not possible

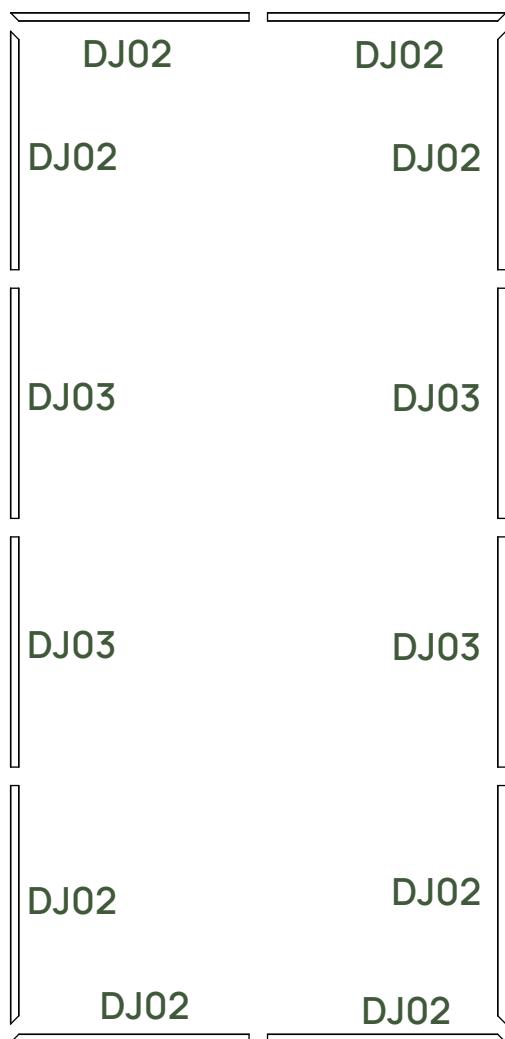
STEP
02

Lay out the foundation pieces as diagrammed, using the door location as a reference.

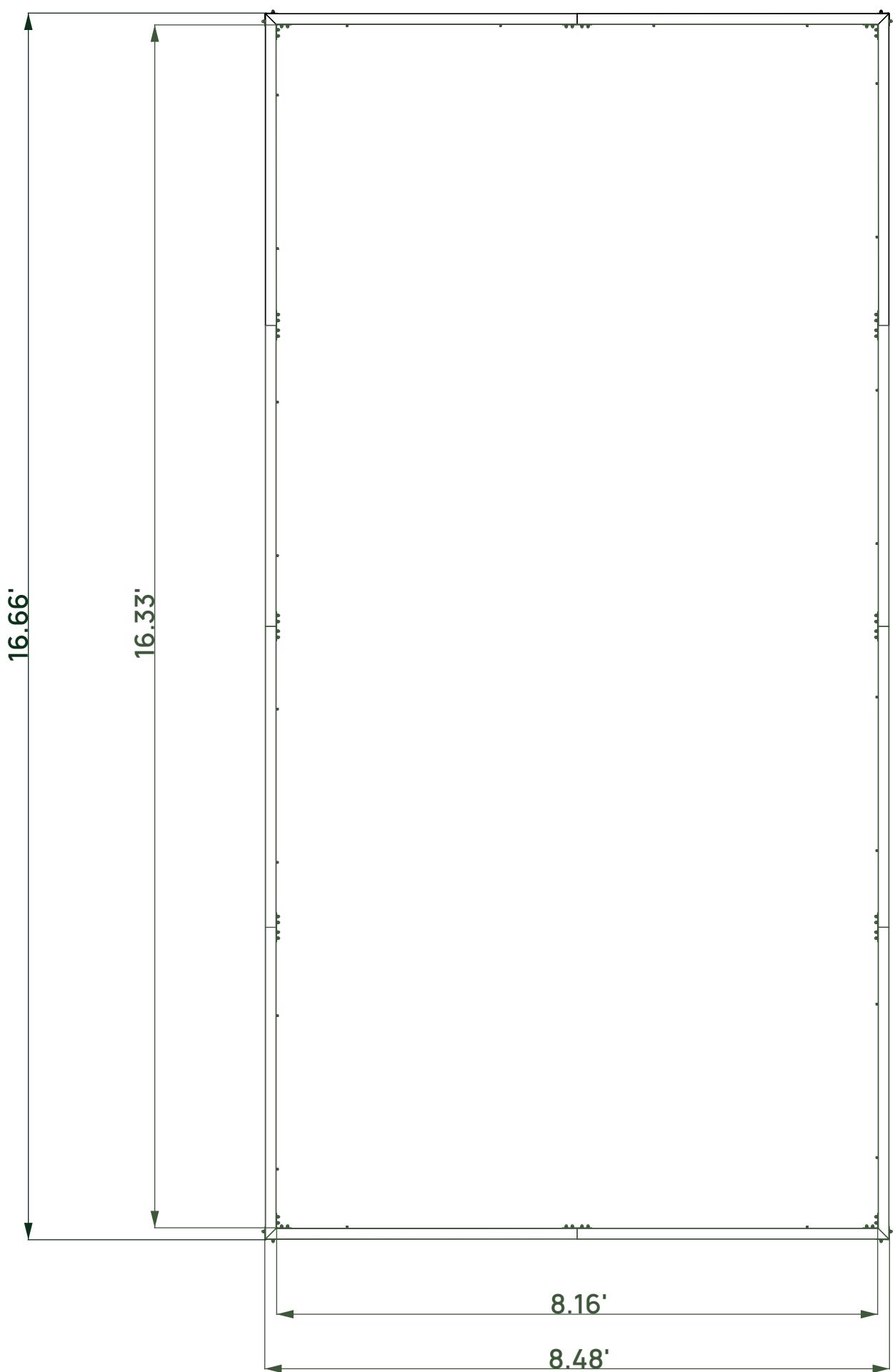
BOX	PART	NO	QTY
BOX 6		DJ02	8
EBOX 4		DJ03	4
BOX 6		D73	4
BOX 6		D74	4
EBOX 4		D74	4
BOX 6		D366	4
		S03A M6X10	74
		M24 M6	56



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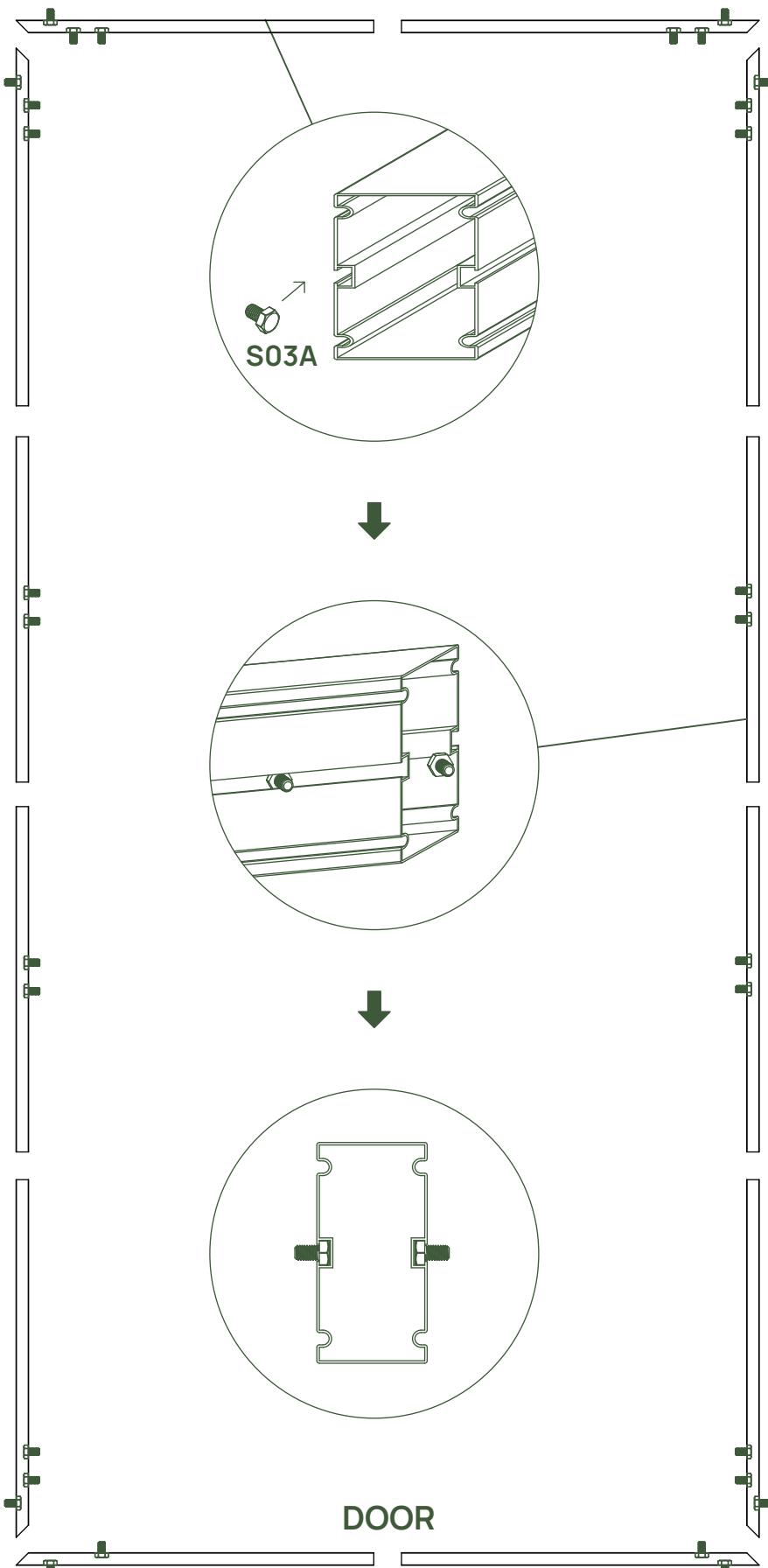


Foundation Dimension



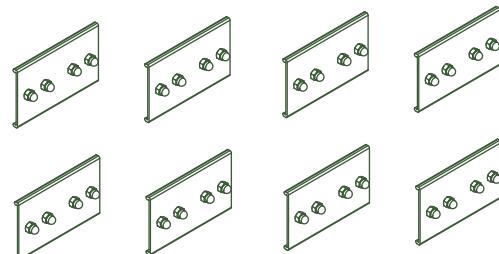
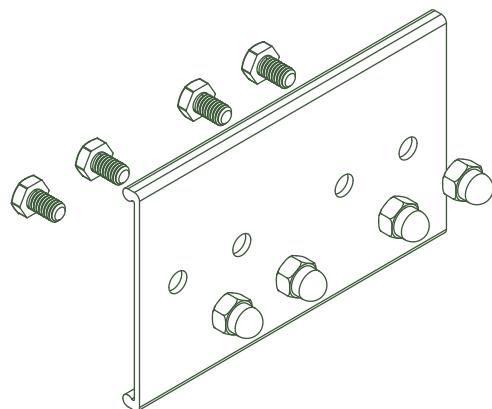
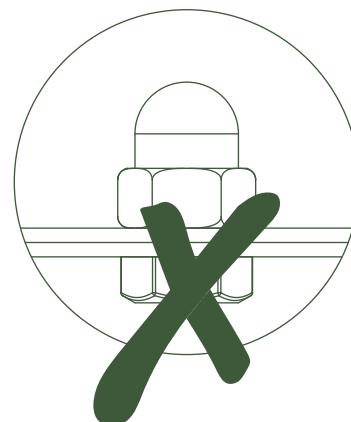
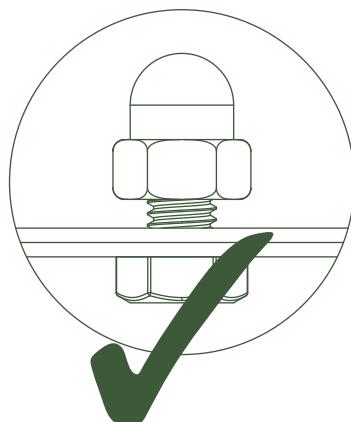
STEP
03

Slide the heads of 30 S03A bolts in the grooves of the frame, on the inside and outside, as shown below. These will hold the outside connectors and anchor brackets.

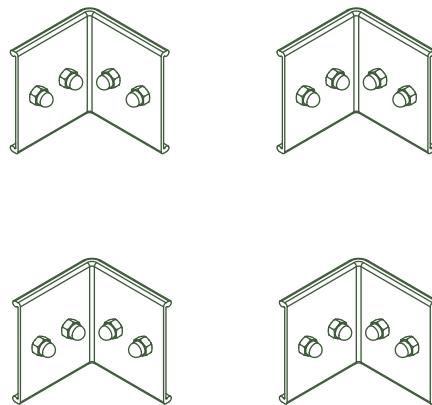
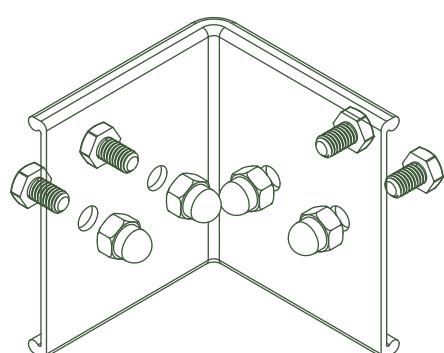


STEP
04

Assemble 8 sets of Z1 and 4 sets of Z2 connection plates by loosely installing the bolts and cap nuts.



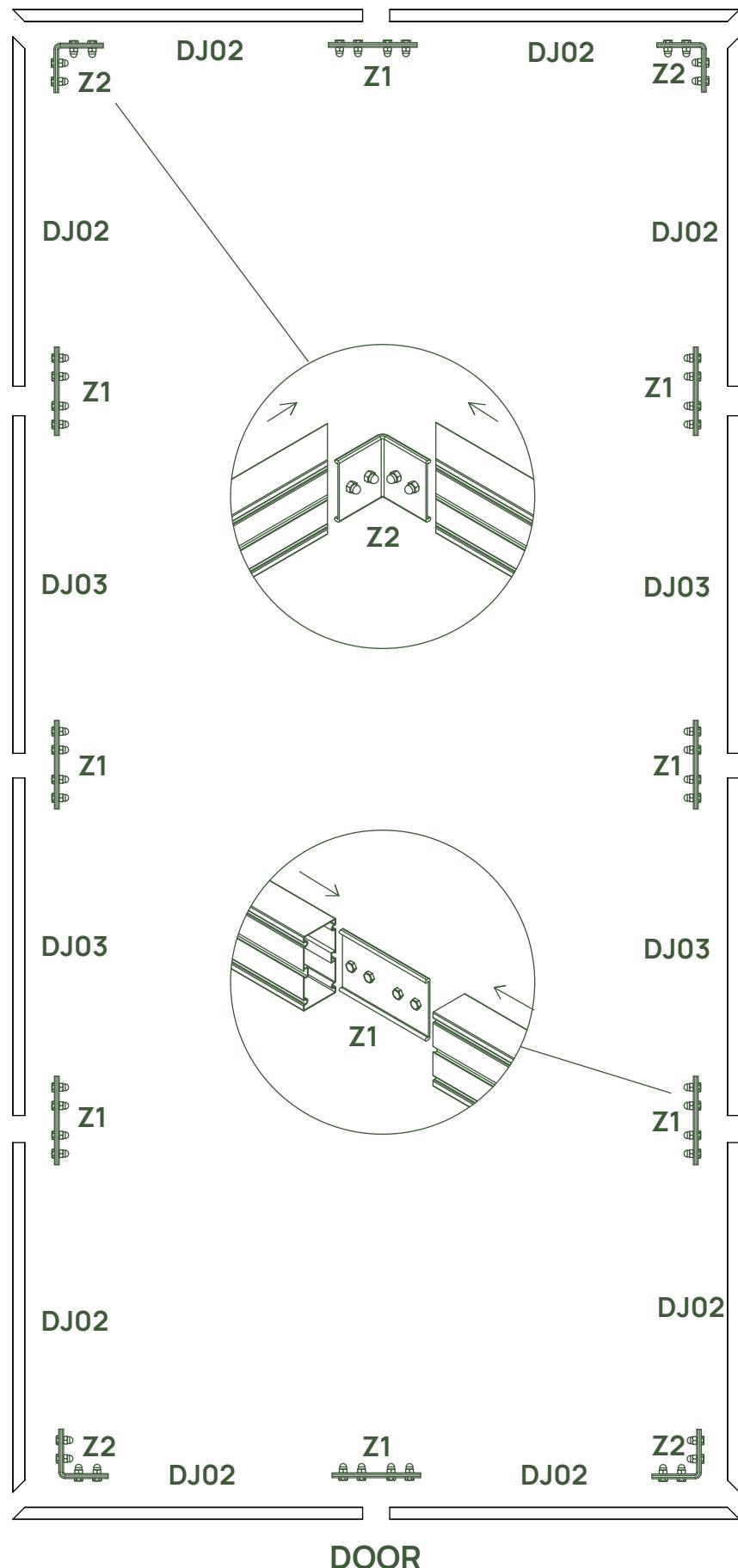
Z1 x 8



Z2 x 4

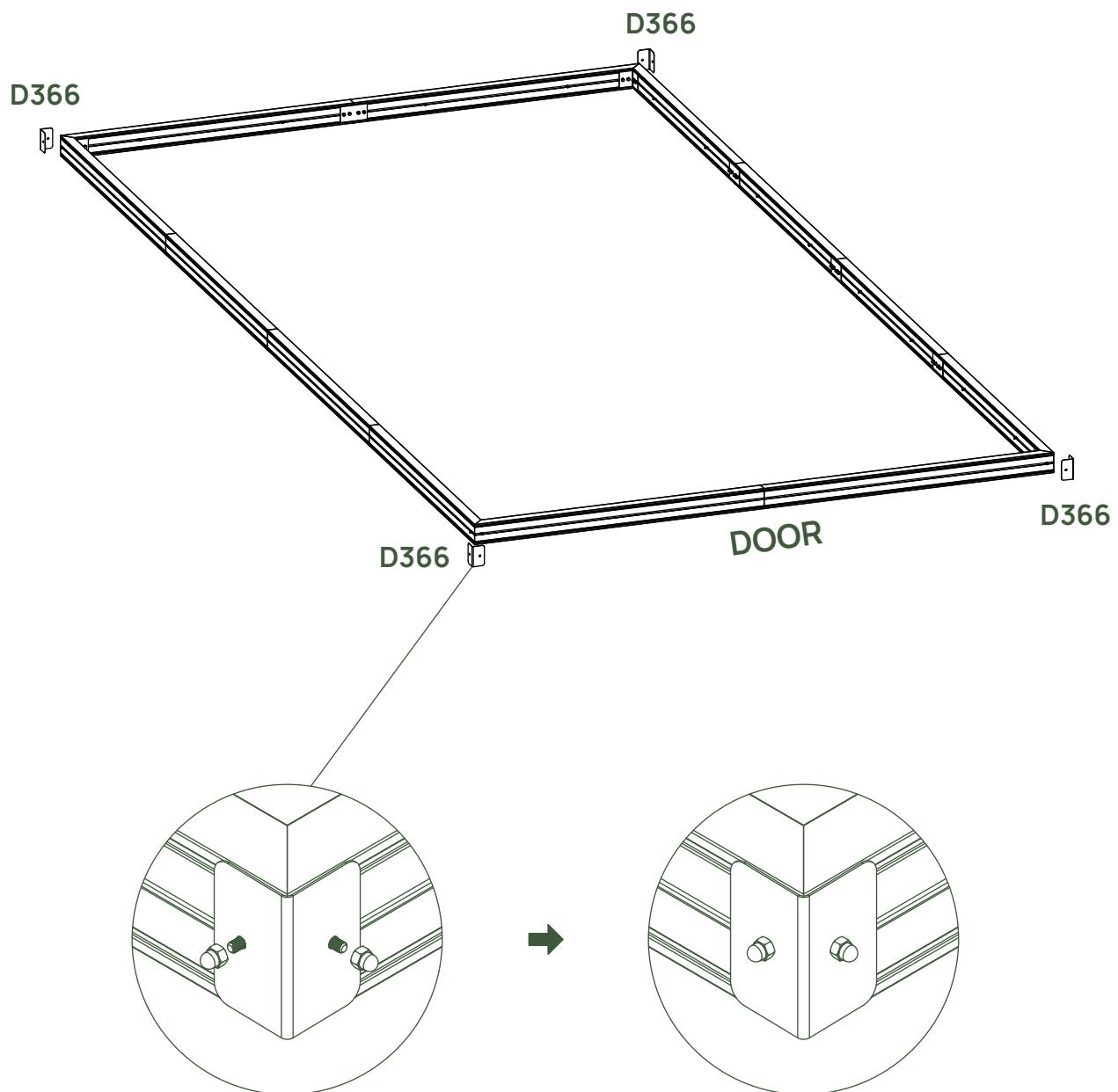
STEP
05

Slide Z1 & Z2 in the grooves of foundation pieces to connect each section and tighten the bolts until the frame is flush and square.



STEP
06

Connect the 4 corners with D366 L brackets using the pre-slid bolts and nuts.



Foundation Assembly completed.

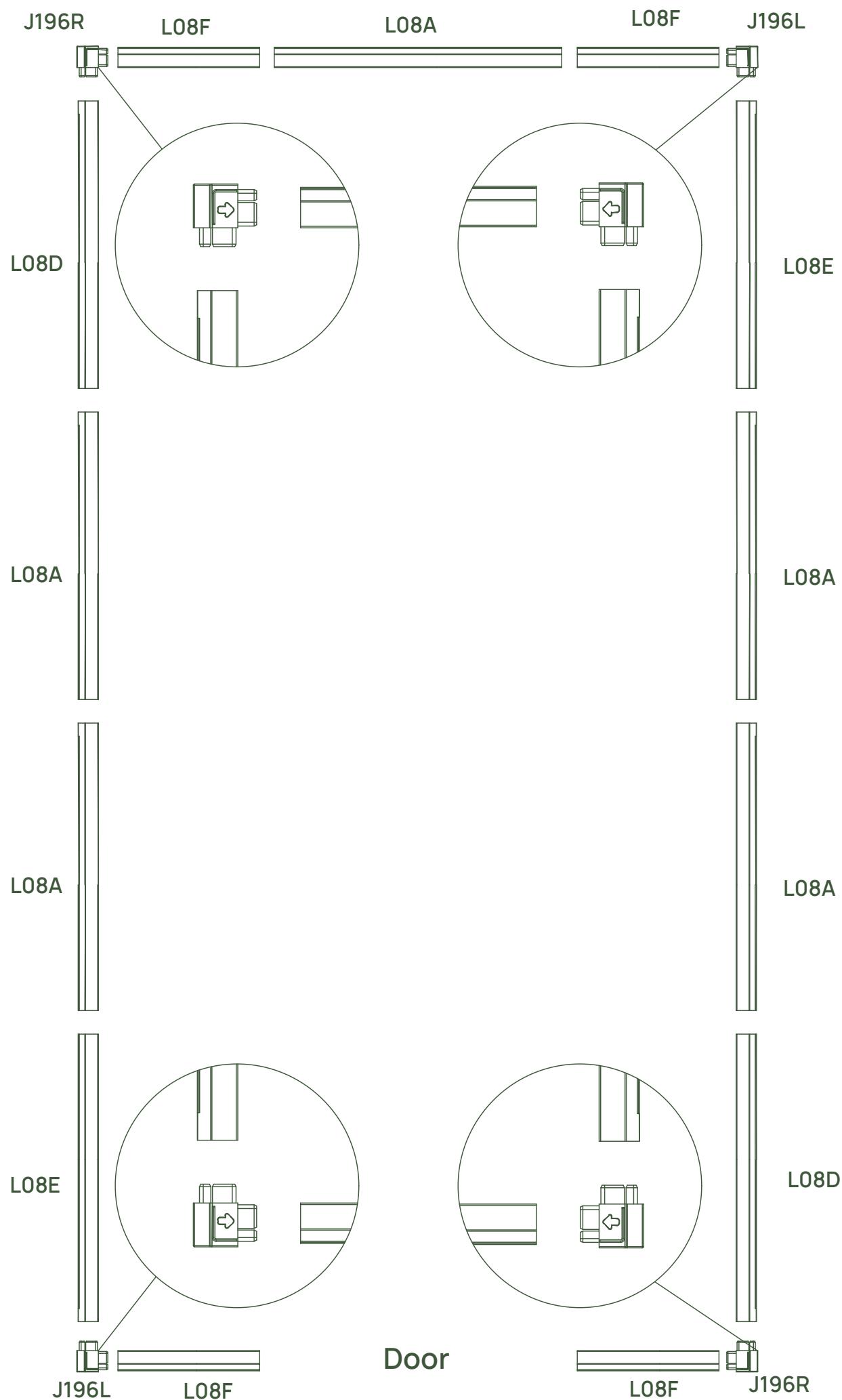


Base Assembly

STEP 01

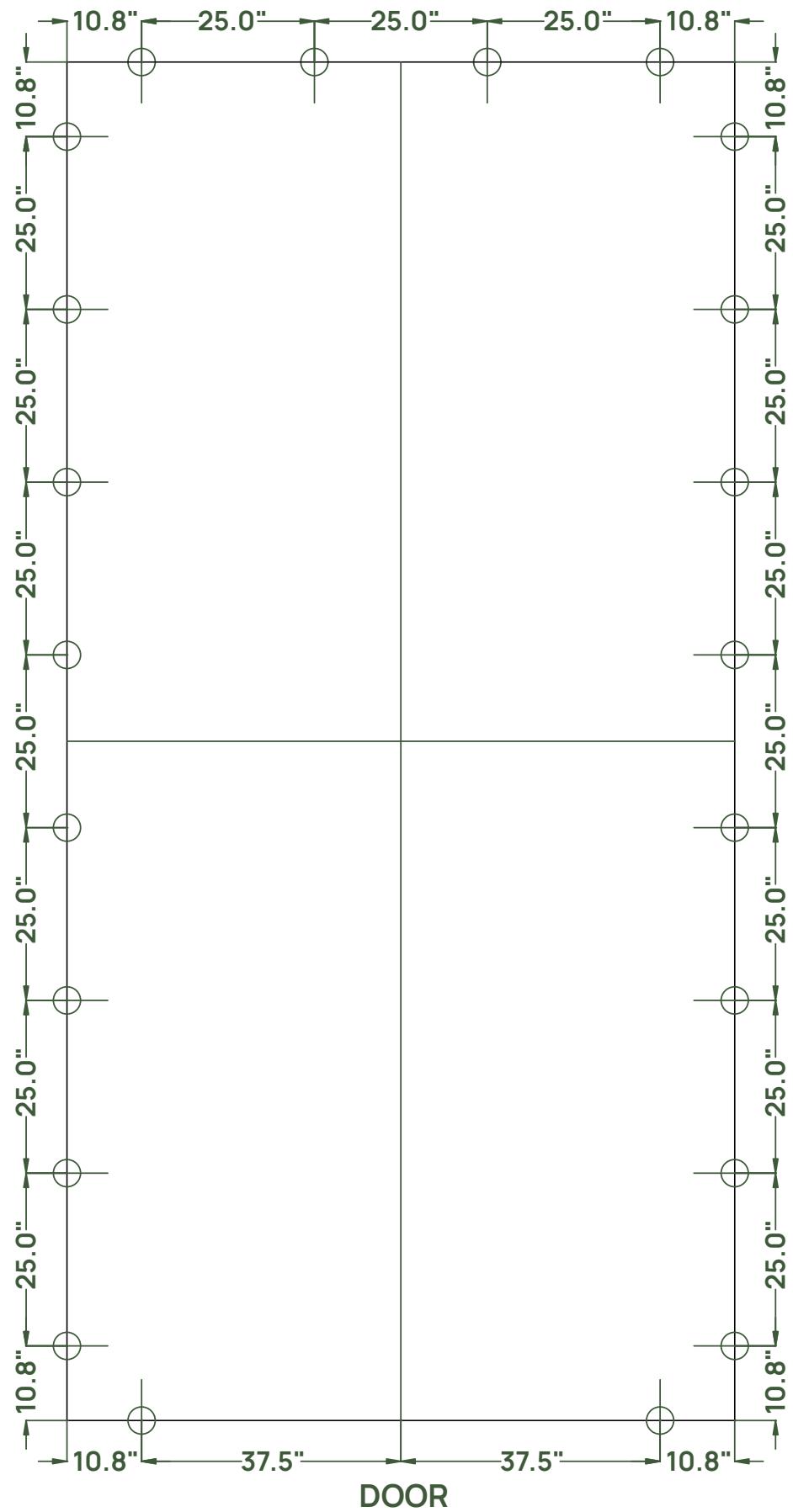
Lay out the base frame pieces as shown in the diagram, **noting that there are two types of corner pieces.**

BOX	PART	NO	QTY
BOX 2		L08A	1
EBOX 1		L08A	4
BOX 2		L08D	2
BOX 2		L08E	2
BOX 2		L08F	4
BOX 2		J196R	2
BOX 2		J196L	2
BOX 2		D75	14
EBOX 4		D75	8
BOX 2		D76	14
EBOX 4		D76	8
BOX 2		D22	14
EBOX 1		D22	8
		Z13A Ø5X40	22
		M24 M6	22
		S08 M8X60	22
		H79 Ø6.5X16X1.2	22



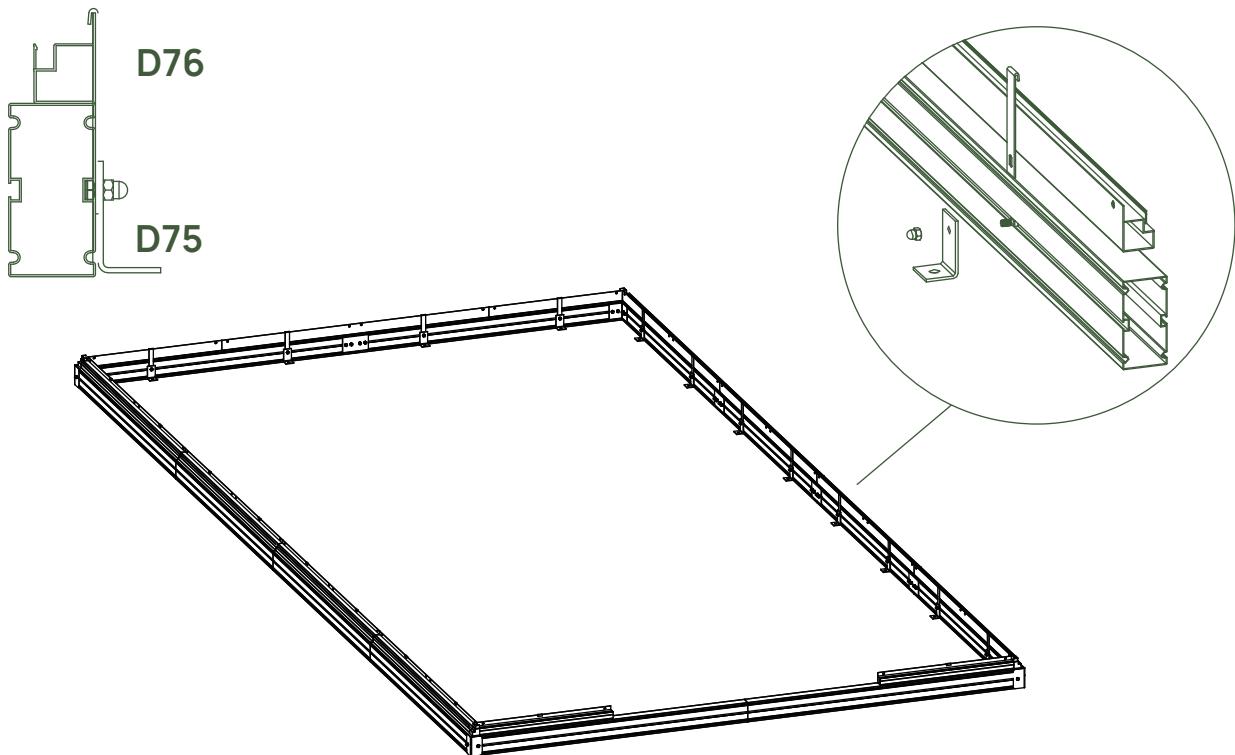
STEP
02

Mark 22 anchor holes on ground per the template below.

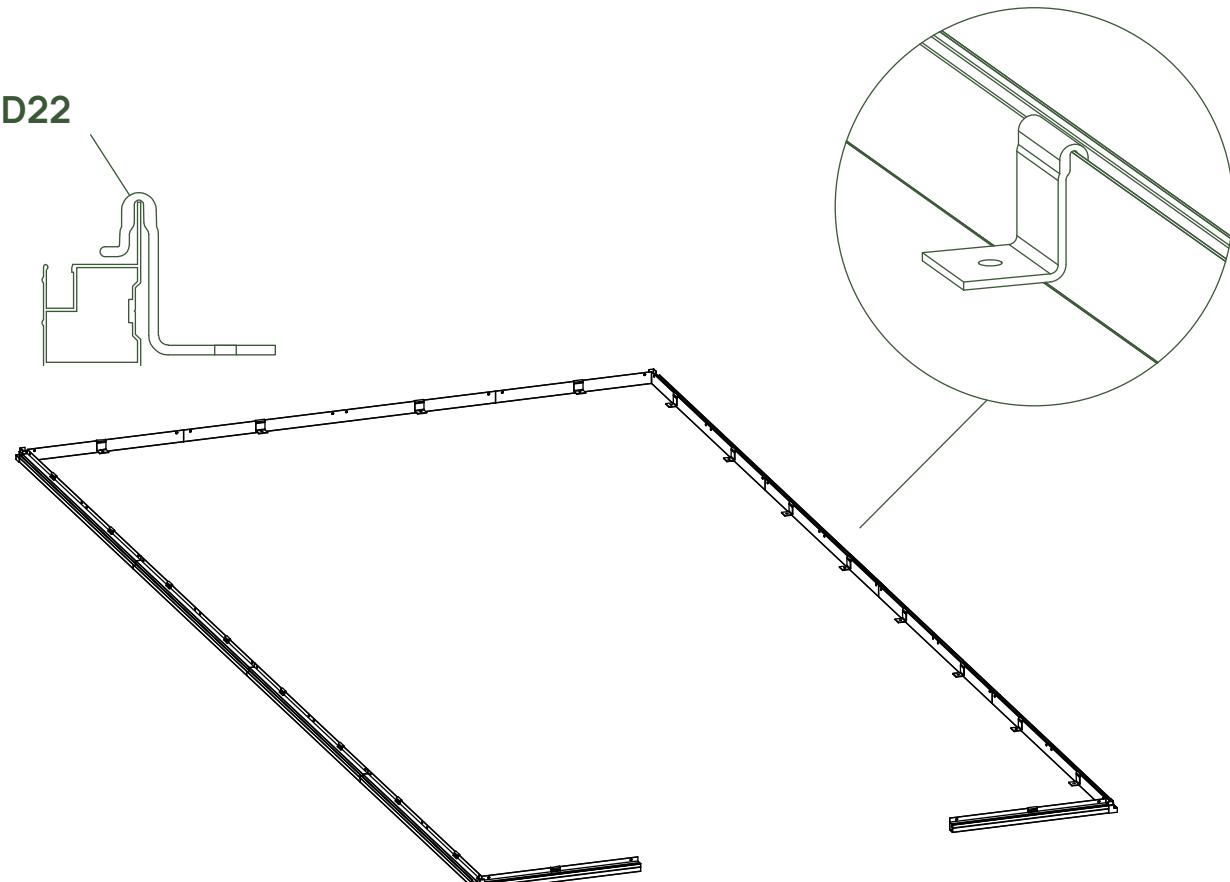


STEP
03

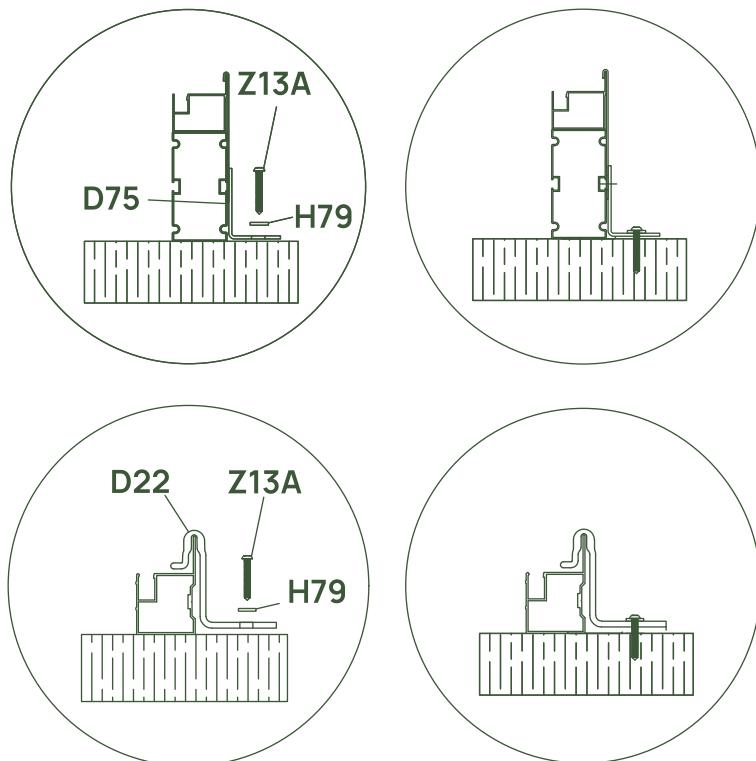
When connecting the base frame to the Vego Foundation Frame Kit, connect D75 and D76 brackets to the pre-slide S03A bolts, attach M24 nuts and slide the bracket assembly over the marked anchor holes.



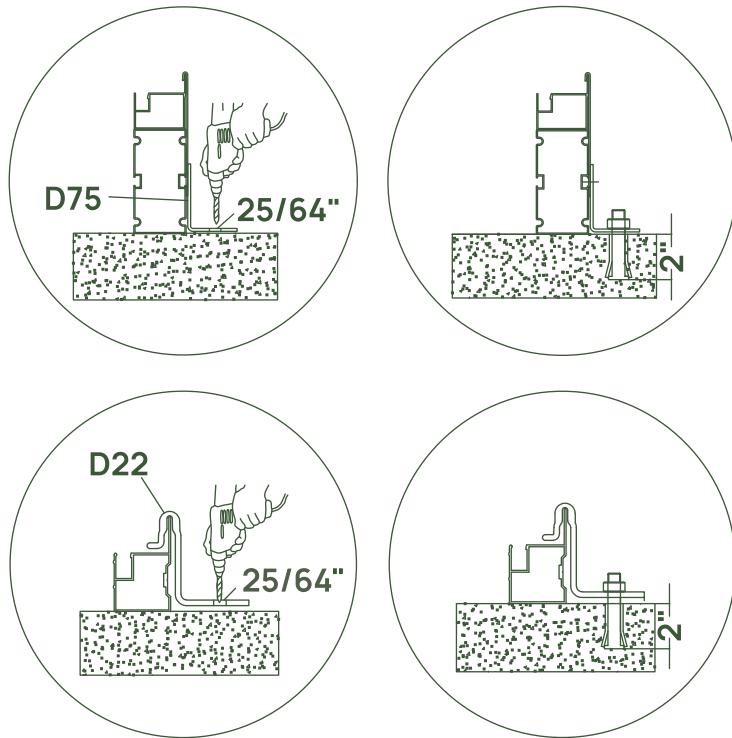
When connecting the base frame to your own foundation, use D22 bracket to affix it instead.



a. For wood surfaces, use Z13A wood screws and H79 washers to affix the base through the D75 or D22 bracket.



b. For cement surfaces, drill 16 holes at a 2" depth with a hammer drill and 25/64" drill bit. Insert S08 anchors into the holes, and attach D75 or D22 brackets using the included nuts.



c. For firm ground installation, purchase heavy duty landscape stakes, at least 12", to drive through the anchors into the soil.

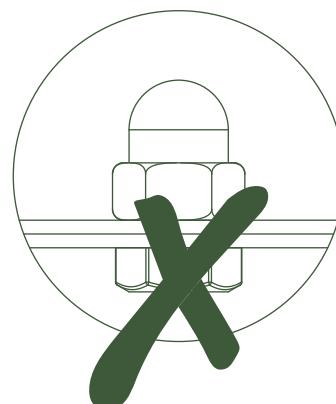
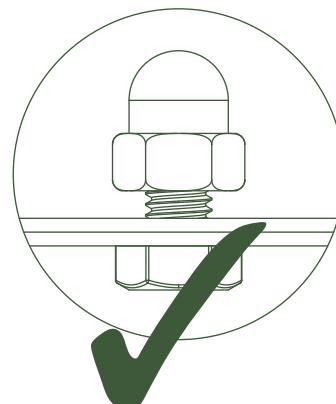


Wall Assembly

STEP 01

Starting to the left of the door position, begin the vertical frame assembly. Loosely attach all bolts and nuts, tightening after wall frame assembly is complete.

BOX	PART	NO	QTY
BOX 3		L01A	1
BOX 3		L01B	1
BOX 3		L01E	1
BOX 3		L01F	1
BOX 3		L02A	6
EBOX 1		L02A	8
BOX 1		L03C	1
BOX 1		L03D	1
BOX 3		L03G	1
		S03A M6X10	42
		M24 M6	42

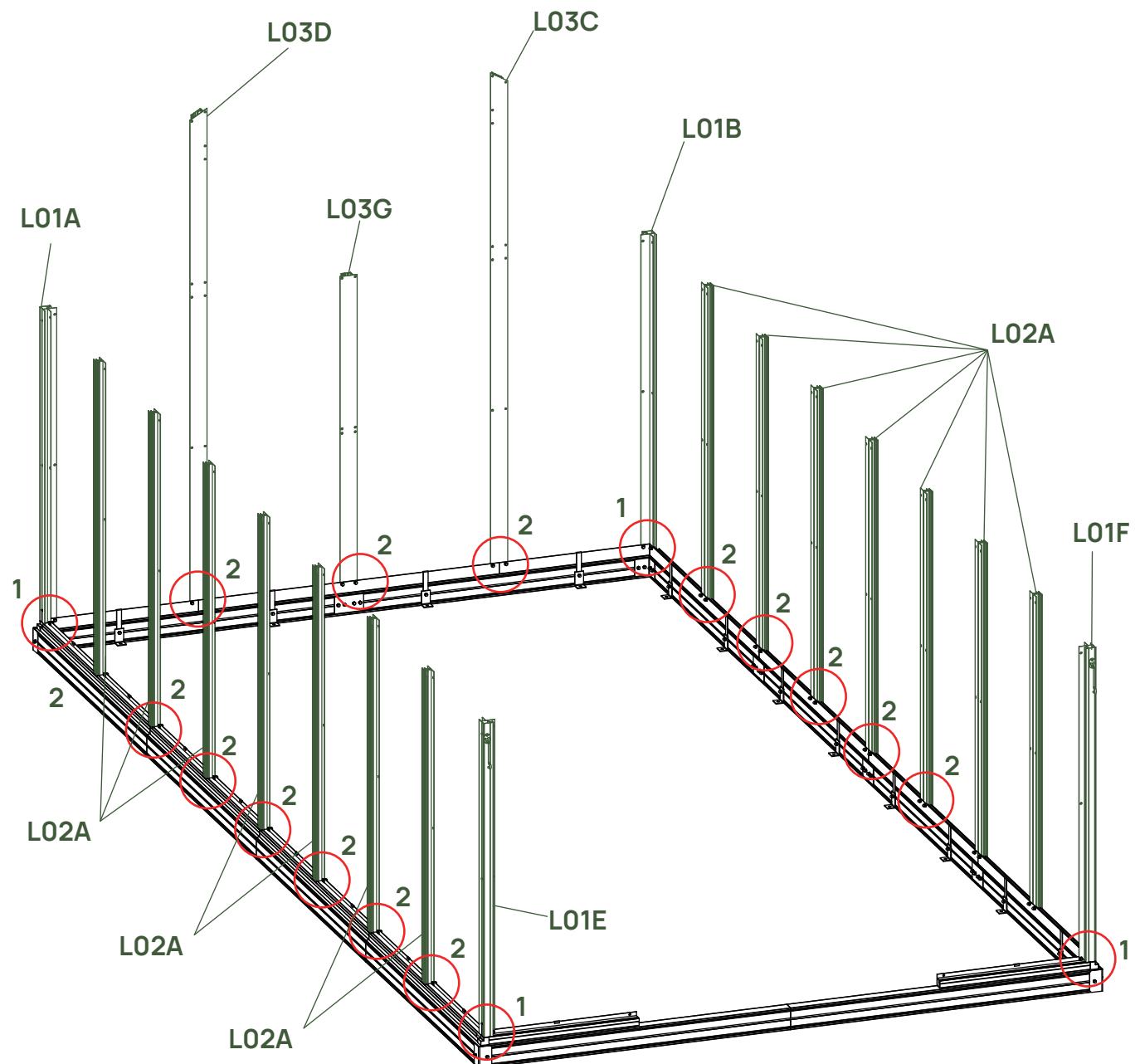


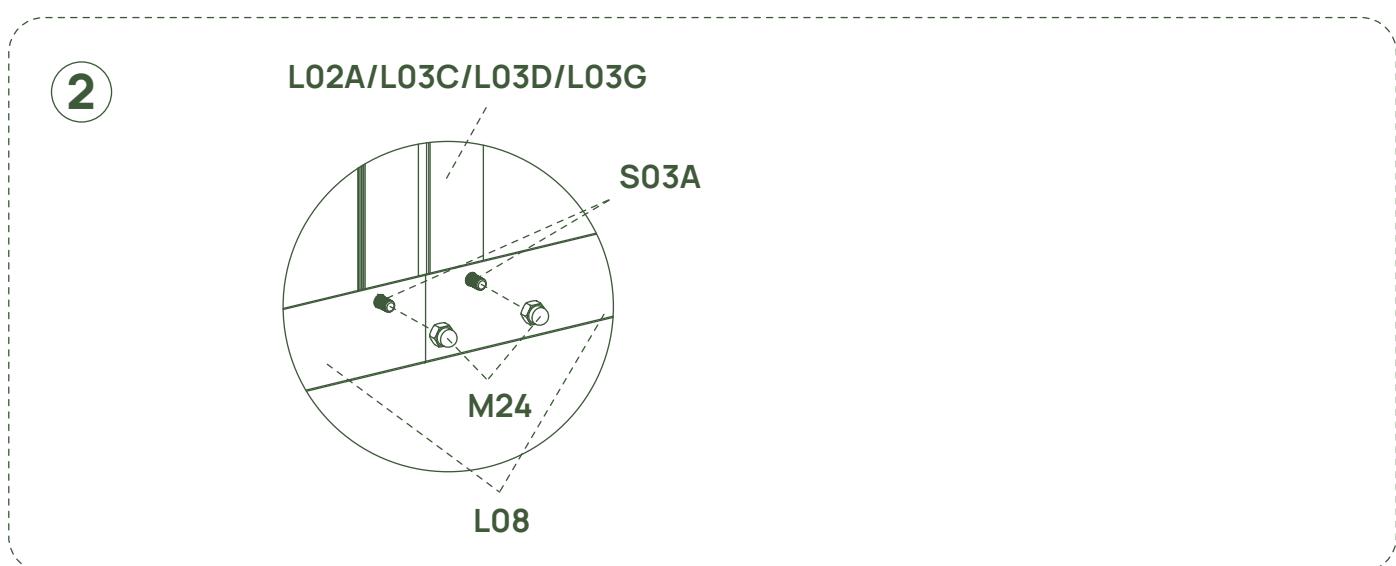
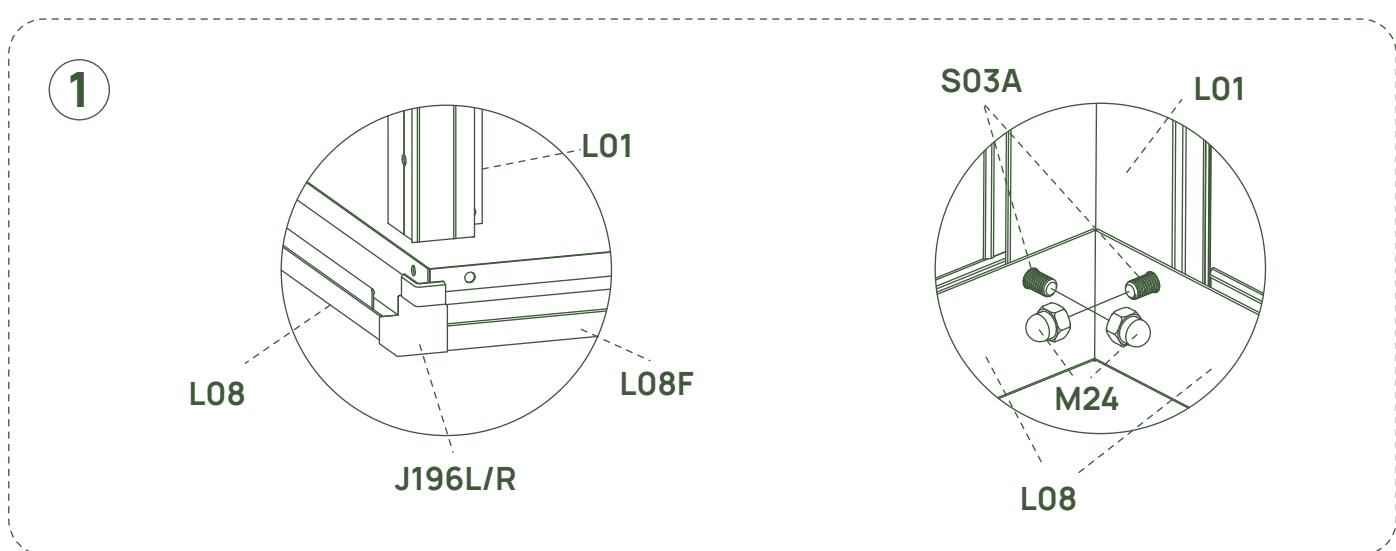
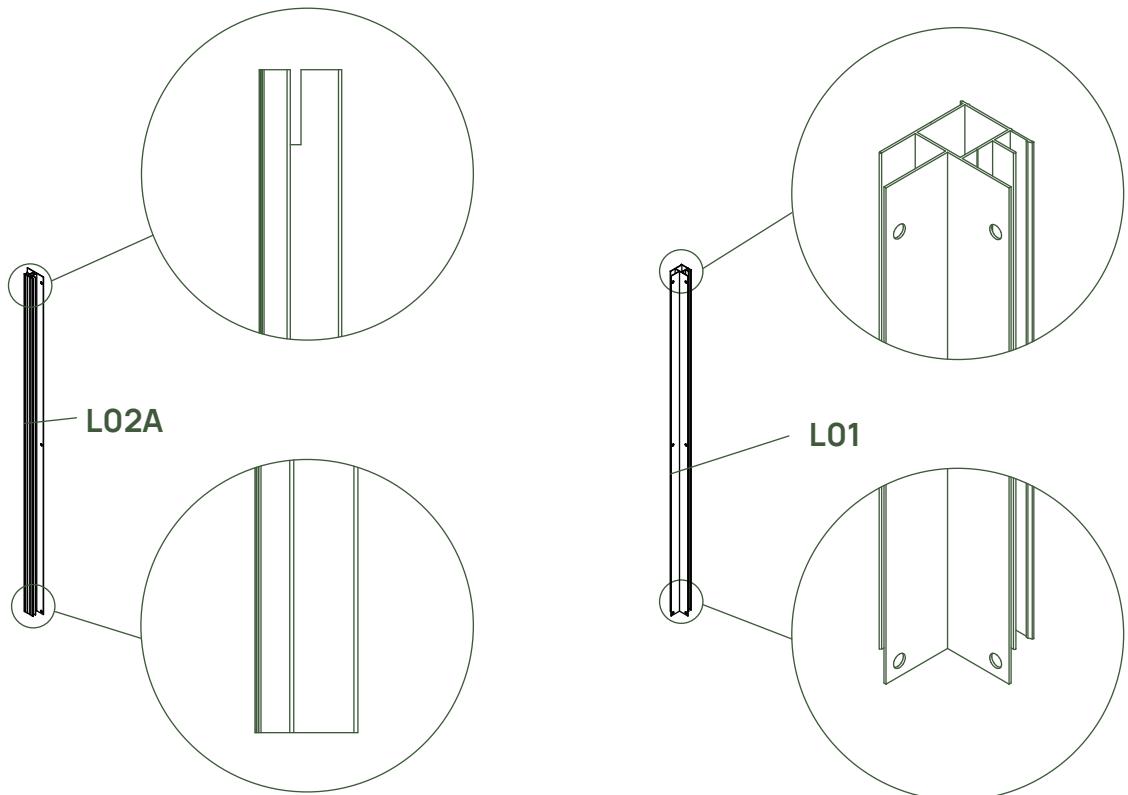
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Note:

For L02A frame: the cut ends face upward

For L01A,B,E,F frames: the ends with holes drilled further from the edge face upward

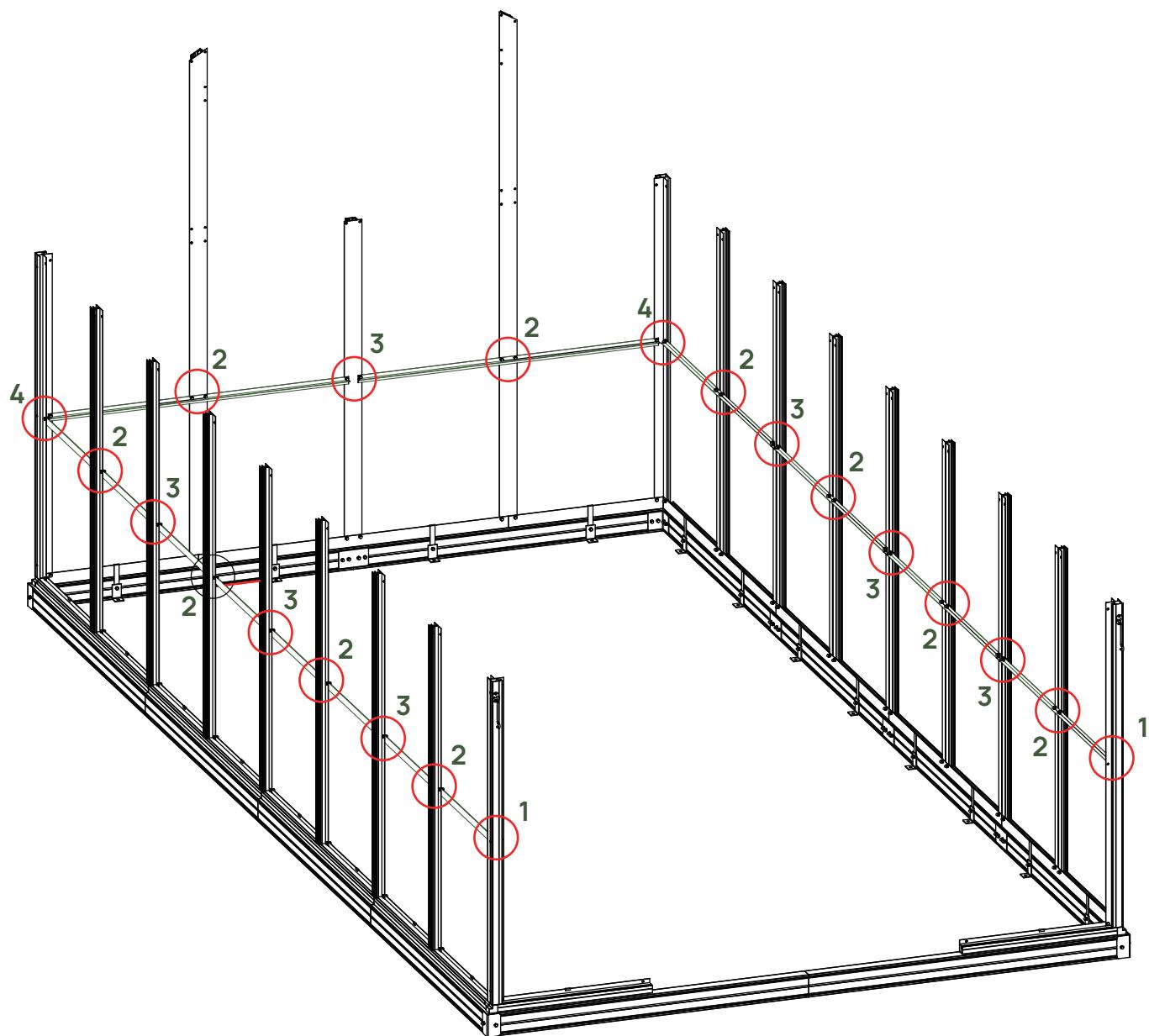


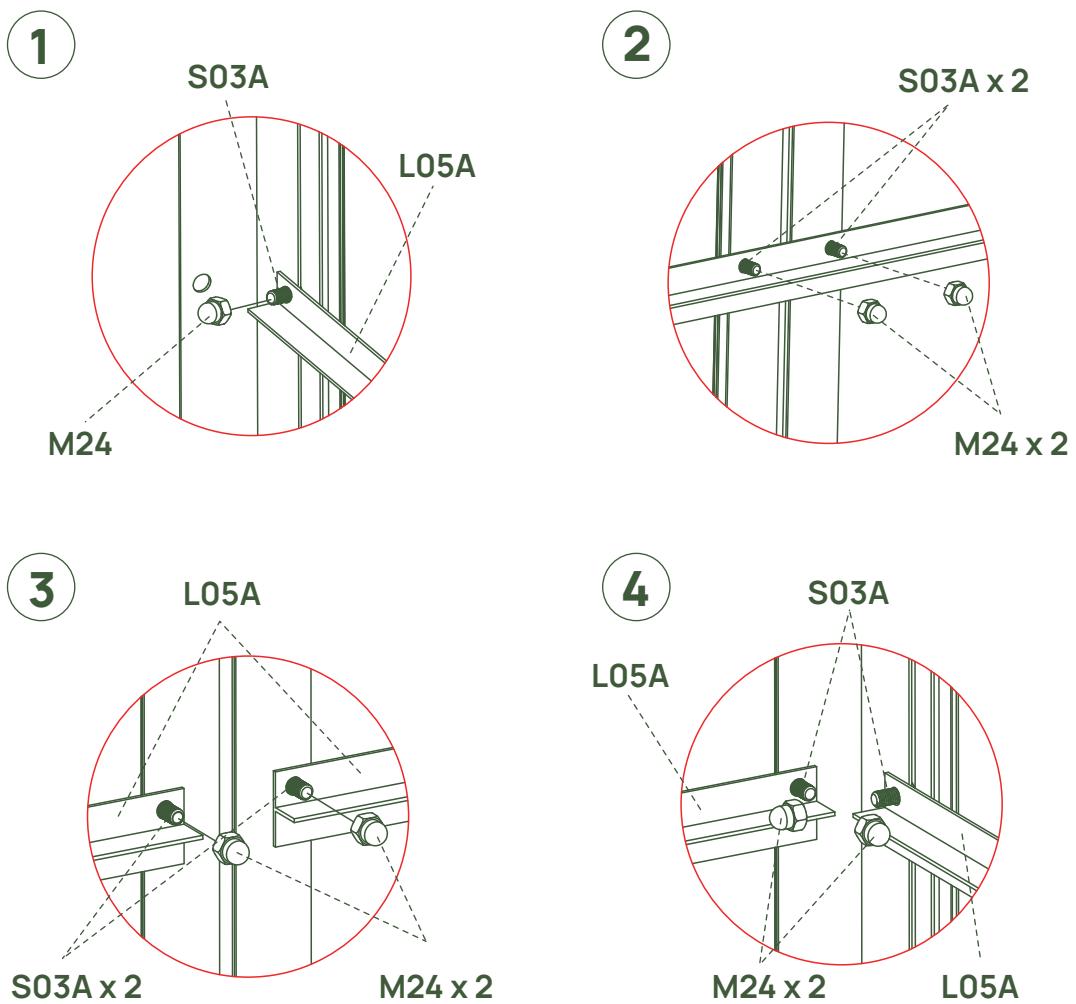


STEP
02

Attach a vertical frame piece, followed by a horizontal piece, moving around the greenhouse clockwise. It is important for structural stability during assembly to attach horizontal braces after each vertical component. Cap nuts always face inside.

BOX	PART	NO	QTY
BOX 1		L05A	6
EBOX 1		L05A	4
		S03A M6X10	40
		M24 M6	40





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**STEP
03****Door Frame Assembly**

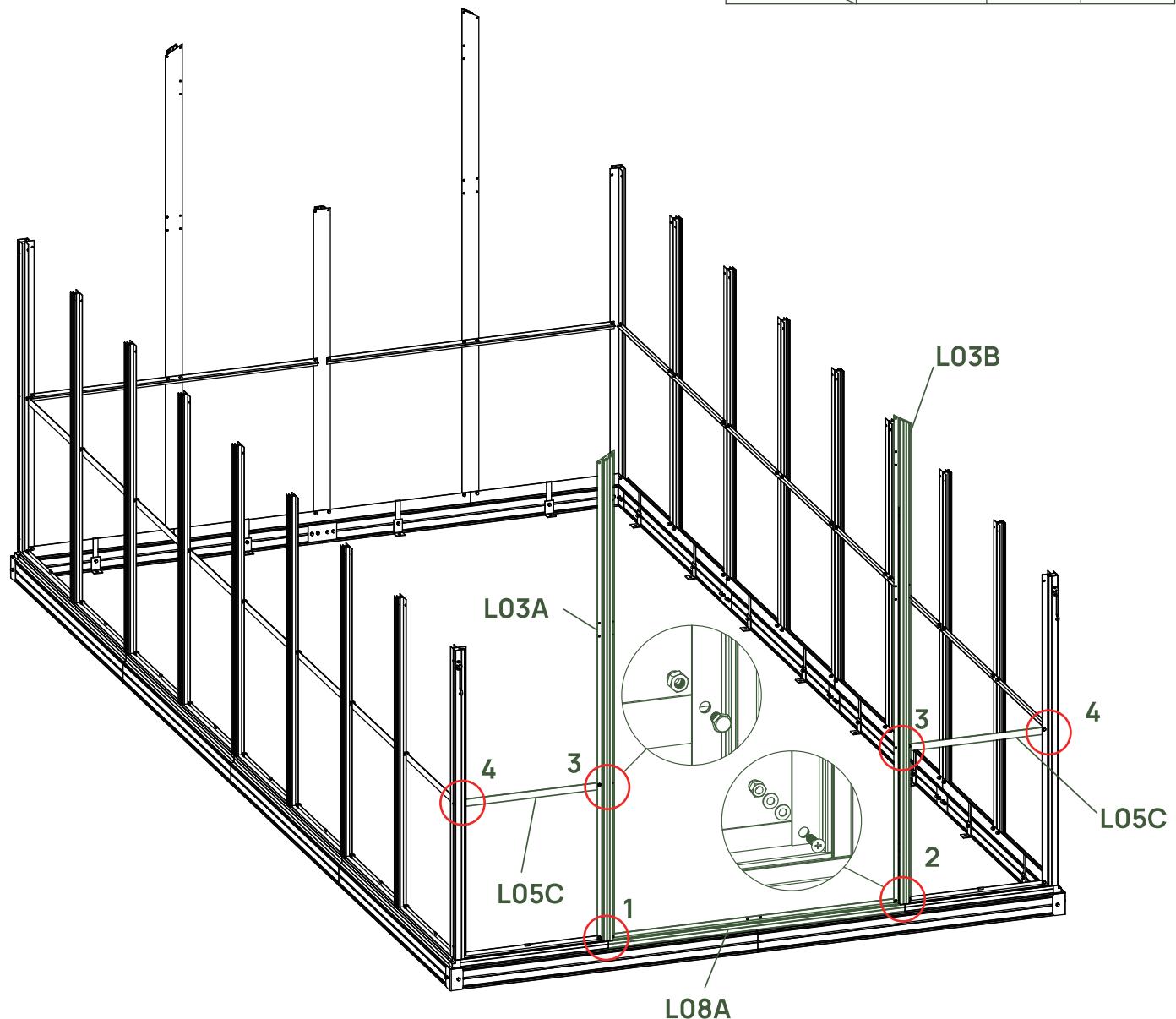
Note: Specific bolts and nuts are required to complete the installation, as shown in the diagram.

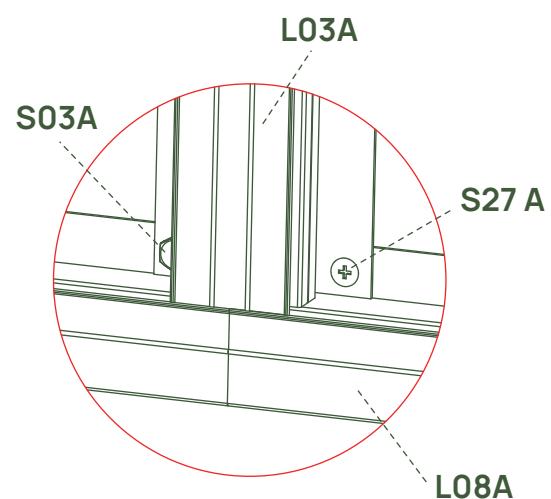
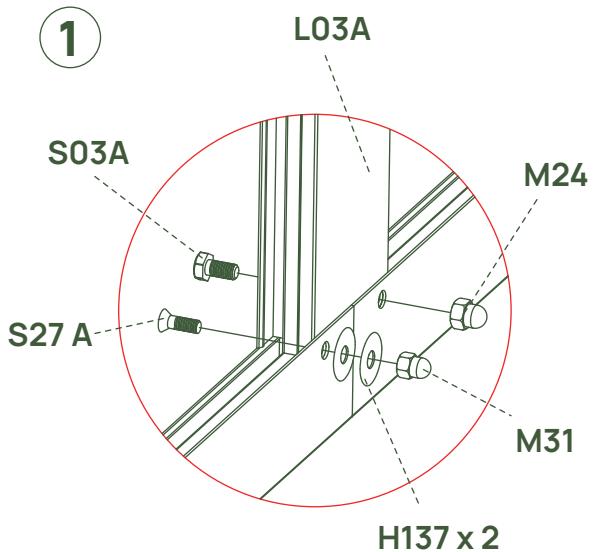
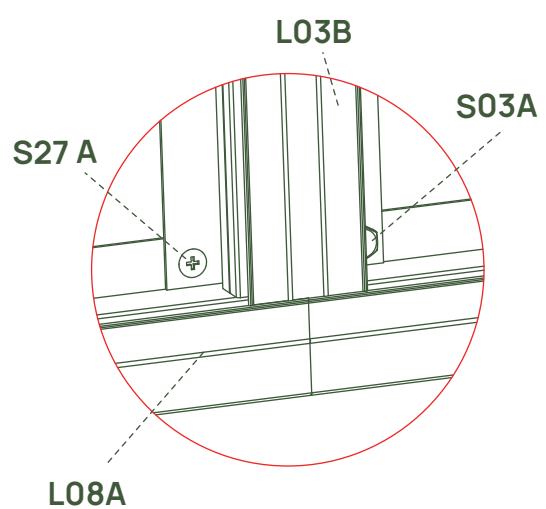
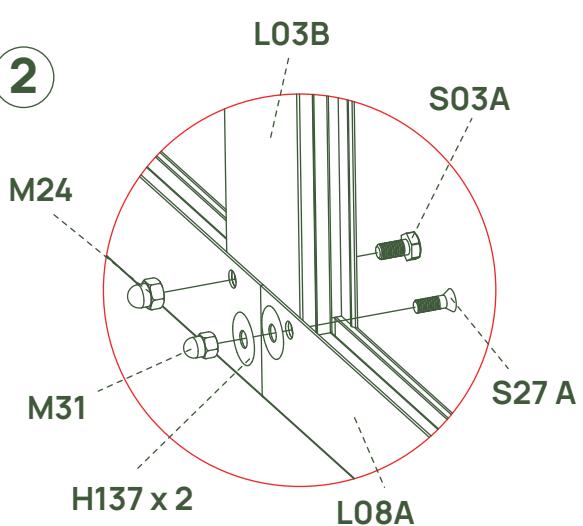
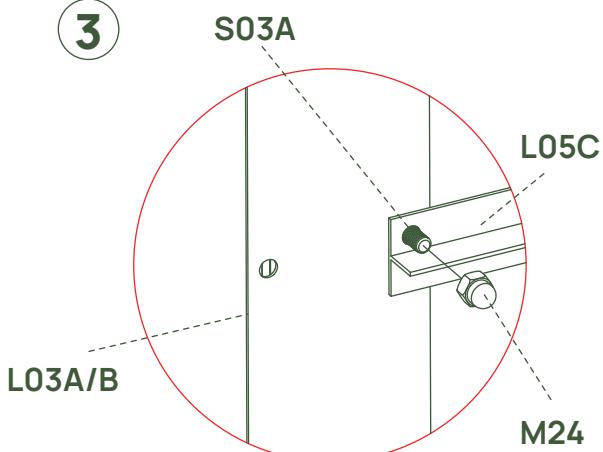
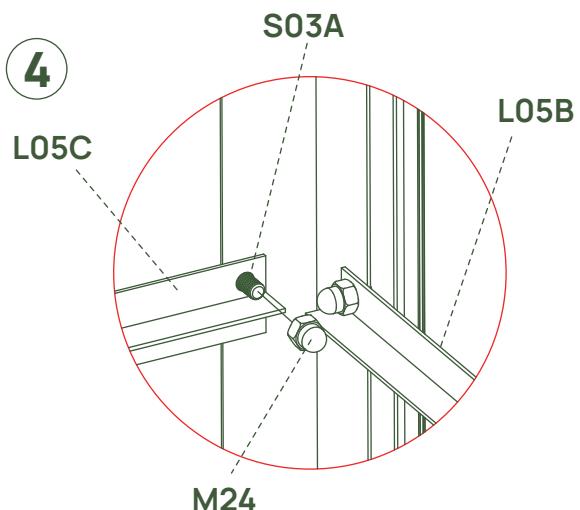
For L08A, S27A flat head bolts and M31 nuts are used to secure the interior side of the door frame.

S03A hex head bolts and M24 nuts are used for the external side of the door frame.

For L03A/B, use S03A hex head bolts and M24 nuts to secure in place.

BOX	PART	NO	QTY
BOX 1		L03A	1
BOX 1		L03B	1
BOX 2		L05C	2
BOX 2		L08A	1
		S03A	24
		M6X10	
		M24	24
		M6	
		S27A	2
		M5X12	
		M31	2
		M5	
		H137	4



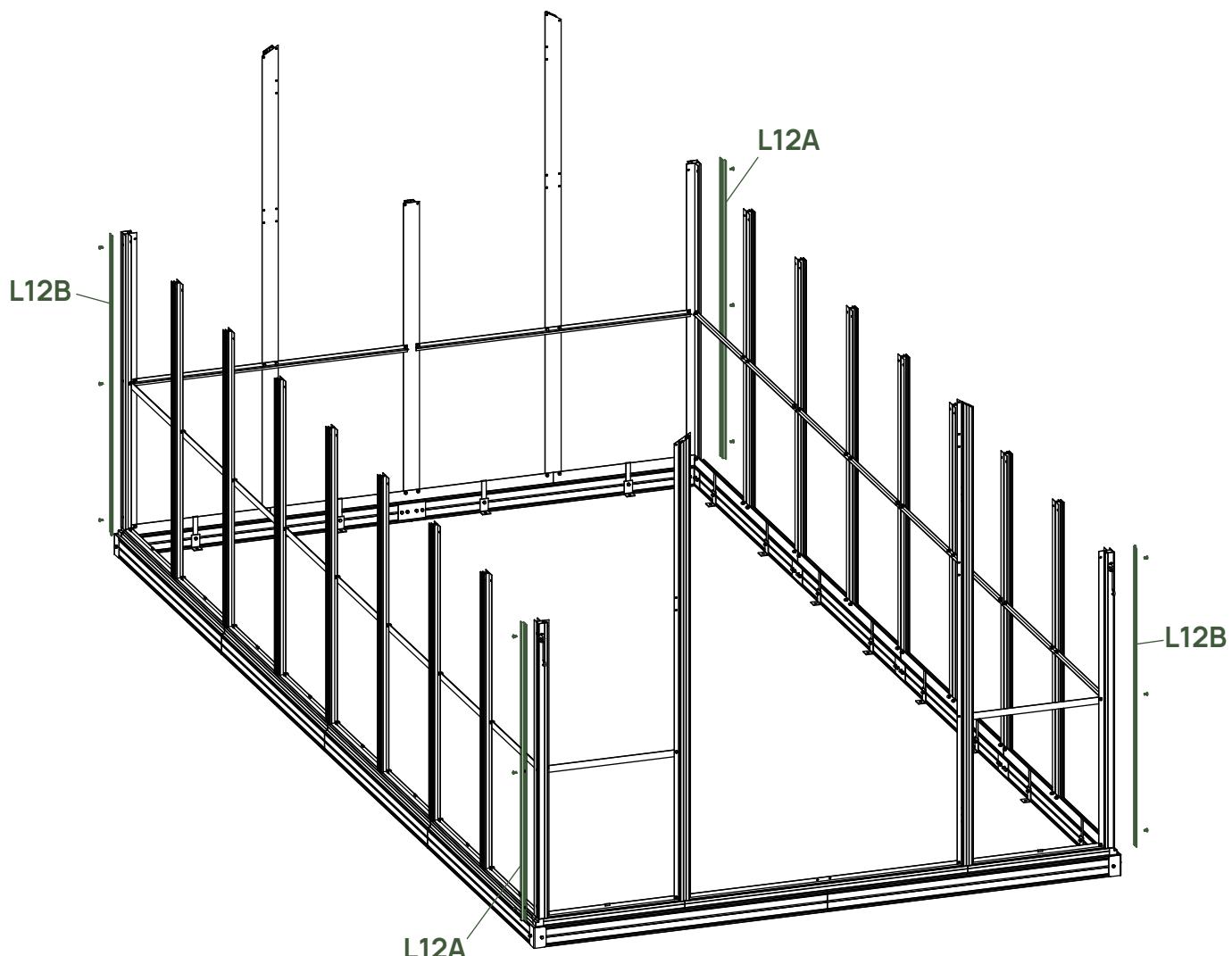
1**2****3****4**

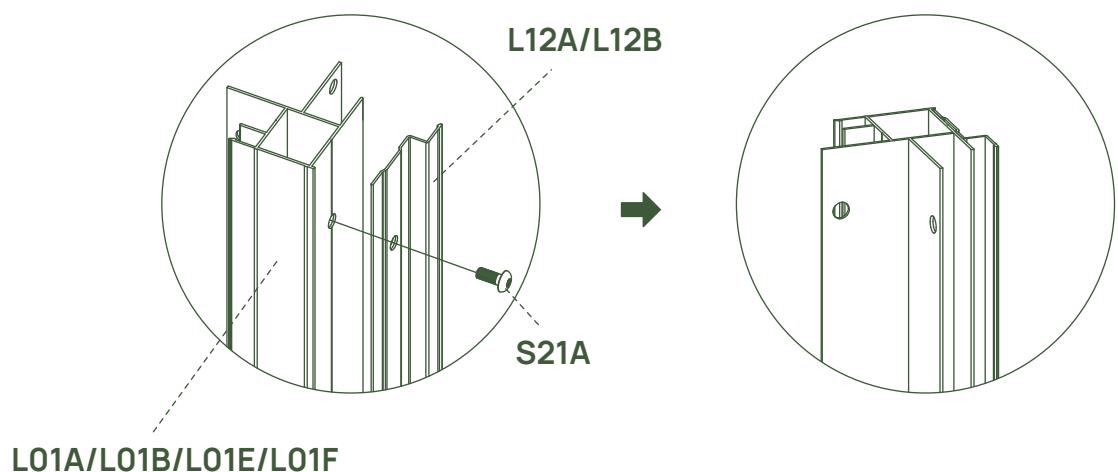
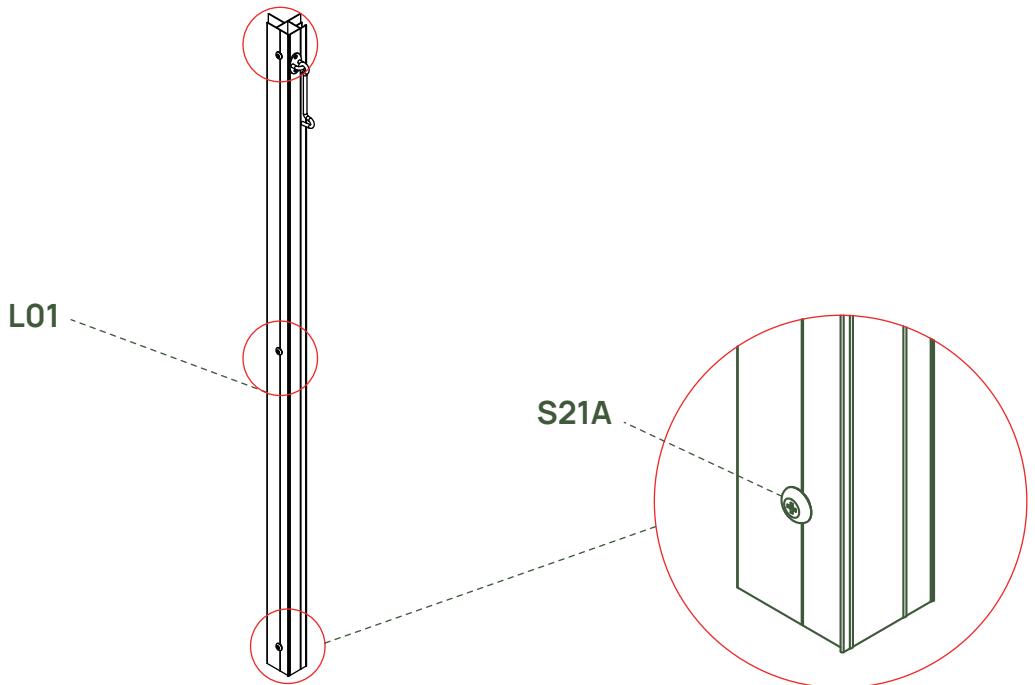
STEP

04 Outer Corner Frame Attachment

Attach the L12A/B pieces to the corners as shown below, using the pre-installed S21A bolts, to create channels that will hold the PC panels in place. Remove the S21A bolts prior to attachment.

BOX	PART	NO	QTY
		S21A M5X12	12
BOX 3		L12A	2
BOX 3		L12B	2
BOX 4		Y5	14
EBOX 2		Y5	8
		H158	1



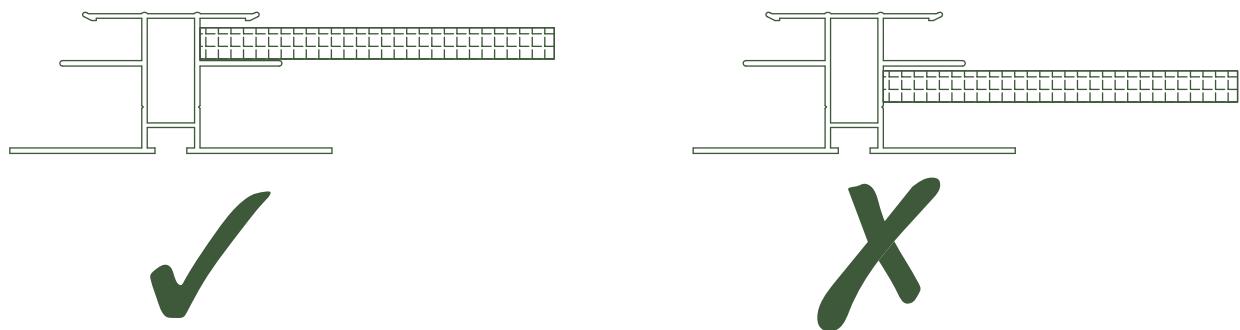
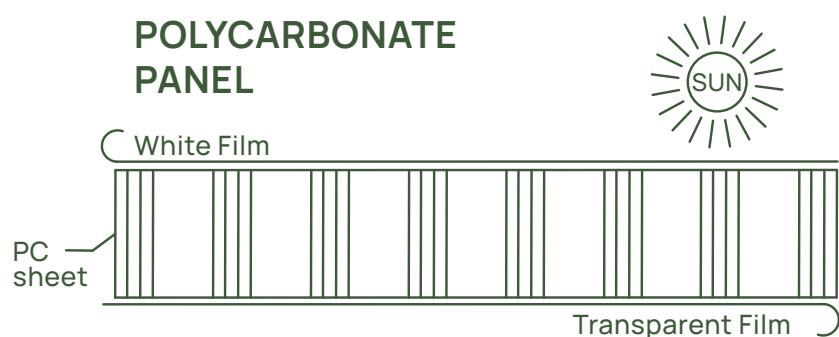


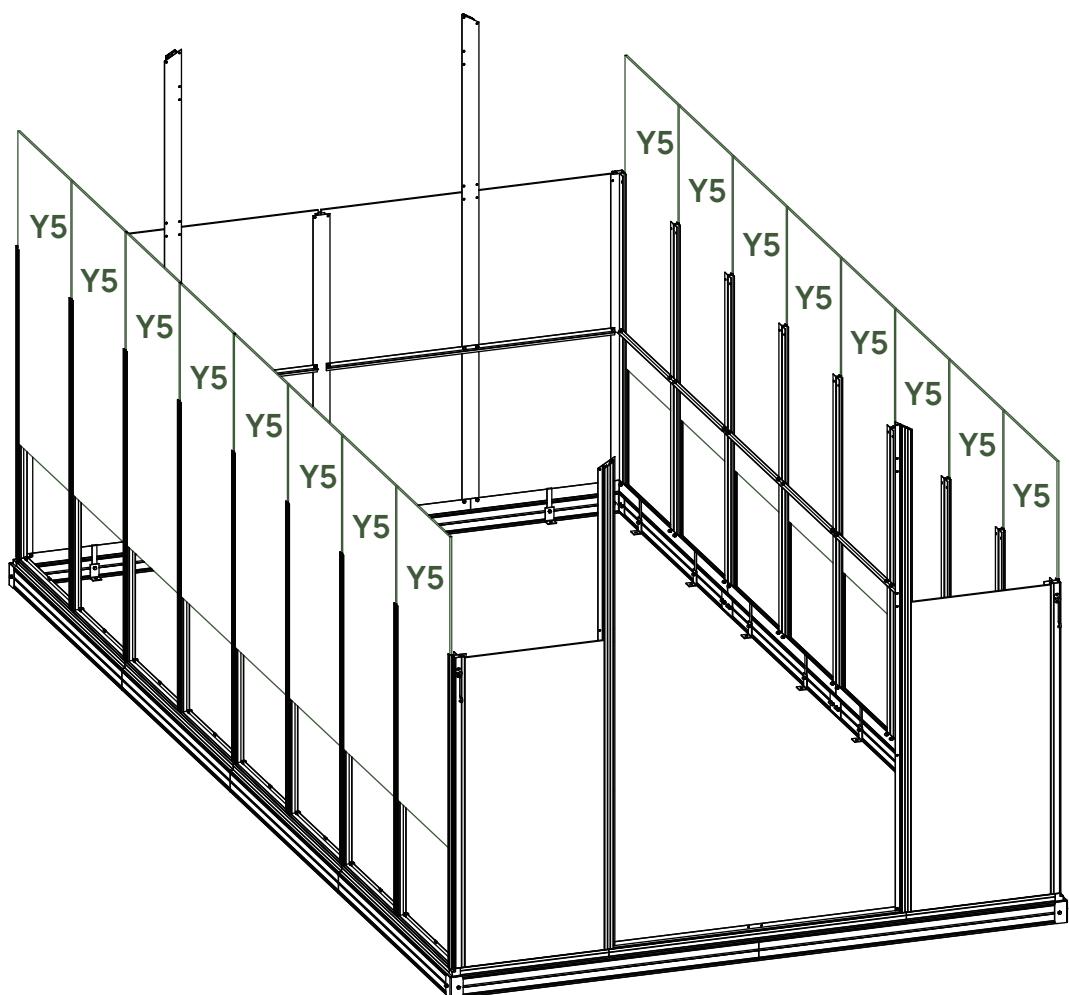
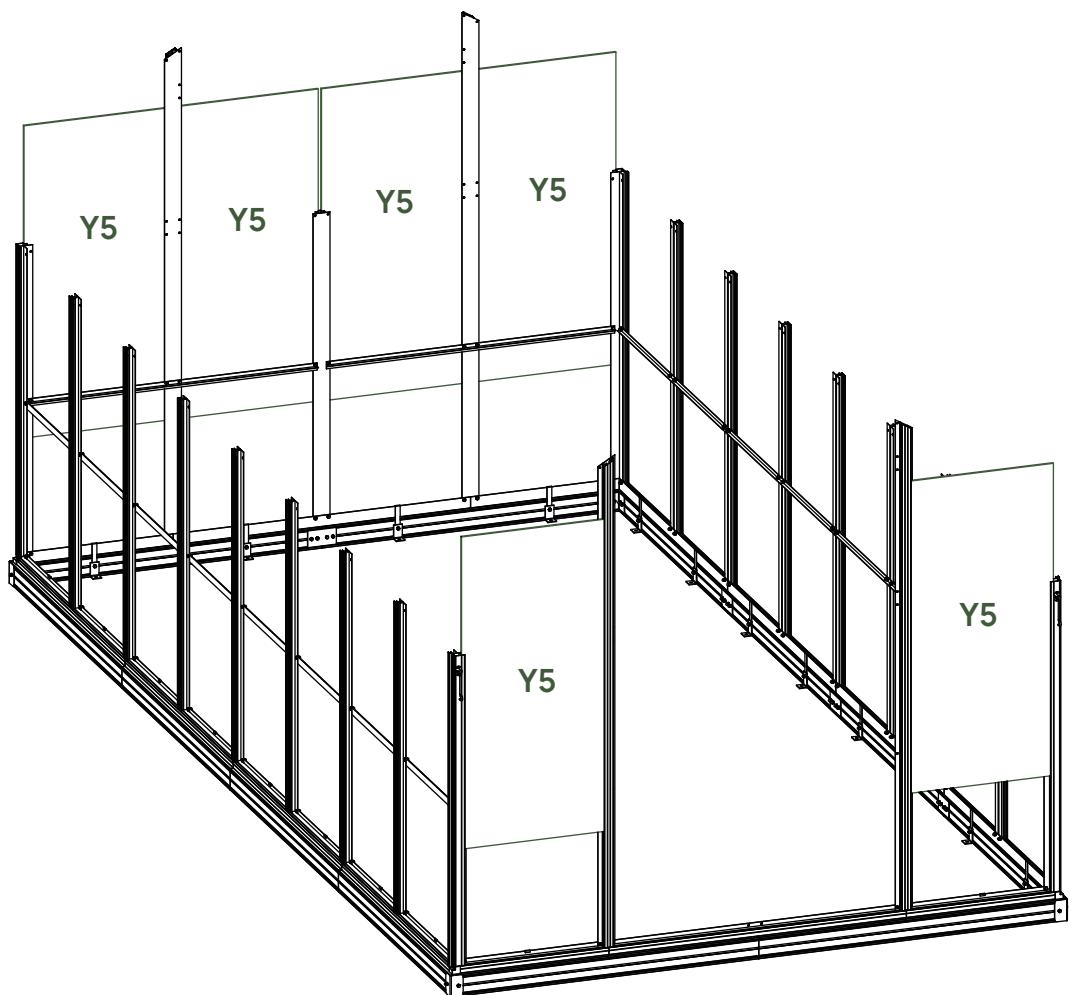
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**STEP
05****PC Wall Panel Assembly**

Note: The white film indicates the UV-protected side of the panels. We recommend waiting to remove the white film until you have placed the panels in the frame, to ensure that the UV side is facing outwards.

Insert panels in the grooves as shown in the diagram below, ensuring the UV side of the panels are facing outwards.





STEP

06

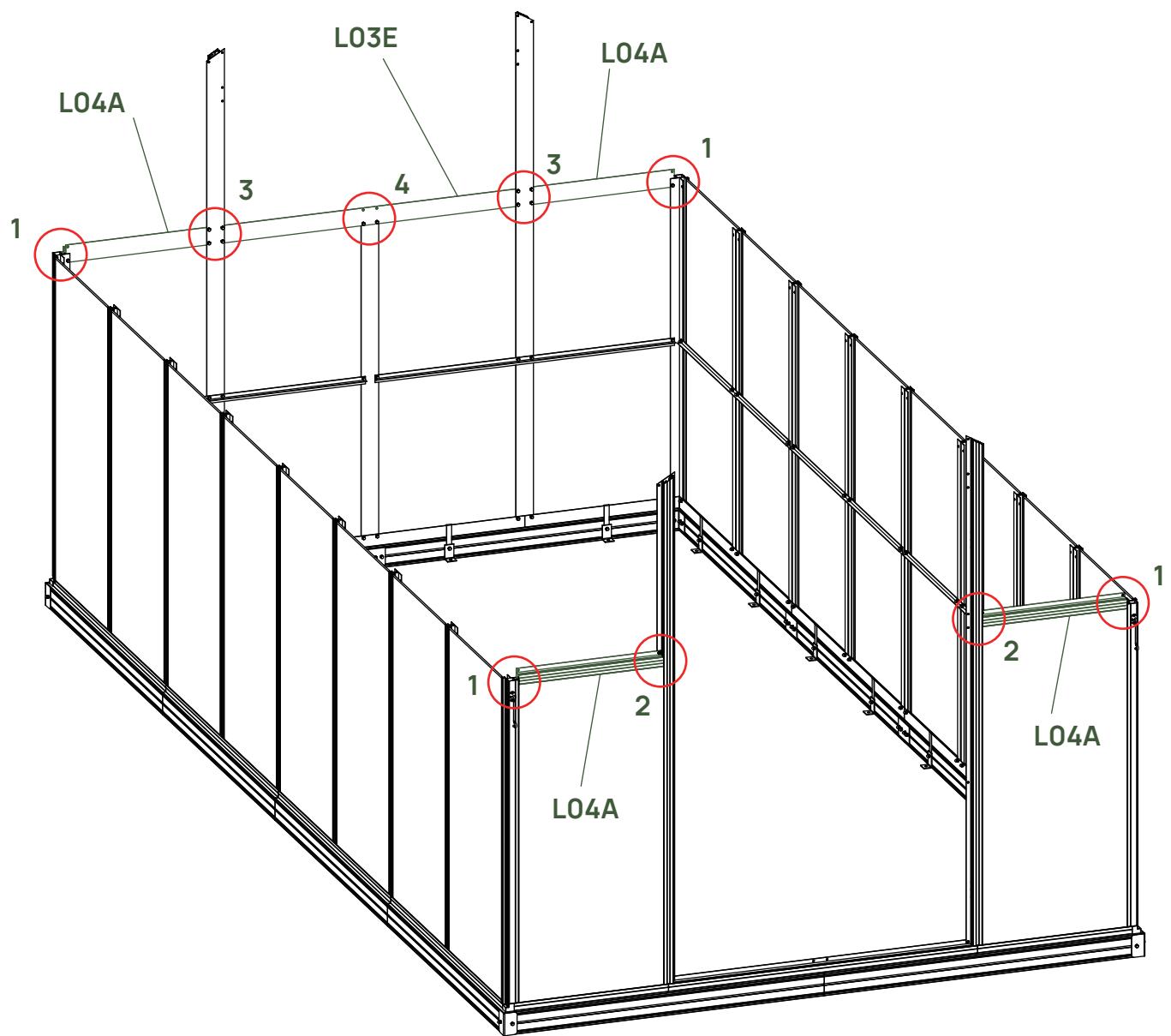
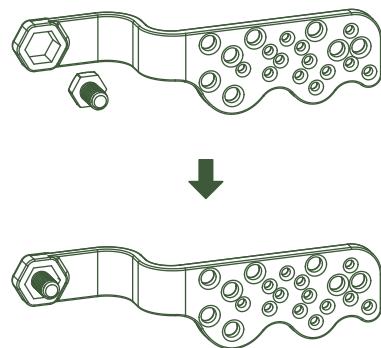
Secondary Horizontal Frame Assembly

Note: Hex tool required.

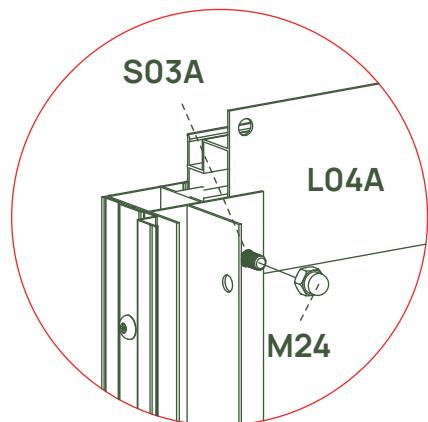
Place S03A bolts on hex tool, load it into the hole between the gap of the two frames, attaching M24 nuts loosely, then remove the hex tool.

Repeat this step for all holes in hard to reach spots.

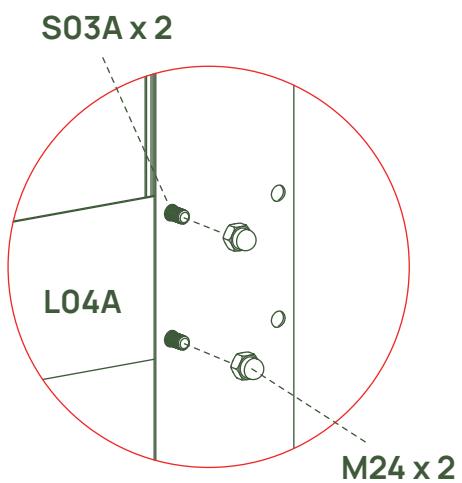
BOX	PART	NO	QTY
BOX 2		L04A	4
BOX 3		L03E	1
		S03A	18
		M6X10	
		M24	18
		M6	



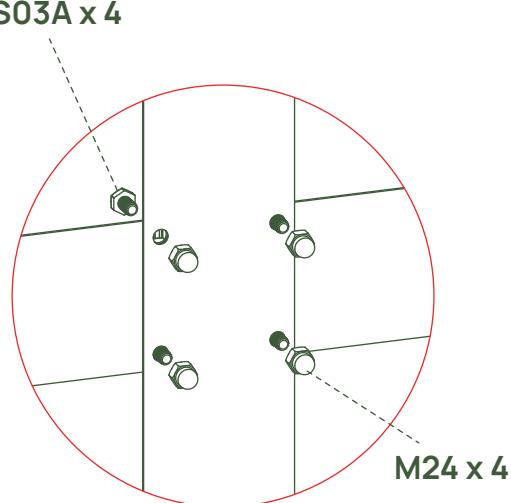
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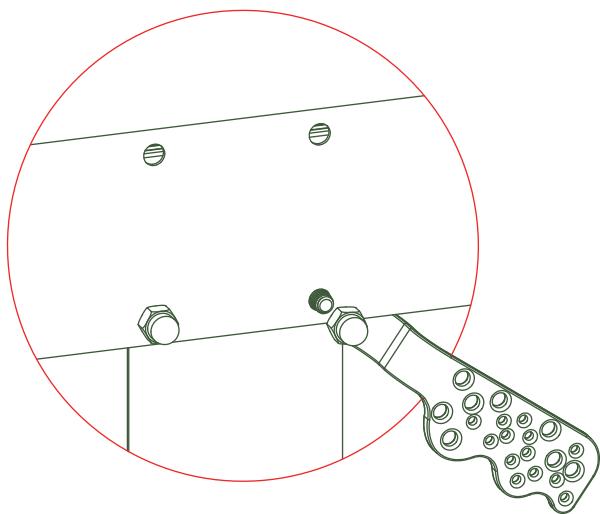
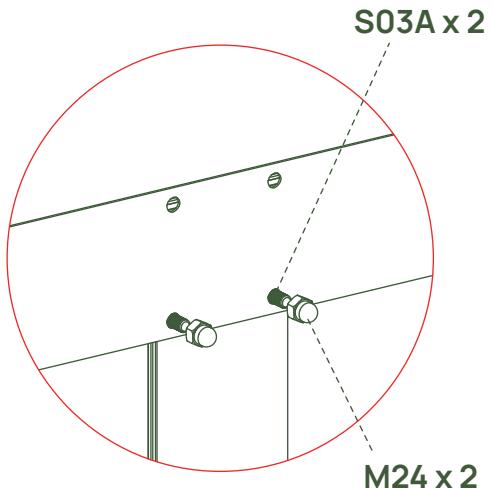
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3



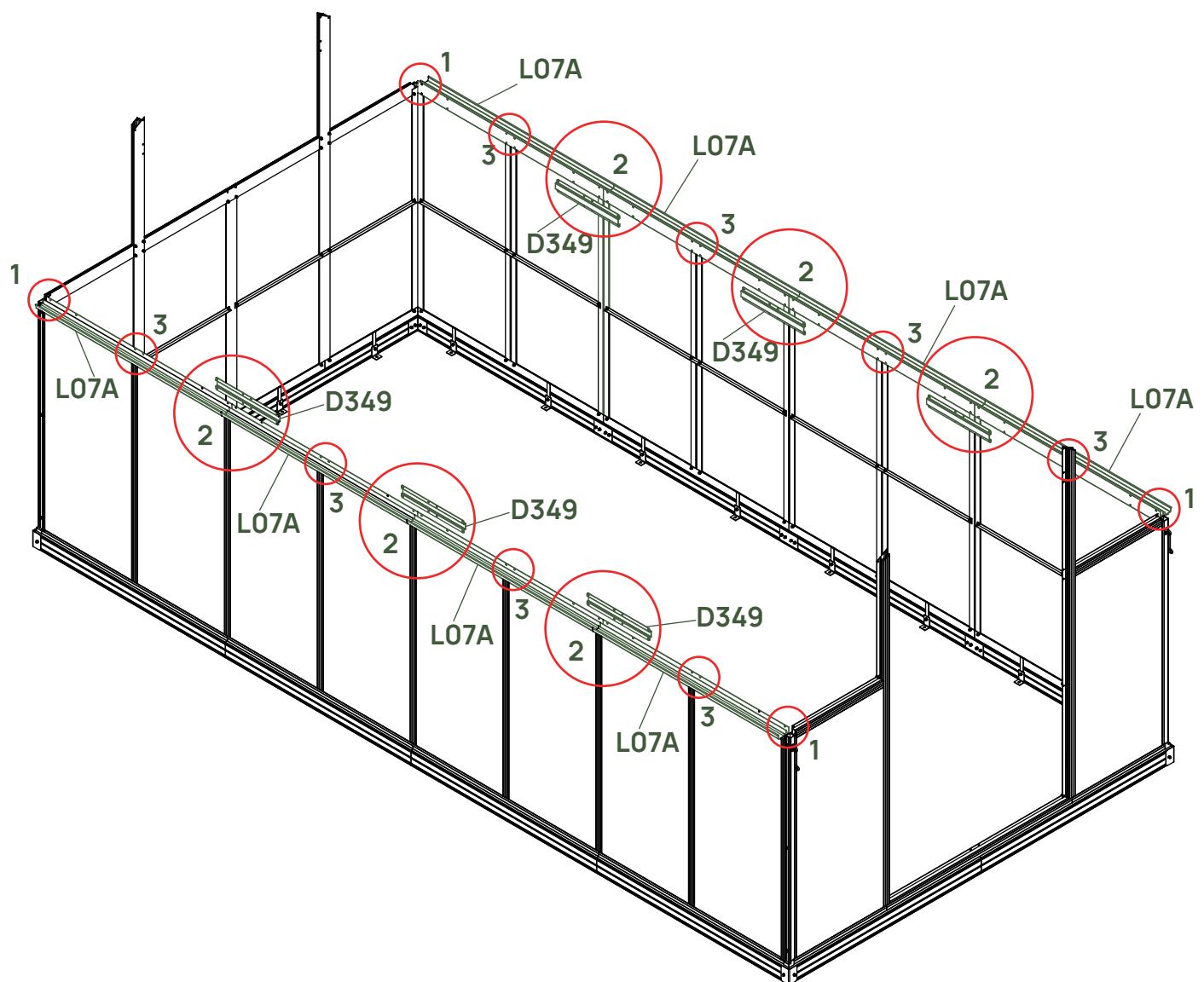
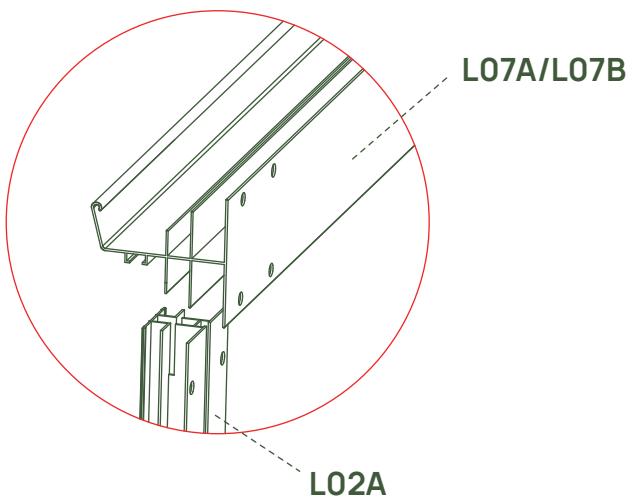
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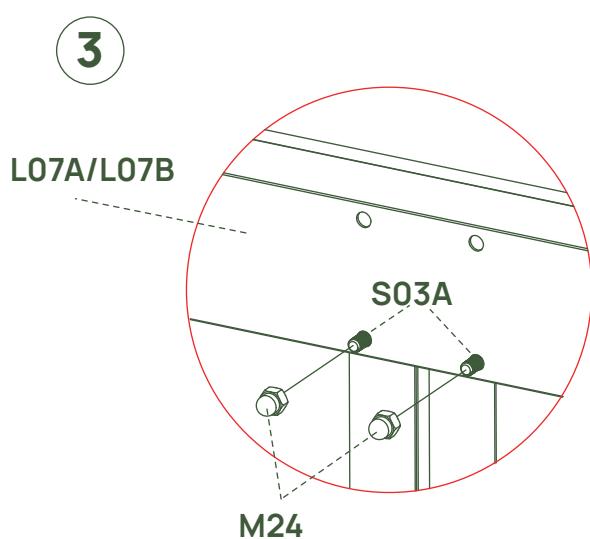
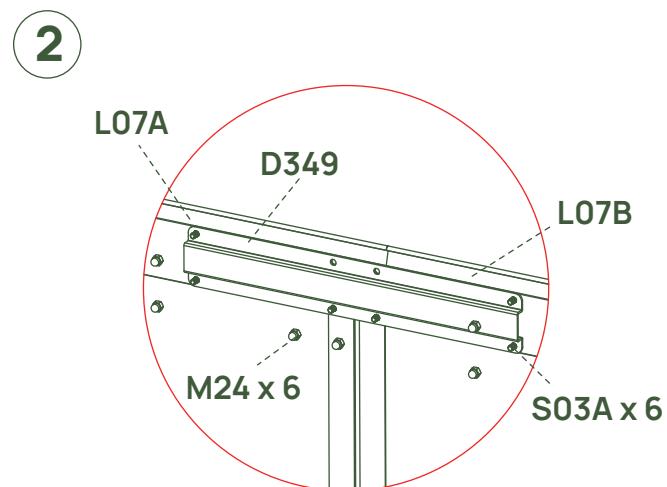
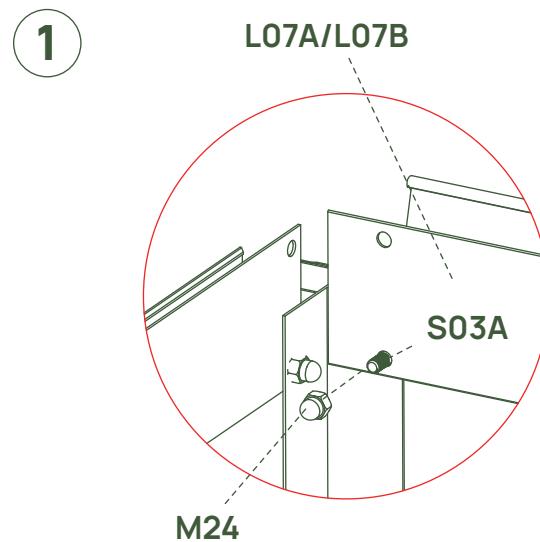
07 Frame Connectors Assembly

Insert L07 into the slot at L02A's end, as shown.

BOX	PART	NO	QTY
BOX 1		L07A	4
EBOX 1		L07A	4
BOX 2		D349	2
EBOX 1		D349	4
BOX 2		D25	2
EBOX 1		D25	4
		S03A	
		M6X10	64
		M24	
		M6	64



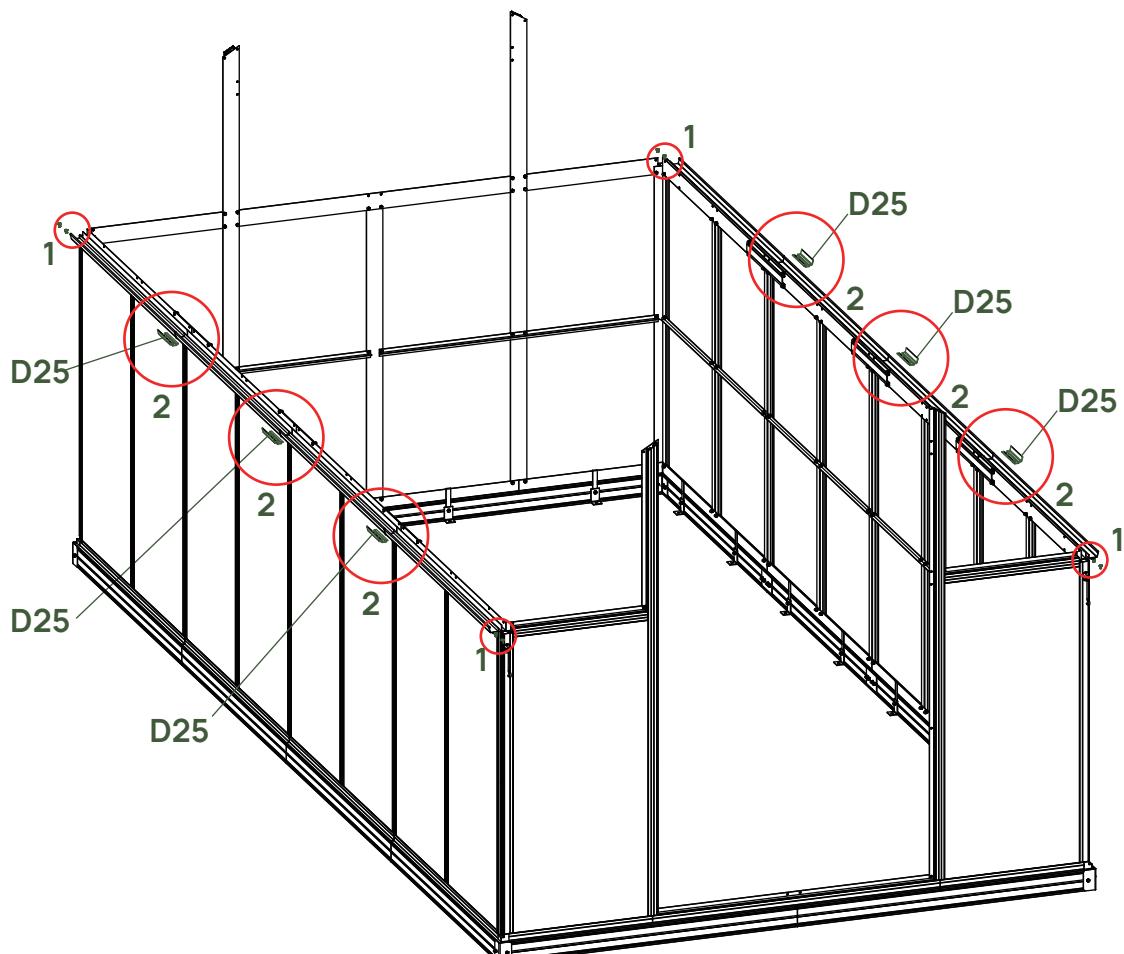
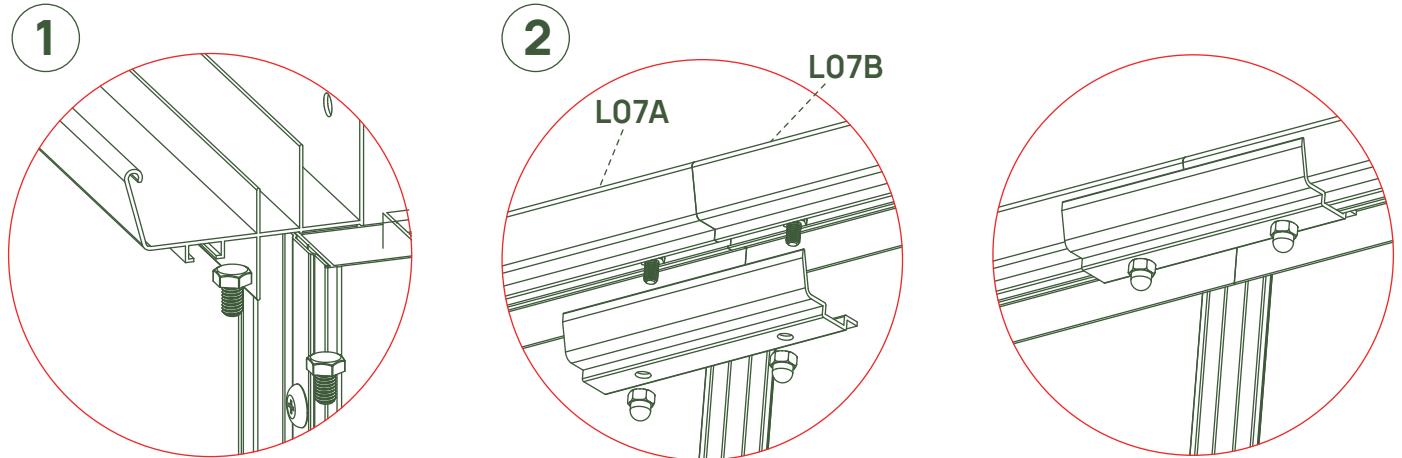
For D349 connectors shown in image 2, do not insert bolts into the middle top 2 holes yet; this will be completed in a later step.



08 D25 Gutter Connectors

Slide 6 S03A bolts in the grooves of the frame, three from the front, three from the back, and position them as shown in the diagram.

Secure the D25 gutter connectors with M24 nuts.



Wall assembly completed.



Roof Assembly

STEP 01 Front & Back Gable Assembly

Note: Specific hardware is required for top and bottom holes on L03F

Top holes: S03A, M24

Bottom holes: S27A, H137, M31

BOX	PART	NO	QTY
BOX 3		L03F	1
BOX 2		L04B	1
BOX 2		L04C	1
		S03A	6
		M6X10	
		M24	6
		M6	
		S27A	2
		M5X12	
		M31	2
		M5	
		H137	4

1

S03A

L03F

S27A

S03A

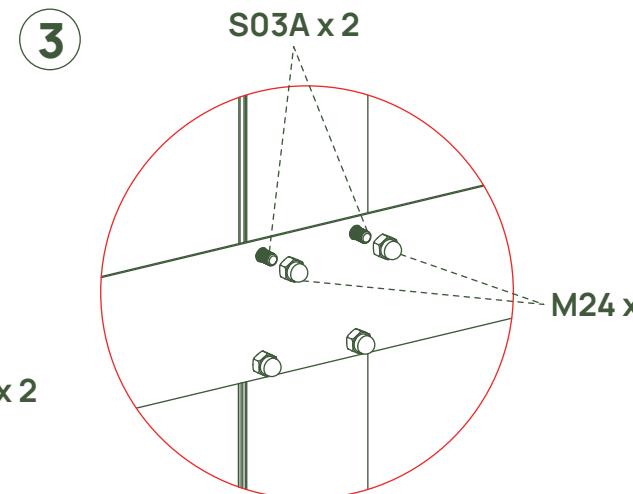
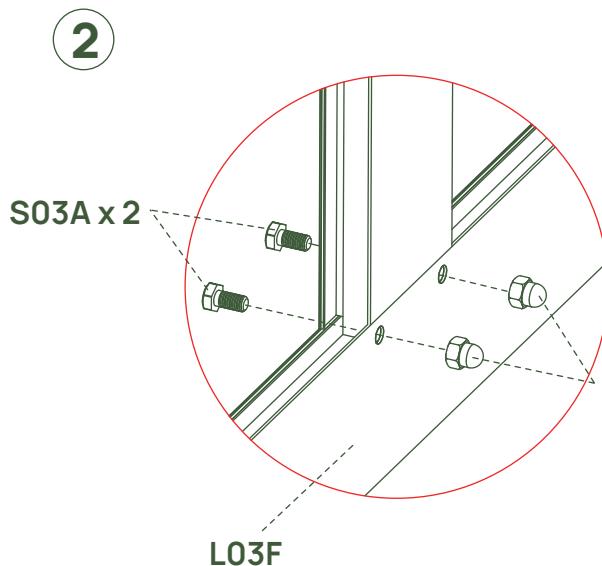
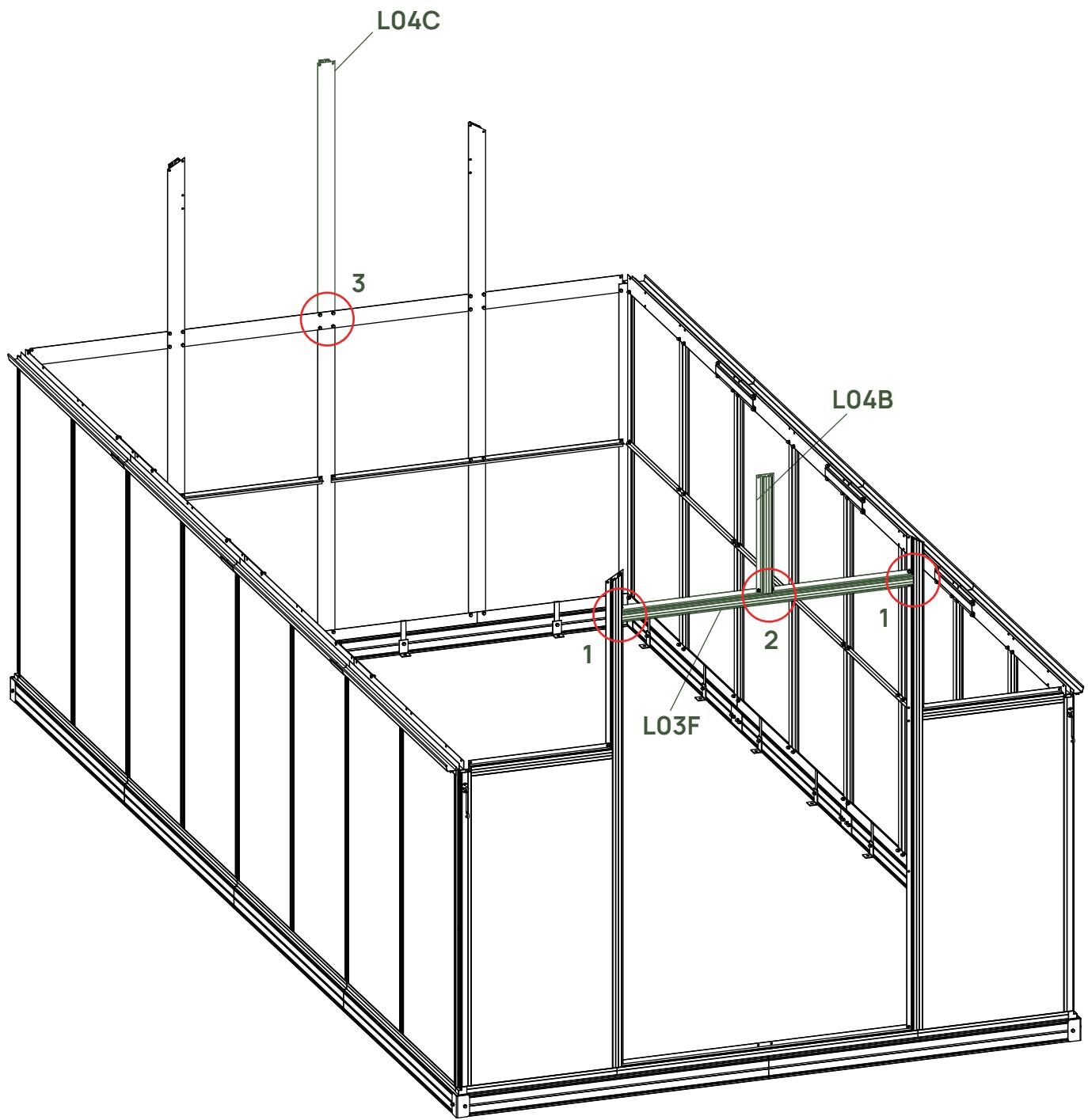
S27A

M24

L03F

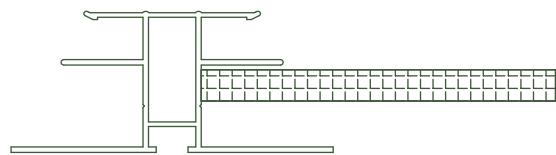
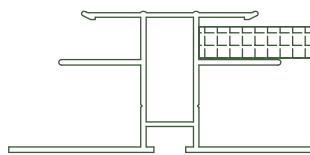
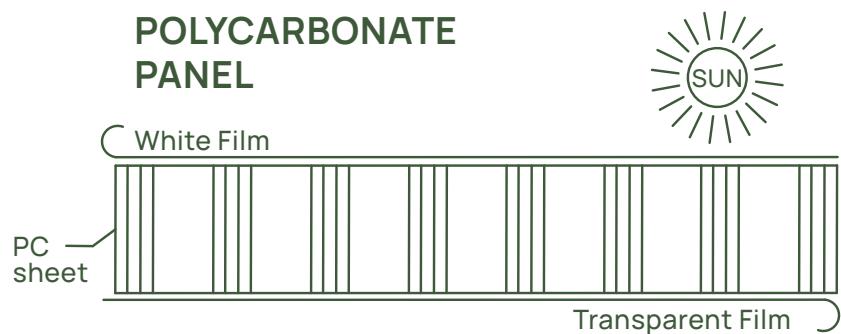
H137 x 2

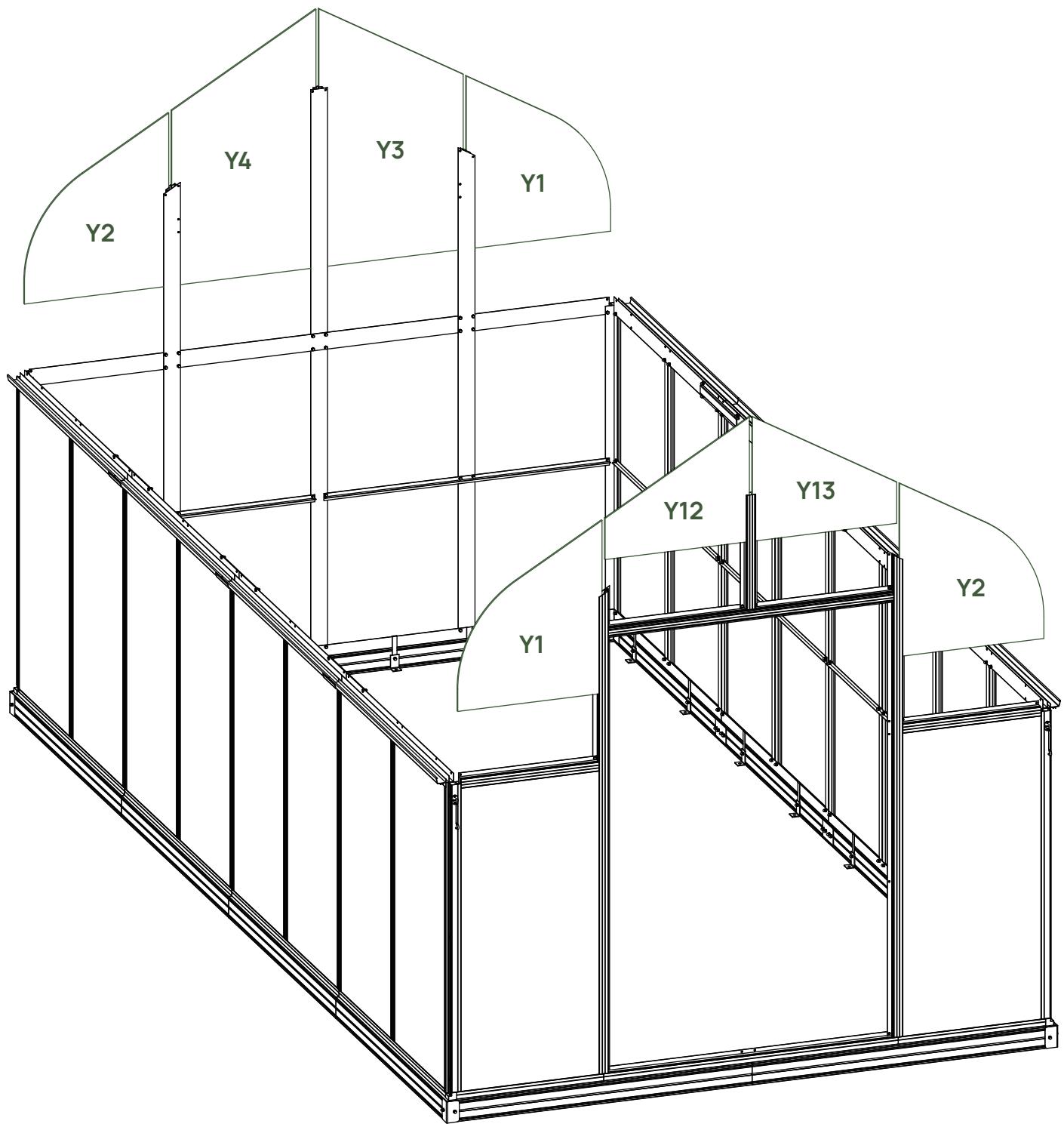
M31



Note: The white film indicates the UV-protected side of the panels. We recommend waiting to remove the white film until you have placed the panels in the frame, to ensure that the UV side is facing outwards. Remove the plastic film from both sides of the panels, noting that the white film side is the UV-protected side of the panel, and should be installed facing outwards.

BOX	PART	NO	QTY
BOX 4		Y1	2
BOX 4		Y2	2
BOX 4		Y3	1
BOX 4		Y4	1
BOX 5		Y12	1
BOX 5		Y13	1
		H158	1





03 Roof Frame Assembly

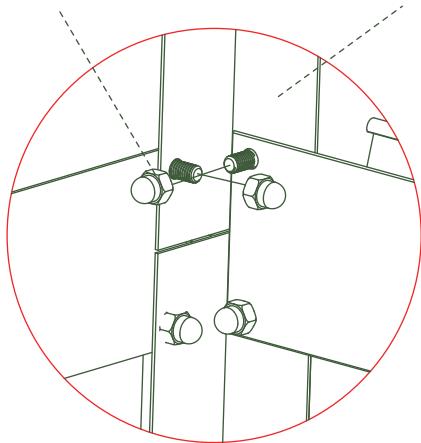
Slide the corresponding roof frame pieces over the PC panels, and bolt into place.

BOX	PART	NO	QTY
BOX 3		L01C	2
BOX 3		L01D	2
		S03A M6X10	16
		M24 M6	16

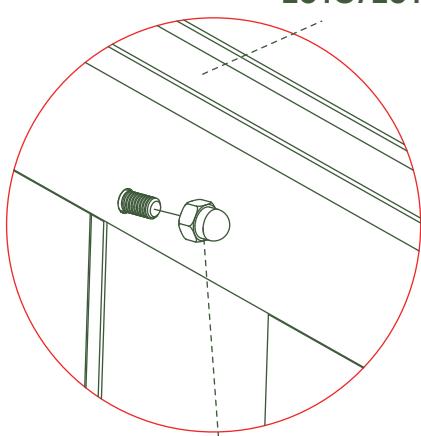
S03A/M24 x 2

L01C/L01D

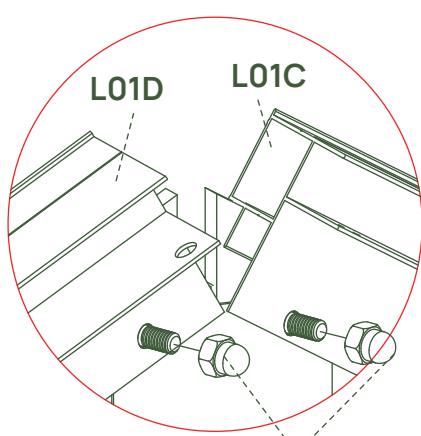
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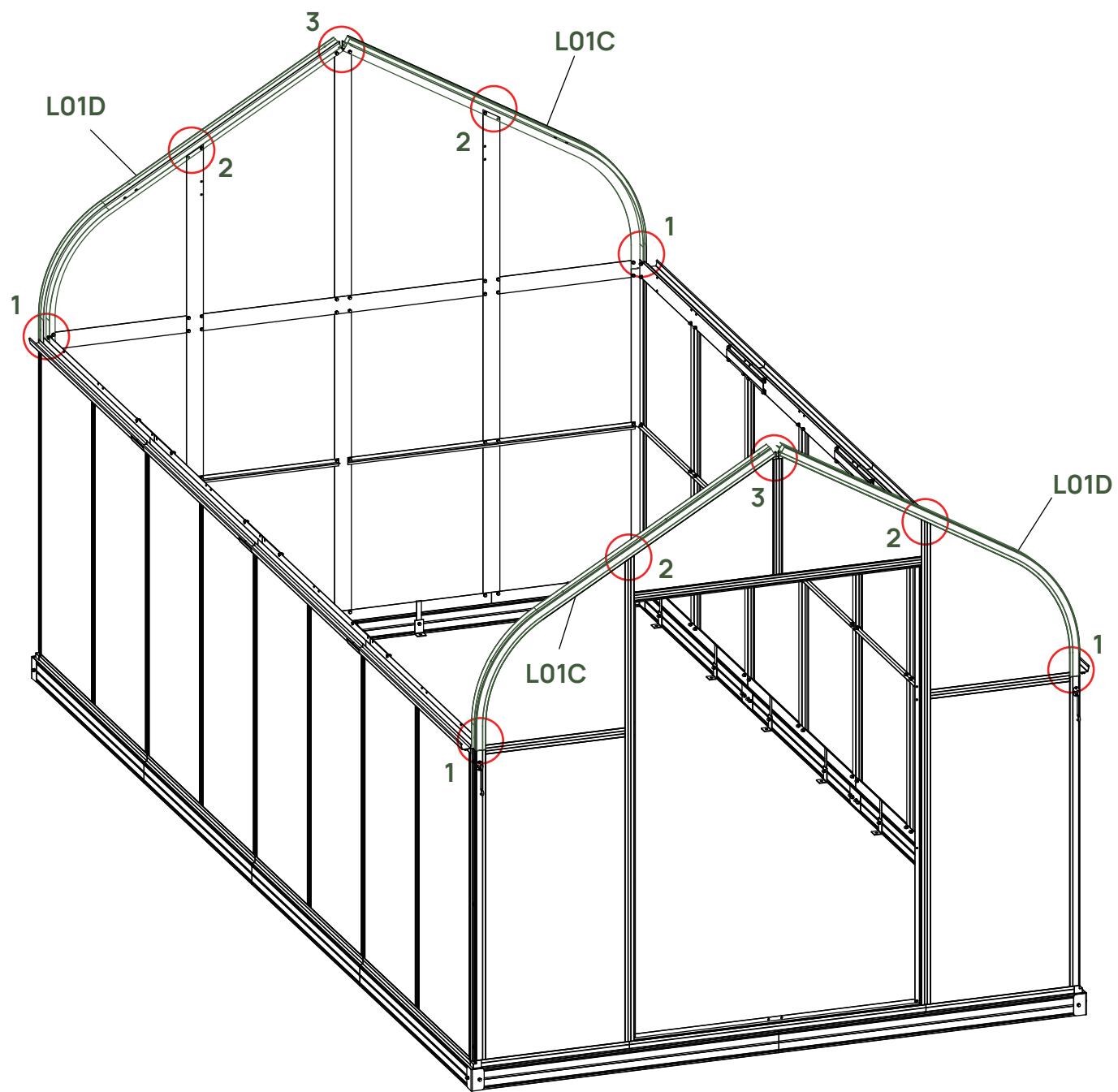
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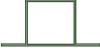
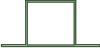


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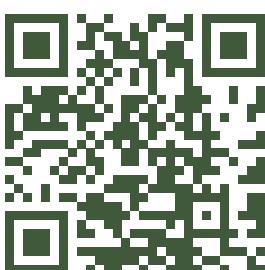


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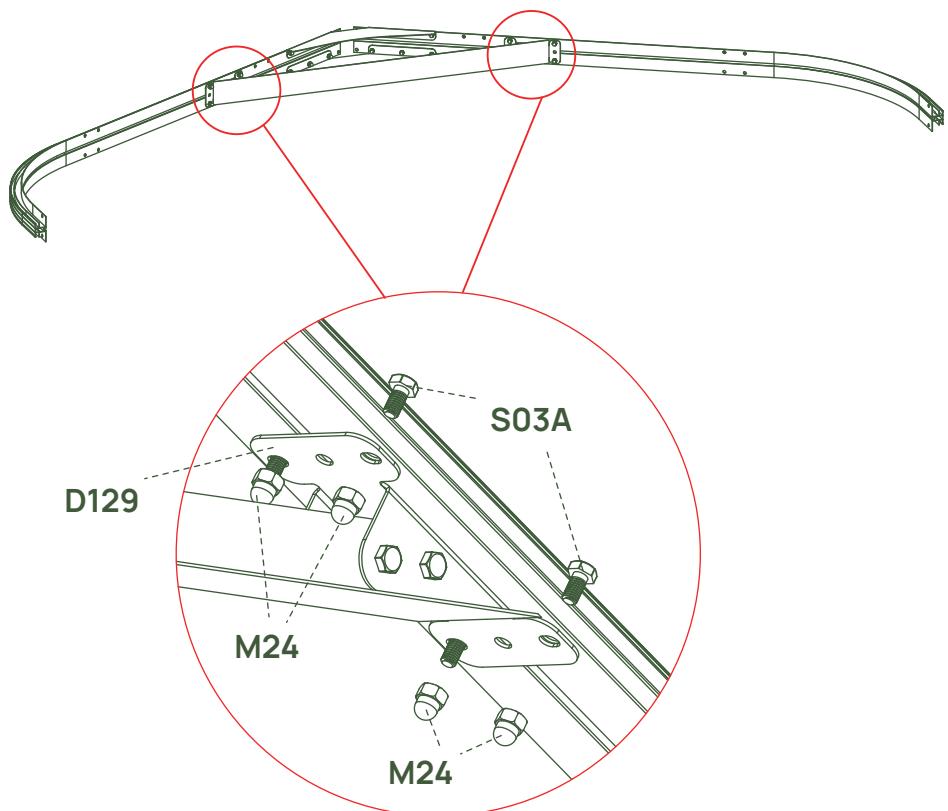
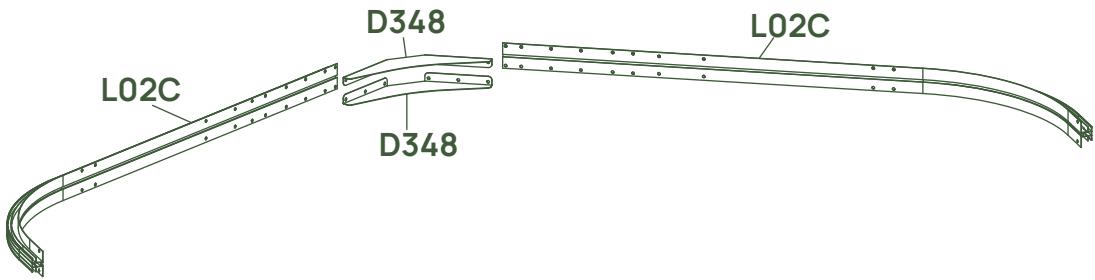


BOX	PART	NO	QTY
BOX 2		L05E	1
EBOX 1		L05E	2
BOX 3		L02C	2
EBOX 1		L02C	4
BOX 2		D129	2
EBOX 1		D129	4
BOX 2		D348	2
EBOX 1		D348	4
		S03A M6X10	60
		M24 M6	60

Assemble 3 sets of roof frame (G1) supports by connecting L02C pieces with D348 pieces. Then assemble and attach the support bar by connecting a D129 to each end of L05E with S03A bolts. The support bar then can be bolted to the underside of the roof frame support as shown.



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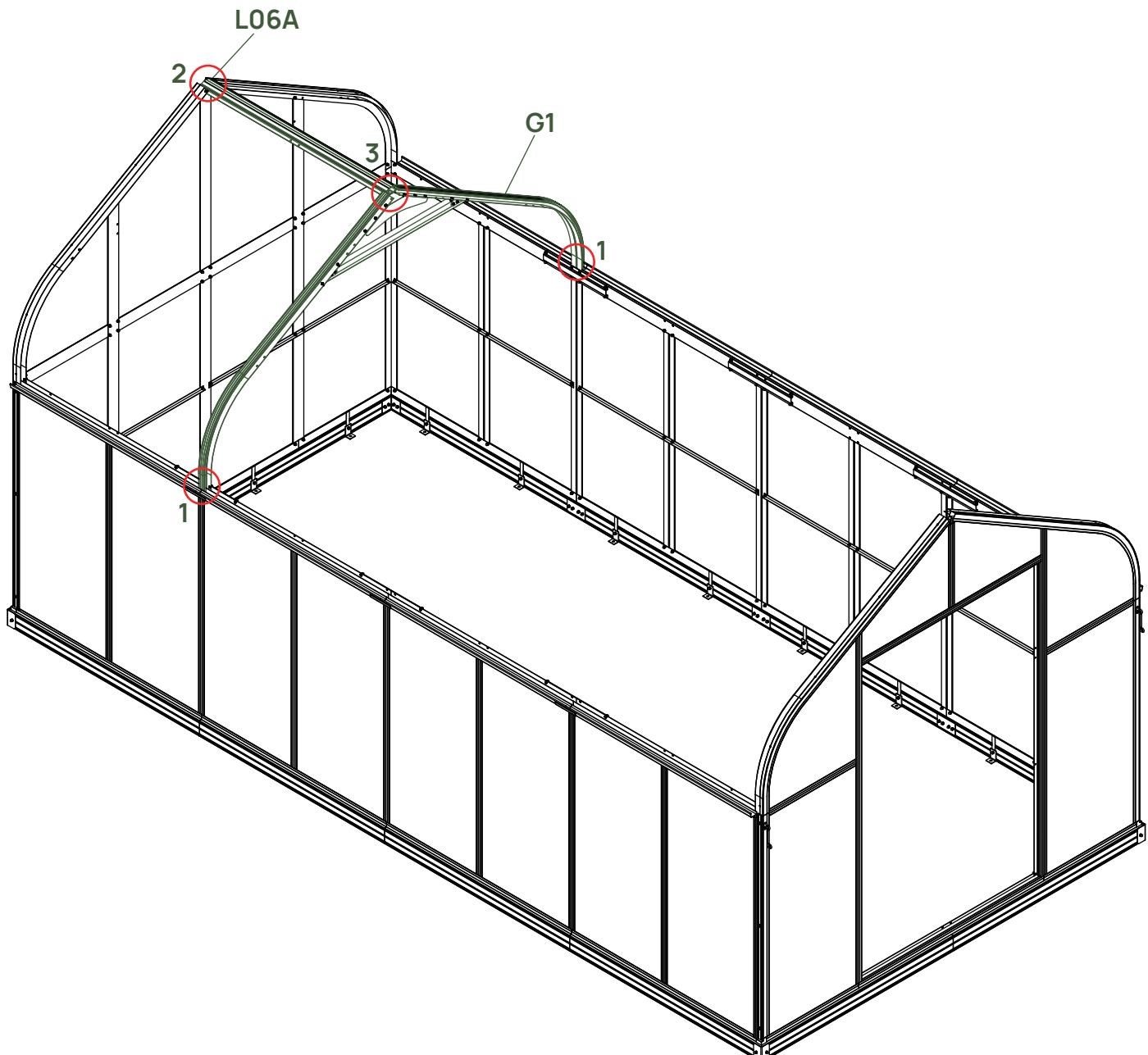


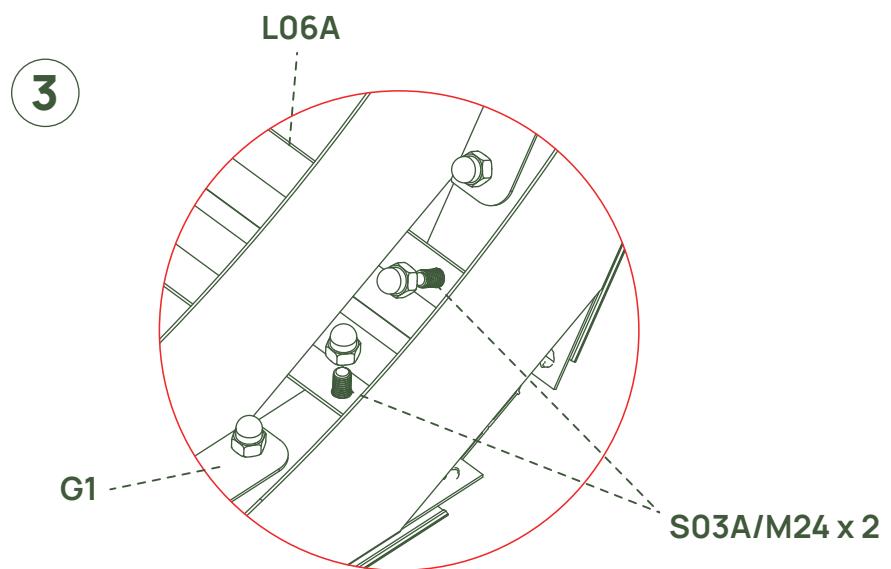
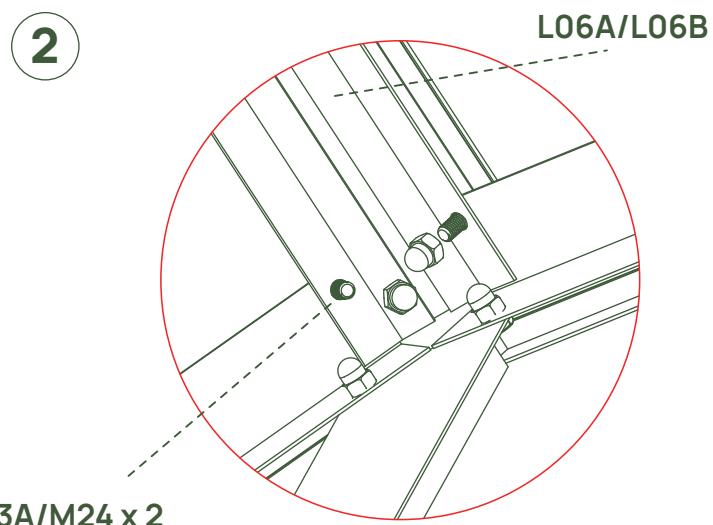
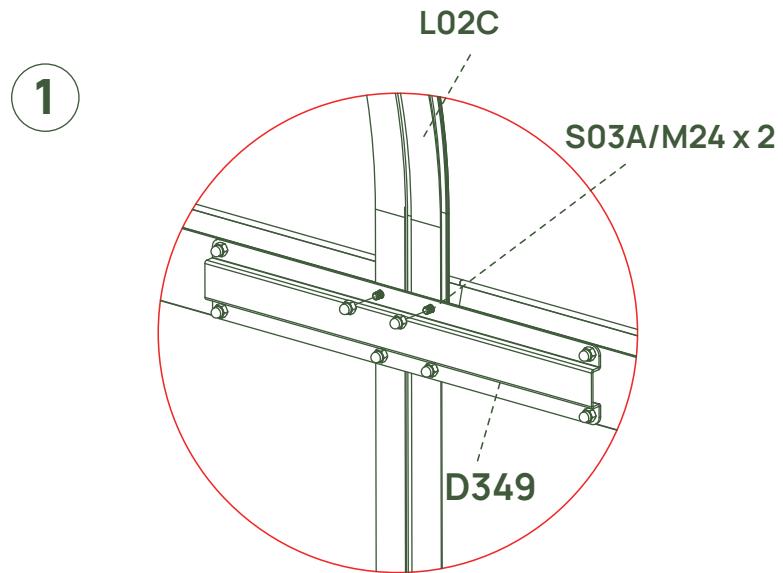
04 Ridge and Roof Panel Assembly

Install Roof frame G1 as shown. Secure with bolts and cap nuts.

Install the ridge along the top of the roof. First, gently pull the roof frame pieces apart at the peak, and insert the ridge piece, aligning the bolt holes, and attach.

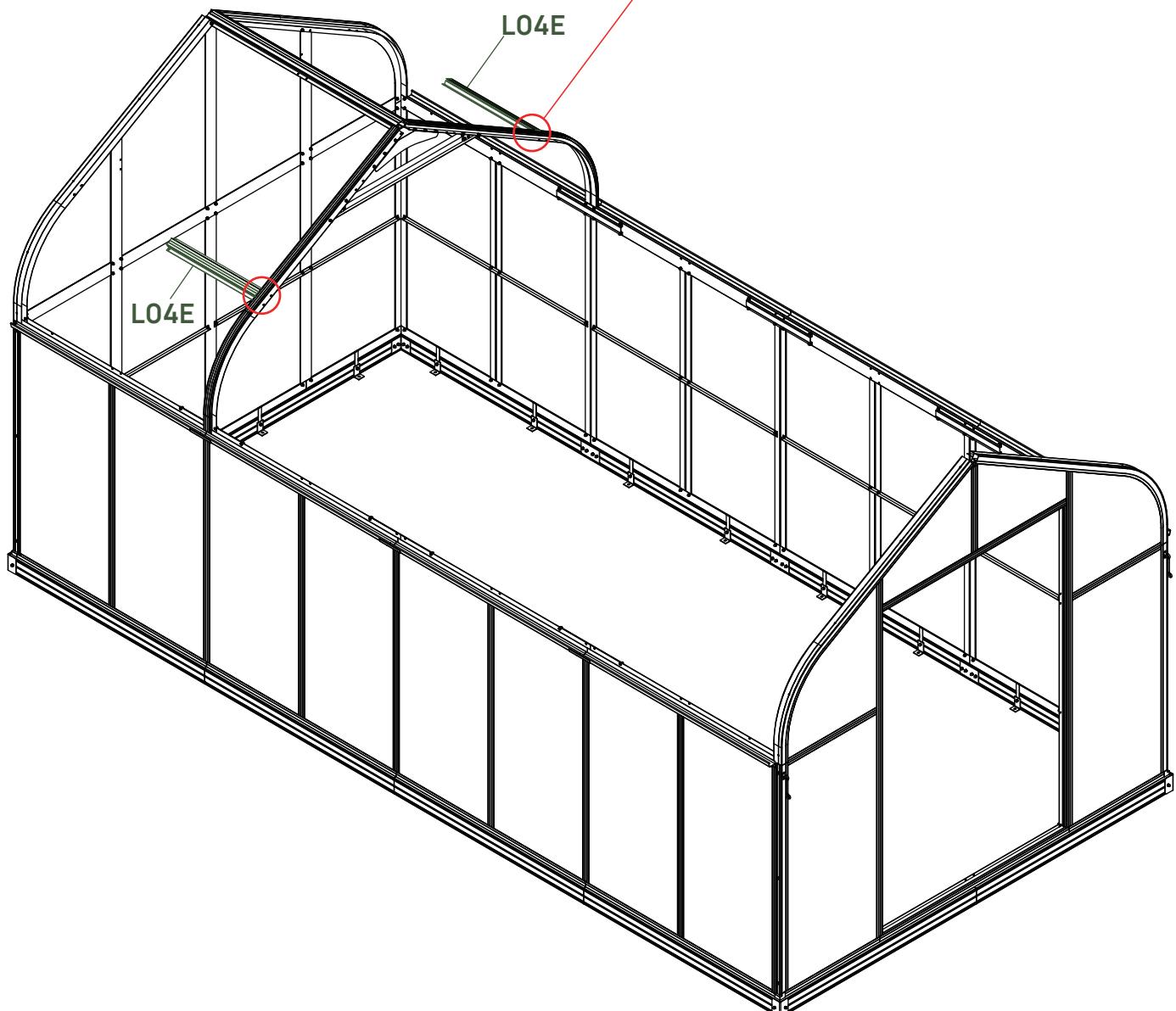
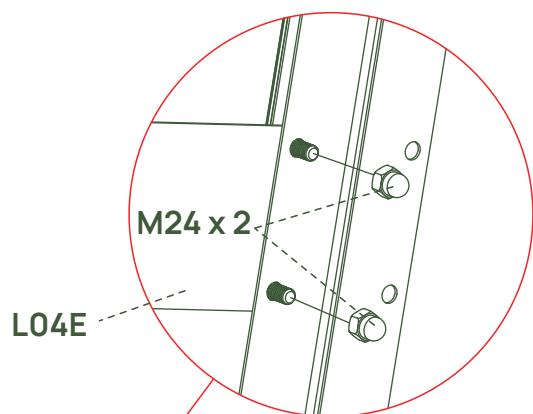
BOX	PART	NO	QTY
		G1	1
EBOX 1		L06A	1
		S03A	8
		M6X10	
		M24	8
		M6	





Install horizontal roof frame pieces (L04E) facing the back of the greenhouse as shown. Attach L04E using bolts and cap nuts.

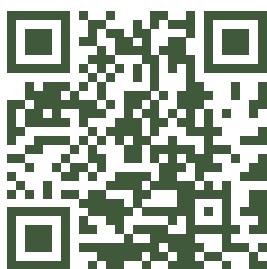
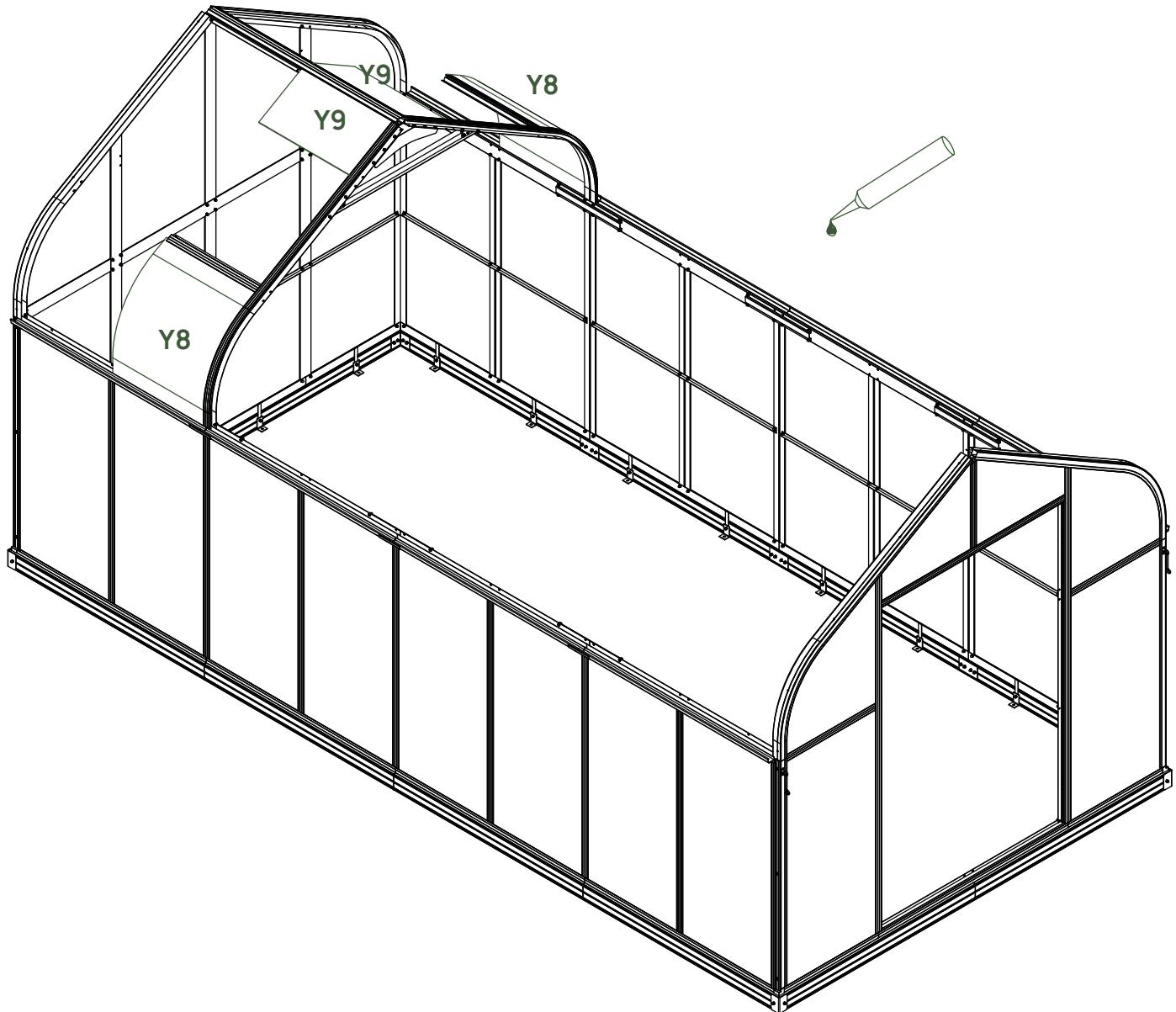
BOX	PART	NO	QTY
EBOX 1		L02B	2
EBOX 1		L04E	2
EBOX 3		Y8	2
EBOX 3		Y9	2
		S03A	16
		M6X10	
		M24	16
		M6	
		H158	1



Slide Y8 PC panels, UV side out, into place.

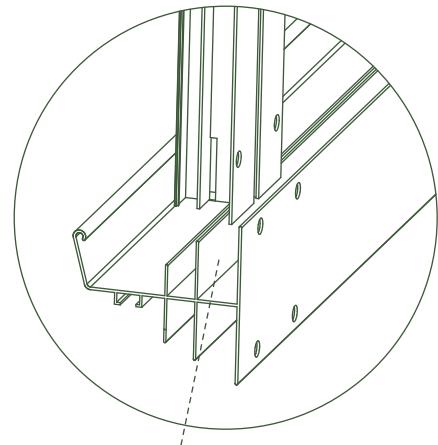
Slide Y9 panels into the peak of the greenhouse as shown, and secure to the ridge temporarily using painters tape.

As you install each roof PC panel, go ahead and apply silicone caulk around the edges to keep things watertight.

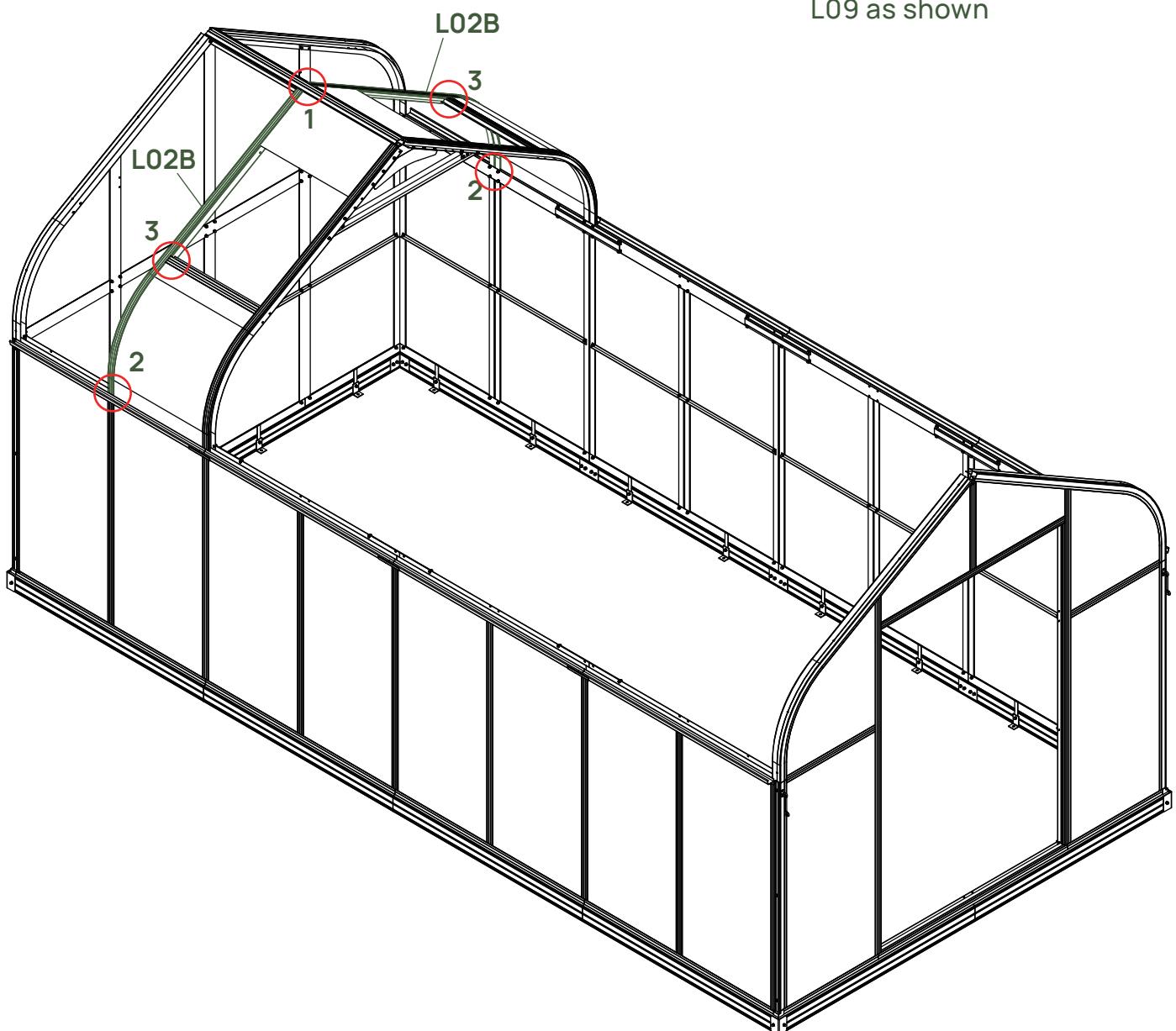


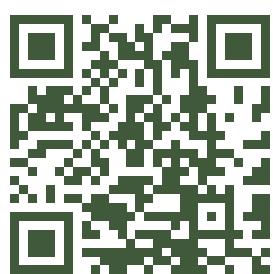
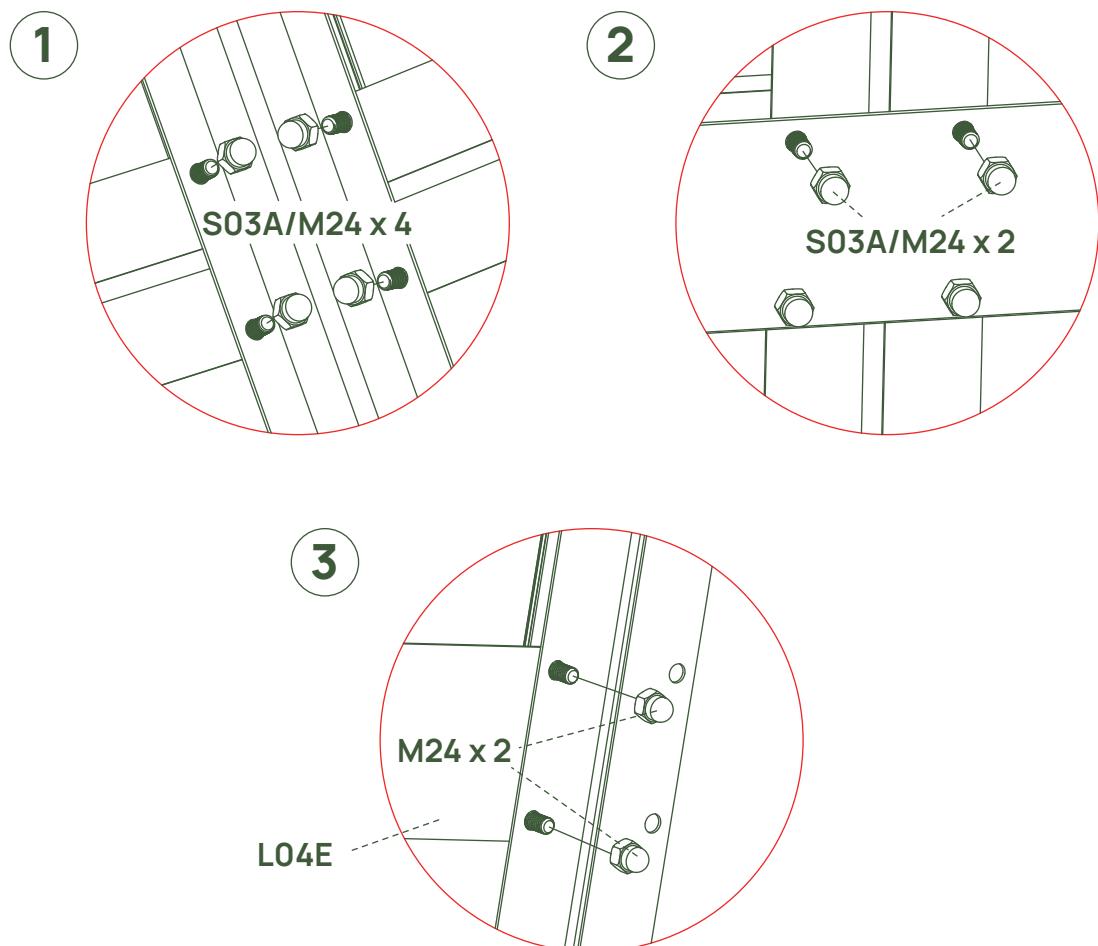
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After the panels are in place, follow them by attaching two L02B pieces, making sure the slot fits into the horizontal frame, and bolt holes are aligned & flush. Secure with bolts and cap nuts.



Insert the cut end of L02B onto
L09 as shown





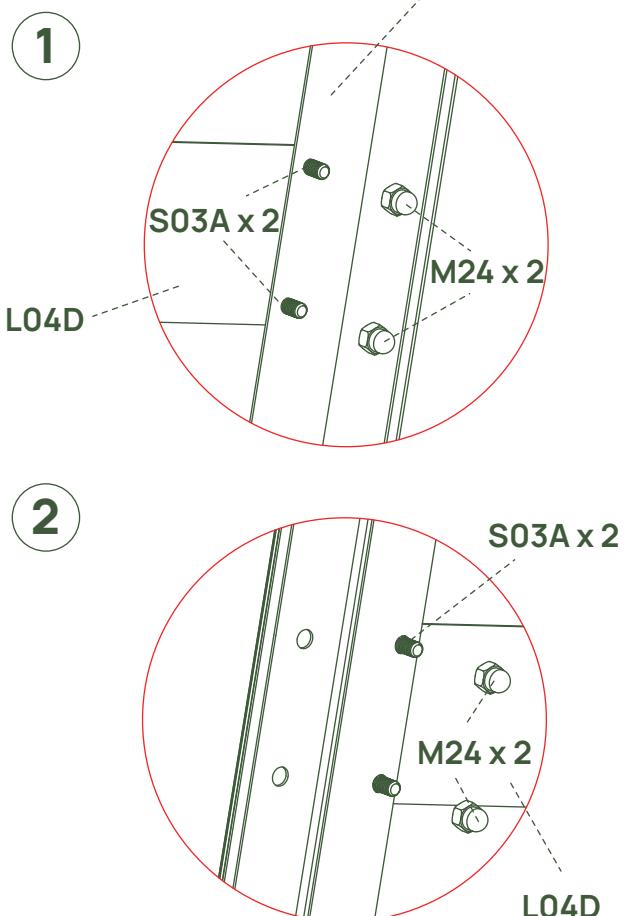
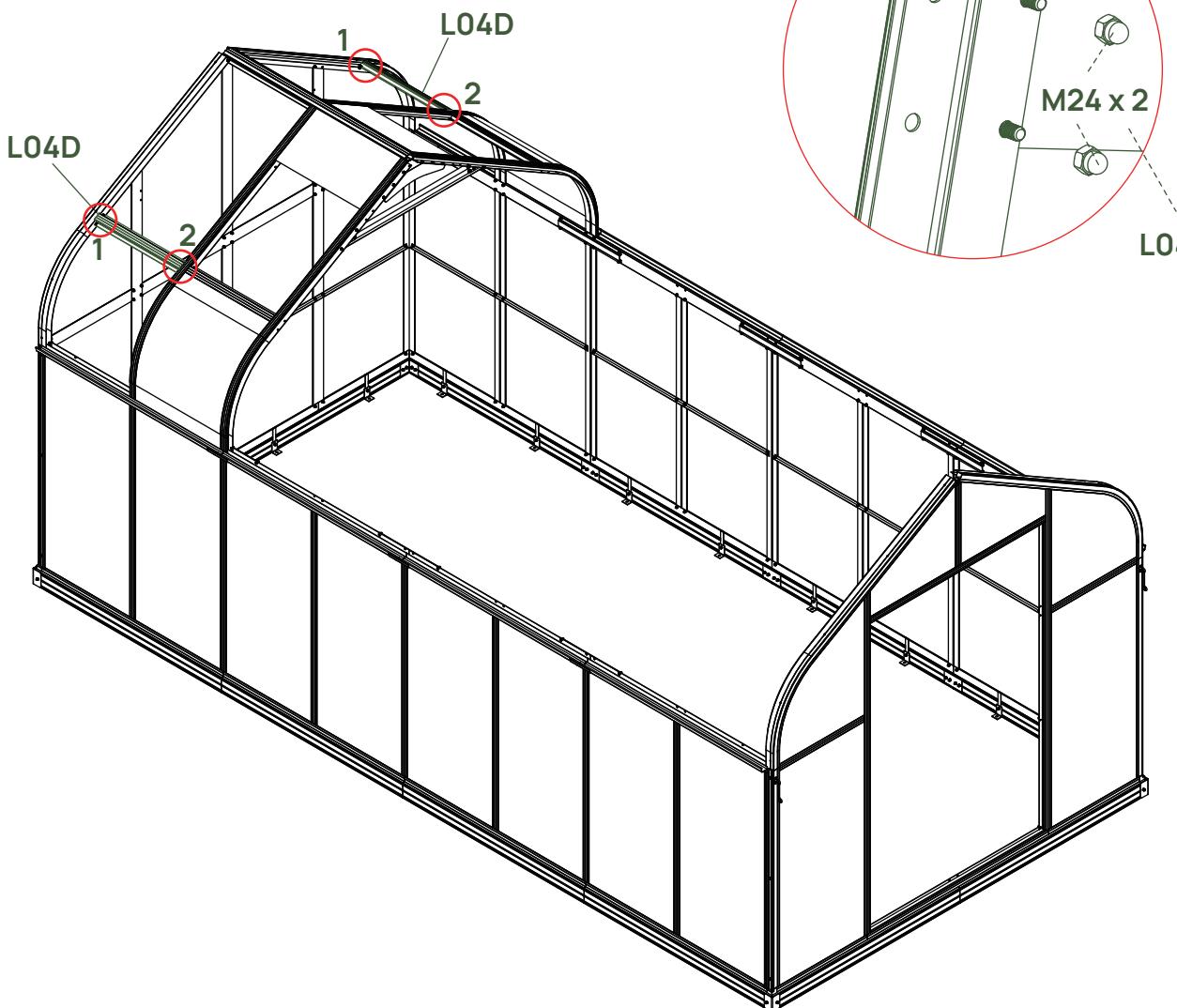
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STEP
05

Install horizontal roof frame pieces (L04D). Attach L04D using bolts and cap nuts.

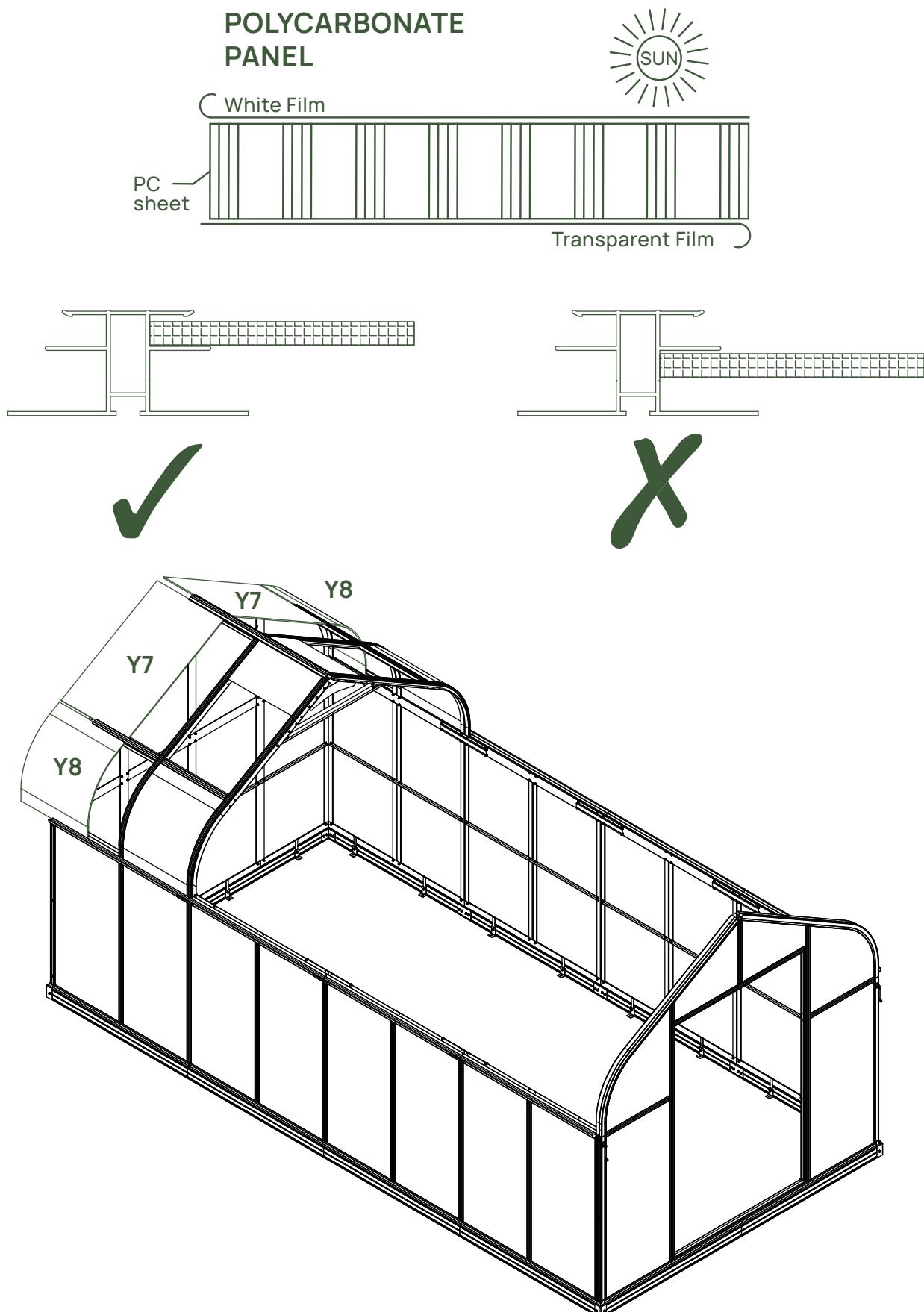
L01C/L01D

BOX	PART	NO	QTY
EBOX 1		L04D	2
BOX 3		L12C	1
BOX 3		L12D	1
EBOX 2		Y7	2
EBOX 3		Y8	2
		S21A	10
		M5X12	
		S03A	8
		M6X10	
		M24	8
		M6	
		H158	1

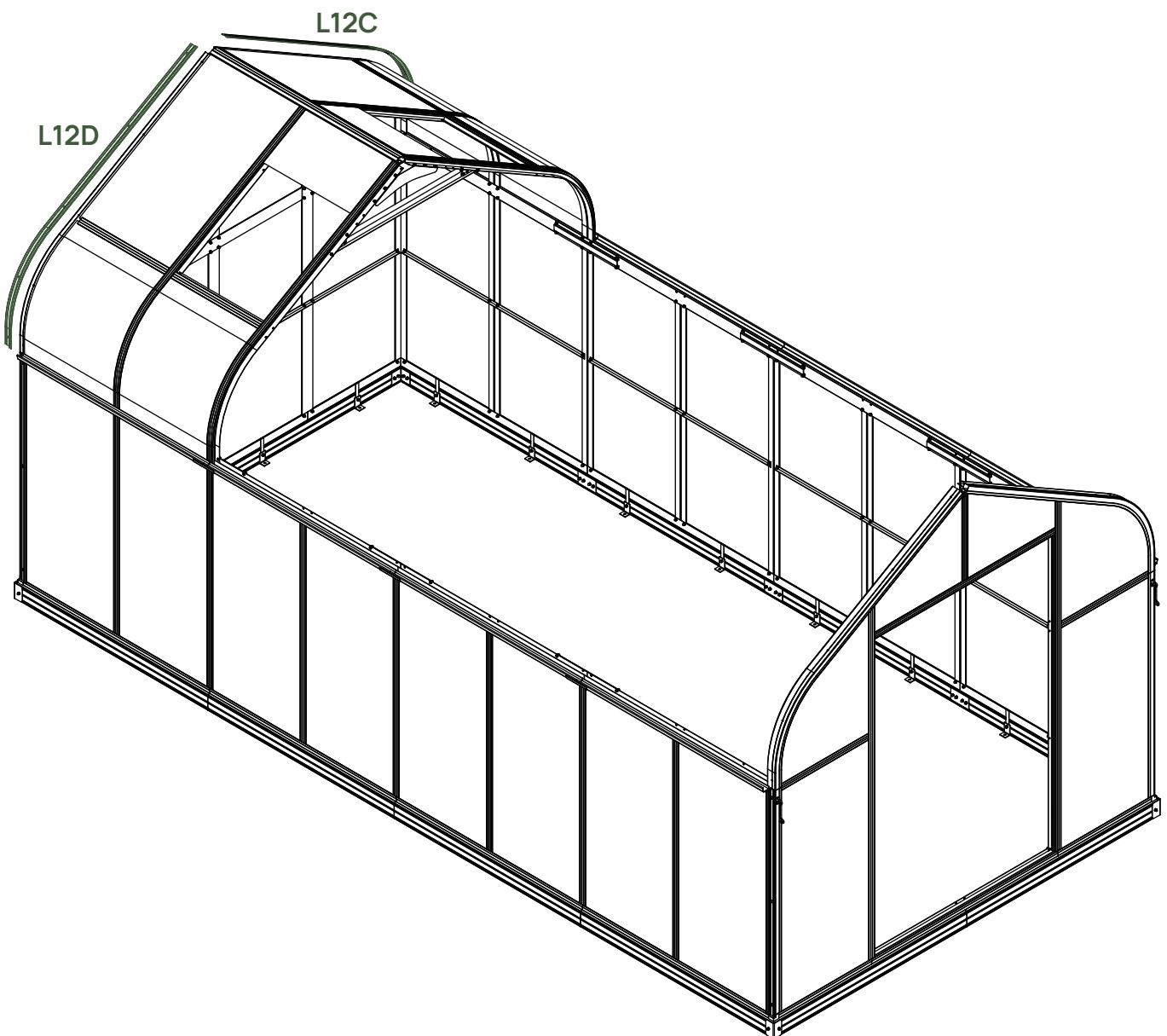


Note: The white film indicates the UV-protected side of the panels. We recommend waiting to remove the white film until you have placed the panels in the frame, to ensure that the UV side is facing outwards.

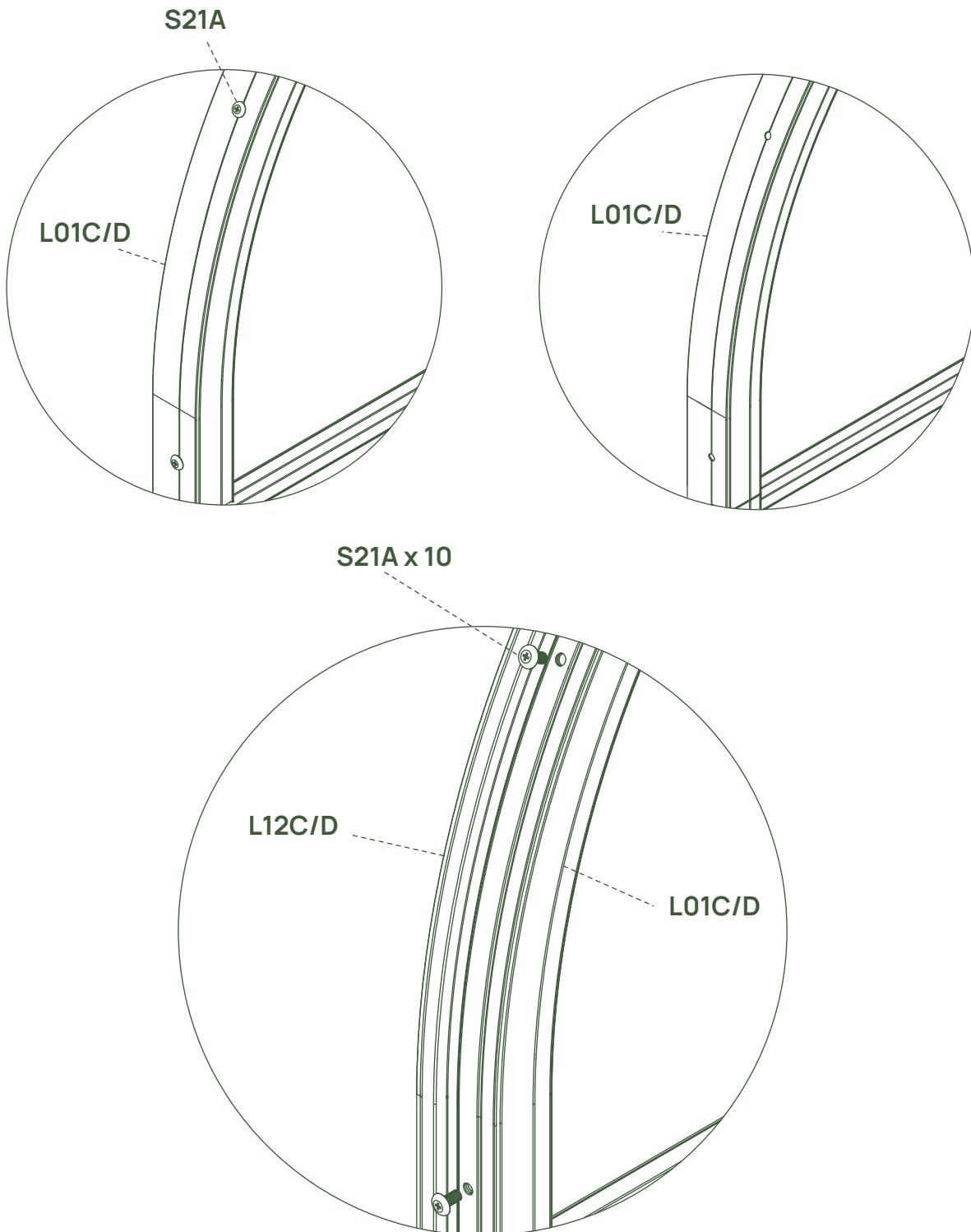
Slide Y7 and Y8 into the frames as shown in the diagram, UV side up.



Attach L12C and L12D pieces to the outside edges of the roof, to cap the PC panels. L12C will be on the left when you are facing the outside of the back.



Note: S21A screws are pre-attached on L01C and L01D frames, unthread and use them to secure L12C and L12D onto L01C and L01D.



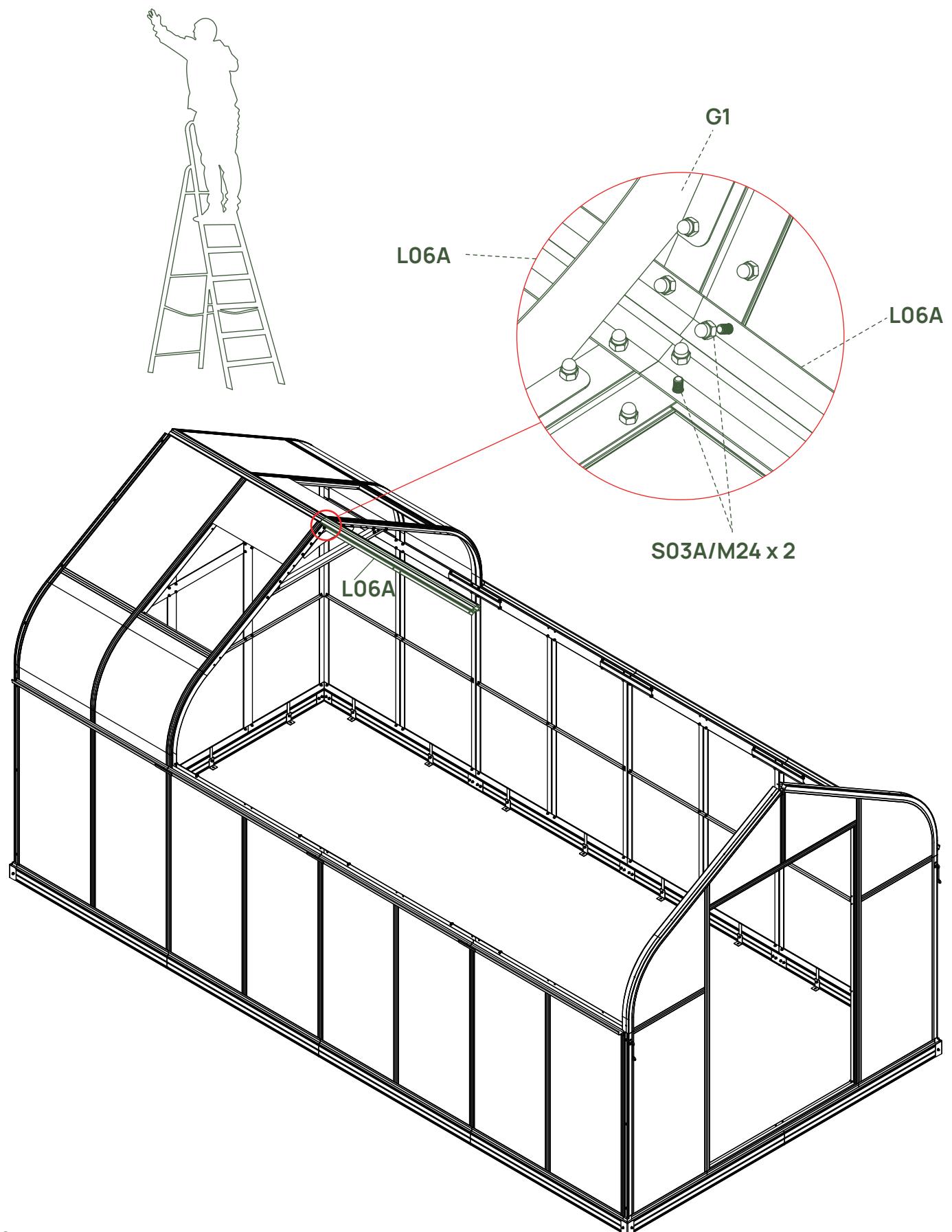
BOX	PART	NO	QTY
EBOX 1		L04D	2
EBOX 1		L06A	1
EBOX 1		D26	1
EBOX 3		Y7	2
EBOX 3		Y8	2
		S03A M6X10	6
		M24 M6	6
		Z08A M4.2X16	2
		H158	1



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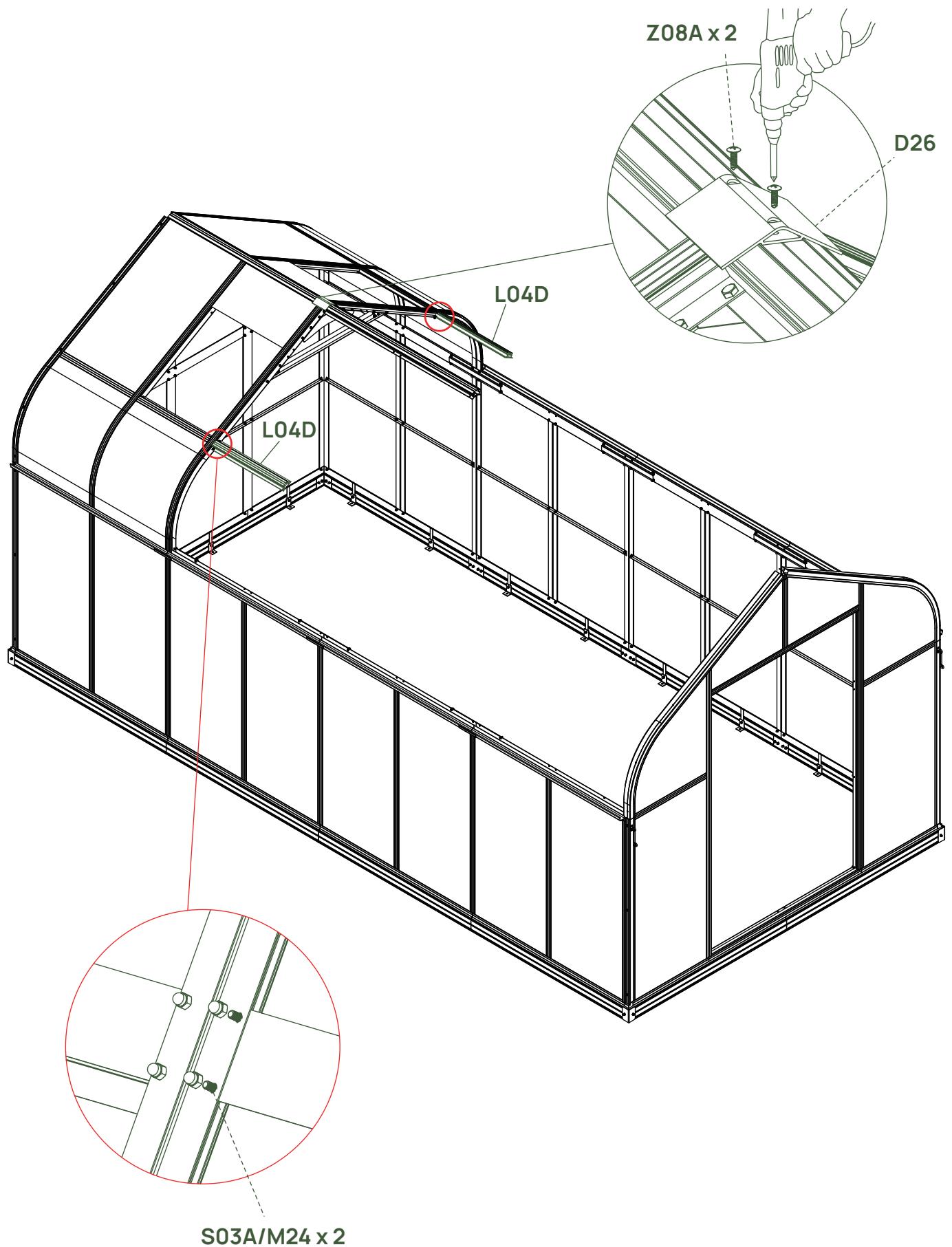
Hold L06A ridge piece in place, aligning the bolt holes, and attach.

Note: Each time you attach an L06A piece, one person needs to hold the L06A piece in place until the L02B pieces are attached, to avoid bending the frame.



Using the self-tapping screws Z08A, connect the center ridge cap (D26) to the middle joint of the roof.

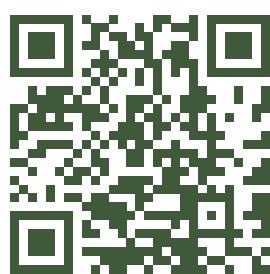
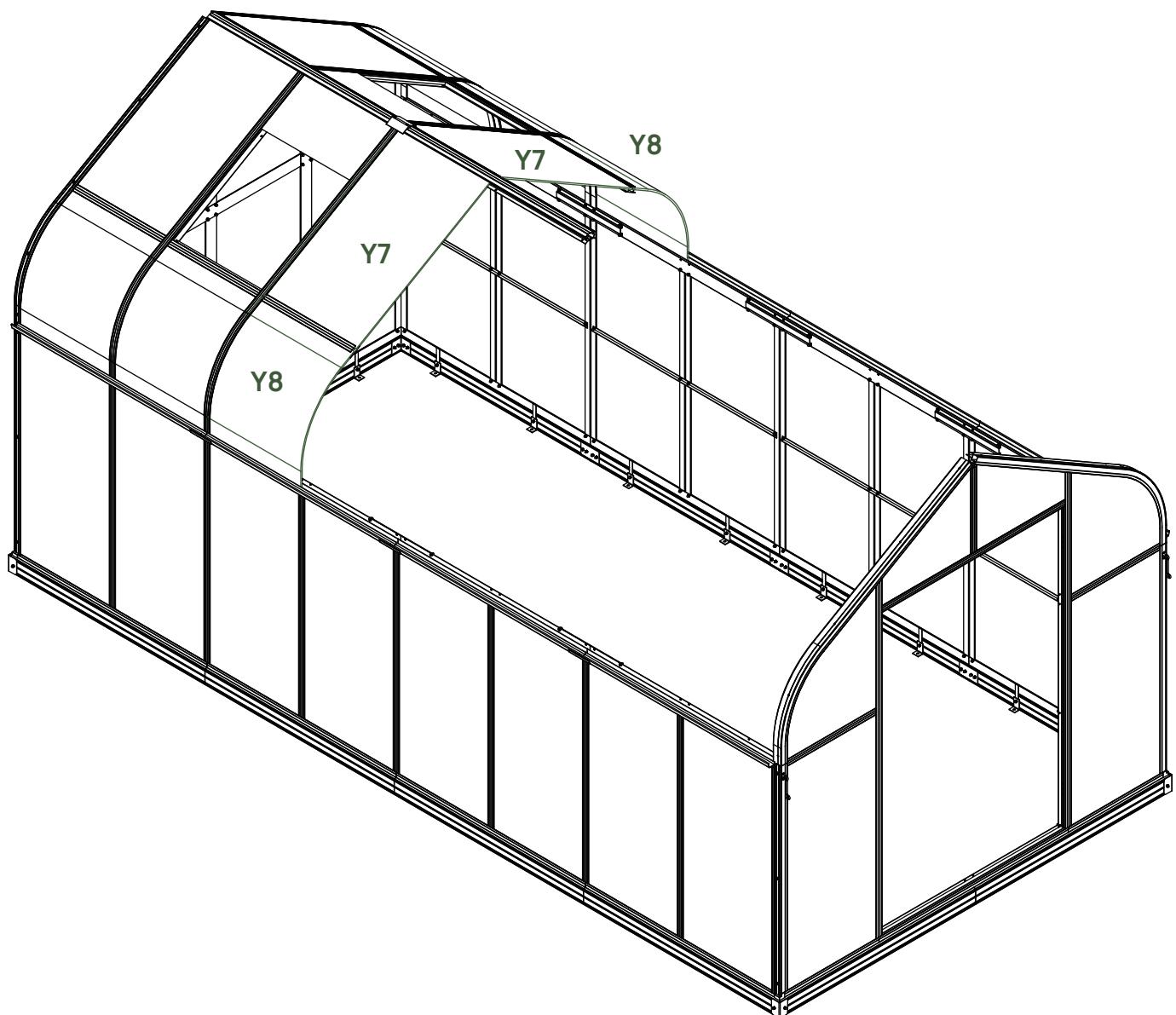
Install horizontal roof frame pieces (L04D) on the other side. Attach L04D using bolts and cap nuts.



S03A/M24 x 2

Repeat same steps for frames and panels assembly

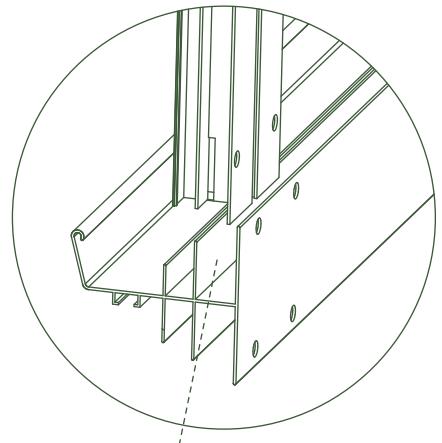
Slide Y7 & Y8 PC panels, UV side out, into place as shown.



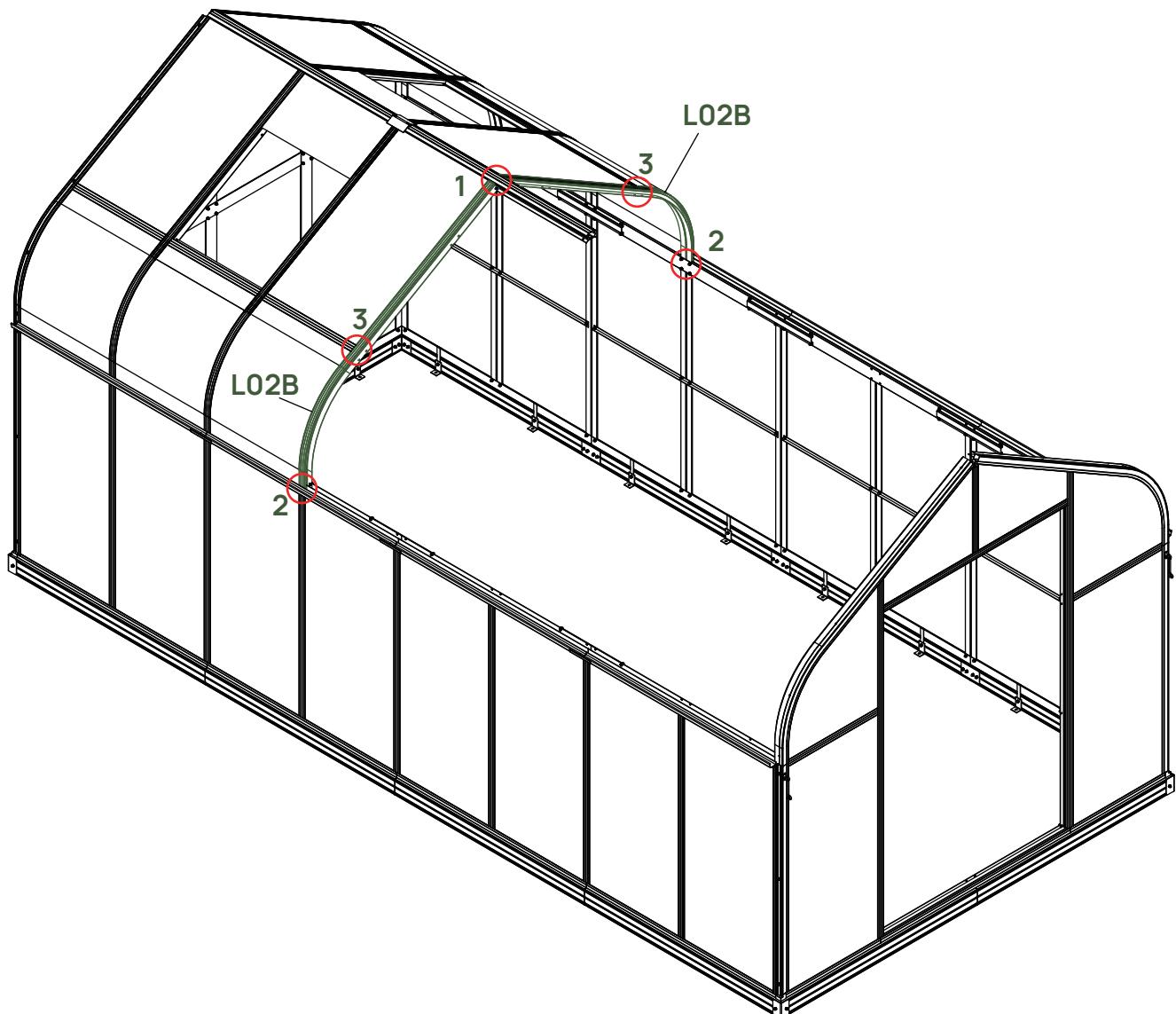
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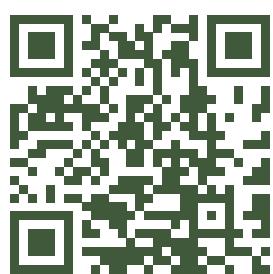
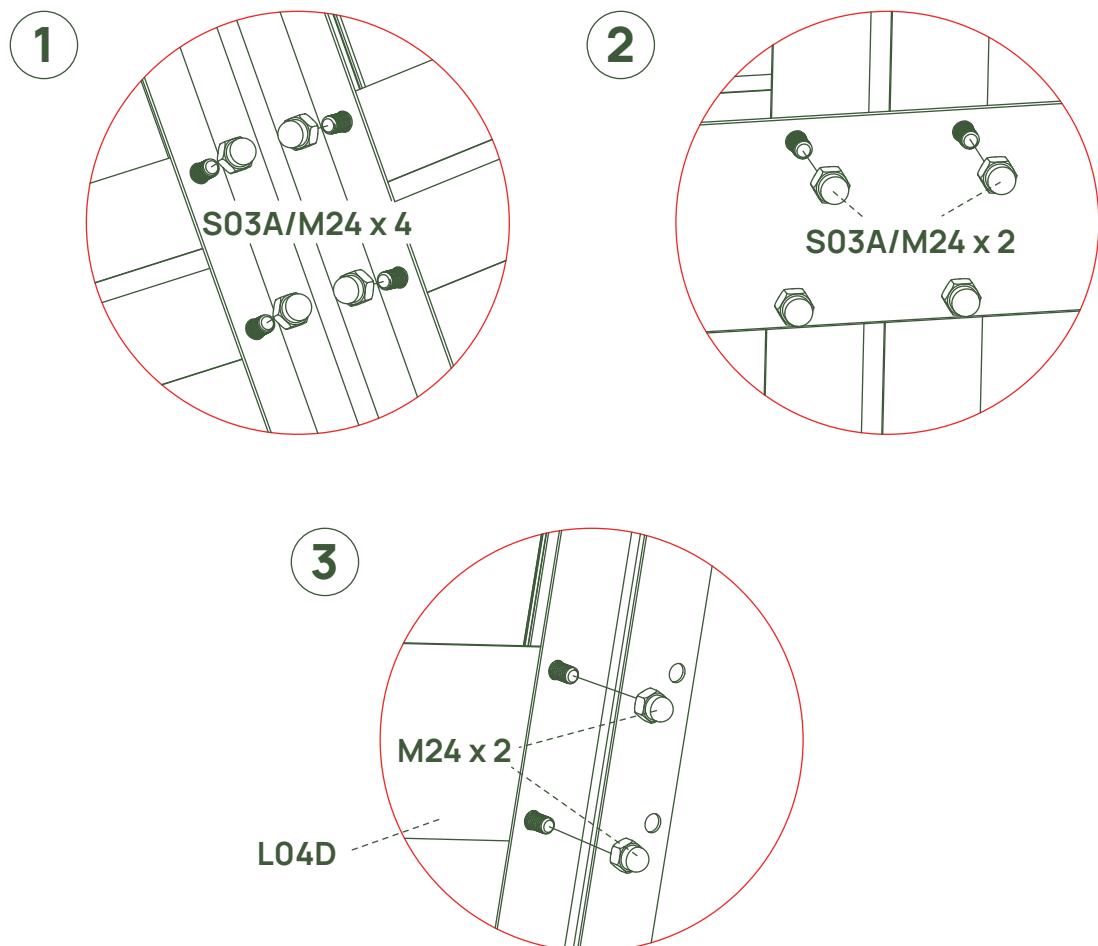
After the panels are in place, follow them by attaching two L02B pieces, making sure the slot fits into the horizontal frame, and bolt holes are aligned & flush. Secure with bolts and cap nuts.

BOX	PART	NO	QTY
EBOX 1		L02B	2
EBOX 1		L04E	2
EBOX 3		Y8	2
EBOX 3		Y9	2
		SO3A	
		M6X10	16
		M24	
		M6	16
		H158	1



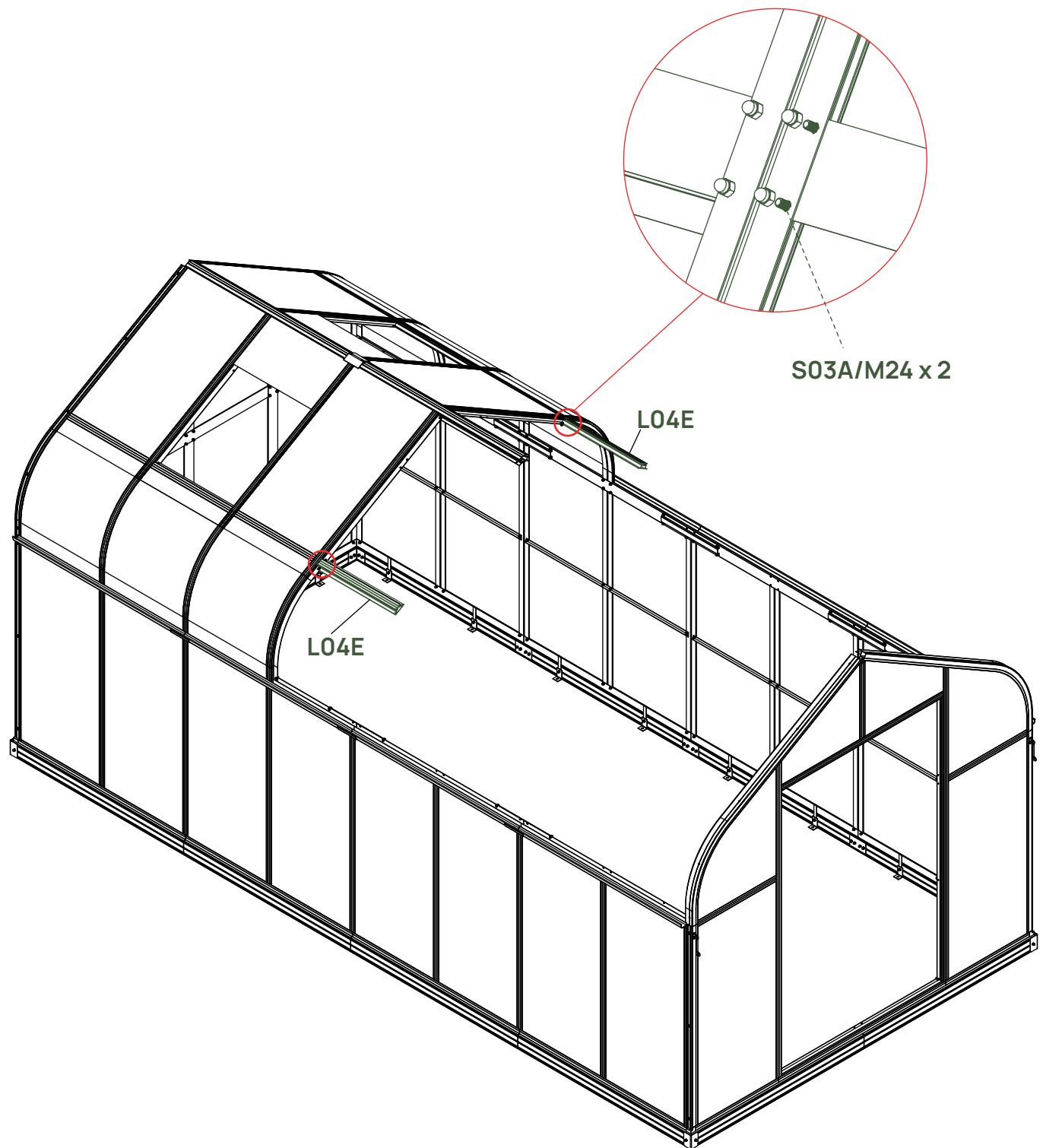
Insert the cut end of L02B onto L09 as shown

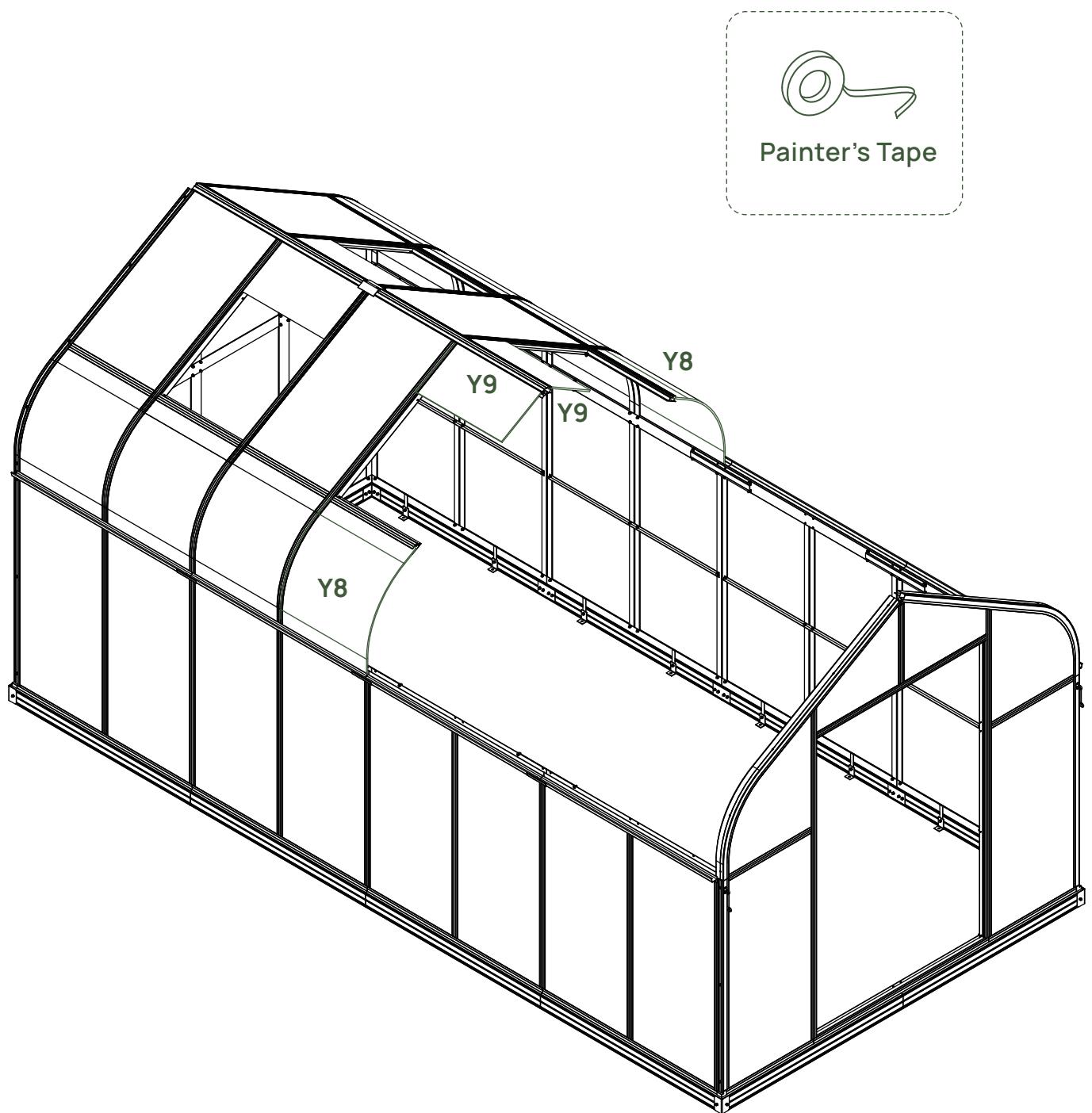




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Repeat install horizontal roof frame pieces (L04E) & Slide Y8 & Y9 PC panels as shown, UV side out, secure to the ridge temporarily using painters tape.

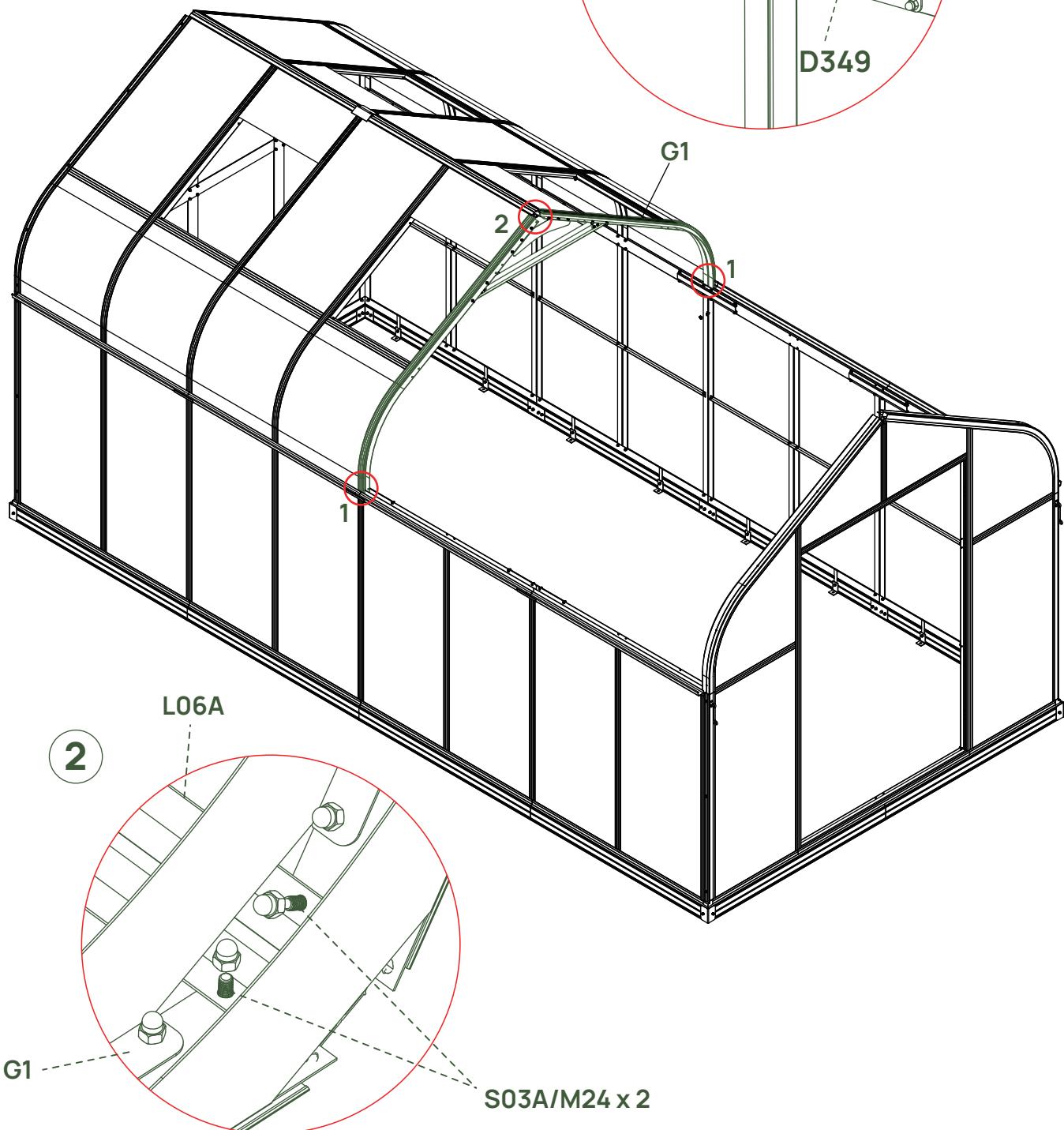




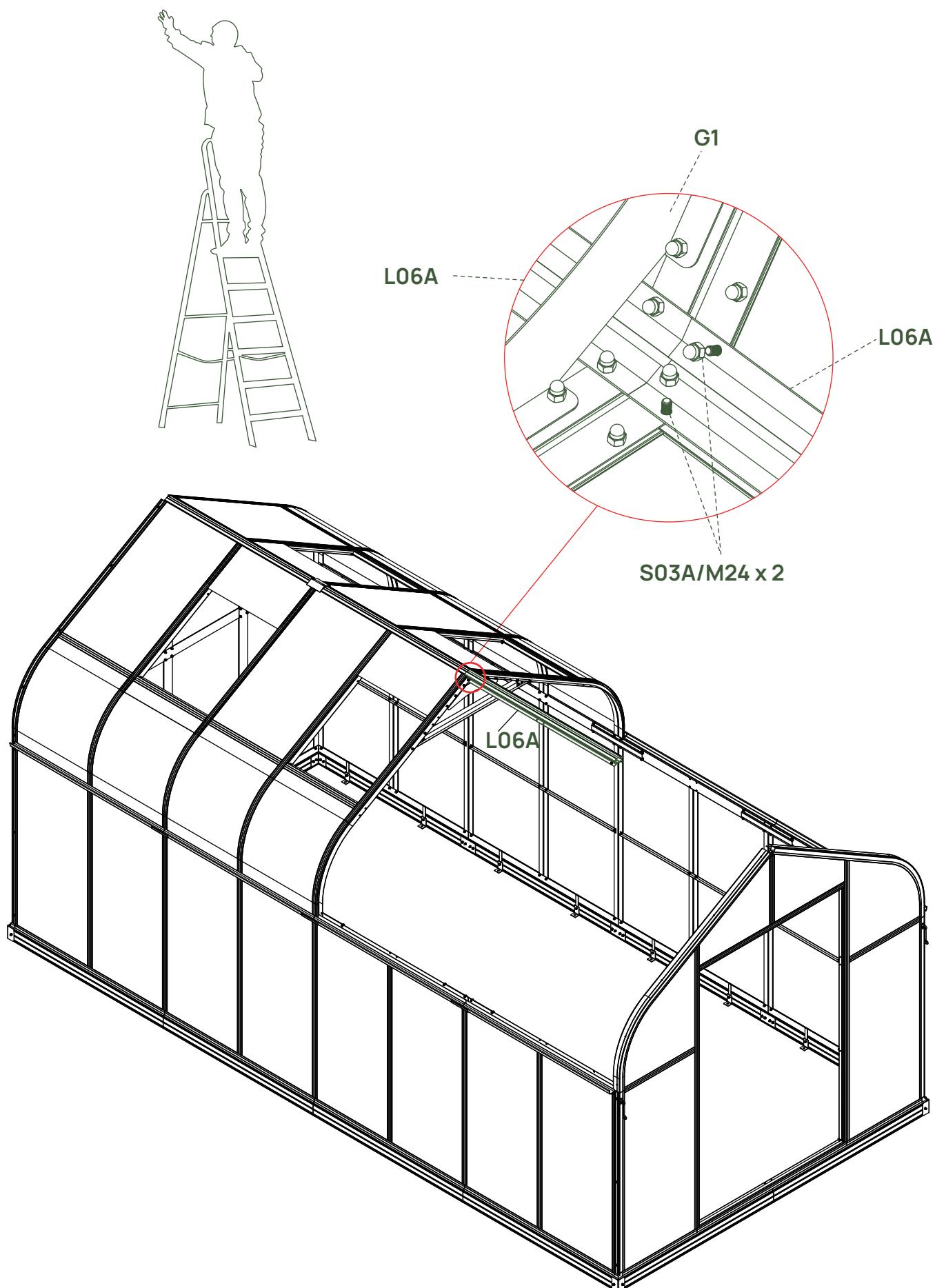
Install another roof frame G1 as shown. Secure with bolts and cap nuts.

Repeat the same steps as you install the remaining ridges, panels and roof frames.

BOX	PART	NO	QTY
		G1	1
BOX 1	L06A	1	
	S03A M6X10	8	
	M24 M6	8	



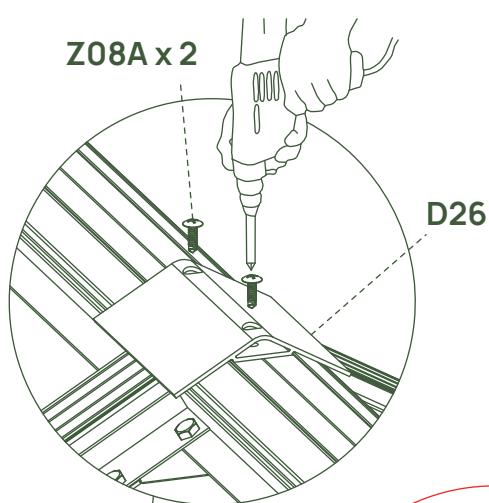
Note: Each time you attach an L06A piece, one person needs to hold the L06A piece in place until the L02B pieces are attached, to avoid bending the frame.



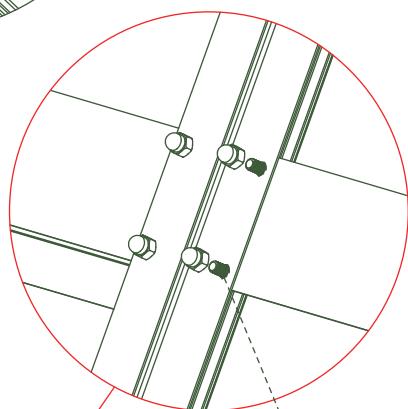
Repeat install horizontal roof frame pieces (L04E) & Slide Y8 & Y9 PC panels as shown, UV side out, secure to the ridge temporarily using painters tape.

BOX	PART	NO	QTY
BOX 1		L04E	2
EBOX 1		D26	1
BOX 5		Y9	2
BOX 5		Y8	2
		S03A M6X10	8
		M24	8
		M6	
		Z08A M4.2X16	2
		H158	1

Z08A x 2

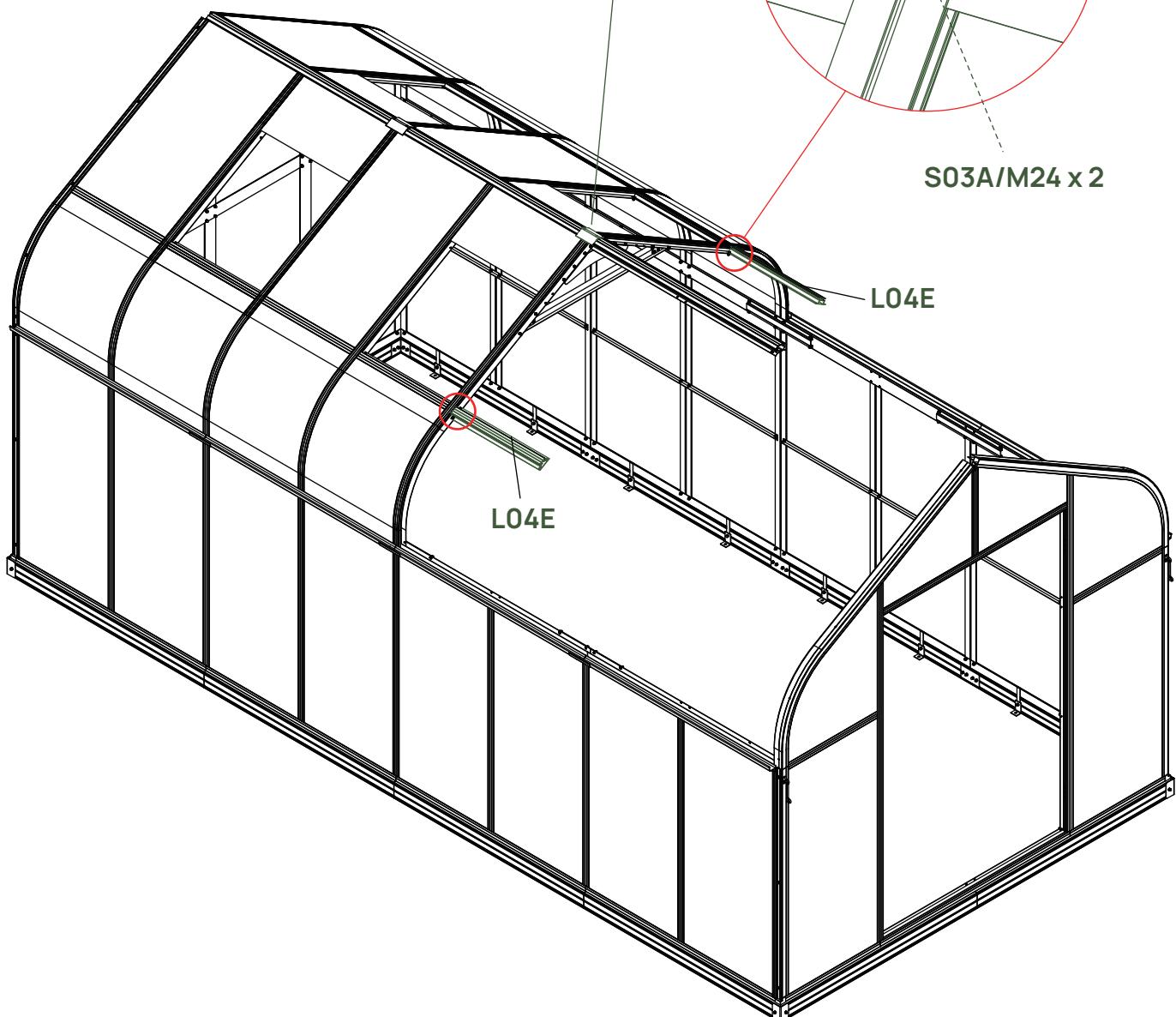


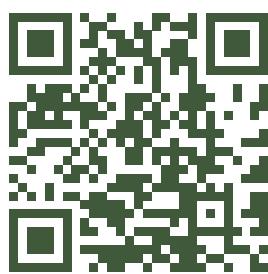
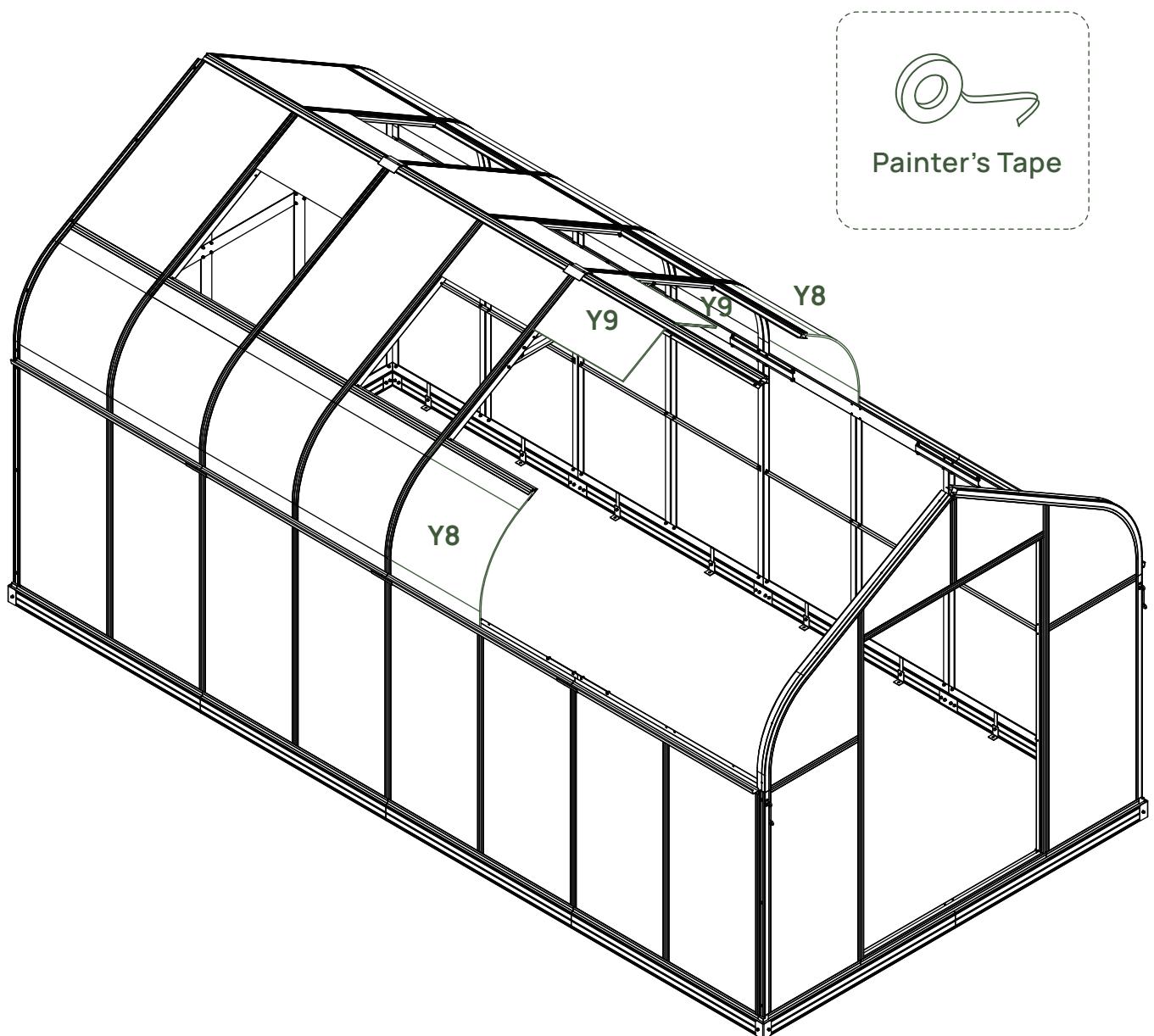
D26



S03A/M24 x 2

L04E

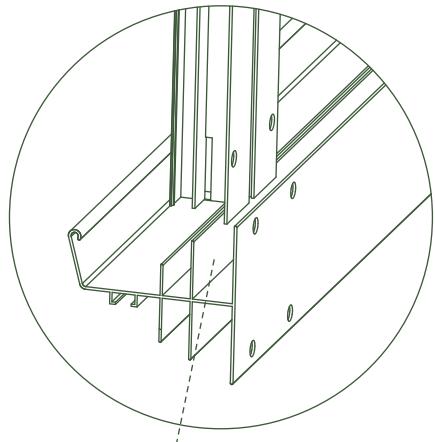




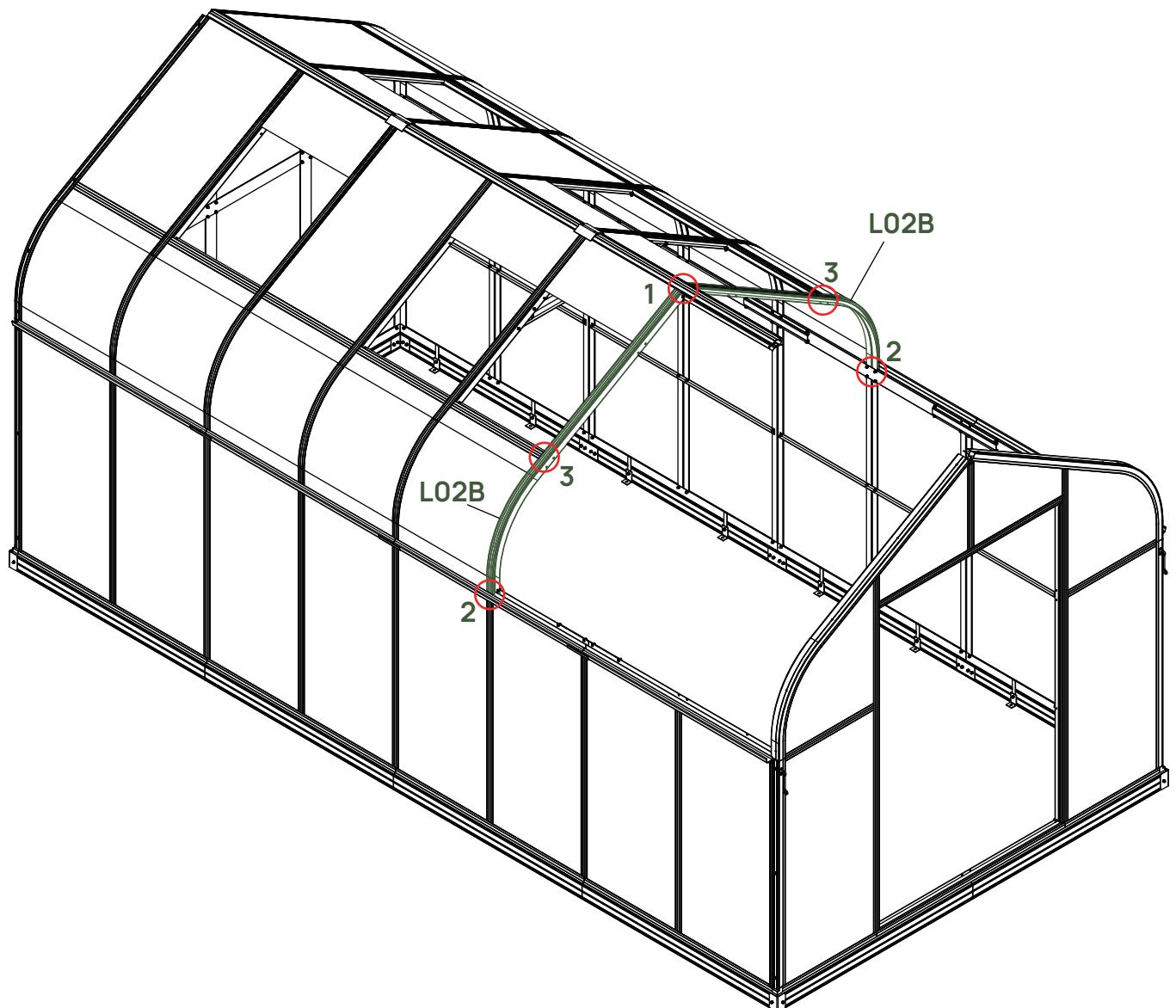
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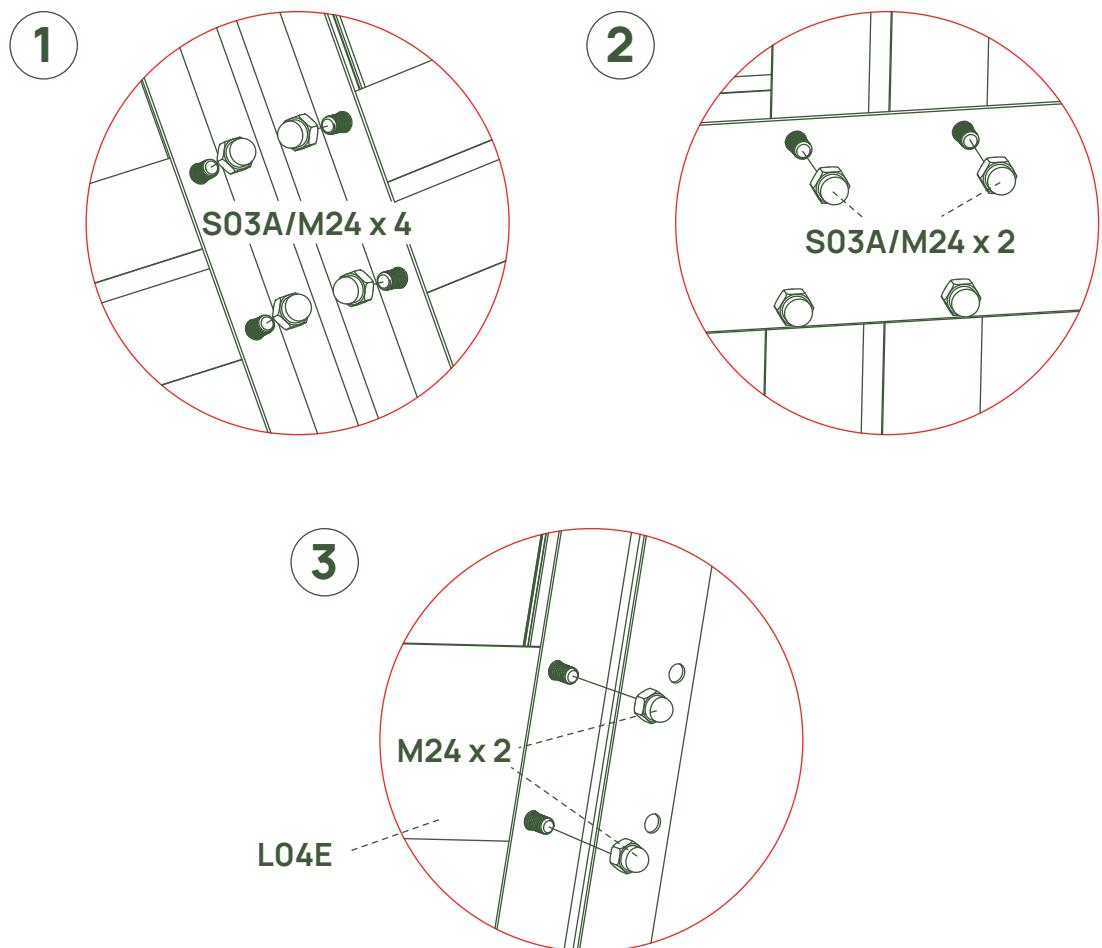
Note: Insert the cut end of L02B onto L09.

BOX	PART	NO	QTY
BOX 3		L02B	2
BOX 2		L04D	2
BOX 5		Y8	2
BOX 4		Y7	2
		S03A	
		M6X10	16
		M24	
		M6	16
		H158	1

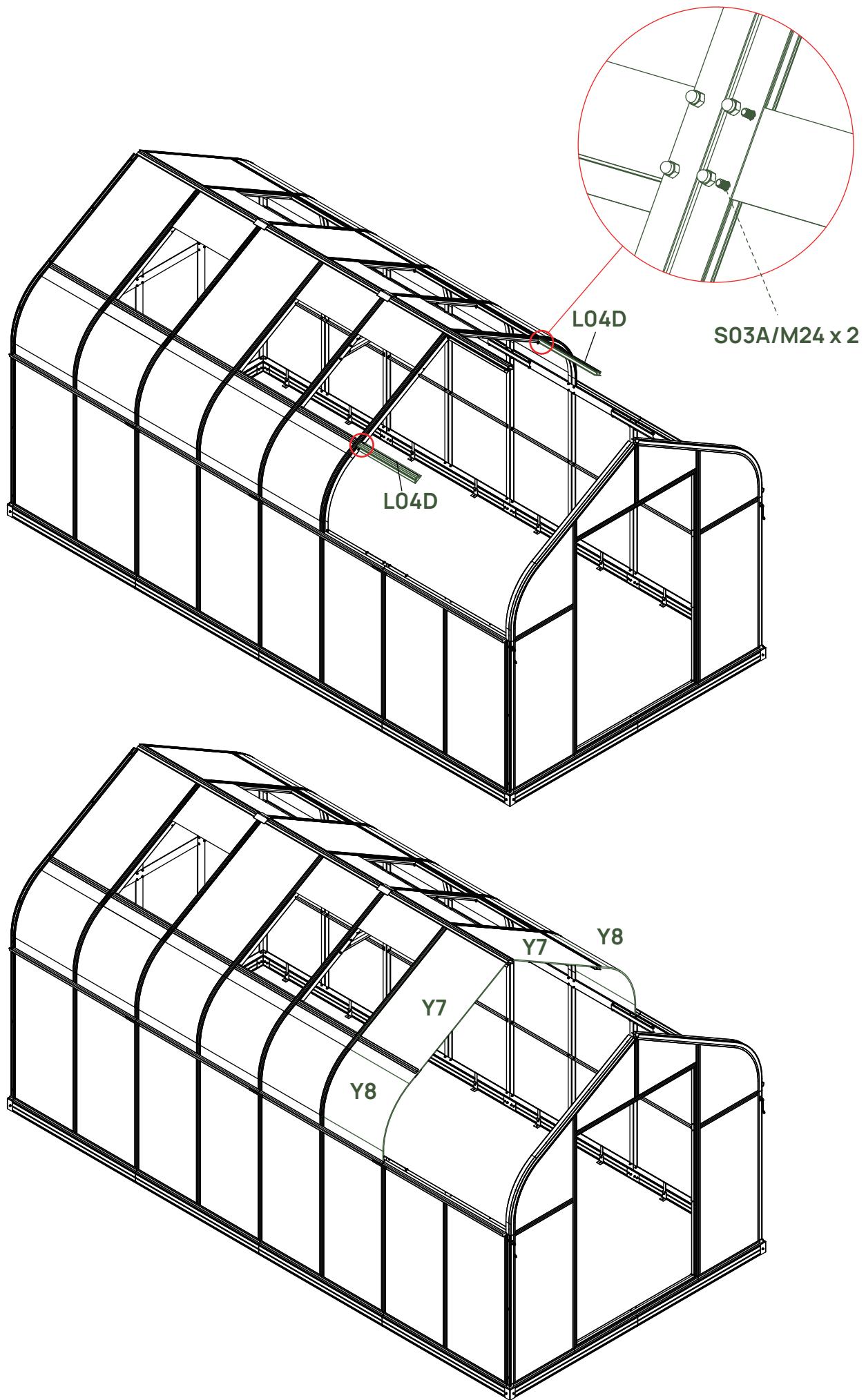


Insert the cut end of L02B onto
L09 as shown

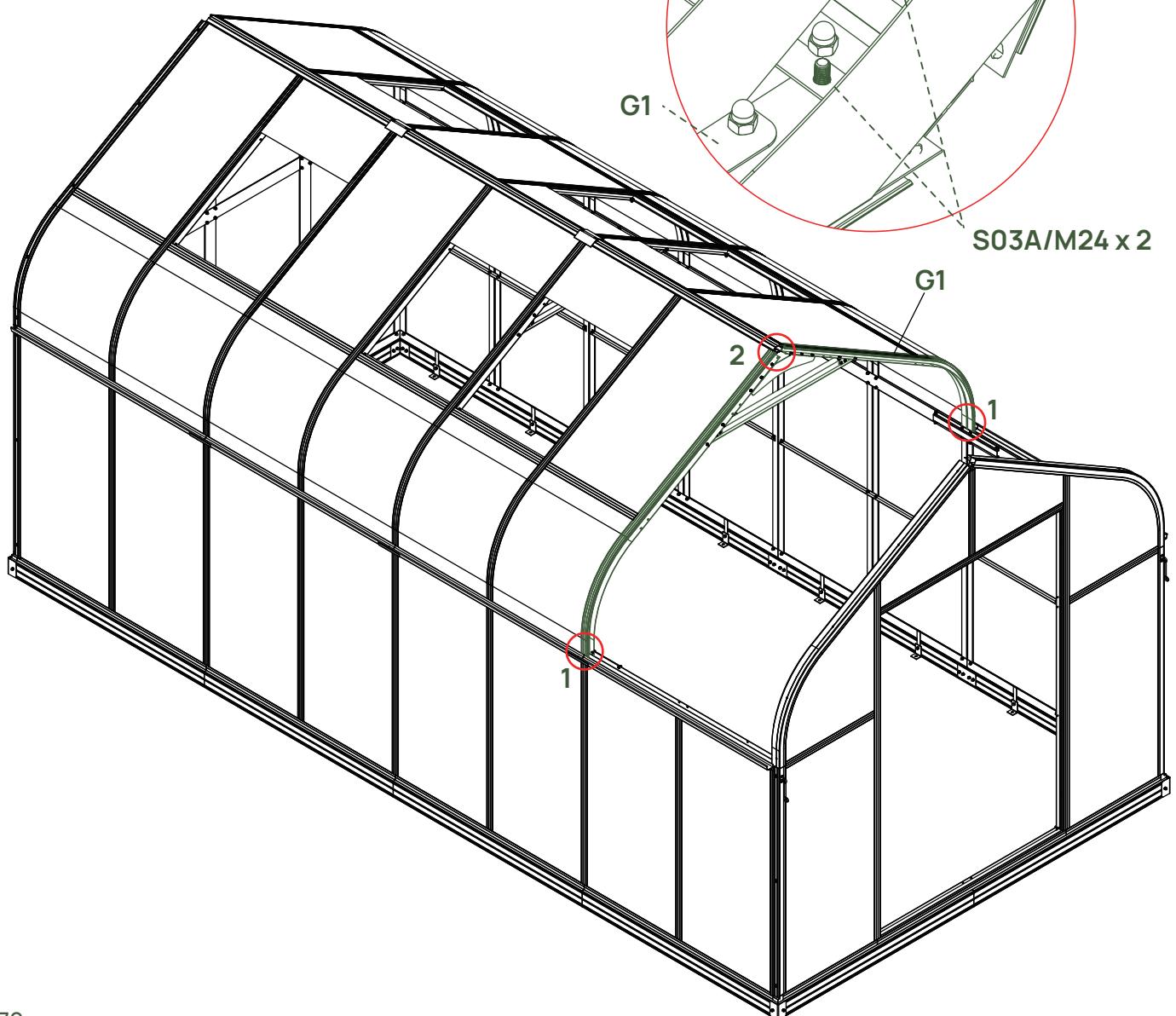
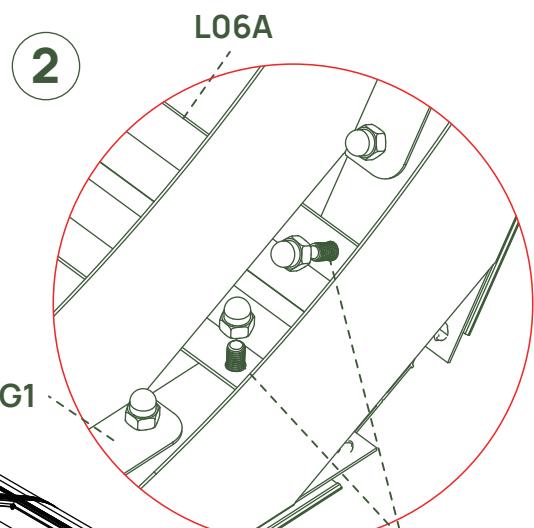
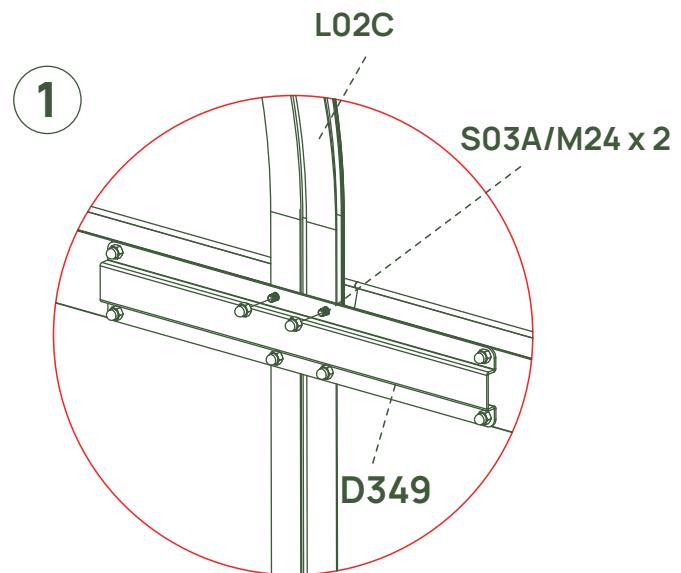


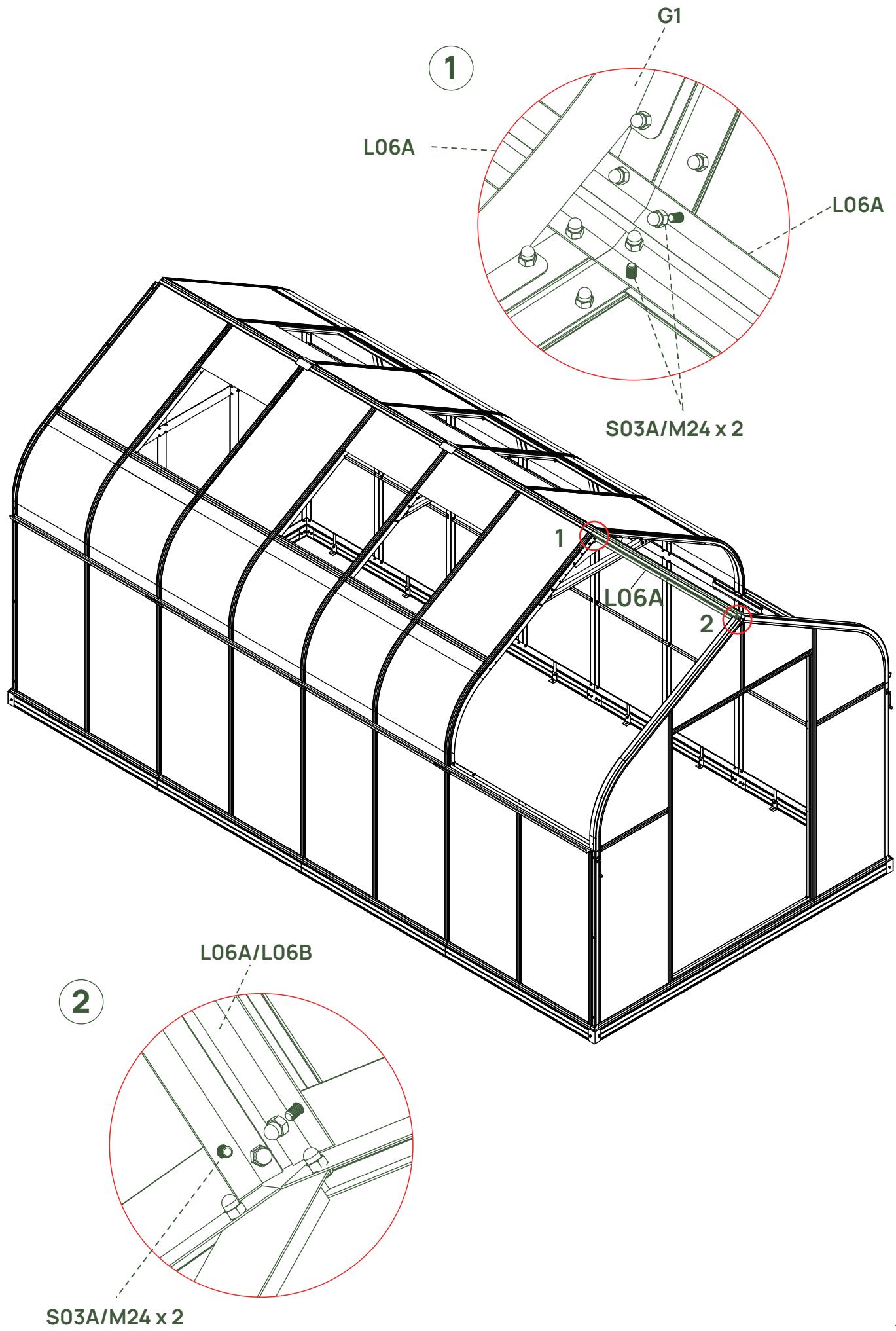


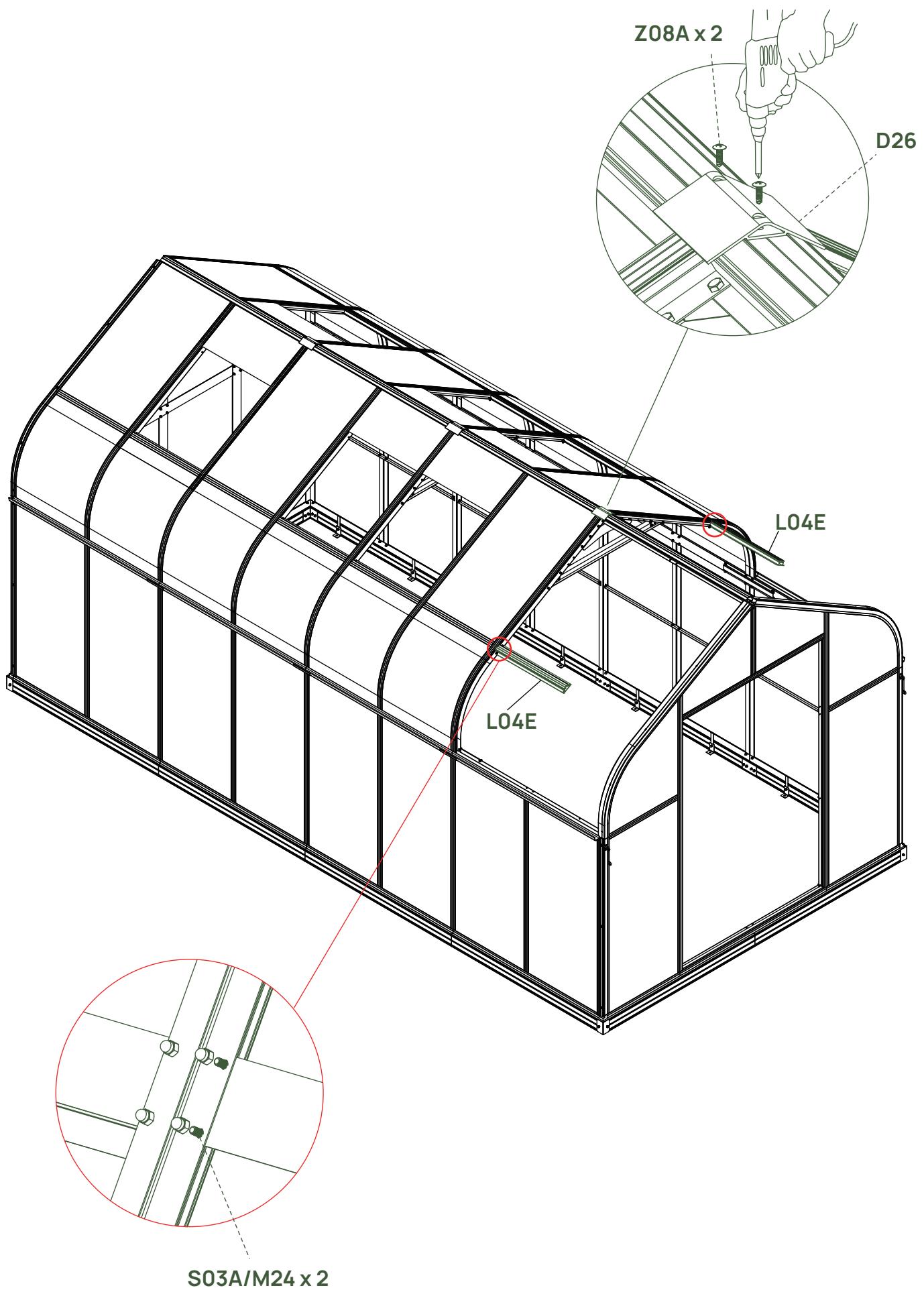
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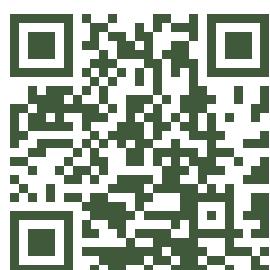
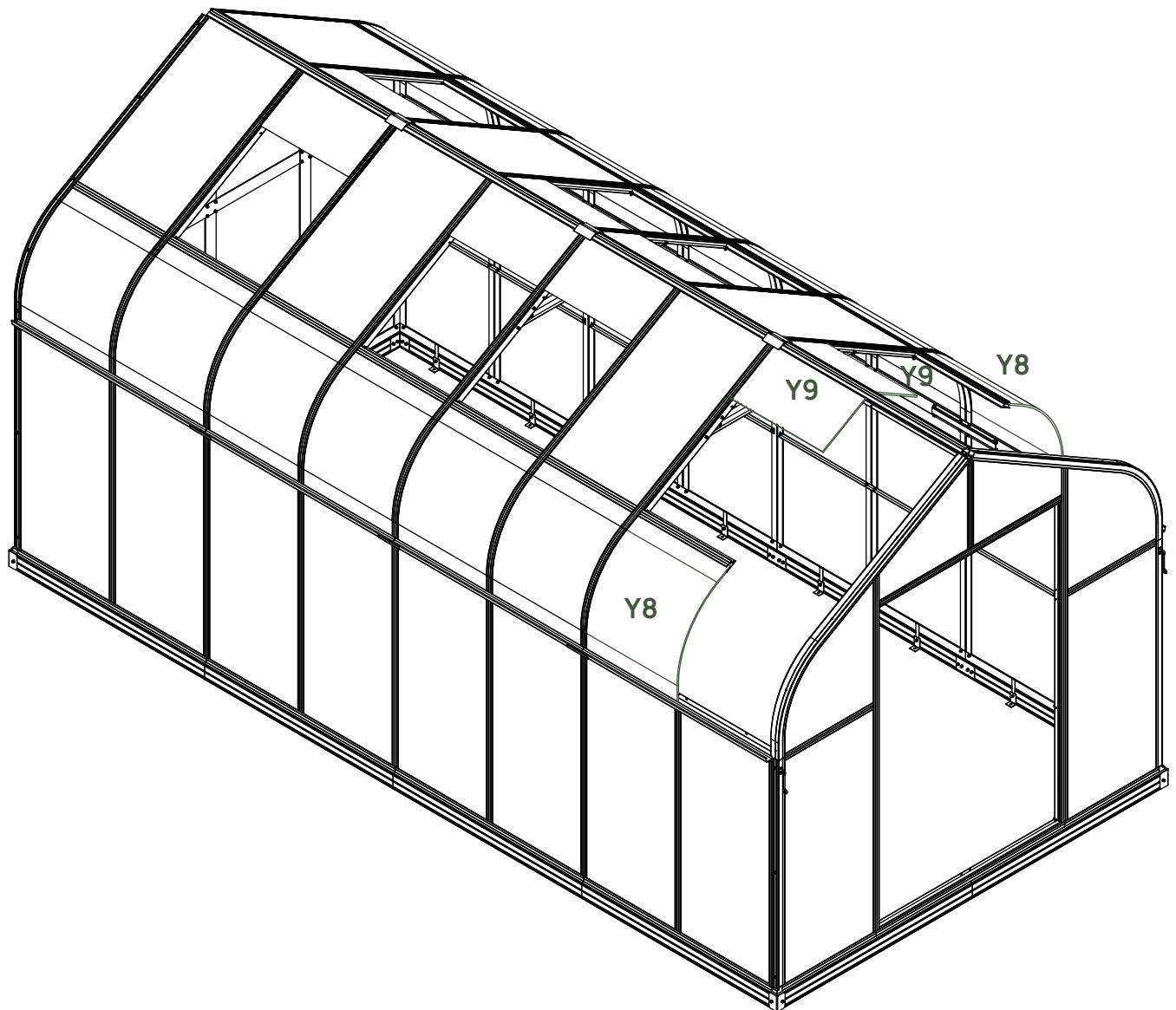


BOX	PART	NO	QTY
		G1	1
BOX 1		L06A	1
BOX 2		L04E	2
BOX 2		D26	1
EBOX 5		Y8	2
EBOX 5		Y9	2
		SO3A	18
		M6X10	18
		M24	18
		M6	18
		Z08A	2
		M4.2X16	2
		H158	1



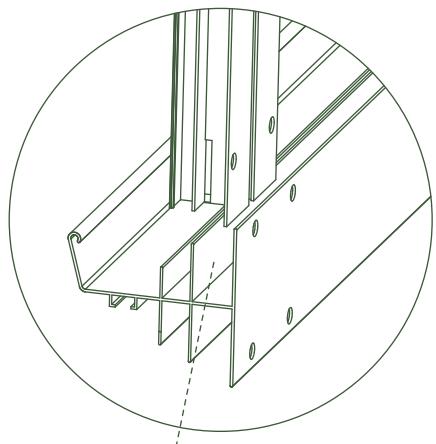




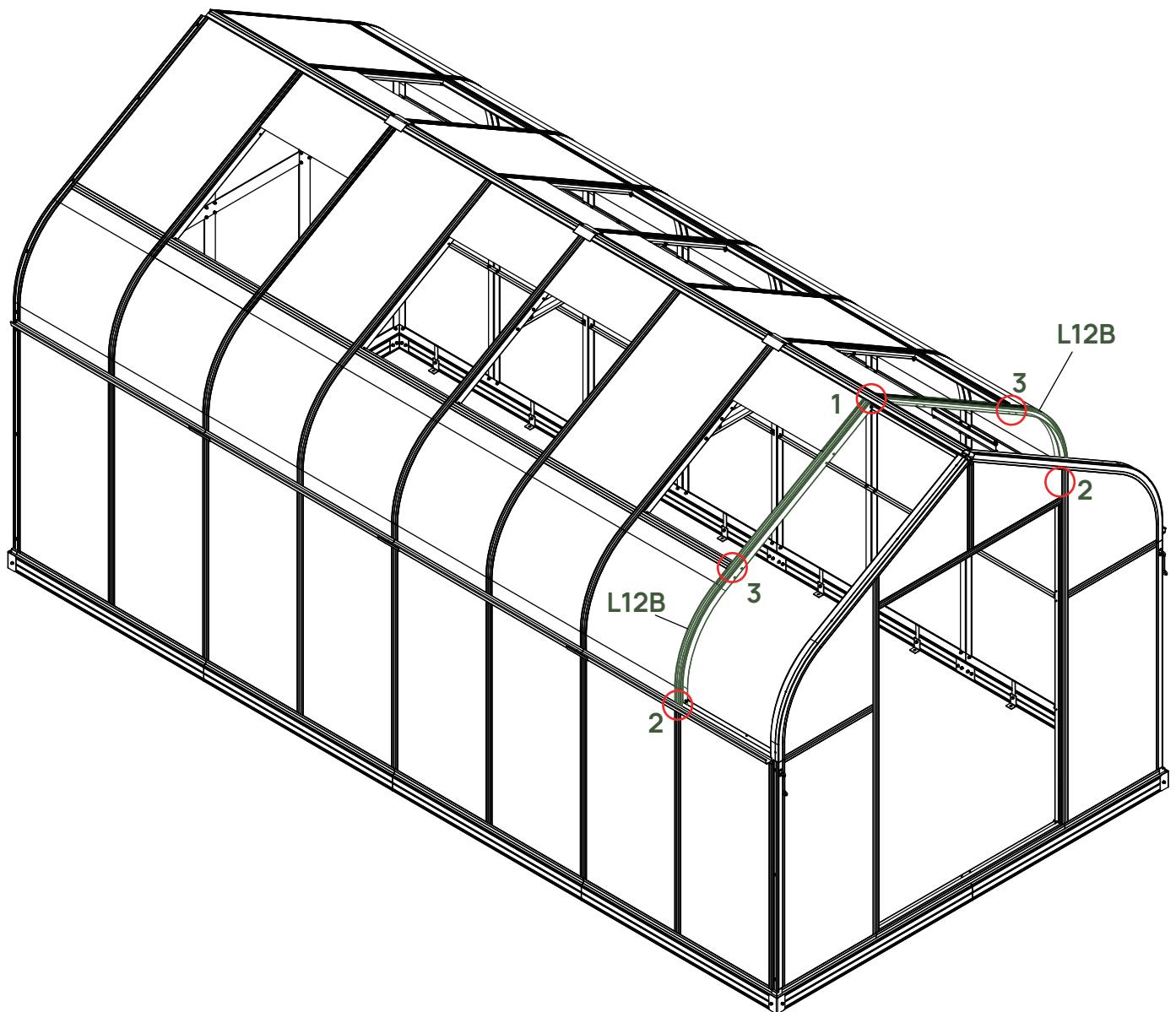


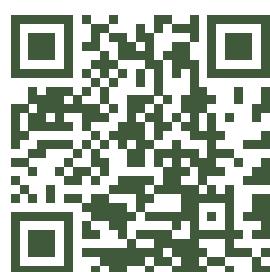
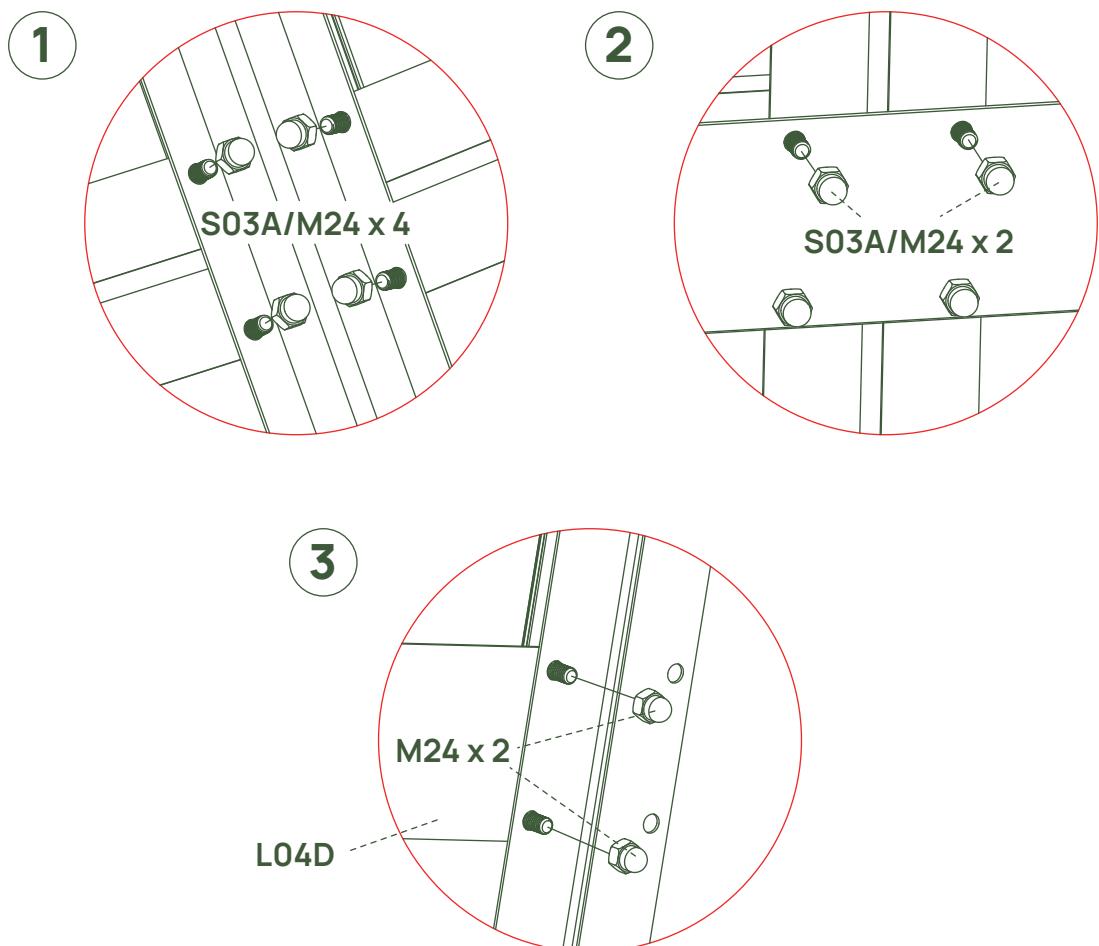
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BOX	PART	NO	QTY
BOX 3		L02B	2
BOX 2		L04D	2
BOX 3		L12C	1
BOX 3		L12D	1
BOX 4		Y7	2
BOX 5		Y8	2
		S21A	10
		M5X12	
		S03A	20
		M6X10	
		M24	20
		M6	
		H158	1

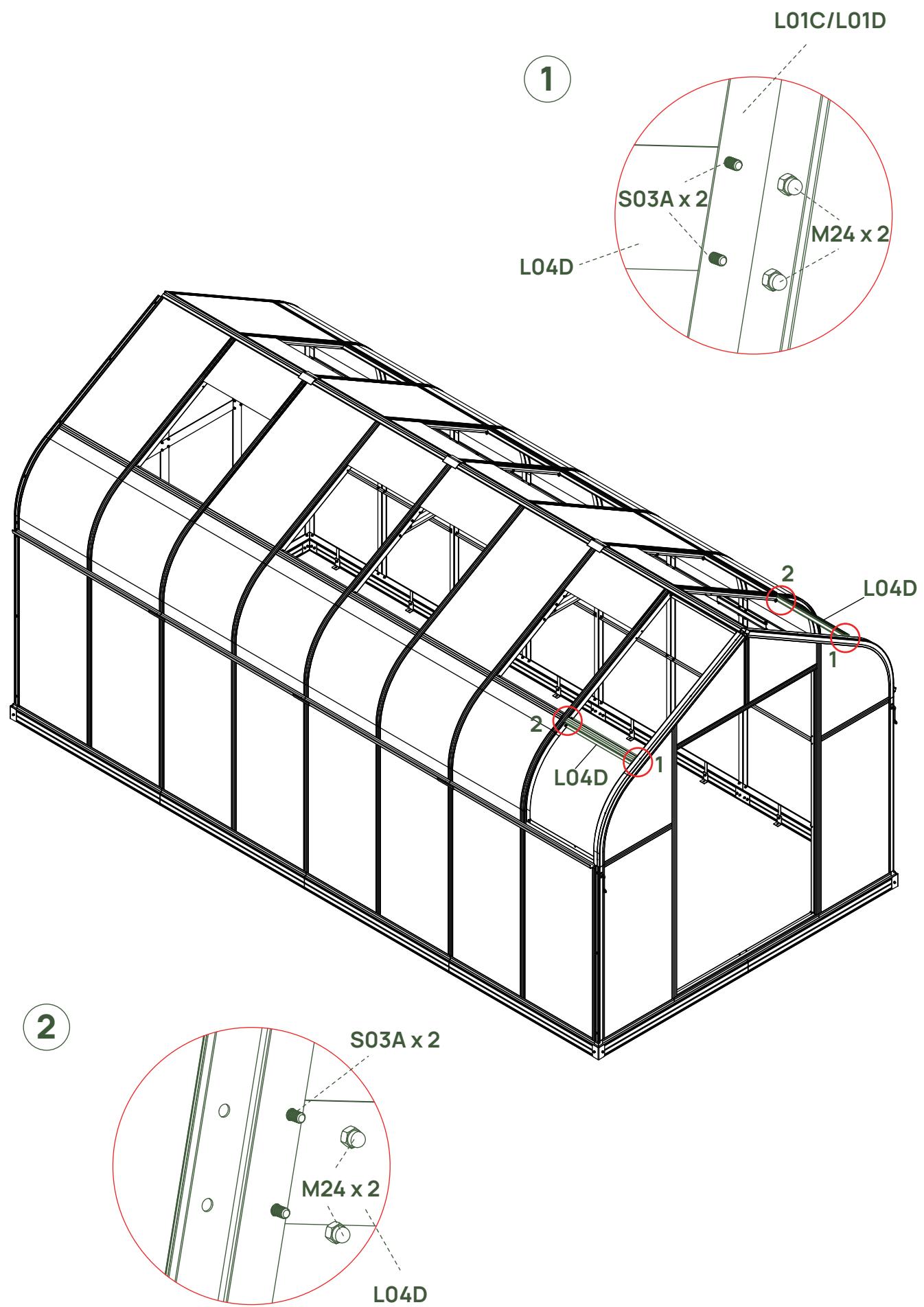


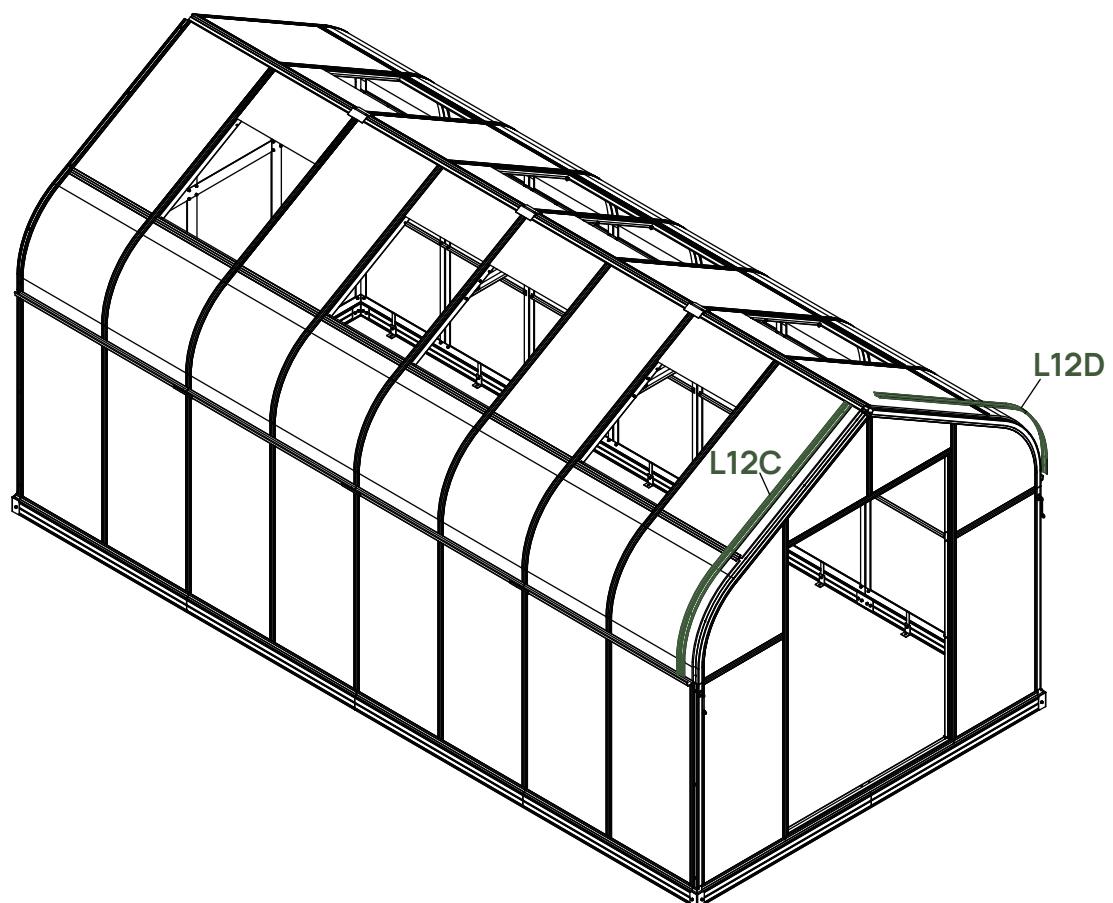
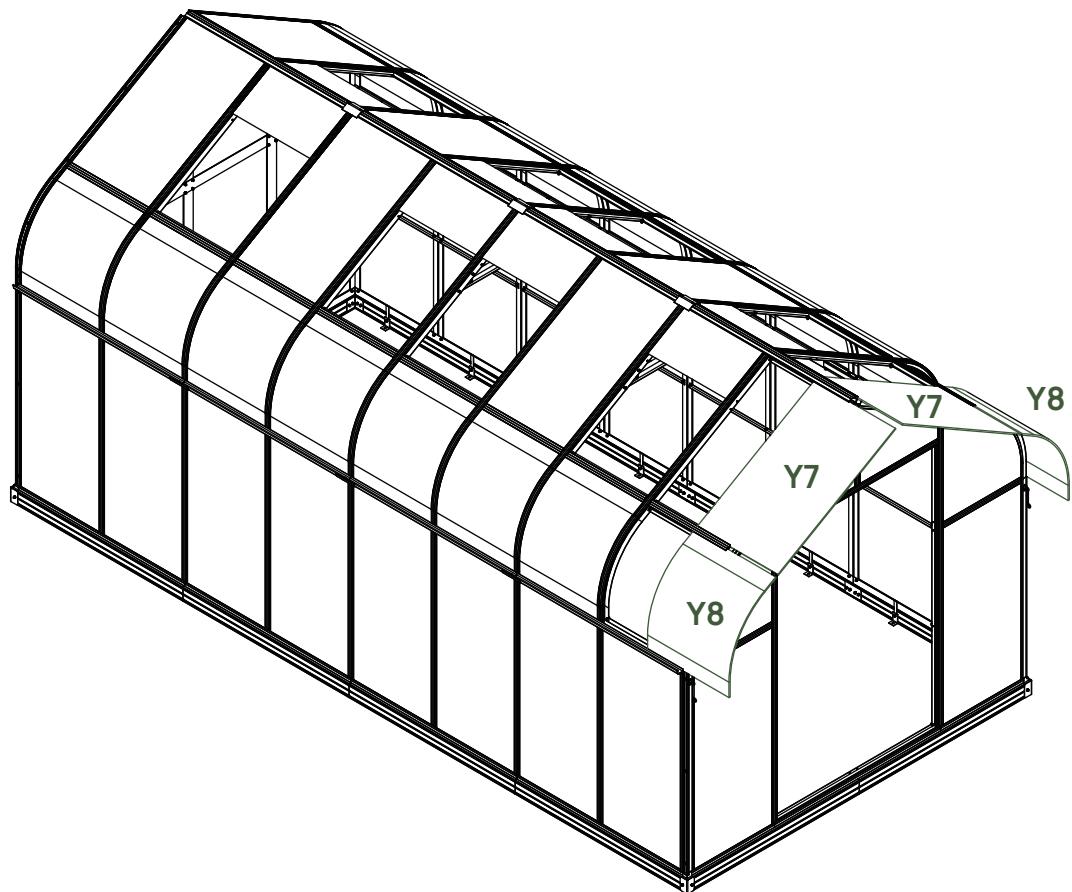
Insert the cut end of L02B onto
L09 as shown





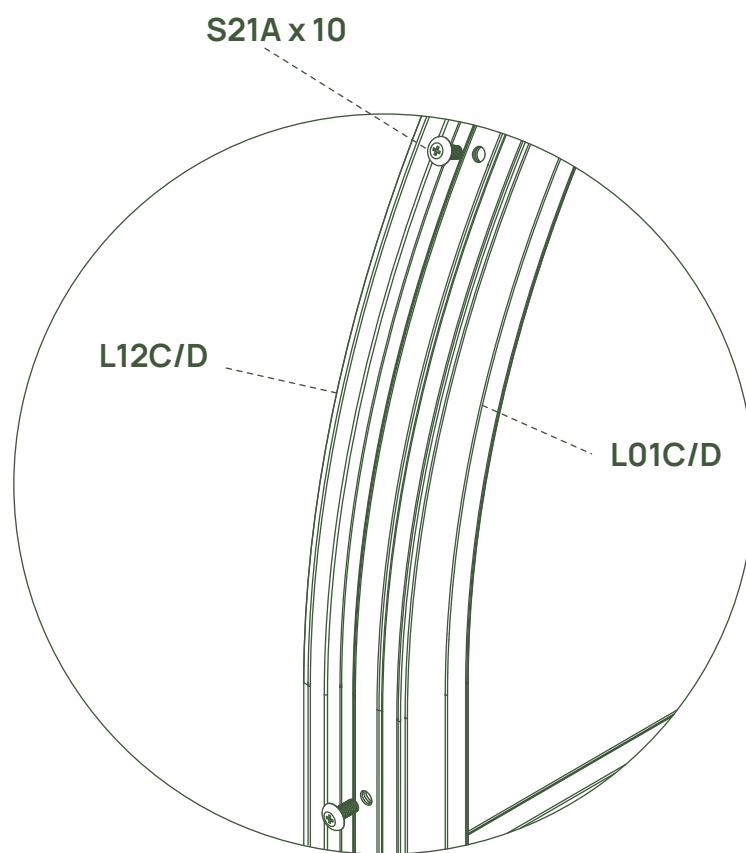
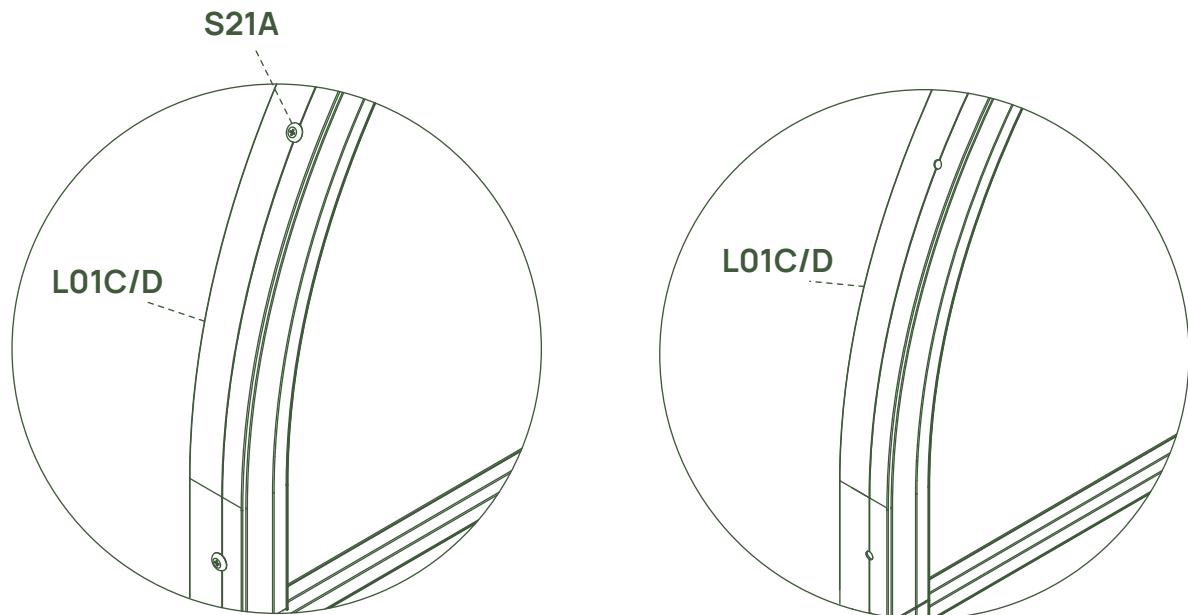
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Attach L12C and L12D pieces to the outside edges of the roof, to cap the PC panels. L12C will be on the left when you are facing the door.

Note: S21A screws are pre-attached on L01C and L01D frames, unthread and use them to secure L12C and L12D onto L01C and L01D.



Roof Assembly completed.



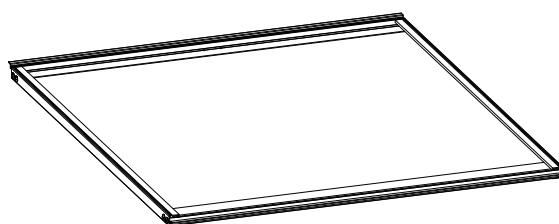
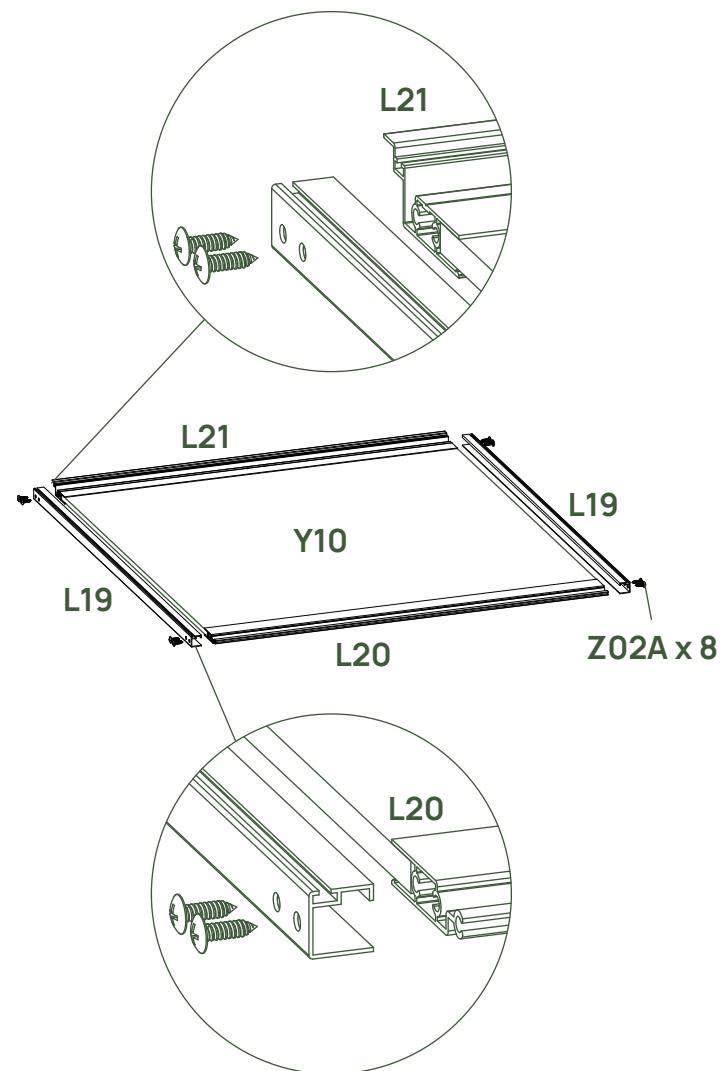
Vent Assembly

STEP 01

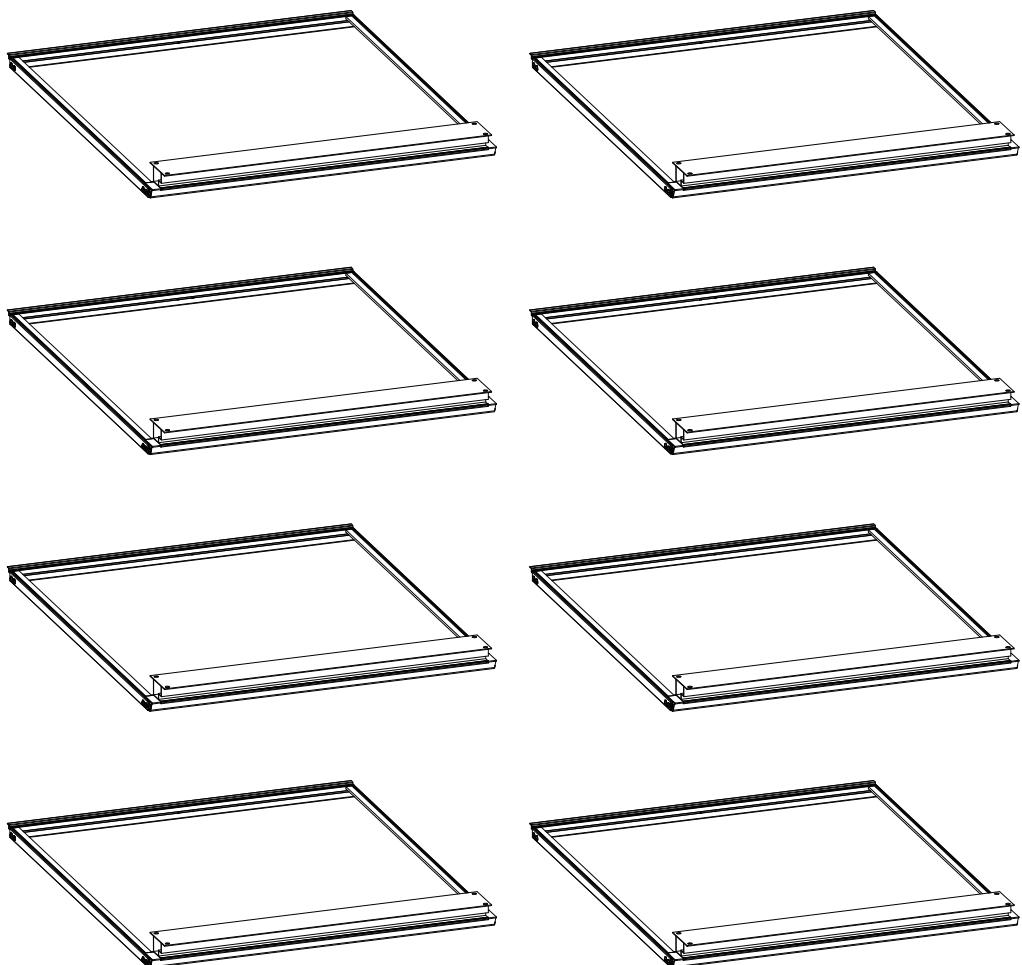
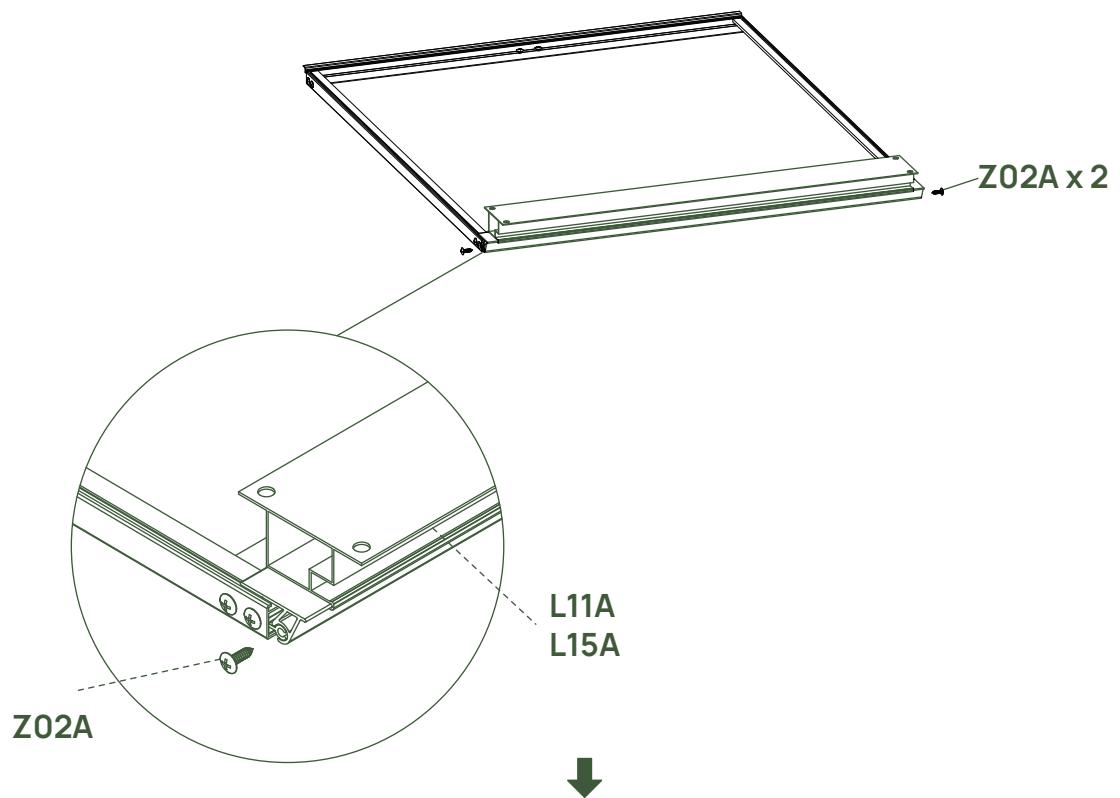
With a PC panel, UV side down, push the vent frame pieces (L19 x 2, L20, L21) onto the edges as shown, and connect with Z02A screws through the **innermost two holes**.

Slide L11A and L15A onto the L20 side of the vents as shown in the diagram.
Repeat these steps to assemble a total of 8 vents, and trim any excess weather stripping from the ends.

BOX	PART	NO	QTY
BOX 2		L11A	4
		L15A	4
EBOX 1		L11A	4
		L15A	4
BOX 2		L19	8
EBOX 1		L19	8
BOX 2		L20	4
EBOX 1		L20	4
BOX 2		L21	4
EBOX 1		L21	4
BOX 5		Y10	4
EBOX 3		Y10	4
		Z02A Ø4X16D	80



L11A
L15A



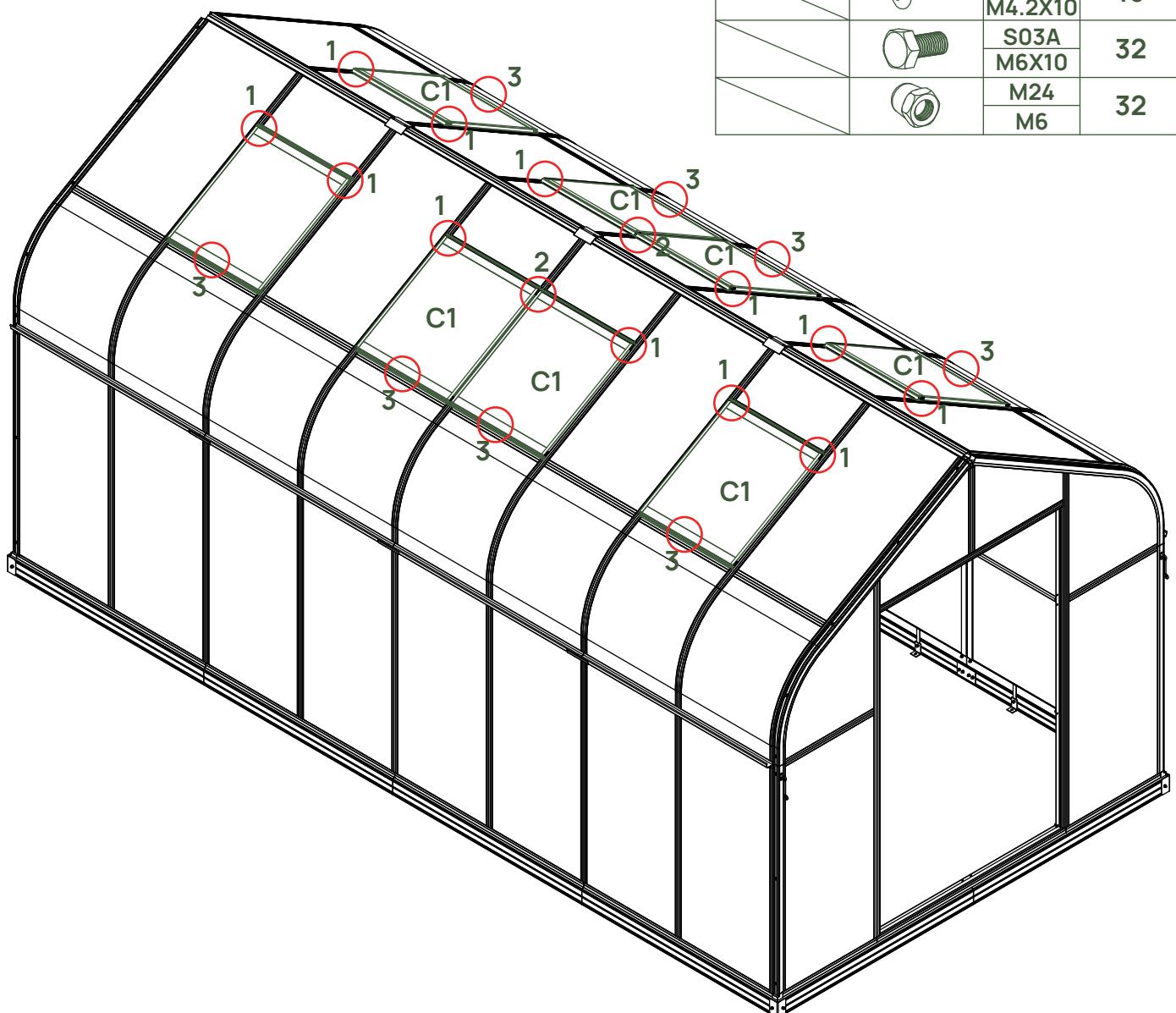
STEP
02

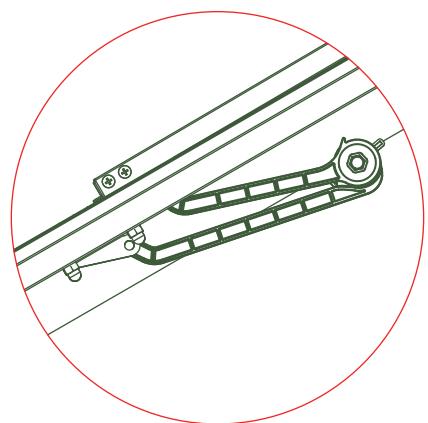
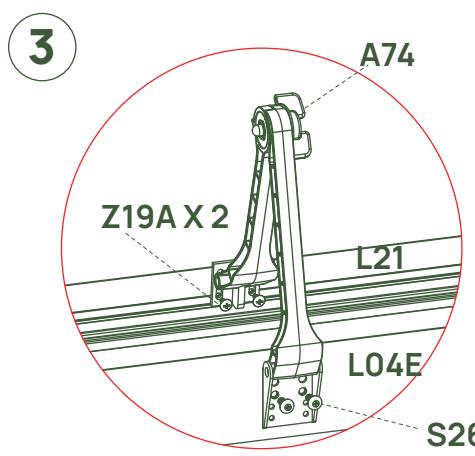
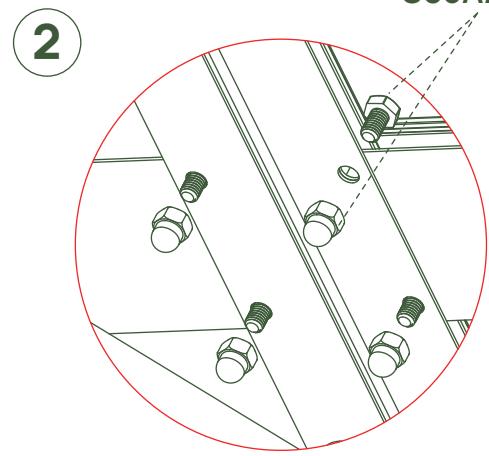
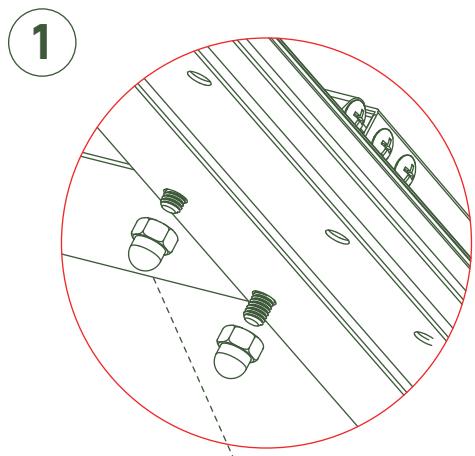
Attach the vent arm to the C1 vent using the 219A screws.

Bolt completed C1 vent by its hinge assembly (L11A/L15A) to the roof frame.

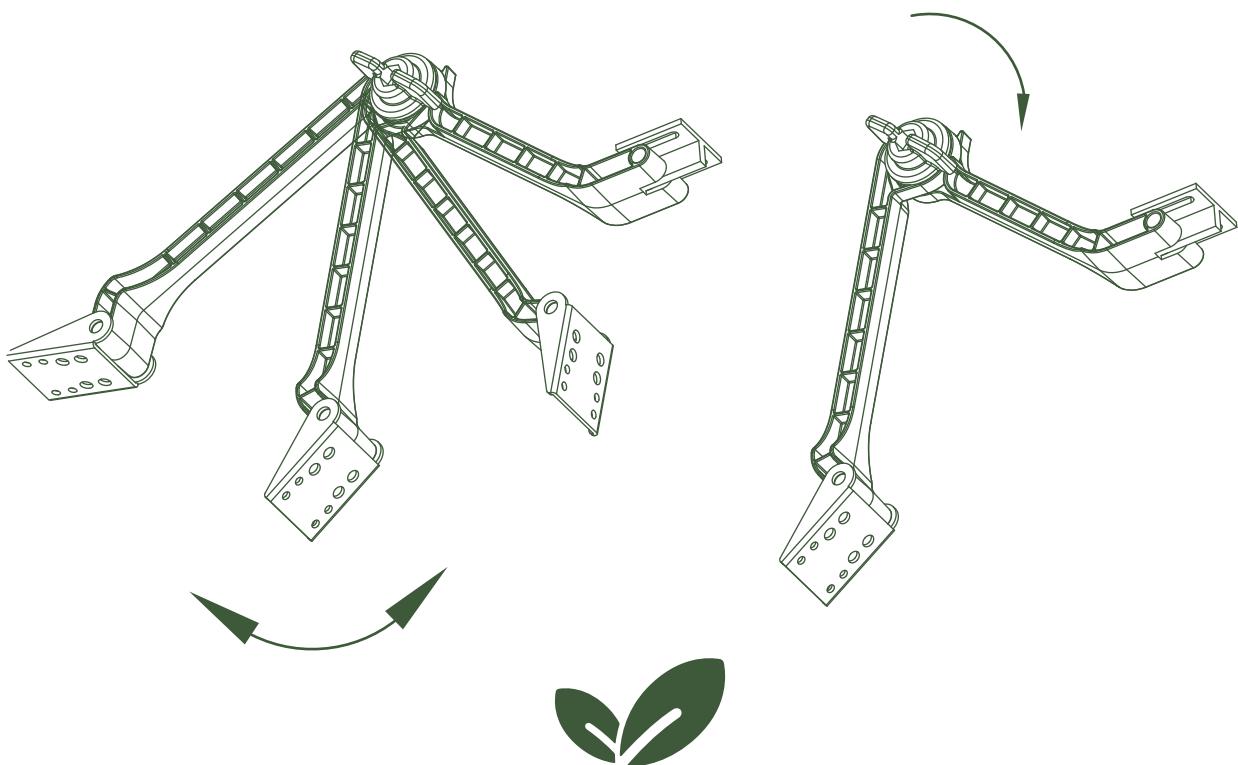
Finally, connect the loose end of the vent arm to the greenhouse frame using S26A screws.

BOX	PART	NO	QTY
	C1		8
BOX 2	A74		8
	S26A M5X12		16
	Z19A M4.2X10		16
	S03A M6X10		32
	M24 M6		32





Vents can be adjusted using the knob. Turn counterclockwise to loosen and clockwise to tighten.



Vent Assembly completed.

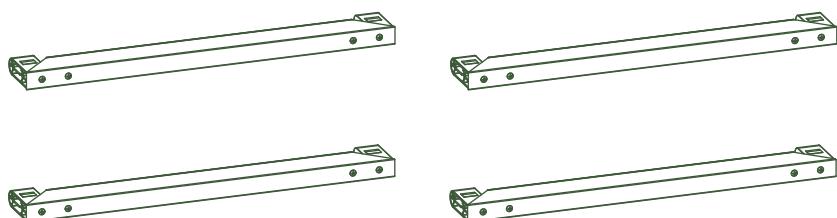
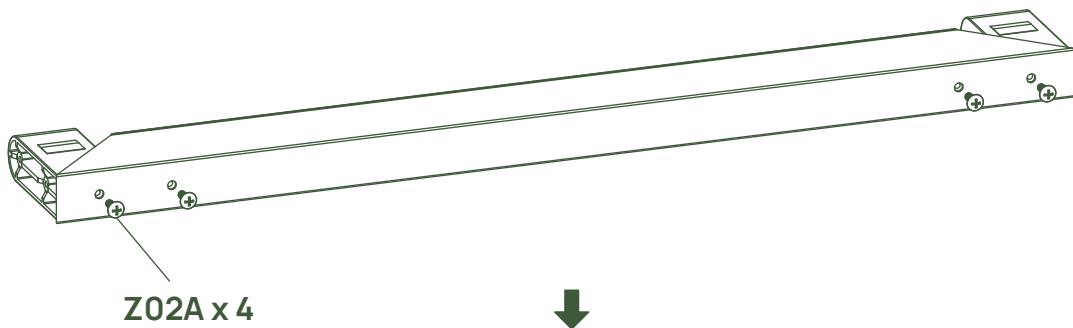
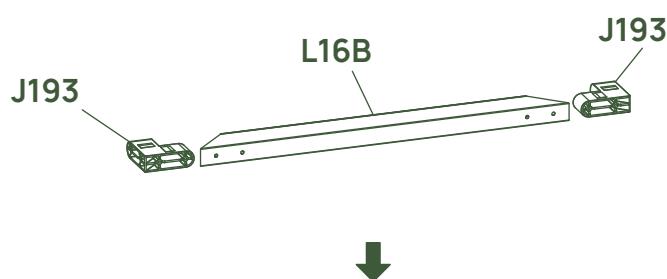


Door Assembly

STEP 01

Begin by assembling the top and bottom edges of each door, by attaching two J193 pieces to each end of an L16 bottom frame piece.

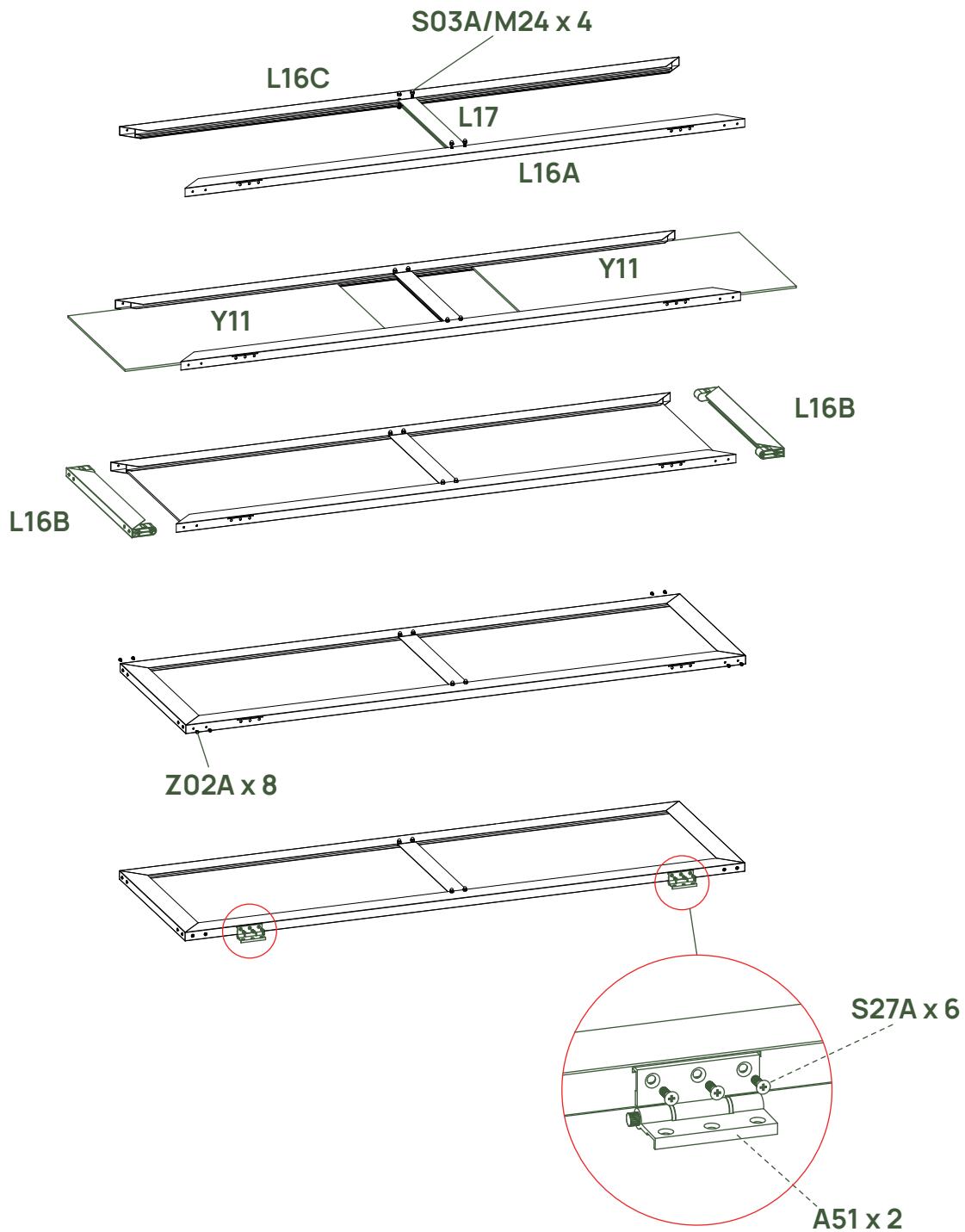
BOX	PART	NO	QTY
BOX 1		L16A	2
BOX 2		L16B	4
BOX 1		L16C	1
BOX 1		L18A	1
BOX 2		L17	2
BOX 2		J193	8
BOX 4		Y11	4
BOX 2		A51	4
		S03A	8
		M6X10	
		M24	8
		M6	
		Z02A	32
		Ø4X16D	
		H158	1



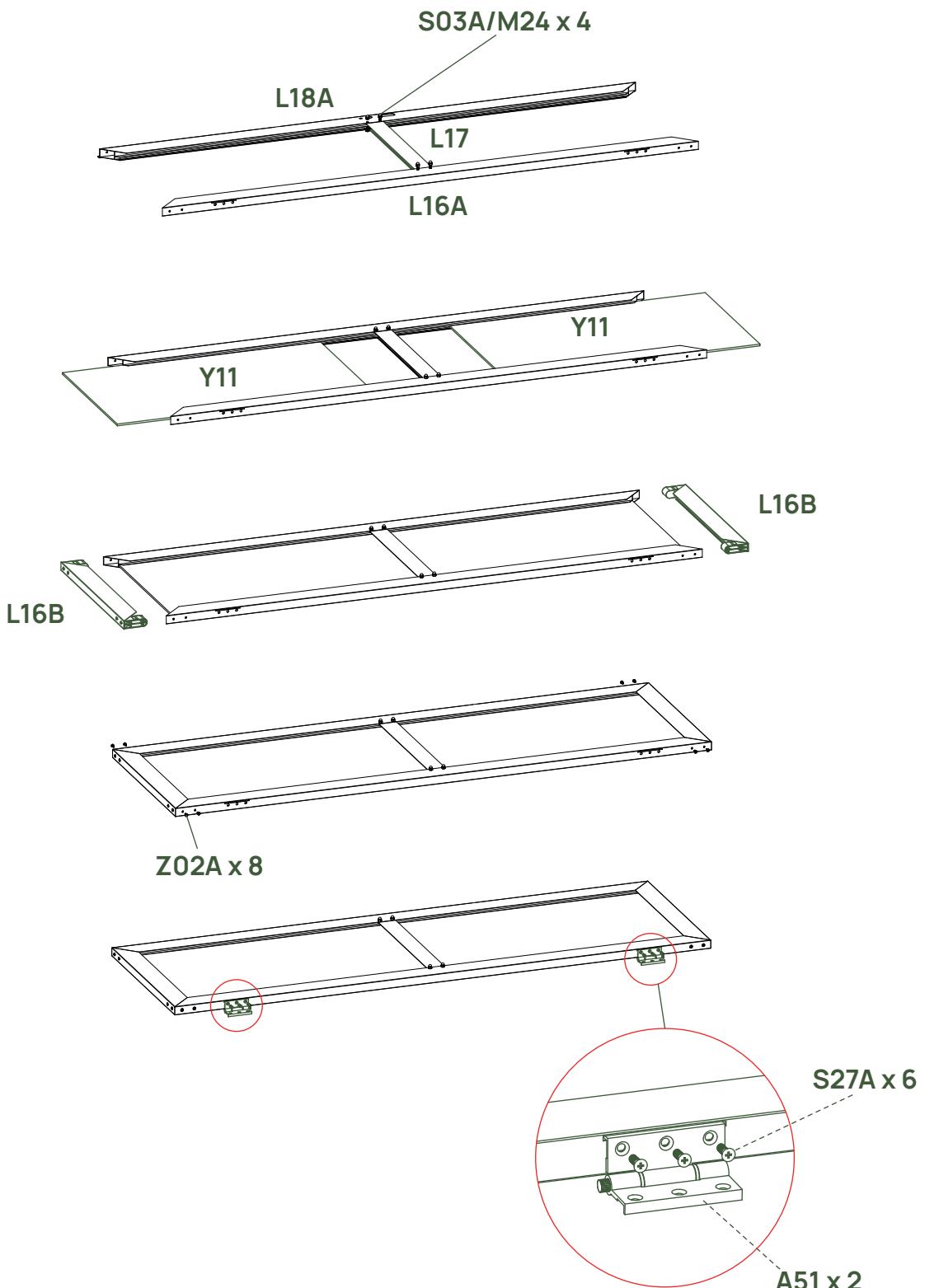
STEP
02

Assemble the door side frames attaching the L17 center frame to the corresponding door side frames, L16C/L16A for the left door and L18A/L16A for the right door.

Assembly instructions for DOOR-L



Assembly instructions for DOOR-R

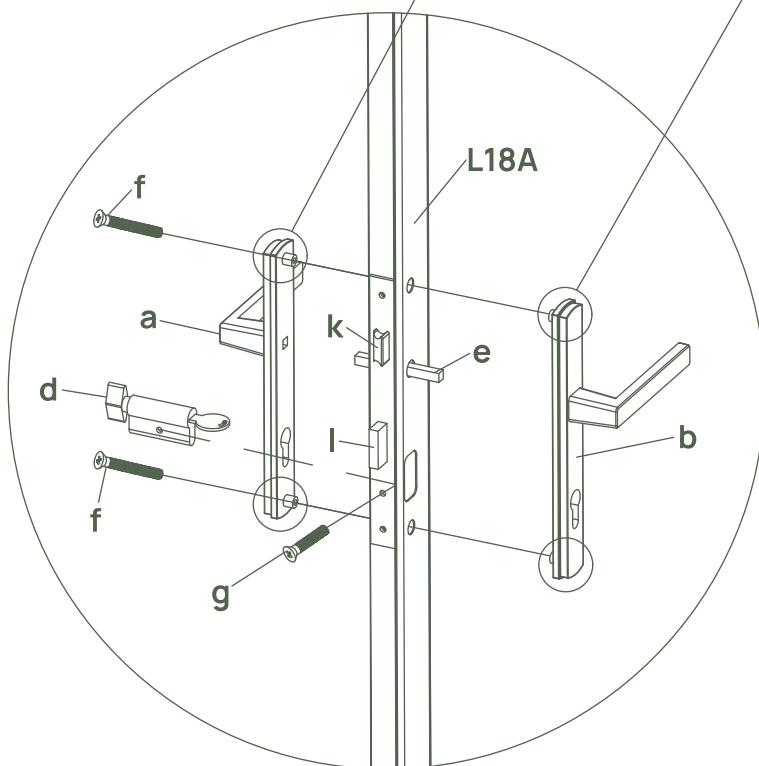
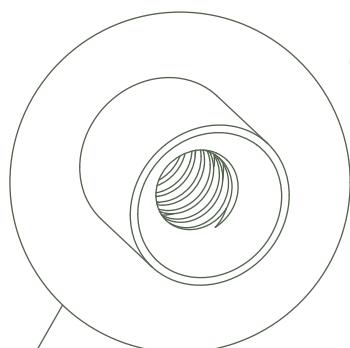
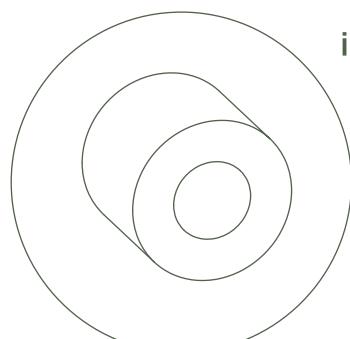
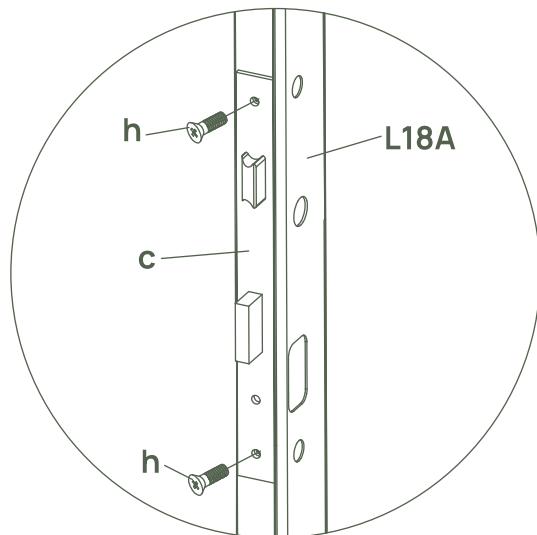


Secure the hinges to the door with S27 screws already installed in L16A pieces.

03 Door & Lock Installation

BOX	PART	NO	QTY
	DOOR-L	1	
	DOOR-R	1	
BOX 2	H199	1	
	Z17 A M4.8X16	8	
	S27 A M5X12	14	

Disassemble the door lock and install it onto the right door. Make sure the keyhole faces outward and the handle rests horizontally as shown.



a: Interior Backplate with handle

b: Active Exterior Backplate with handle

c: Latch Plate

d: Lock Cylinder

e: Knob Spindle

f: Blackplate Bolt

g: Lock Cylinder Bolt

h: Latch Plate Bolt

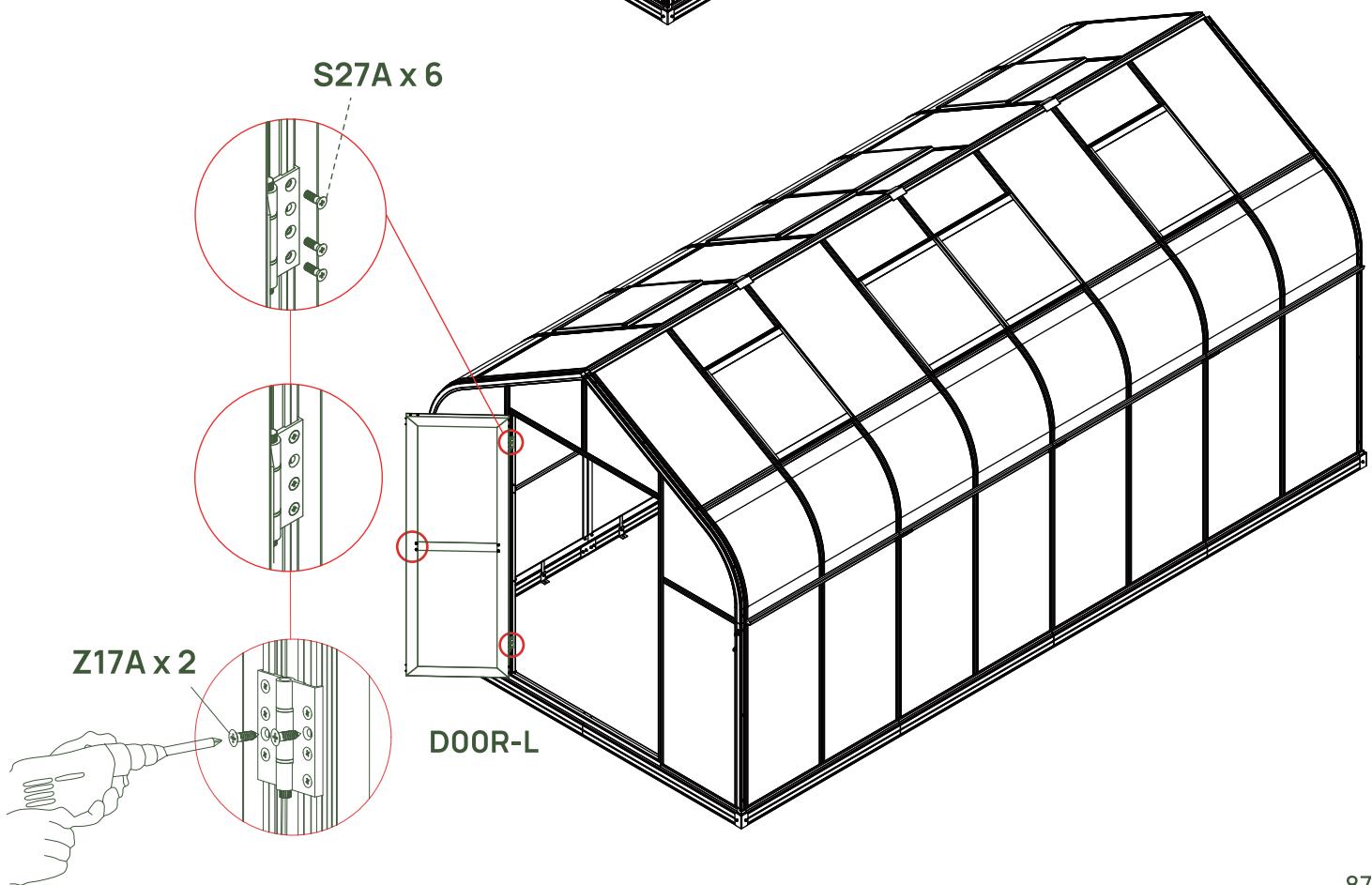
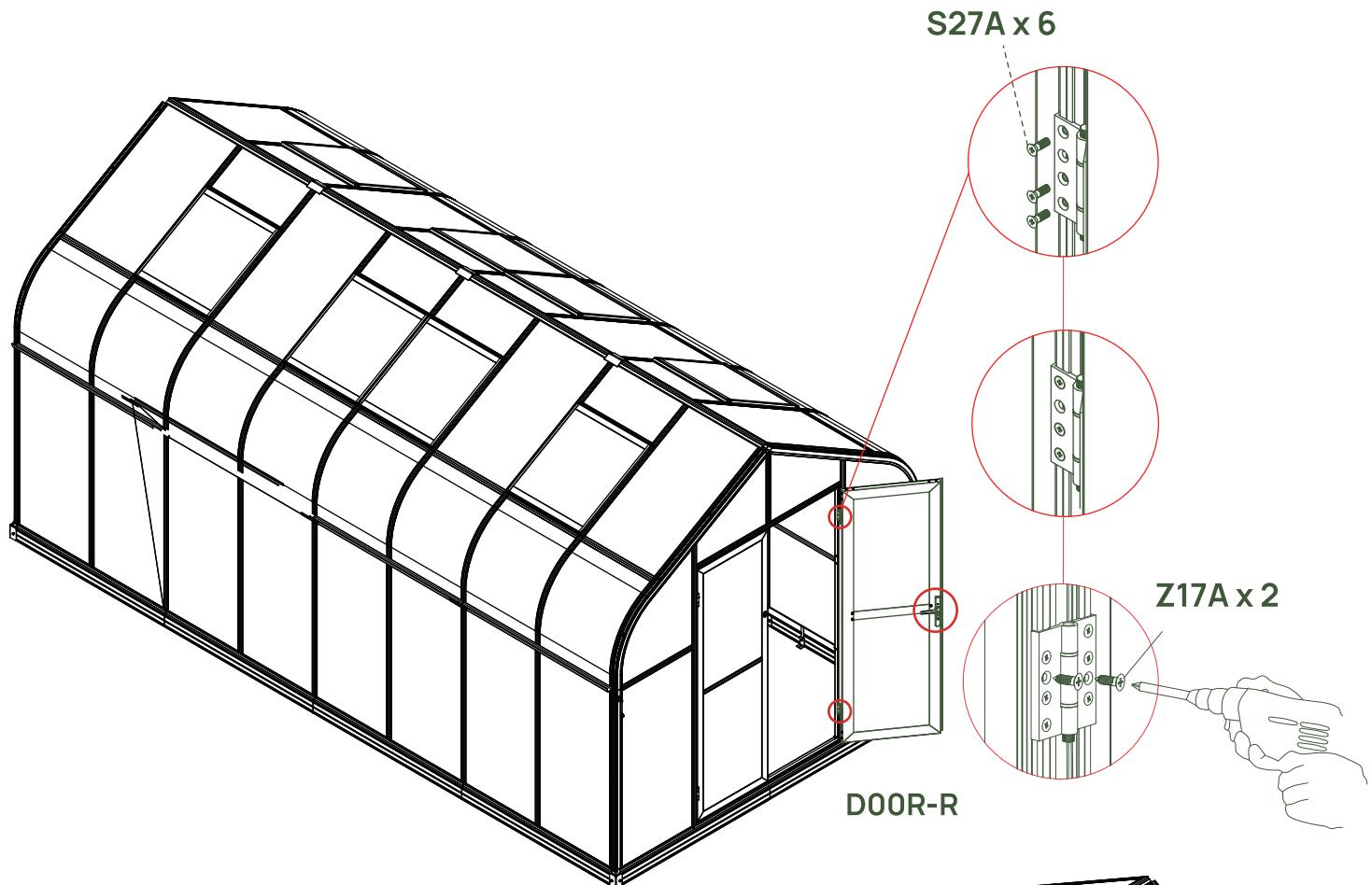
i: Interior Backplate Nut

j: Exterior Backplate Nut with thread

k: Latch bolt

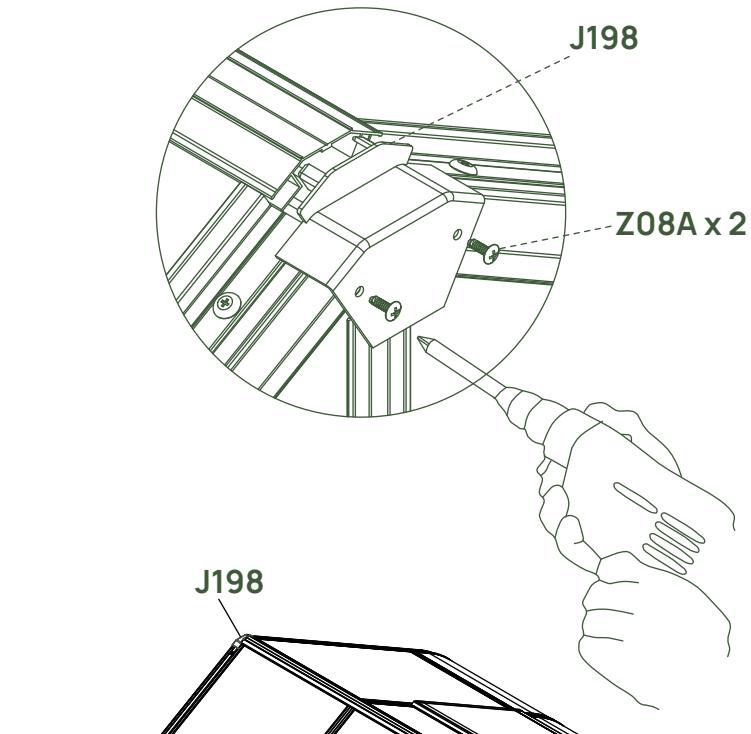
l: Deadbolt

Note: Remove the S27 bolts from the door. Hold the door and affix the hinges to the door frame and secure with S27A bolts. Finally reinforce the structure with Z17 screws.

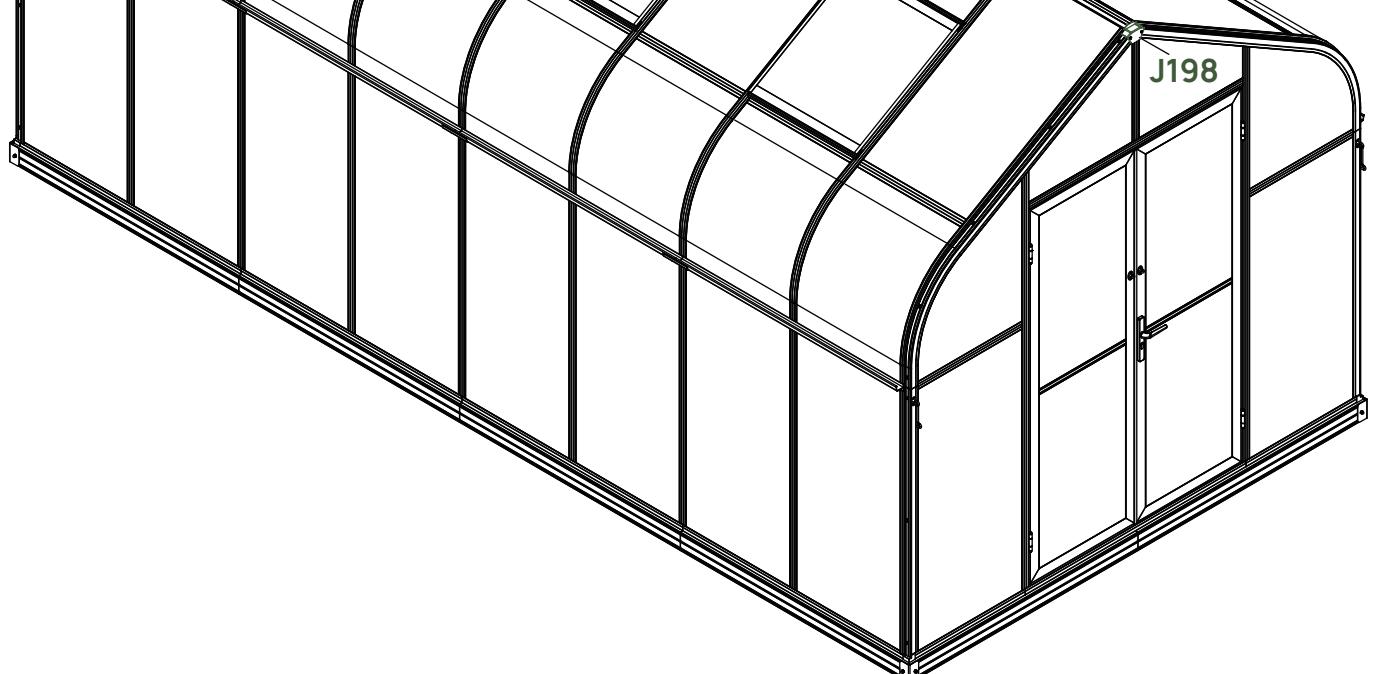


04 Install Ridge End Caps

Attach ridge end caps to the front and back top corners of the greenhouse using Z08A screws.

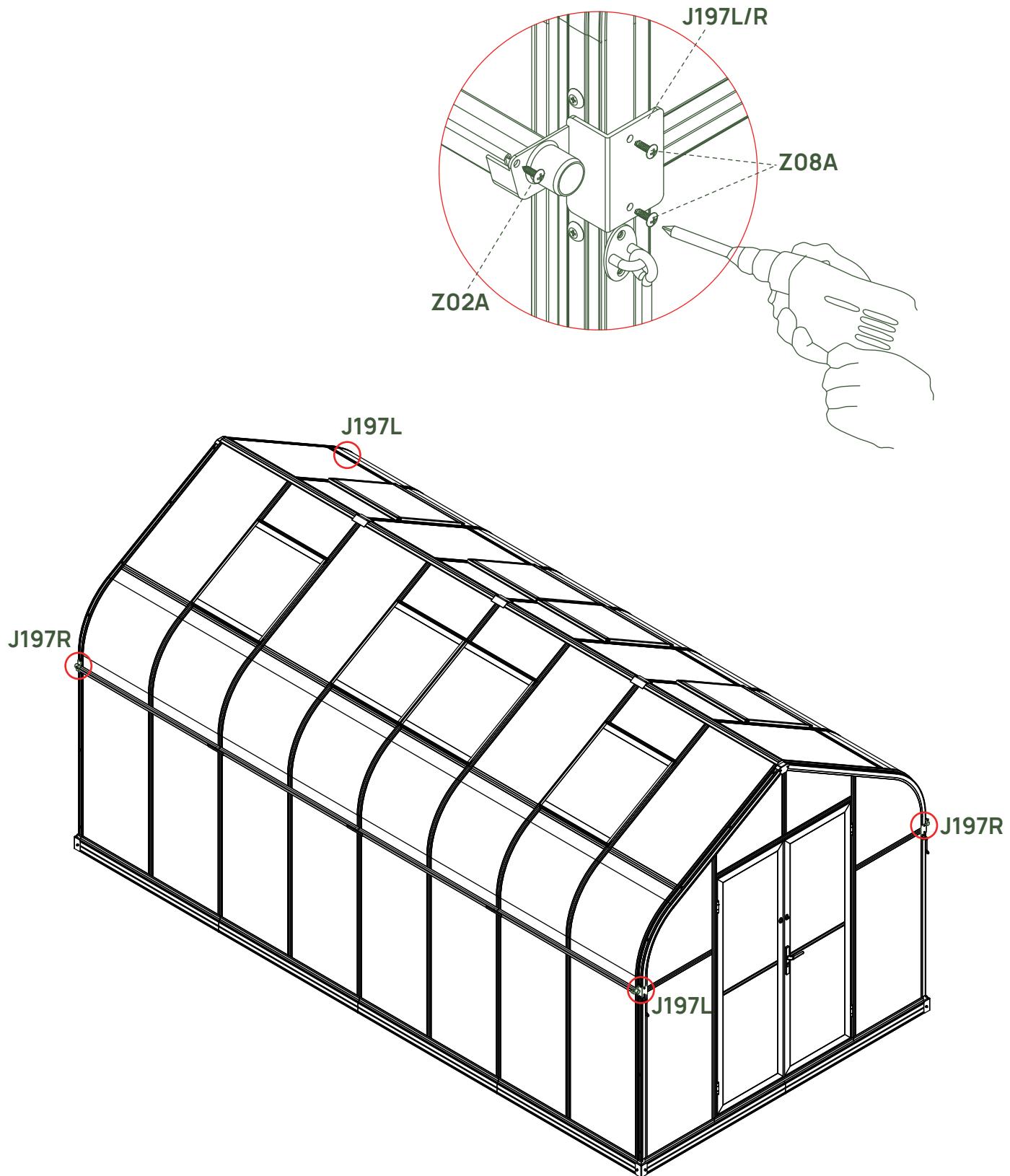


BOX	PART	NO	QTY
BOX 2		J198	2
BOX 2		J197R	2
BOX 2		J197L	2
BOX 2		J94	4
BOX 2		L25	4
BOX 2		J93	4
BOX 2		J199	4
BOX 2		H178	1
		Z08A	16
		M4.2X16	
		Z02A	4
		Ø4X16D	

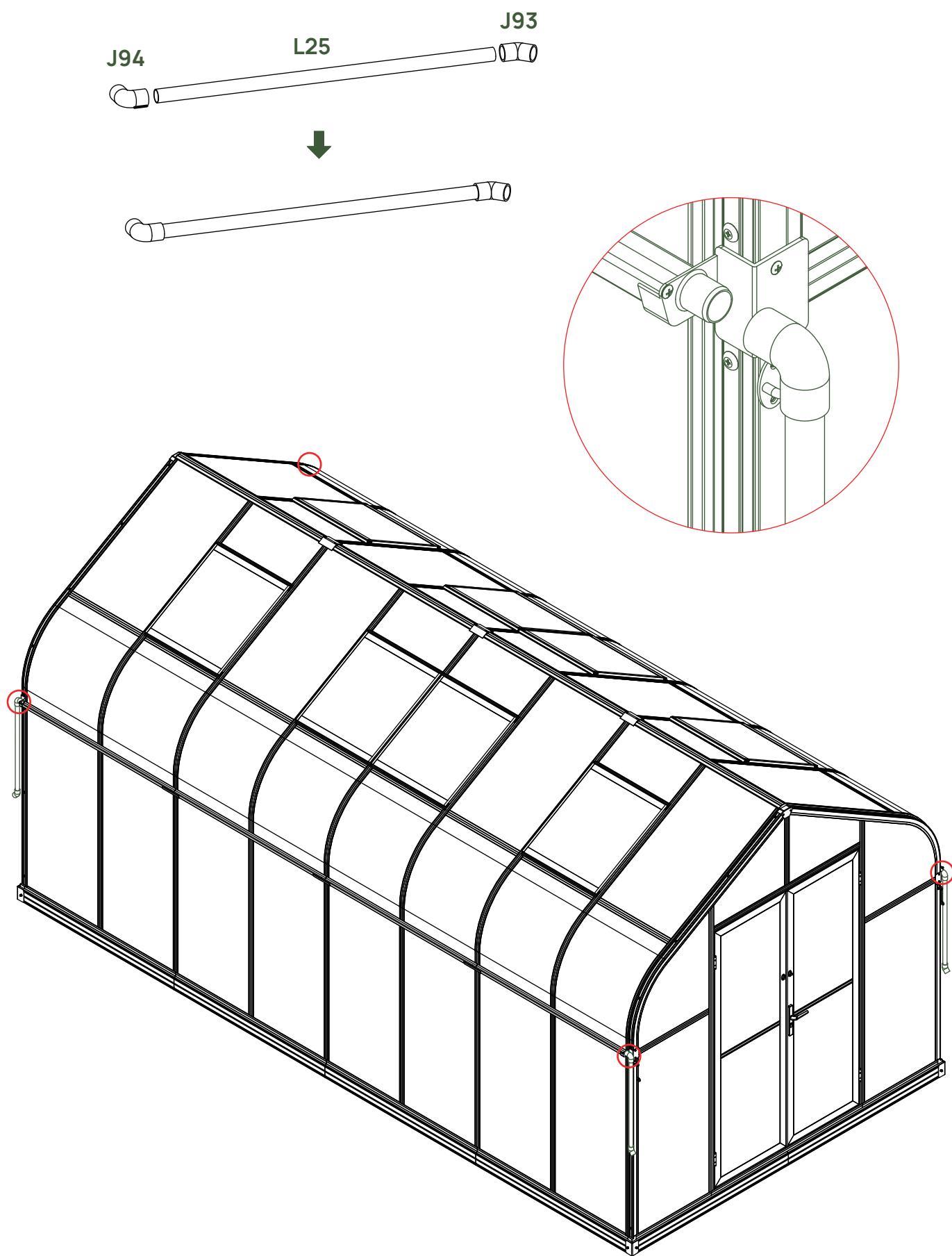


**STEP
05****Drainage Pipe Assembly**

Using Z08A screws, attach drainage pipe connectors to all four corners, noting placement in the image below.



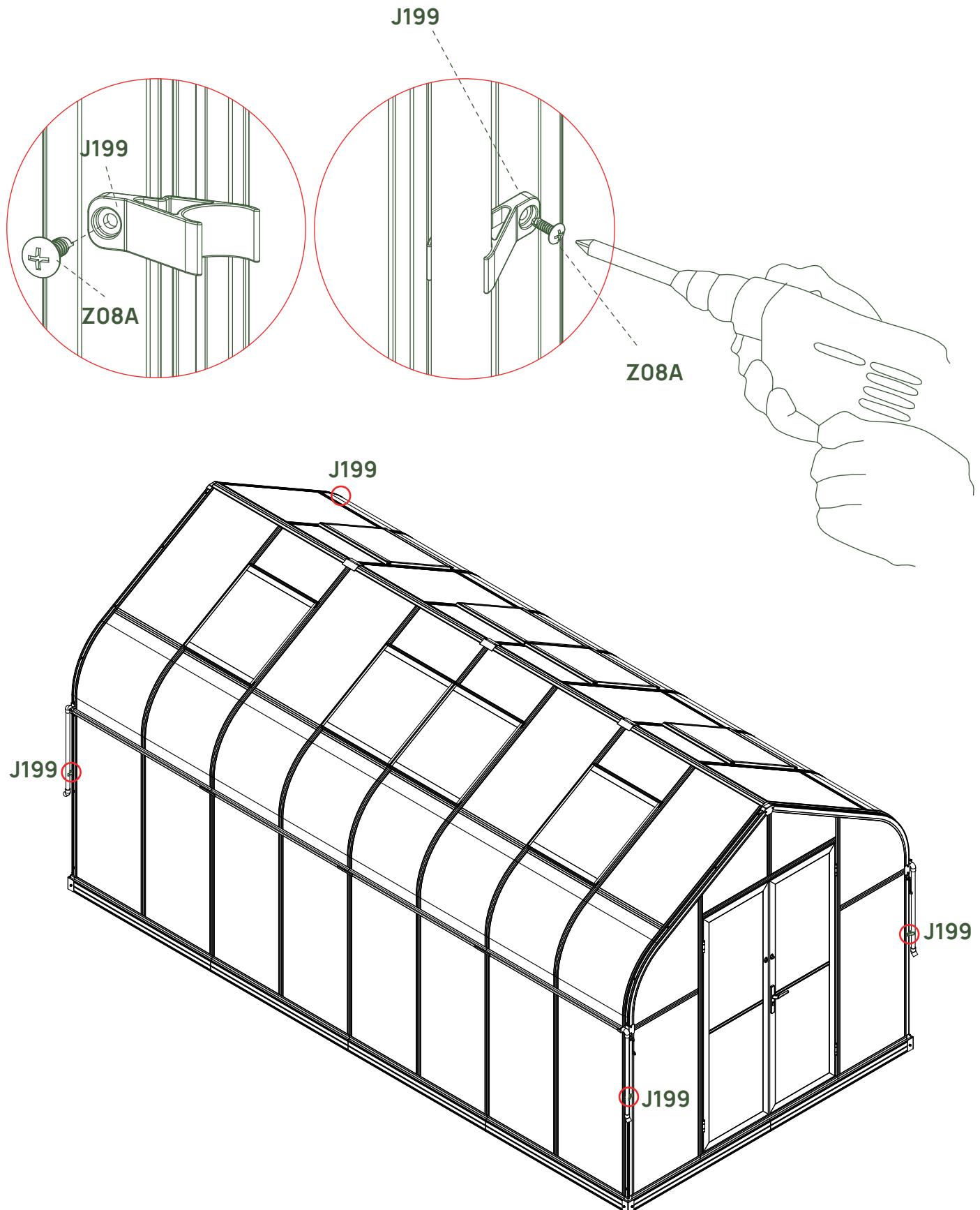
Push J94, L25 and J93 together as shown in diagram, and connect to each drainage pipe connector.



STEP

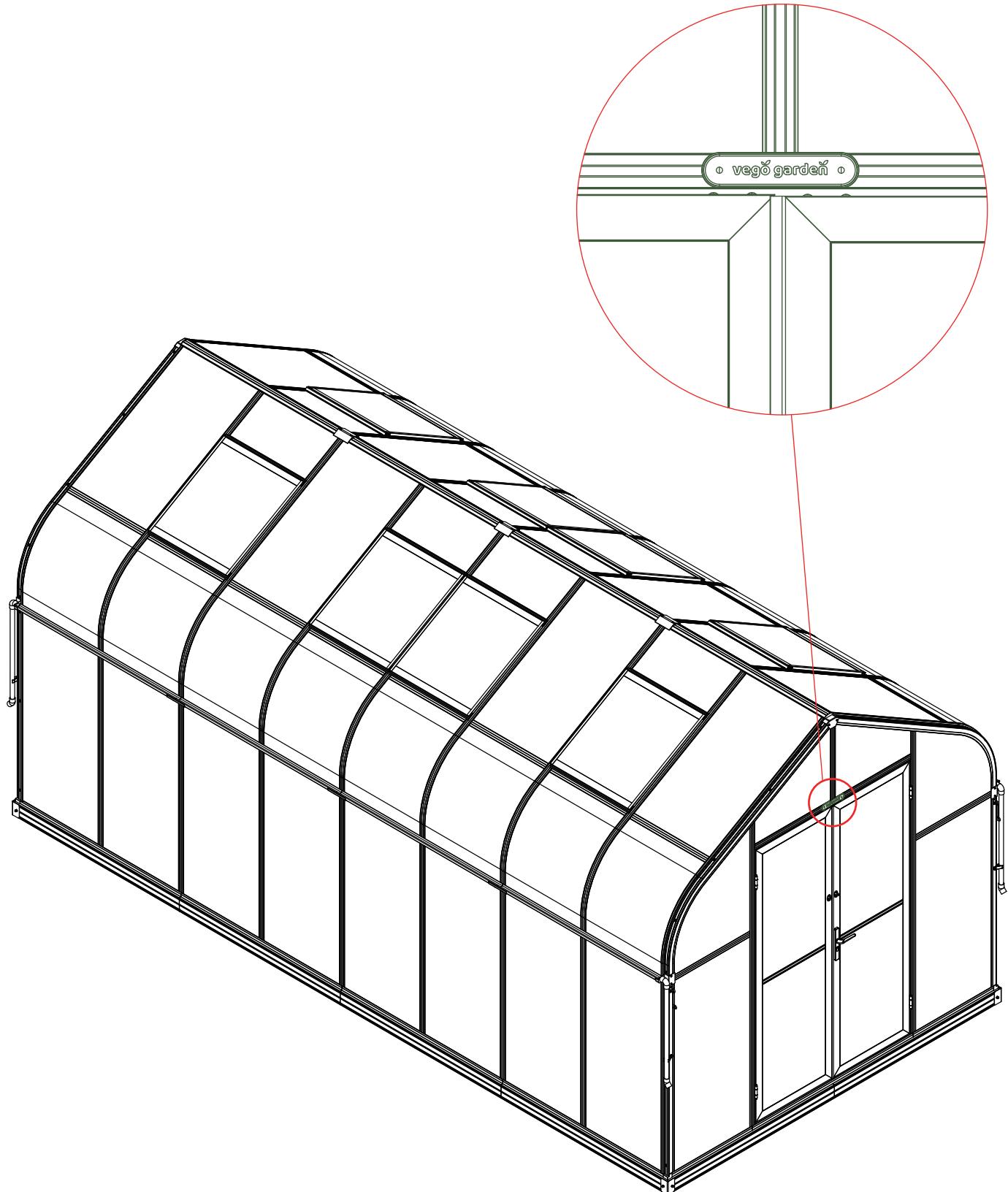
06 Drainage Pipe Bracket Assembly

Use Z08A screws to attach one drainage pipe bracket to each corner as shown.



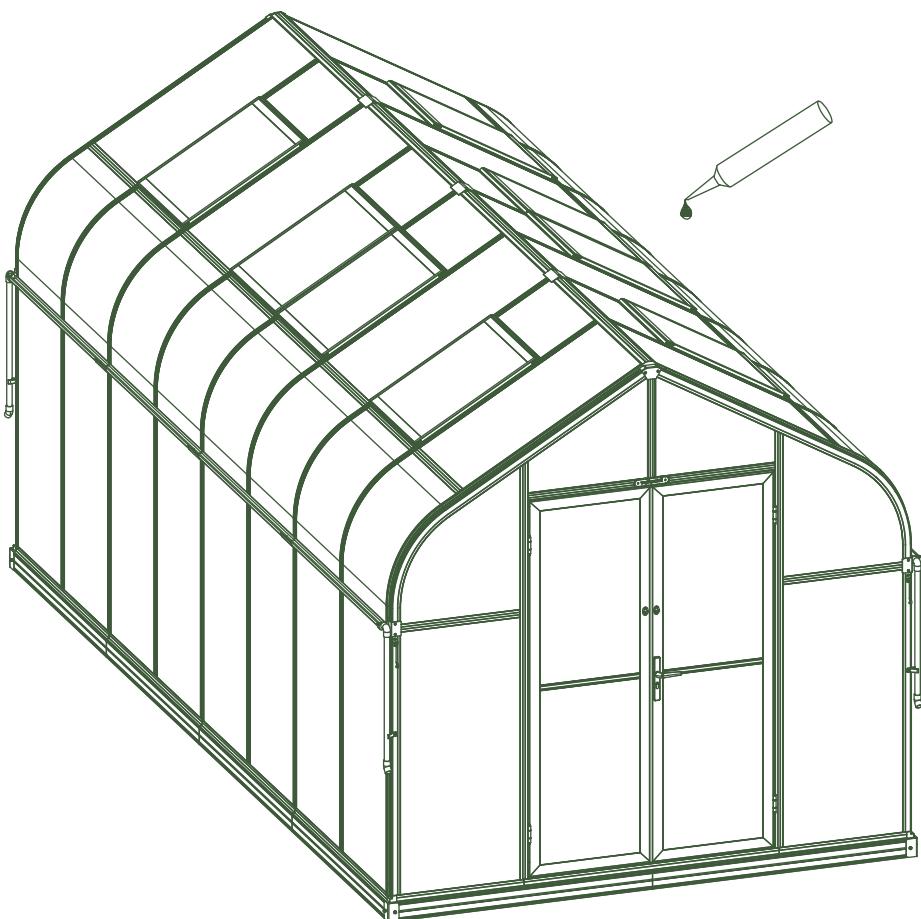
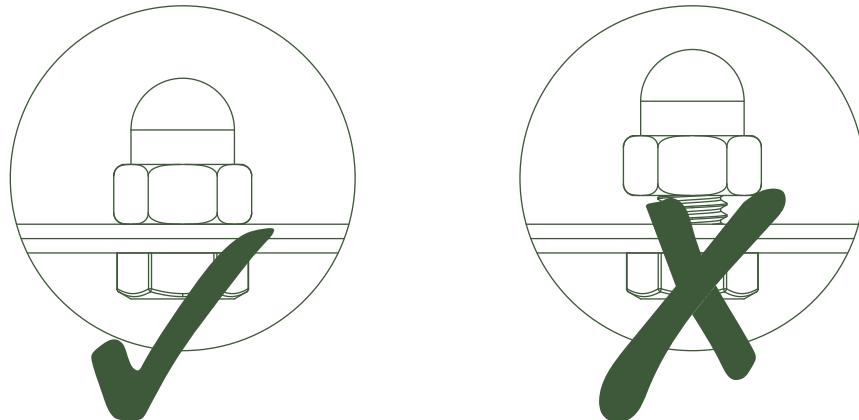
STEP
07

Remove the protective film on the Vego Garden branding plate.



STEP
08

Make a final pass through your greenhouse, and ensure all nuts are tightened. Apply silicone caulk around all the PC panels for water tightness.



**Now your greenhouse is ready to use!
Happy gardening!**

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